Singer 18-23 Singer 18-25

Form 19110 (937) Printed in U. S. A.

LIST

OF





MACHINES Nos. 18-23 and 18-25

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, it should be oiled at least twice each day with Singer Manufacturing Sewing Machine Oil (Cloth and Leather).

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INSTRUCTIONS FOR ORDERING

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In ordering from this list, use ONLY the part NUMBER in the FIRST column. The number stamped on a Sewing Machine Part is in every case the number of the single part only. Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination. Each number always indicates the SAME PART in whatever list it appears, or for whatever machine. The letters after some of the numbers indicate the style of finish only, as follows: A-Hardened, Polished, Nickel Plated and Buffed B-Polished, Nickel Plated and Buffed C-Hardened Only D-Polished Only E-Soft, Not Polished F-Hardened and Polished , F.J-Hardened, Polished and Nickel Plated G-Bright Rumbled and Nickel Plated H-Blued J-Nickel Plated Only K-Hardened and Nickel Plated L-Brass Plated M-Oxidized N-Japanned, Dull P-Japanned, Bright R-Merlized S-Cadmium Plating T-Copper Plated T.A-Hardened, Polished, Copper and Nickel Plated and Buffed T.B-Copper and Nickel Plated and Polished T.J-Copper and Nickel Plated Only T.K-Hardened, Copper and Nickel Plated T.L-Copper and Brass Plated T.M-Copper Plated and Oxidized U-Zinc Plated V-Silver Plated W-Polished and Nickel Plated X-Black Oxide, for Iron and Steel

X.C-Hardened and Black Oxide, for Iron or Steel Y-Black Nickel Plated Only Z-Chromium Plated Z.A-Hardened, Polished, Nickel Plated, Buffed and Chromium Plated Z.B-Polished, Nickel Plated, Buffed and Chromium Plated Z.C-Hardened and Chromium Plated Z.J-Nickel and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list. In this series:

> 1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

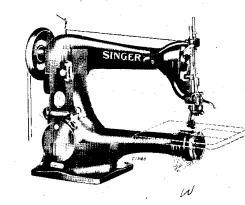
> 1501 to 1800 and 51501 to 51800 are Nut Numbers 1801 to 2000 and 51801 to 52000 are Roller Numbers 2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering. Parts marked with an asterisk (*) are furnished only when

repairs are made at factory.

When ordering parts which differ as to Gauge (the distance between seams) the Gauge, as well as the Number must be given on order.





MACHINE No. 18-23 FOR SHOE WORK AND OTHER WORK IN LEATHER. WHEEL FEED AT LEFT OF NEEDLE. ROLLER PRESSER. SPEED 1800 R. P. M.

N.,	D 1-+-		No
No.	Plate		Name
*16280		Arm a	and Cylinder with 15404 and two 15405
16264	3699	" (Shaft
*16281			" 16264 with 3074, 16266 and 16269
3005	3698	я	" Bushing
448C	3698	•, H .	" " Set Screw
16266	3698	*	" Counterbalance with 443C
443C	3698	*	Set Screw
144D	3698		" Screw
4288	22701	" (Side Cover (back)
51224W	3698	"	" " " Thumb Screw
16102	22701		" " (front)
164J	3698	. •	" ". Screw
52239	3698	• . :	Spool Pin and Thread Eyelet
8879	3698	-	" " Washer (cloth)

6	1	PARTS FOR MACHINE No. 18-23		7			PARTS FOR MACHINE No. 18-23 7
				1			,
No.	Plate	Name			No.	Plate	Name
16267	3699	Balance Wheel (disc) for Power Table,	140	1 (1 4)	156F	22704	Feed Rock Shaft Crank Position Screw
		2-3/4 in. pulley, with two 448C	-'	u	207F	22704	" " " Set Screw
16278	3699	Balance Wheel (disc) for Stand, 3 in.pul-		1	6497	22701	* Wheel
		ley, for Clamp Stop Motion		ļ	6498	22701	" " Driver
448C	3698	Balance Wheel Set Screw			16168	22702	" " " Spring
256J	3698	Clamp Stop Motion Clamp Screw		1.00	207F	22704	" " " Screw
248A	3698	" " " Stop Screw			16246	22704	" " Friction Spring
2020	3698	" " " Washer			207F	22704	" " " Screw
*3023		" " Flanged Bushing			16268	3683	Needle Bar (hollow)
4933	3698	" " " 3023 with			*3045	22705	" Connecting Link
		two 462C	1.1		16220		" " " 3045 with 3770
2022	22702	Clamp Stop Motion Flanged Bushing Pin	7 *2 5				1518J and 6487
4620	22702	" " " " Set Screw	٦	d	3770	22705	Needle Bar Connecting Link Hinge Screw
3022		Clamp Stop Motion complete,Nos. 248A,256J	,	∎	1518J	22702	n n n n n Nut
0000		2020 and 4933		ì	6487	22705	" " Stud with 1550
6786	3699	Cloth Plate		1	155C	22705	" " " Set Screw
6083	3699		5.50	• `)v	290E	22705	" Screw Bushing
345C	22702	"Bracket with two 345C		i	4302	22705	" " Thread Guide
3450 389F	22702	Set Screw	,]	4302 233J	22705	" " " Screw
6496	22702	SCIEW	3	1.00	4303	22705	" Clamp with 808F
5496 3286	3699 22702	S110e	С. Л У	. V ₩2	4303 808F	22705	" " Screw
		5pring			*6461	22701	Oscillating Rock Shaft with 4784
725J	22702	Screw		1	16176	52701 	Oscillating Rock Shaft complete, Nos. 646
6495	3699	Cloth Plate complete, Nos. 3286, 6496,6786		1 .	10170		and 16212
		and two 725J	र 🌮	825	6489	3683	Oscillating Rock Shaft Hinge Pin
6494		Cloth Plate with Bracket complete, Nos.		1	*16212		" " " " " 6489 with
4000	-	6083, 6495 and two 389F			-10212		1513J
4292	3683	Crank Connecting Rod with two 145E		· .	16181	00000	Oscillating Rock Shaft Hinge Pin Nut
145E	3698	· cap screw	0	4 2	1513J 4784	22705 22705	" " 0il Pad
375C	22702	Hinge Screw	1.40		4784	22703	" Shaft
1518J	22702	Nut				22700	" 16055 with 2049, 6056
16045	22702	Cylinder Oil Tube for oiling Oscillating			*16184		
		Shaft		. S . I	*****		and 6499
16036	22701	Cylinder Side Cover	Z uni	1.5	*6056		Oscillating Shaft Crank with 460C and
51224W	3698	" " Thumb Screw		۲ i		00007	
52165	22702	Feed Connecting Link	2	, _	6024	22705	Oscillating Shaft Crank with 1813 and tw
375C	22702	" " Hinge Screw				00000	
1518J		" " " Nut			,, 2049	22705	Oscillating Shaft Crank Pin
	\$22702	" Eccentric with 446C	8 A	19 3 5	1813	22705	Rotter and Stud.
	22702	" Set Screw			462C	22702	" ". Set Screw for
3037	3683	" Forked Connection					6024
3750	22702	" " Hinge Screw		1	460C	22705	Oscillating Shaft Crank Set Screw for
1518J	22702	• • • • • Nut,		ž.			6056
16177		Feed Forked Connection complete, Nos.3037	ا لایفندن	a a	3054	3683	Presser Bar
		16241,52165 and two each 375C and 1518J	4 0 0	A. A.	6464	3683	" Lifter
6459	2 2702	Feed Regulator		1 1	77 J	22706	DC1.6M
16241		" " 6459 with 818D	7		6465	22706	Washer
	22704	" Hinge Screw	i .		161 94	3683	" Lifting Bracket with 175J and
	22702	" " Thumb Screw	ú1.	: : 142			two 457K
6488	22703	" Rock Shaft	2	2	16195	3683	Presser Bar Lifting Bracket 16194 with
6018	22704	" " Crank with 207F	1 3-	1.7			16196 and two 335J
				1			
				l a			
			11	15' 8			

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ARTS FOR MACHINE No. 18-23	v . e		1	PARTS FOR MACHINE No. 18-23
Name	н, П,	No.	Plate	Name
Presser Bar Lifting Bracket Adjusting	100 1 1	2086	3689	Shuttle Tension Spring
Screw		2090	3689	" " Plate
Presser Bar Lifting Bracket Guide		112E	3689	" " " Screw
""" "Screw """ Set Screw	4	6028	3689	Shuttle (high point) complete, Nos. 2073 2076, 6058 and 44001
" " " Wearing Plate	146 i 🗃	6499	22710	Shuttle Driver
	· · · · · · · · · · · · · · · · · · ·	2049	22705	" " Pin
Screw	1	16046	22703	" Race Ring
Presser Bar Screw Bushing	ć	6472	22713	" " Latch
" " Spring (light) .047" wire		725J	22713	" " " Screw
" " (medium).055" wire				
" " (heavy).063" wire	🙈 👘 🤇 🦚	6500	22713	Shuttle Race Ring complete, Nos. 6472
" " Washer	k [®] ≻	50000 7	00030	16046 and two 725J
"Foot	. Kitil	50008J	22710	Shuttle Race Ring Screw
" Screw		2102	3686	Tension Disc
Pressure Regulating Thumb Screw		15600	3686	Regulating Thumb Nut
	1 - C	16279	3686	" Releaser
Roller, 7/8 in. diam., 9/64 in. face, fine	1	16240	3686	" Collar with 7393 and tw
with 652D and 1528J	1			12530
	र करते हैं। करते	7393	3686	Tension Releaser Collar Pin
" Adjusting Screw		12530	3686	" " Set Screw
" " " Nut		50116K	3686	" " Screw
"Bracket	ł	600C	3686	" Screw Stud
Lock Spring	A 14.1	16202		" " 600C with 1560C
	et 🕐 (- 1995)	175J		" " Set Screw
" " " " Nut		2103	3686	" Spring
" Screw Center	· 1	16022	3686	" Thread Guard
310F WITH 15473		219J	3686	" " Screw
" " " Nut	🖌 (🖓	16204		Tension complete, Nos. 2103, 16202 and
Roller Presser complete, 7/8 in. diam.,	- · · · ·			two 2102
9/64 in. face, fine roller, Nos. 176J		2106	3686	Thread Eyelet (front of arm)
440F, 1547J, 1549J, 1841, 2203, 2205,		*16269		" Take-up Cam
2206 and two 15444	1 Mar - Mar -	16270	3692	" " 16269 with 446C
Roller Presser Screw	1966 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 - 1960 -	3012	22711	" " Pin
" Screw		446C	22702	" " Set Screw
" "Nut	1. S.	*6474	3686	" Lever with 1819
Shuttle Bobbin	. 1	16180		" 6474 with 76F
" Retaining Spring		76F	3686	" " Hinge Screw
" " Rivet	🔌 - 🔅	1819	3686	" " Roller and Stud
Body with 398E, 2082, 2084, 2211		6768	3686	" " Spring
and two 2212		6477	3686	" " Regulator Plate
Shuttle Cover		233J	22705	Ad
" 2075 with 112E, 466H, 2078,				justing Screw
2080, 2086 and 2090	in a state	16243	22713	Throat Ring
Shuttle Cover Hinge Pin	V9036 (149)	16244	22713	" 16243 with 665J and 16262
" Delivery Eye Thread Guard	1	16262	22711	" Needle Plate
" " " Rivet	ام ني	665J	3689	" " " Screw
" Main Spring	1 I	399J	22711	" " Screw
" " Screw		16245		Throat Ring complete, Nos. 6500, 1624
" " Steady Pin	MG) 108			and two 50008J
" Tension Regulating Screw	and the second			

PARTS FOR No. Plate 175J 22706 Presser B

8

6469

5459

6466

6467

262J

1841

2203

1547J

2205

2206

3683

175J 22706

457K 22706

335J 22706

290E 22705

2070 22706

2180 22704

190J 22704

440F 3689

176J 3689

1549J 3689

316F 3689

15444 -----

1547J 3689

2197 3681

190J 22704

*2075 -----

*44001 -----

3689

3689

3689

3689

3689

3689

3689

3689

3689

3689

652D

1528J

2073

2211

2212

*6058

2076

2078

2080

2082

398E

2084 3689

466H 3689

3683

.

3683

3681

3681

3689

3681

3689

16196 3683

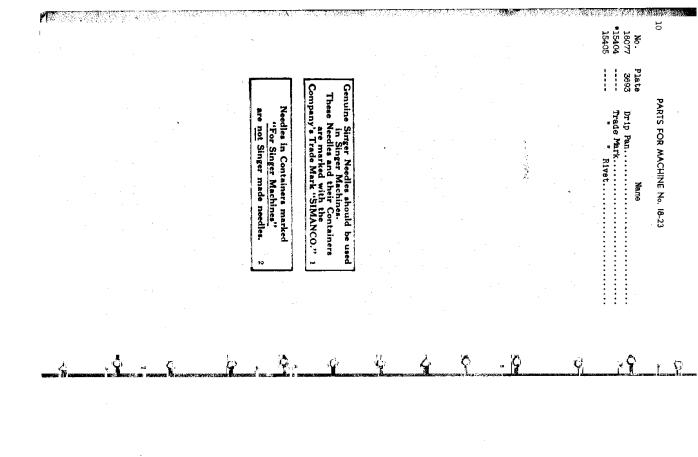
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FOR MACHINE No. 18-23

	ž	OR MACHIN	FOR MACHINE No. 18-23				
Diameter of Roller	"8/7	"8/F	1 1/4"	1 1/4"	1 V4"	1 14"	1 1/4"
face of Roller	9/64"	9/64"	1/8"	9/64"	9/64"	3/16"	3/16"
fmurl of Roller	coarse	fine	coarse	coarse	fine	COBITSE	fine
Roller	1868	1841	1923	1839	1869	1897	1898
Roller Arm	2203	2203	16098	16098	16098	16098	16098
Coller Arm Adjusting Screw	4407	440R	4405	440F	4405	440F	440F
Roller Ann Adjusting Screw Nut	1547J	1547J	1547J	1547J	1547J	1547J	1547J
	2206	2206	4282	4282	4282	4282	4282
Coller Arm Lock Spring	2,205	2205	2205	2205	2205	2205	2205
. T (176J	1761	176J	176J	176J	176J	1761
Roller Arm Lock Spring Screw Nut	1549J	1549J	1549J	1549J	1549J	1549J	1549J
Roller Ann Screw Center	316F	3161	316F	316F	316F	316F	31617
Roller Ann Screw Center Nut	1547J	1547J	1547J	1547J	1547J	1547J	1547J
Coller Screw	65 2D	6520	6520	386D	386D	3800	386D
Roller Screw Nut	1528J	1528J	1528J	. 1528J	-1528J	1528J	1528J
Roller Presser complete	2196	2197	16228	16099	16100	16225	16226

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BALL BEARING ROLLER PRESSERS

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Roller Presser complete	Doller Screw Nit.	Poller Schew	Poller Bell Retaining Nut	Roller Bell	Dollar Arm Screw Center Nut	Totton Ann Gonew Center	Bollon Am Lock Spring Screw Nut.	Dollar And Lock Spring Screw	Poller Arm Lock Spring	Poller Arm Bracket.	Poller Arm Adjusting Screw Nut	Ann Ann Administration Schem	Dollar Am	Poller complete	Knimi of Boller	Bace of Roller	Diameter of Roller
16236	1528J	50553C	17660	16232	1547J	31617	1549J	1767	2205	4282	1547J	4405	16230	51841	coarse	5/32"	1 1/4"
65086	1528J	50553C	1766C	16232	1547J	316F	1549J	176J	2205	4282	1547J	44OF	16230	51849	COBINE	3/16"	1 1/4"
65047	1528J	505530	17660	16232	1547J	316F	1549J	176J	2205	4282	1547J	4407	16230	51851	fine	3/16"	1 1/4
65041	15280	505530	17660	16232	1547J	316F	1549J	176J	2205	4282	1547J	440F	16230	51860	COBLIBE	7/32	14 T
16233	Dex CT	15001	TIOOU	16232	1547J	3164	15490	110	2200	4282	1547J	4401	76230	SCRTC	COBISE	1/32	<u>* 1 1</u>

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BALL BEARING ROLLER PRESSERS WITH RATCHET BRAKE FOR MACHINE No. 18-23

	FOR MACHINE NO. 10-23	YE NO. 10-1	ĉ				
Diameter of Holler	ユ レ4"	1 1/4"	1 1/4"	1 1/4"	1 1/4"	1 1/4"	114
Hace of Boller	۲ <mark>%</mark>	9/64"	3/16"	7/32"	7/32"	7/32"	7/32
Knurl of Roller	coarse	fine	fine	COETEE	medium	fine	coarse
Boller complete	51892	51906	51922	51915	51921	51913	51904
Roller Arm	65095	65095	65125	65095	65095	65095	65095
Roller Arm Adjusting Screw	44QF	440F	44017	44 0 F	i 1	4407	440
Foller Arm Addusting Screw Nut	1547J	1547J	1547J	1547J	ŀ	1547J	1547.
Boller Am Bracket	4282	4282	4282	4282		4282	4282
Boller Ann Lock Spring	2205	2205	2205	2205		2205	2205
Roller Arm Lock Spring Screw	1765	176J	176J	1761		176J	176
Boller Ann Lock Spring Screw Nut	1549J	1549J	1549J	1549J		1549J	1549
Boller Ann Screw Center	310F	316F	316F	31677		316F	316
Boller Arm Screw Center Nut	1547J	1547J	1547J	1547J		1547J	1547,
Roller Ball	16232	16232	16232	16232		16232	16232
Roller Ball Retaining Nut	17660	17660	17660	17660	17660	17660	1766
Roller Ratchet Spring Stop	62853	62853	62853	62853		62853	62853
Roller Betchet Spring Stop Bracket	62851	62851	62851	62851	62851	62851	62851
Roller Ratchet Spring Stop Bracket complete	62854	62854	62854	62854	62854	62854	62854
Roller Ratchet Spring Stop Bracket Screw	23017	23017	230F	230F	230F	230	230
Roller Ratchet Spring Stop Screw	665J	665J	665J	665J	665J	665	665
Roller Screw	505530	505530	50653C	50653C	50553C	505530	50553
Roller Screw Nut	1528J	1528J	1528J	1528J	1528J	1528J	1528
Roller Presser complete	65099	65100	65126	65101	65123	65097	16258

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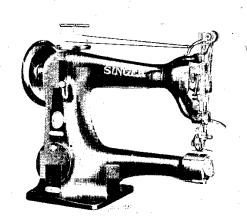
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No.	Plate	Name
2415	22701	Arm Spool Bracket
15063	22701	" " 2415 with two 52239
145 J	3698	" Screw
52239	3698	" " Spool Pin and Thread
		Eyelet
11241	3692	Arm Spool Bracket Spool Pin Washer(cloth)
16267	3699	Balance Wheel (disc) for Power Table,
		2-3/4 in. pulley, with two 448C
16278	3699	Balance Wheel (disc) for Stand, 3 in.pul-
10010		ley, for Clamp Stop Motion
448C	3698	Balance Wheel Set Screw
256J	3698	Clamp Stop Motion Clamp Screw
248A	3698	" " " Stop Screw
2020	3698	" " " Washer
+3023		" " Flanged Bushing
4933	3698	" " " " 3023 with
4900	0090	two 462C
2022	22702	Clamp Stop Motion Flanged Bushing Pin
4620	22702	" " " " " Set Screw
3022		Clamp Stop Motion complete, Nos.248A,256J
0022		2020 and 4933
6716	3699	Cloth Plate
6719	3699	" " Bracket with 345C
345C	22702	" " " Set Screw
389F		" " Screw
6718	3699	" " Slide
3286	22702	" " Spring
725J	22702	" " " Screw
6717	3699	Cloth Plate complete, Nos. 3286, 6716,
0.1	2000	6718 and two 725J
6702		Cloth Plate with Bracket complete, Nos.
0100		6717, 6719 and two 389F
4292	3683	Crank Connecting Rod with two 145E
145E	3698	" " " Cap Screw
3750	22702	" " " Hinge Screw
1518J	22702	" " " " Nut
16045	22702	Cylinder Oil Tube for oiling Oscillating
		Shaft
16036	22701	Cylinder Side Cover
51224W	3698	" " Thumb Screw
3032	22702	Feed Cam with 446C
446C	22702	" " Set Screw
52165	22702	" Connecting Link
3750	22702	" " " Hinge Screw
1518J	22702	" " " " Nut
16018	22704	" Dog, for 1/32 in. to 5/64 in.gauges,
		for 16153
6677	22704	Feed Dog, for 3/32 in. to 1/4 in. gauges,
		for 16153
6458	22704	Feed Dog Carrier



LIST OF PARTS COMPLETE

14

MACHINE No. 18-25

FOR SHOE VAMPING AND OTHER WORK IN LEATHER. TWO NEEDLES. TWO LONG BEAK SHUTTLES, 1/32 INCH TO 1/4 INCH GAUGES. DROP FEED. ROLLER PRESSER. SPEED 1800 R. P. M.

No.	Plate		Name
*16274		Arm	and Cylinder with 15404 and two 15405
16264	3699		Shaft
*16290		м	" 16264 with 3032, 16266 and 16269
3005	3698	Ħ	" Bushing
448C	3698	н	" " Set Screw
16266	3698	п	" Counterbalance with 443C
443C	3698		" " Set Screw
144D	3698	n	" Screw
4288	22701		Side Cover (back)
51224W	3698	ri .	" " " Thumb Screw
16102	22701	н	" ". (front)
164J	3698	"	" " Screw

PARTS FOR MACHINE No. 18-25

No.	Plate	Name
2310	.22704	Feed Dog Screw
3037	3683	" Forked Connection
3750	22702	" " Hinge Screw
1518J	22702	" " " " Nut
16177		Feed Forked Connection complete, Nos.3037
		16241, 52165 and two each 375C and
		1518J,
6459	22702	Feed Regulator
16241		" " 6459 with 818D
58E	22704	" " Hinge Screw
818D	22702	" " Thumb Screw
6678	22703	" Rock Shaft
16219		" " 6678 with 6458
6018	22704	" " Crank with 207F
.156F	22704	· · · · · · · · · · · · · · · · · · ·
2075		Position Screw
16275	22703	" " " Set Screw Needle Bar (hollow)
	22700	" 16275 with 2273 and 4783, for
16276		
16277	*	1/32 in. to 5/64 in. gauges
106//	*	Needle Bar 16275 with 2273 and 6524, for
#204F	00005	3/32 in. to 1/4 in. gauges
*3045	22705	Needle Bar Connecting Link
16220		3045 With 377C,
		1518J and 6487
377C	22705	Needle Bar Connecting Link Hinge Screw
1518J	22702	Nut
6487	22705	Stud with 1550
155C	22705	Set Screw
3214	22705	Guide with 4000 and 4530
400C	22705	Adjusting Screw
453C	22705	" " Set Screw
290E	22705	" Screw Bushing
4783	22705	" Clamp with two 336F
No	te: W	hen ordering No. 4783, state gauge required.
6524	22705	Needle Clamp with two 50014F, for 3/32
· .		in. to 1/4 in. gauges
2273	22705	Needle Clamp Pin
336F	22705	" Set Screw, for 4783
5001 4F	22705	" " 6524
*16111	22701	Oscillating Rock Shaft
16112		Oscillating Rock Shaft complete, Nos.4784,
		16111 and 16212
6489	3683	Oscillating Rock Shaft Hinge Pin
*1621 2		" " " " 6489 with
		1513J
1513J	22705	Oscillating Rock Shaft Hinge Pin Nut
4784	22705	" " 0il Pad
16113	22703	" Shaft
*16221		" 16113 with 2049,16193
		and 16213
16115		Oscillating Shaft Crank for 16116
		· · ·

PARTS FOR MACHINE No. 18-25

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No. *16192 16116 *16193

2049

19390

16145

16198

6469 175J 457K

16196

335J

921E

16156 16147

11170 16148 1019C 688J 1958

1875

175J

462C 19389 226J 12424 969C 1518J

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Plate	Name
	Oscillating Shaft Crank for 16193
22705	Oscillating Shaft Crank complete, Nos.
	1518J, 16115, 19390 and two 462C
	Oscillating Shaft Crank complete, Nos.
	462C, 1518J, 16192 and 19390
22705	Oscillating Shaft Crank Pin
22702	" Set Screw
22705	" " Slide Block
22705	" " " " Сар
	Screw
22705	Oscillating Shaft Crank Slide Block Cap
	Screw Washer
22705	Oscillating Shaft Crank Slide Block Screw
	Stud
22702	Oscillating Shaft Crank Slide Block Screw
	Stud Nut
**	Oscillating Shaft Crank Slide Block com-
	plete, Nos. 226J, 969C, 12424 and
	19389
22703	Presser Bar (hollow)
3683	" " Lifter
22706	Screw
22706	Washer
22706	Lifting Bracket with 175J and
	two 457K
	Presser Bar Lifting Bracket 16197 with
22706	16196 and two 335J
<i>66100</i>	Presser Bar Lifting Bracket Adjusting
3683	Screw Presser Bar Lifting Bracket Guide
22706	
22706	Screw.
3683	Set Screw
22706	" " Wearing Plate
	Screw
22706	Presser Bar Screw Bushing
22706	" Spring (light) .055" wire
	" (heavy) .063" wire
22706	" " Washer
22706	" " Stop Collar with 1019C
22706	" " " Set Screw
22706	Pressure Regulating Thumb Screw
22707	Roller, 1-1/2 in. diam., 3/16 in. face,
	coarse, with 1261D and 1528J, for
	16071 and 16082
22707	Roller, 1-1/2 in. diam., 7/32 in. face.
	diagonal knurl, with 634D and 1528J.
	for 16014 and 16017

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PARTS FOR MACHINE No. 18-25

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					P	ARTS FOR MACHINE No. 18-25
	ARTS FOR MACHINE No. 18-25	••		No.	Plate	Name
Plate 22708	Name Roller, 1-1/2 in. diam., 3/16 in. face,	<u></u>	All	16139	22709	Roller Needle Guard (round) Edge Guide, for 16138
22700	coarse (ball bearing) complete for	•.	,	242J	22709	Roller Needle Guard (round) Edge Guide
	16234 and 16235, Nos. 1528J, 1766C, 50553C and twenty-four 16232			171F	22709	Screw Roller Needle Guard (round) Set Screw
22708	Roller, 1-1/2 in. diam., 3/16 in. face,	Ļ		62853	3689	" Ratchet Spring Stop, for 62854
	coarse (ball bearing) complete for	~	1	62851	3689	" " " Bracket, for 62854
22708	16237, Nos. 1528J, 1766C, 50553C and twenty-four 16232 Roller, 1-1/2 in. diam., 1/4 in. face,			62854		Roller Ratchet Spring Stop Bracket 62851 with 665J and 62853, for 16260 and
	medium (ball bearing) with ratchet	Ц	1 🐨 🛛	0000		
	brake complete for 16260, Nos. 1528J, 1766C, 50553C and twenty-four 16232	<u> </u>		230F	3689 ्	Roller Ratchet Spring Stop Bracket Screw, for 16260 and 16261
22709	Roller, 1-1/2 in. diam., 3/16 in. face, medium (ball bearing) with ratchet			665 J	3689	Roller Ratchet Spring Stop Screw for 62854
	brake complete for 16261, Nos. 1528J,		- 12	634D	22709	Roller Screw, for 1875
	1766C, 50553C and twenty-four 16232	<u> </u>	•	1261D	22709	""""1958
22707	Roller Arm for 16014 and 16082			50553C	3689	" " 51834, 51855, 51905 and
22707	" " 16017 and 16071		يند ا	15001	8000	51911
22708	" " 16234, 16235 and 16237	<u>ل</u> م	90 -	1528J 16082	3689 22707	Roller Screw Nut Roller Presser complete, 1-1/2 in. diam.,
22708	" " 16260 and 16261			10002	22101	3/16 in. face, for 1/32 in. to 5/64
3689 3689	" " Adjusting Screw					in. gauges, Nos. 171F, 176J, 207F,
22707	" Bracket for 16014, 16082,16234					440F, 1547J, 1549J, 1958, 4785, 6535,
	16237, 16260 and 16261	Ő	h 1			7556, 16080, 16081 and two 15444
22707	Roller Arm Bracket for 16017, 16071 and 16235			16014	22707	Roller Presser complete, 1-1/2 in. diam., 7/32 in. face, for 1/32 in. to 1/16
22709	Roller Arm Lock Spring		1 a 🕹			in. gauges, Nos. 171F, 176J, 207F,
3689	""" "Screw					440F, 1547J, 1549J, 1875, 4785, 6535,
3689	n n n Nut	r	}			7556, 16010, 16013 and two 15444
3689	" " Screw Center		أ الم	16071	22707	Roller Presser complete, 1-1/2 in. diam.,
	" " " 316F with 1547J		- T.			3/16 in. face, for 3/32 in. to 1/4 in. gauges, Nos. 171F, 176J, 440F,
3689	NG				1 A.	1547J, 1549J, 1958, 7556, 16015,16016
3689	" Ball, size 3/32 in.for 51834,51855	ľ	j .			19200 and two 15444
3689	51905 and 51911 Roller Ball Retaining Nut for 51834,51855		1	16017	22707	Roller Presser complete, 1-1/2 in. diam.,
0003	51905 and 51911					7/32 in. face, for 3/32 in. to 1/4
22709	Roller Needle Guard (flat) for 16014	Į.	, 2 4			in. gauges, Nos. 171F, 176J, 440F,
	" " " " 16082,16234	I	(:	1547J, 1549J, 1875, 7556, 16015,16016
	16237, 16260 and 16261					19200 and two 15444
22704	Roller Needle Guard (flat) Screw for	•		16234	22708	Roller Presser (ball bearing) complete,
	16014, 16082, 16234, 16237, 16260 and					1-1/2 in. diam., 3/16 in. face, for 1/32 in. to 5/64 in. gauges, Nos.171F
00000	Roller Needle Guard (round) for 16014	6				176J, 207F, 440F, 1547J, 1549J, 4785,
22709 22709	" " " " " 16017,	42				7556, 16080, 16081, 16231, 51834 and
66109	16071 and 16235				•	two 15444
	Roller Needle Guard (round) for 16082,		,			
	16234, 16237, 16260 and 16261	3				
22709	Roller Needle Guard (round) with 242J and	<u> </u>	1			
	16139, for 16014	-				•

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51855

51905

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16231

16259

440F

1547J

4785

19200

7556

176J

316F

1549J

15444

16232

1547J

1766C

16010

16080

16013

16016

16081 16138

207F

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PARTS FOR MACHINE No. 18-25

20	20		PARTS FOR MACHINE No. 18-25		j.	PARTS FOR MACHINE No. 18-25		
4	No.	Plate	Name		-i		D1 - 1 -	Name
	16235	22708	Roller Presser (ball bearing) complete,		1	No.	Plate	Shuttle (inside) closed eye complete, for
	10000	66100	· · · · · · · · · · · · · · · · · · ·		- C	16206	22706	
			1-1/2 in. diam., $3/16$ in. face, for	•	1.			1/32 in. to 1/4 in. gauges, Nos. 112E
			3/32 in. to 1/4 in. gauges, Nos.171F					466H, 2076, 2078, 2080, 2086, 2090,
			176J, 440F, 1547J, 1549J, 7556,16016					2210, 3235 and 16205
	1.0000	00000	16231, 19200, 51834 and two 15444	Ð	1	2210	22706	Shuttle (outside) Bobbin Shuttle (outside) Bobbin
	16237	22708	Roller Presser (ball bearing) complete,	e.#		3230	22706	Recenting optime.
		·	1-1/2 in. diam., $3/16$ in. face, for			2212	3689	
			1/32 in. to 5/64 in. gauges, Nos.					Rivet
	· ·		171F, 176J, 207F, 440F, 1547J, 1549J)	*3232		Shuttle (outside) Body with 398E, 2084,
			4785, 7556, 16080, 16081, 16231,					3230, 3239 and two 2212, for 16209
	16260	00000	51855 and two 15444	5	1910 -	*3383		Shuttle (outside) Body with 398E, 2084,
	TOCOU	22708	Roller Presser (ball bearing) complete,	-	548			3230, 3239 and two 2212, for 16208
			1-1/2 in. diam., $1/4$ in. face, with			*16207		Shuttle (outside) Cover
2			ratchet brake, for 1/32 in. to 5/64			2076	3689	" " Hinge Pin
			in. gauges, Nos. 171F, 176J, 207F,			3238	22706	" Delivery Eye Thread
			230F, 440F, 1547J, 1549J, 4785, 7556 16080, 16081, 16259, 51905, 62854	ር እስ	. .	0000	-	Guard Deldremy Ere Manad
			and two 15444			2080	3689	Shuttle (outside) Delivery Eye Thread Guard Rivet
	10001	00000			ж ғ	2020	00000	Shuttle (outside) Main Spring
	16261	22709	Roller Presser (ball bearing) complete,	()	6	3239	22706	Shoulde (outside) main spring
			1-1/2 in. diam., $3/16$ in. face, with		ŝ.	398E	3689	" " " Steady Pin.
			ratchet brake, for 1/32 in. to 5/64			2084 466H	3689 3689	" Tension Regulating
			in. gauges, Nos. 171F, 176J, 207F,			4001	2009	Screw
		• • •	230F, 440F, 1547J, 1549J, 4785, 7556	(b .)	أهد	3241	22706	Shuttle (outside) Tension Spring
	1		16080, 16081, 16259, 51911, 62854 and two 15444	() ,	. 19	3241	22706	
	190J	22704	Roller Presser Screw		Ì	1125	3689	" " " " Screw
	2210	22704	Shuttle (inside) Bobbin		1	16209	22710	
	3230	22706	" " Retaining Spring		<u>ş</u> :	10003		1/32 in. to 5/64 in. gauges, Nos.112E
	2212	3689		45				466H, 2076, 2080, 2210, 3232, 3238,
		0003	Rivet		1			3241, 3242 and 16207
,	*3235		Shuttle (inside) Body with 398E, 2084,			16208	22710	
	. 0000		3230, 3240 and two 2212	L		10000	66/10	3/32 in. to 1/4 in. gauges, Nos. 112E
	16205		Shuttle (inside) Cover	1				466H, 2076, 2080, 2210, 3238, 3241,
	2076	3689	" " " Hinge Pin	H I	1			3242, 3383 and 16207
	2078	3689	" " Delivery Eye Thread			16213	22710	
			Guard	<i>*</i> -	é.	2049	22705	
	2080	3689	Shuttle (inside) Delivery Eye Thread		34	16166		" Race Body (two pieces) with
			Guard Rivet	13	1	10100		either 813D, 814D or 815D, for 6746
	3240	22706	Shuttle (inside) Main Spring		-	16238	22713	
	398E	3689	" " " Screw			10000		either 813D, 814D or 815D, for 16239.
	2084	3689	" " " Steady Pin.			16103	22713	
	466H	3689	" " Tension Regulating			102J	22710	
			Screw	. 12	P	813D	22710	
	2086	3689	Shuttle (inside) Tension Spring	18	41			1/8 in. gauges
	2090	3689	" " " Plate			814D.	22710	
	112E	3689		· •				5/32 in. gauges
			Screw	* ÷	1	815D	22710	
								1/4 in. gauges
					(*)			

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22 PARTS FOR MACHINE No. 18-25

No.	Plate	Name
6709	22710	Shuttle Race Lock Pin
		en ordering No. 6709, state gauge of Shuttle
NO		for which it is required.
16101	22710	
	22710	Shuttle Race Lock Pin Bushing
6758	22713	" " " " Spring " " " " Screw
6746	- 22710	Shuttle Race complete, for 3/32 in.to 1/4
0740		
10070	00010	and two 102J
16239	22713	Shuttle Race complete, for 1/32 in. to
	- 1	5/64 in. gauges, Nos. 6709, 6758,
070D	00710	16238 and two 102J
738D	22710	Tension and Needle Bar Guide Bracket
16136	22713	
16137		Tension and Needle Bar Guide Bracket com-
		plete, Nos. 16136, two each 2103, 33929 and four 2102
100 7	22704	Tension and Needle Bar Guide Bracket
1901	66104	Screw
2102	3686	Tension Disc
15600	3686 22711	" Regulating Thumb Nut
6600	22711 22711	" Releaser " " Bracket with two 465C
16149	22711	" " " Set Screw
4650	22711 22704	Det DCTew
207J 637C	22704	" " Screw " Screw Stud
33929		" " 637C with 1560C
2103	3686	" Spring
2413	22711	" Thread Eyelet (double)
330J	22711	" " Screw
*16269		Thread Take-up Cam
16270	3692	" " 16269 with 446C
3012	22711	" " " Pin
446C	22702	" " Set Screw
*6704	22711	" " Lever with 1819
16181	56711 	" " 6704 with 76F
76F	3686	" " " Hinge Screw
1819	3686	" " Roller and Stud
2410	22711	" " Roller
86D	22711	" " " Screw
2411	22711	" " " Stud
175F	22706	" " " Set Screw
6603	22711	" " Spring
6477	3686	" " Regulator Plate
	22705	и и п п Ad-
		justing Screw
6602	22711	Thread Take-up Spring Thread Guard and
		Thread Eyelet
219J	3686	Thread Take-up Spring Thread Guard and
		Thread Eyelet Screw
		•

PARTS FOR MACHINE No. 18-25

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No. 16151 16152 228D 16153	Plate 22704 22704 22704 22704	Name Throat Plate Body " " Needle Plate " " " Screw Throat Plate complete for 16018, for 1/32 in. to 5/64 in. gauges, and for 6677, for 3/32 in. to 1/4 in. gauges, Nos. 228D, 16151 and 16152
691D 16077	22704 3693	Throat Plate Screw Drip Pan
*15404 15405		Trade Mark "Rivet

Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

Needles in Containers marked <u>"For Singer Machines"</u> are <u>not</u> Singer made needles. 2

MACHINE BASE

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No.	Plate	Name
16031	3693	Machine Base with four each 121E and
		wood screws 1-1/4 in. No. 12
121E	22711	Machine Screw, to secure machine to base.

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Plate

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ATTACHMENTS AND ACCESSORIES

No.	Plate	Name
51072E	22712	Machine Bolt with 51581E, to secure ma-
		chine to table
51581E	22712.	Machine Bolt Nut
6055	22711	" "Washer
120342	22714	Oiler (copper plated) with 120343
120343	22714	" Spout, 3-1/2 in. long
26026	22714	Screw Driver (machine)
26485	22714	" (shuttle tension)
8908	22714	Wrench for 1520
8909	22714	" 1513, 1518 and 51581
4822	22714	" " 1528, 1547 and 1549

BOBBIN WINDER

(SWINGING AUTOMATIC, LEFT HAND)

No.	Plate	Name
16271	3692	Base
27321	3692	Frame
50356D	3686	" Hinge Screw
1620J	3686	" " Nut
27322	22712	" Spring
27541	3692	Pulley
27305	3692	Spindle
27306	3692	Spool Pin
27307	3692	" Stand
27308	3692	Spool Stand complete, Nos. 418E, 1562J,
		2106, 10141, 11241, 27306, 27307 and
		two each 2455 and wood screws 1 in.
		No. 10
11241	3692	Spool Washer (cloth)
27326	22712	Stop Latch
35D	3686	" Hinge Screw
2455	22711	Tension Disc
1562J	22712	" Regulating Thumb Nut
418E	22712	" Screw Stud

BOBBIN WINDER No. Plate Name 10141 22712 Tension Spring..... 2106 3686 π Thread Guide..... 16272 Bobbin Winder, Nos. 35D, 1620J, 16271, ----27305, 27321, 27322, 27326, 27541, 50356D and two wood screws 1 in. No.7 F.H.... 16273 Bobbin Winder complete, Nos. 16272 and ----27308.....

FOOT LIFTER PARTS

No.	Plate	Name
6439		Chain, 36 in. to 45 in., with 56864 and
	1.1.1	56865
No	te: Wh	en ordering No. 6439, give length required.
4879	3692	Chain Connecting Link
56864	3692	Hook (large)
56865	3692	" (small)
6692	3691	Lifting Lever
802D	22712	" "Hinge Screw
16130	3691	" " Spring
4881	3691	Treadle
4882	3692	" Shaft
4883	3692	" Spring
4884	3691	" Stand
4885	3691	Treadle complete, Nos. 4879, 4881 to 4884
		and two wood screws 1 in. No. 16
6698		Foot Lifter complete, Nos. 802D, 4885,
		6439, 6692 and 16130

KNEE LIFTER PARTS

(POWER TABLE OR STAND)

Name

		142010
6692	3691	Lifting Lever
802D	22712	" Hinge Screw
6130	3691	* * Spring
6703	3691	Pitman, length 14-1/8 in. for 6691
7898	3691	" 19 in., for 16154
7124	3691	Rock Shaft
2764	3691	"Hanger (back) with two wood
		screws 1 in. No. 10
6128	3691	Rock Shaft Hanger (front) with two wood
		screws 1 in. No. 10
6646	3691	Rock Shaft Knee Arm

KNEE LIFTER PARTS

No.	Plate	Name
16647		Rock Shaft Knee Arm complete, Nos. 2766,
		2767 and 16646
2766	3691	Rock Shaft Knee Arm Hub with 356C
3560	22712	" " " " Set Screw
2767	3691	" " Plate with 356C
356C	22712	" " " Set Screw
6337	3691	" " Lifting Bracket with two 356C.
6338	3691	" " Hook
3560	22712	" " " Set Screw.
3560	22712	" " Set Screw
2770	3691	" Stop Dog with 356C
356C	22712	" " " Set Screw
16129	3691	Rock Shaft complete, Nos. 2764, 6337,6338
		7124, 16128, 16647 and two 2770
6691	+	Knee Lifter complete, Nos. 802D, 6692,
		6703, 16129 and 16130
16154		Knee Lifter complete for Machine on Base,
		Nos. 802D, 6692, 7898, 16129 and
		16130,

THREAD LUBRICATORS

THREAD LUBRICATOR No. 16248

FOR MACHINE No. 18-23

No.	Plate	Name
16247	3691	Arm Side Cover (front)
62819	22712	Thread Lubricator Oil Pad (felt)
62822		Thread Lubricator Oil Pad Holder complete
62824	22712	" " " Retainer
62827		" " Wick (braided cot-
		ton)
50222J	22712	Thread Lubricator Screw
21202	22712	" " Friction Washer
1529E	22712	" " Nut
62828		Thread Lubricator complete
62829	3691	" 62828 with 1529E,50222J
		and two 21202
16248	3691	Arm Side Cover (front) with Thread Lubri-
		cator complete, Nos. 16247 and 62829.

THREAD LUBRICATOR No. 16254

FOR MACHINE No. 18-25

No.	Plate	Name			
16249	22712	Thread Lubricator Bracket Extension			

THREAD LUBRICATOR No. 16254

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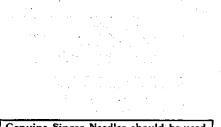
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Plate		Nar	ne	
22712	Thread	Lubricator	Bracket	Screw
22712	Ħ	π		" Friction
	Was	sher		
22712	Thread	Lubricator	Bracket	Screw Nut
22712	8	-	011 Pad	(felt)
	Thread	Lubricator	011 Pad	Holder complete
22712	"	н	ri r	Retainer
	Ħ	-	" Wic	k (braided cot-
	tor	n)		
	Thread	Lubricator	complete	3
22713			16253 w	th 1529E, 16249
	501	152J and two	21202.	
22712	Thread	Lubricator	Screw	



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No.	Plate	Name
35D	3686	Bobbin Winder Stop Latch Hinge Screw, for
. 000	0000	16272
. 58E	22704	Feed Regulator Hinge Screw
765	3686	Thread Take-up Lever Hinge Screw, for
101	0000	16180 and 16181
77J	22706	Presser Bar Lifter Screw
86D	22711	Thread Take-up Roller Screw, for 18-25
. 000	~~/ II	Machine
102J	22710	Shuttle Race Cap Screw, for 18-25 Machine
102J	22710	" Lock Pin Spring Screw, for
1020	00110	6746 and 16239
112E	3689	Shuttle Tension Spring Plate Screw, for
1100	0000	44001
112E	3689	Shuttle (inside) Tension Spring Plate
	0.00	Screw, for 16206
112E	3689	Shuttle (outside) Tension Spring Plate
1100	000,0	Screw, for 16208 and 16209
121E	22711	Machine Screw, to secure machine to base,
		for 16031
144D	3698	Arm Shaft Screw
145J	3698	" Spool Bracket Screw, for 18-25 Machine
145E	3698	Crank Connecting Rod Cap Screw, for 4292
155C	22705	Needle Bar Connecting Stud Set Screw, for
		6487
156F	22704	Feed Rock Shaft Crank Position Screw
16 4 J	-	Arm Side Cover (front) Screw
	22709	Roller Needle Guard (round) Set Screw, for
		16014, 16017, 16071, 16082, 16234,
		16235, 16237, 16260 and 16261
175J	22706	Presser Bar Lifting Bracket Adjusting
		Screw, for 16194 and 16197
175J	22706	Presser Bar Lifting Bracket Guide Screw
175J	22706	Tension Screw Stud Set Screw, for 18-23
		Machine
175F	22706	Thread Take-up Roller Stud Set Screw, for
		18-25 Machine
176J	3689	Roller Arm Lock Spring Screw, for 2196,
	1	2197, 16014, 16017, 16071, 16082,
		16099, 16100, 16225, 16226, 16228,
		16233 to 16237, 16258, 16260, 16261,
		65041, 65047, 65086, 65097, 65099 to
		65101, 65123 and 65126
190J	22704	Presser Foot Screw, for 18-23 Machine
_ 190J	22704	Roller Presser Screw
190J	22704	Tension and Needle Bar Guide Bracket
		Screw, for 18-25 Machine

Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

Needles in Containers marked "For Singer Machines" are not Singer made needles. 2

NUMERICAL	LIST	OF	PARTS	
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	1	NUMERICAL LIST OF PARTS
No.	Plate 1	Name
207F	22704	Feed Rock Shaft Crank Set Screw, for 6018
207F	22704	" Wheel Driver Spring Screw, for 18-23 Machine
207F	22704	Feed Wheel Friction Spring Screw, for 18-23 Machine
207F	22704	Roller Needle Guard (flat) Screw, for 16014, 16082, 16234, 16237, 16260 and 16261
207J	22704	Tension Releaser Screw, for 18-25 Machine
219J	3686	" Thread Guard Screw, for 18-23 Ma-
	0000	ch ine
0107	3686	Thread Take-up Spring Thread Guard and
219J	0000	Thread Eyelet Screw,for 18-25 Machine
226J	22705	Oscillating Shaft Crank Slide Block Cap
		Screw, for 19390
	22704	Throat Plate Needle Plate Screw, for 16153
230F	3689	Roller Ratchet Spring Stop Bracket Screw, for 16258, 16260, 16261, 65097, 65099 to 65101, 65123 and 65126
0710	22704	Feed Dog Screw, for 18-25 Machine
2310		Needle Bar Thread Guide Screw, for 18-23
233J	22705	Machine
-	00005	Thread Take-up Spring Regulator Plate Ad-
- 233J	22705	justing Screw
- · · · •		Roller Needle Guard (round) Edge Guide
242J	22709	Screw, for 16138
	8/00	Clamp Stop Motion Clamp Stop Screw, for
248A	3698	3022
		Clamp Stop Motion Clamp Screw, for 3022.
256J		Pressure Regulating Thumb Screw, for 18-23
262J	3683	Machine
0005	22705	Needle Bar Screw Bushing
		Presser Bar Screw Bushing, for 18-23 Ma-
290E	22705	chine
	7200	Roller Arm Screw Center, for 15444
316F		Tension Thread Eyelet Screw, for 18-25
330J	1 22711	Machine
335.	J 22706	Presser Bar Lifting Bracket Wearing Plate Screw, for 16195 and 16198
3361	22705	Needle Set Screw, for 4783
3450		Cloth Plate Bracket Set Screw, for 6083
		and 6719
3560	C 22712	Rock Shaft Knee Arm Hub Set Screw, for 2766
3560	c 22712	Rock Shaft Knee Plate Set Screw, for 2767
356		" " Lifting Bracket Hook Set Screw
		for 6337 Rock Shaft Lifting Bracket Set Screw, for
356	C 22712	ROCK SHAIT LIITING DIRCKET DET SCIEW, ITT

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No.	Plate	Name
356C	22712	Rock Shaft Stop Dog Set Screw, for 2770
3750	22702	Crank Connecting Rod Hinge Screw
3750	22702	Feed Connecting Link Hinge Screw
375C	22702	" Forked Connection Hinge Screw, for
0700		16177
3770	22705	Needle Bar Connecting Link Hinge Screw, for 16220
386D	3689	Roller Screw, for 1839, 1869, 1897 and 1898
389F	22702	Cloth Plate Screw, for 6494 and 6702
398E	3689	Shuttle Main Spring Screw, for 6058
398E	3689	" (inside) Main Spring Screw, for
0000	••••	3235
398E	3689	Shuttle (outside) Main Spring Screw, for 3232 and 3383
399J	22711	Throat Ring Screw, for 18-23 Machine
400C	22705	Needle Bar Guide Adjusting Screw, for
	- - -	3214
418E	22712	Bobbin Winder Tension Screw Stud, for 27308
440F	3689	Roller Arm Adjusting Screw, for 2196,2197
		16014, 16017, 16071, 16082, 16099,
		16100, 16225, 16226, 16228, 16233 tc
		16237, 16258, 16260, 16261, 65041,
		65047, 65086, 65097, 65099 to 65101,
		65123 and 65126
443C	3698	Arm Shaft Counterbalance Set Screw, for 16266
446C	22702	Feed Cam Set Screw, for 3032
446C	22702	" Eccentric Set Screw, for 3074
446C	22702	Thread Take-up Cam Set Screw, for 16270
448C	3698	Arm Shaft Bushing Set Screw
448C	3698	Balance Wheel Set Screw, for 16267
4530	22705	Needle Bar Guide Set Screw, for 3214
457K	22706	Presser Bar Lifting Bracket Set Screw, for
10.11		16194 and 16197
460C	22705	Oscillating Shaft Crank Set Screw, for 6056
4620	22702	Clamp Stop Motion Flanged Bushing Set Screw, for 4933
462C	22702	Oscillating Shaft Crank Set Screw, for
	00011	6024, 16116 and 16193 Tension Releaser Bracket Set Screw, for
465C	22711	16149
466H	3689	Shuttle Tension Regulating Screw, for 44001
4 66H	3689	Shuttle (inside) Tension Regulating Screw
		for 16206
4 66H	3689	Shuttle (outside) Tension Regulating Screw, for 16208 and 16209

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No.	Plate	Name
600C		Tension Screw Stud, for 16202
634D		Roller Screw, for 1875
6370		Tension Screw Stud, for 33929
652D		Roller Screw, for 1841, 1868 and 1923
665J		* Ratchet Spring Stop Screw, for
	1.1	62854
665 J	3689	Throat Ring Needle Plate Screw, for 16244
688J	22706	Pressure Regulating Thumb Screw, for 18-25
		Machine
691D	22704	Throat Plate Screw, for 18-25 Machine
725J	22702	Cloth Plate Slide Spring Screw, for 6495
		and 6717
725J	22702	Shuttle Race Ring Latch Screw, for 6500
738D	22710	" Screw, for 18-25 Machine
8020	22712	Lifting Lever Hinge Screw, for 6691, 6698
		and 16154
808F	22705	Needle Clamp Screw, for 4303
8131	22710	Shuttle Race Hinge Screw, for 1/32 in. to
		1/8 in. gauges, for 16166 and 16238
8141	22710	Shuttle Race Hinge Screw, for 9/64 in. to
		5/32 in. gauges, for 16166 and 16238.
8151	22710	Shuttle Race Hinge Screw, for 3/16 in. to
		1/4 in. gauges, for 16166 and 16238
8181	22702	Feed Regulator Thumb Screw, for 16241
9211	22706	Presser Bar Screw Bushing, for 18-25 Ma-
		chine
9690	22705	Oscillating Shaft Crank Slide Block Screw
		Stud, for 19390
10190	22706	Presser Bar Stop Collar Set Screw, for
		16148
12530	3686	Tension Releaser Collar Set Screw, for
		16240
12611	22709	Roller Screw, for 1958
1513.	J 22705	Oscillating Rock Shaft Hinge Pin Nut, for
		16212
1518.		Crank Connecting Rod Hinge Screw Nut
1518.		Feed Connecting Link Hinge Screw Nut
1518.	J 22702	" Forked Connection Hinge Screw Nut,
		for 16177
1518,	J 22702	Needle Bar Connecting Link Hinge Screw
		Nut, for 16220
1518	J 22702	Oscillating Shaft Crank Slide Block Screw
		Stud Nut, for 16116 and 16193
1528	J 3689	Roller Screw Nut, for 1839, 1841, 1868,
· · ·		1869, 1875, 1897, 1898, 1923, 1958,
		51832, 51834, 51841, 51849, 51851,
· · · · · ·		51855, 51860, 51892, 51904 to 51906,
		51911, 51913, 51915, 51921 and 51922.
1529	E 22712	Thread Lubricator Bracket Screw Nut, for
		16254

NUMERICAL LIST OF PARTS

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No.	Plate	Name
1529E	22712	Thread Lubricator Screw Nut, for 62829
1547J	3689	Roller Arm Adjusting Screw Nut, for 2196,
		2197, 16014, 16017, 16071, 16082,
		16099, 16100, 16225, 16226, 16228,
		16233 to 16237, 16258, 16260, 16261,
		65041, 65047, 65086, 65097, 65099 to
		65101, 65123 and 65126
1547J	3689	Roller Arm Screw Center Nut, for 15444
1549J	3689	" Lock Spring Screw Nut for 2196
		2197, 16014, 16017, 16071, 16082,
		16099, 16100, 16225, 16226, 16228,
		16233 to 16237, 16258, 16260, 16261,
		65041, 65047, 65086, 65097, 65099 to
		65101, 65123 and 65126
1560C	3686	Tension Regulating Thumb Nut, for 16202
	•	and 33929
1562J	22712	Bobbin Winder Tension Regulating Thumb
		Nut, for 27308
1620J	3686	Bobbin Winder Frame Hinge Screw Nut, for
		16272
1766C	3689	Roller Ball Retaining Nut, for 51832,
		51834, 51841, 51849, 51851, 51855,
,		51860, 51892, 51904 to 51906, 51911,
		51913, 51915, 51921 and 51922
1813	22705	Oscillating Shaft Crank Roller and Stud,
		for 6024 and 6056
1819	3686	Thread Take-up Lever Roller and Stud, for
		6474 and 6704
1839	3681	Roller, 1-1/4 in. diam., 9/64 in. face,
2042		coarse, with 386D and 1528J, for 16099
1841	3681	Roller, 7/8 in. diam., 9/64 in. face, fine
1000	7801	with 652D and 1528J, for 2197 Roller, 7/8 in. diam., 9/64 in. face,
1868	3681	coarse, with 652D and 1528J, for 2196.
1000	7600	Roller, 1-1/4 in. diam., 9/64 in. face,
1869	3682	fine, with 386D and 1528J, for 16100.
1875	22707	Roller, 1-1/2 in. diam., 7/32 in. face,
1070	22101	diagonal knurl, with 634D and 1528J,
		for 16014 and 16017
1897	3682	Roller, 1-1/4 in. diam., 3/16 in. face,
1007		coarse, with 386D and 1528J, for 16225
1898	3682	Roller, 1-1/4 in. diam., 3/16 in. face,
		fine, with 386D and 1528J, for 16226.
1923	3681	Roller, 1-1/4 in. diam., 1/8 in. face,
		coarse, with 652D and 1528J, for 16228
1958	·22707	Roller, 1-1/2 in. diam., 3/16 in. face,
		coarse, with 1261D and 1528J, for
		16071 and 16082
2020	3698	Clamp Stop Motion Clamp Washer, for 3022.
		· •

No.	Plate	Name			
2022	22702	Clamp Stop Motion Flanged Bushing Pin			
2049	22705	Oscillating Shaft Crank Pin, for 16184			
	00005	and 16221			
2049	22705	Shuttle Driver and Feed Lifting Cam Pin, for 18-25 Machine			
2049	22705	Shuttle Driver Pin, for 18-23 Machine			
2070	22706	Presser Bar Spring Washer, for 18-23 Ma-			
		chine			
2073	3689	Shuttle Bobbin, for 6028			
*2075		" Cover, for 44001			
2076	3689	" " Hinge Pin, for 6028			
2076	3689	" (inside) Cover Hinge Pin, for			
		16206			
2076	3689	Shuttle (outside) Cover Hinge Pin, for			
		16208 and 16209			
2078	3689	Shuttle Delivery Eye Thread Guard, for			
		44001			
2078	3689	Shuttle (inside) Delivery Eye Thread			
		Guard, for 16206			
2080	3689	Shuttle Delivery Eye Thread Guard Rivet,			
2080	7690	for 44001 Shuttle (inside) Delivery Eye Thread			
2080	3689	Guard Rivet, for 16206			
2080	3689	Shuttle (outside) Delivery Eye Thread			
2000	0000	Guard Rivet, for 16208 and 16209			
2082	3689	Shuttle Main Spring, for 6058			
2084	3689	" " Steady Pin, for 6058			
2084	3689	" (inside) Main Spring Steady Pin,			
	0000	for 3235			
2084	3689	Shuttle (outside) Main Spring Steady Pin,			
		for 3232 and 3383			
2086	3689	Shuttle Tension Spring, for 44001			
2086	3689	" (inside) Tension Spring, for 16206			
2090	3689	" Tension Spring Plate, for 44001			
2090	3689	" (inside) Tension Spring Plate, for			
		16206			
2102	3686	Tension Disc, for 16137 and 16204			
2103	3686	" Spring, for 16137 and 16204			
2106	3686	Bobbin Winder Tension Thread Guide, for			
		27308			
2106	3686	Thread Eyelet (front of arm) for 18-23			
		Machine			
2180	22704	Presser Foot, for 18-23 Machine			
2196	3681	Roller Presser complete, 7/8 in. diam.,			
		9/64 in. face, coarse roller, for			
		18-23 Machine, Nos. 176J, 440F, 1547J			
		1549J, 1868, 2203, 2205, 2206 and two			
		15444			

NUMERICAL LIST OF PARTS

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No.	Plate	Name
2197	3681	Roller Presser complete, 7/8 in. diam.,
		9/64 in. face, fine roller, for 18-23
		Machine, Nos. 176J, 440F, 1547J, 1549J
		1841, 2203, 2205, 2206 and two 15444.
2203	3681	Roller Arm, for 2196 and 2197
2205	3689	" Lock Spring, for 2196, 2197.
		16099, 16100, 16225, 16226, 16228,
		16233, 16236, 16258, 65041, 65047,
		65086, 65097, 65099 to 65101, 65123
		and 65126
2206	3681	Roller Arm Bracket, for 2196 and 2197
2210	22706	Shuttle (inside) Bobbin, for 16206
2210	22706	" (outside) Bobbin, for 16208 and
		16209
2211	3689	Shuttle Bobbin Retaining Spring, for 6058.
2212	3689	" " Rivet, for
		6058
2212	3689	Shuttle (inside) Bobbin Retaining Spring
		Rivet, for 3235
2212	3689	Shuttle (outside) Bobbin Retaining Spring
0007	00005	Rivet, for 3232 and 3383
2273 2410	22705	Needle Clamp Pin, for 16276 and 16277
2410 2411	22711 22711	Thread Take-up Roller, for 18-25 Machine.
6411	66/11	" " Stud, for 18-25 Ma-
2413	22711	chine Tension Thread Eyelet (double) for 18-25
		Machine
2415	22701	Arm Spool Bracket, for 15063
2455	22711	Bobbin Winder Tension Disc, for 27308
2764	3691	Rock Shaft Hanger (back) with two wood
		screws 1 in. No. 10, for 16129
2766	3691	Rock Shaft Knee Arm Hub with 356C, for
		16647
2767	3691	Rock Shaft Knee Plate with 356C, for 16647
2770	3691	" " Stop Dog with 356C, for 16129.
3005	3698	Arm Shaft Bushing
3012	22711	Thread Take-up Cam Pin
3022		Clamp Stop Motion complete, Nos. 248A.
		256J, 2020 and 4933
*3023		Clamp Stop Motion Flanged Bushing, for
	00000	4933
3032	22702	Feed Cam with 446C, for 16290
3037	3683	" Forked Connection, for 16177
#3045 3054	22705	Needle Bar Connecting Link, for 16220
3054 3074	3683 22702	Presser Bar, for 18-23 Machine
3214	22702	Feed Eccentric with 446C, for 16281
0614	CU) au	Needle Bar Guide with 400C and 453C, for
3230	22706	18-25 Machine
		Shuttle (inside) Bobbin Retaining Spring,
		for 3235

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36		NUMERICAL LIST OF PARTS					
		and the second		4			NUMERICAL LIST OF PARTS 37
No.	Plate	Name		i			
3230	22706	Shuttle (outside) Bobbin Retaining Spring	5	1	No.	Plate	Name
		for 3232 and 3383	•	.	6028	3689	Shuttle (high point) complete, for 18-23
*3232		Shuttle (outside) Body with 398E, 2084,				-	Machine, Nos. 2073, 2076, 6058 and
		3230, 3239 and two 2212, for 16209					44001
*3235		Shuttle (inside) Body with 398E, 2084,	1	3	6055	22711	Machine Bolt Nut Washer (Attachments and
		3230, 3240 and two 2212, for 16206	1	¥¥5			Accessories)
3238	22706	Shuttle (outside) Delivery Eye Thread		1	* 6056		Oscillating Shaft Crank with 460C and
		Guard, for 16208 and 16209					1813, for 16184
3239	22706	Shuttle (outside) Main Spring, for 3232			+6058		Shuttle Body with 398E, 2082, 2084, 2211
		and 3383	1	2	0007	7400	and two 2212, for 6028
3240	22706	Shuttle (inside) Main Spring, for 3235	.t.e.	(1)	6083	3699	Cloth Plate Bracket with two 345C, for
3241	22706	Shuttle (outside) Tension Spring, for	0	198			
	00000	16208 and 16209	-	۳.	6337	3691	Rock Shaft Lifting Bracket with two 356C,
3242	22706	Shuttle (outside) Tension Spring Plate,					for 16129
7000	00000	for 16208 and 16209		3	6338	3691	Rock Shaft Lifting Bracket Hook, for 16129
3286	22702	Cloth Plate Slide Spring, for 6495 and	0		6439		Foot Lifter Chain, 36 in. to 45 in. with
	1.1	6717	5.				56864 and 56865, for 6698
*3383		Shuttle (outside) Body with 398E, 2084,			6458	22704	Feed Dog Carrier, for 16219
		3230, 3239 and two 2212, for 16208			6459	22702	" Regulator, for 16241
4282	3681	Roller Arm Bracket, for 16099, 16100,	1	14	*6461	22701	Oscillating Rock Shaft with 4784, for
·		16225, 16226, 16228, 16233, 16236,		}		8008	16176 Presser Bar Lifter
		16258, 65041, 65047, 65086, 65097,		}	6464	3683	Washer
4288	22701	65099 to 65101, 65123 and 65126 Arm Side Cover (back)		2	6465	22706	" " Spring (medium) .055" wire,
4292	3683	Crank Connecting Rod with two 145E	12	19 A	646 6		for 18-23 Machine
4302	2005	Needle Bar Thread Guide, for 18-23 Machine	-		6467		Presser Bar Spring (heavy) .063" wire, for
4303	22705	" Clamp with 808F, for 18-23 Machine			0407		18-23 Machine
4783	22705	" " two 336F, for 16276		: 1	6469	3683	Presser Bar Lifting Bracket Guide
4784	22705	Oscillating Rock Shaft Oil Pad, for 6461	28	6 %	6472	22713	Shuttle Race Ring Latch, for 6500
		and 16112	· . 		*6474	3686	Thread Take-up Lever with 1819, for 16180.
4785	22707	Roller Arm Bracket, for 16014, 16082,			6477	3686	" " Spring Regulator Plate
		16234, 16237, 16260 and 16261		لأجر	6487	22705	Needle Bar Connecting Stud with 155C, for
4822	22714	Wrench for 1528, 1547 and 1549 (Attach-		1			16220
		ments and Accessories)	. D	2.0	6488	22703	Feed Rock Shaft, for 18-23 Machine
4879	3692	Foot Lifter Chain Connecting Link, for	1		6489	3683	Oscillating Rock Shaft Hinge Pin, for
		4885	2	1		1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	16212
4881	3691	Foot Lifter Treadle, for 4885			6494		Cloth Plate with Bracket complete, for
4882	3692	" " Shaft, for 4885					18-23 Machine, Nos. 6083, 6495 and
4883	3692	" " " Spring, for 4885	P. A	4.5			two 389F
4884	3691	" " Stand, for 4885			6495	3699	Cloth Plate complete for 6494, Nos. 3286,
4885	3691	Foot Lifter Treadle complete for 6698,			•		6496, 6786 and two 725J
		Nos. 4879, 4881 to 4884 and two wood			6496	3699	Cloth Plate Slide, for 6495
		screws 1 in. No. 16		التقدر	6497	22701	Feed Wheel, for 18-23 Machine
4933	3698	Clamp Stop Motion Flanged Bushing 3023	 Op 	1998	6498	22701	" - Driver, for 18-23 Machine
	s.	with two 462C, for 3022			6499	22710	Shuttle Driver, for 16184
5459	3683	Presser Bar Spring (light) .047" wire, for	1940	1 🖻	6500	22713	Shuttle Race Ring complete for 16245, Nos.
		18-23 Machine					6472, 16046 and two 725J
6018	22704	Feed Rock Shaft Crank with 207F	1	Sec. as	6524	22705	Needle Clamp with two 50014F, for 3/32 in.
6024	22705	Oscillating Shaft Crank with 1813 and two	4.3	C LE			to 1/4 in. gauges, for 16277
		462C, for 18-23 Machine	*		6535	22707	Roller Arm, for 16014 and 16082
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		Homence cist of Fracis
No.	Plate	Name
6600		Tension Releaser, for 18-25 Machine
6602	. 22711	Thread Take-up Spring Thread Guard and
0000		Thread Eyelet, for 18-25 Machine
6603	22711	Thread Take-up Spring, for 18-25 Machine.
6677	22704	Feed Dog, for 3/32 in. to 1/4 in. gauges,
		for 16153, for 18-25 Machine
0000	00000	
6678	22703	Feed Rock Shaft, for 16219
6691		Knee Lifter complete, Nos. 802D, 6692,
		6703, 16129 and 16130
6692	3691	Lifting Lever, for 6691, 6698 and 16154
6698		Foot Lifter complete, Nos. 802D, 4885,
1		6439, 6692 and 16130
6702		Cloth Plate with Bracket complete, for
		18-25 Machine, Nos. 6717, 6719 and
		two 389F
6703	3691	Pitman, length 14-1/8 in., for 6691
*6704	22711	Thread Take-up Lever with 1819, for 16181
6709	22710	Shuttle Race Lock Pin, for 6746 and 16239
6716	3699	Cloth Plate, for 6717
6717	3699	Cloth Plate complete for 6702, Nos. 3286,
	•	6716, 6718 and two 725J
6718	3699	Cloth Plate Slide, for 6717
6719	3699	" " Bracket with 345C, for 6702
6746		Shuttle Race complete, for 3/32 in. to
		1/4 in. gauges, for 18-25 Machine.
		Nos. 6709, 6758, 16166 and two 102J
6758	22713	Shuttle Race Lock Pin Spring, for 6746
		and 16239
6768	3686	Thread Take-up Spring, for 18-23 Machine.
6786	3699	Cloth Plate, for 6495
7124	3691	Rock Shaft, for 16129
7393	3686	Tension Releaser Collar Pin, for 16240
7556	22709	Roller Arm Lock Spring for 16014, 16017,
	1.1.1.1.1.1	16071, 16082, 16234, 16235, 16237, 16230 and 16261
7898	3691	Pitman, length 19 in., for 16154
8879	3698	Arm Speel Pin Ubshen (slath) as 20.07
0070	2030	Arm Spool Pin Washer (cloth) for 18-23
8908	22714	Machine Wrench for 1520 (Attachments and Accesso-
0300	667 I4	whench for 1520 (Attachments and Accesso-
8909	22714	ries)
0909	26/14	Wrench for 1513, 1518 and 51581 (Attach-
10141	00010	ments and Accessories)
10141	22712	Bobbin Winder Tension Spring, for 27308.
11170	22706	Presser Bar Spring Washer, for 18-25 Ma-
11042		ch ine
11241	3692	Arm Spool Bracket Spool Pin Washer(cloth)
	-	for 18-25 Machine
11241	3692	Bobbin Winder Spool Washer (cloth) for
		27308,

NUMERICAL LIST OF PARTS

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No.	· Plate	Name
12424	22705	Oscillating Shaft Crank Slide Block Cap
		Screw Washer, for 19390
15063	22701	Arm Spool Bracket 2415 with two 52239.
		for 18-25 Machine
*15404		Trade Mark, for 16274 and 16280
15405		" " Rivet, for 16274 and 16280
15444		Roller Arm Screw Center 316F with 1547J,
		for 2196, 2197, 16014, 16017, 16071,
		16082, 16099, 16100, 16225, 16226,
		16228, 16233 to 16237, 16258, 16260,
		16261, 65041, 65047, 65086, 65097,
		65099 to 65101, 65123 and 65126
16010	22709	Roller Needle Guard (flat) for 16014
16013	22709	" " (round) for 16014
16014	22707	Roller Presser complete, 1-1/2 in. diam.,
		7/32 in. face, for 1/32 in. to 1/16
		in. gauges, for 18-25 Machine, Nos.
		171F, 176J, 207F, 440F, 1547J, 1549J,
		1875, 4785, 6535, 7556, 16010, 16013
		and two 15444
16015	22707	Roller Arm, for 16017 and 16071
16016	22709	Needle Guard (round) for 16017,
		16071 and 16235
16017	22707	Roller Presser complete, 1-1/2 in. diam.,
		7/32 in. face, for 3/32 in. to 1/4
		in. gauges, for 18-25 Machine, Nos.
		171F, 176J, 440F, 1547J, 1549J, 1875,
		7556, 16015, 16016, 19200 and two
		15444
16018	22704	Feed Dog, for 1/32 in. to 5/64 in. gauges
		for 16153, for 18-25 Machine
16022	3686	Tension Thread Guard, for 18-23 Machine
16031	3693	Machine Base with four each 121E and wood
		screws 1-1/4 in. No. 12
16036	22701	Cylinder Side Cover
16045	22702	0il Tube, for oiling Oscillating
		Shaft
16046	22713	Shuttle Race Ring, for 6500
16055	22703	Oscillating Shart, for 16184
16071	22707	Roller Presser complete, 1-1/2 in. diam.
		3/16 in. face, for 3/32 in. to 1/4
		in. gauges, for 18-25 Machine, Nos.
		171F, 176J, 440F, 1547J, 1549J, 1958,
		7556, 16015, 16016, 19200 and two
16000	2000	15444
16077	3693	Drip Pan
16080		Roller Needle Guard (flat) for 16082,
16081		16234, 16237, 16260 and 16261
10001		Roller Needle Guard (round) for 16082,
		16234, 16237, 16260 and 16261

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No.	Plate	Name
16082	22707	Roller Presser complete, 1-1/2 in. diam.,
		3/16 in. face, for 1/32 in. to 5/64
		in. gauges, for 18-25 Machine, Nos.
		171F, 176J, 207F, 440F, 1547J, 1549J,
. 1.	e a const	1958, 4785, 6535, 7556, 16080, 16081
		and two 15444
16098	3681	Roller Arm, for 16099, 16100, 16225, 16226
		and 16228
16099	3681	Roller Presser complete, 1-1/4 in. diam.,
		9/64 in. face, coarse roller, for
		18-23 Machine, Nos. 176J, 440F, 1547J
		1549J, 1839, 2205, 4282, 16098 and
		two 15444
16100	3682	Roller Presser complete, 1-1/4 in. diam.,
10100	0000	9/64 in. face, fine roller, for 18-23
		Machine, Nos. 176J, 440F, 1547J, 1549J
		1869, 2205, 4282, 16098 and two 15444
16101	22710	Shuttle Race Lock Pin Bushing, for 18-25
10101	00/10	Machine
16102	22701	Arm Side Cover (front)
16103	22713	Shuttle Race Cap, for 18-25 Machine
*16111	22701	Oscillating Rock Shaft, for 16112
16112		Oscillating Rock Shaft complete for 18-25
TOTIC		Machine, Nos. 4784, 16111 and 16212.
16113	22703	Oscillating Shaft, for 16221
16115		" " Crank. for 16116
16116	22705	Oscillating Shaft Crank complete for
		18-25 Machine, Nos. 1518J, 16115,
		19390 and two 462C
16128	3691	Rock Shaft Hanger (front) with two wood
		screws 1 in. No. 10, for 16129
16129	3691	Rock Shaft complete for 6691 and 16154,
10100	0001	Nos. 2764, 6337, 6338, 7124, 16128,
		16647 and two 2770
16130	3691	Lifting Lever Spring for 6691, 6698 and
10100	0031	16154
16136	22713	Tension and Needle Bar Guide Bracket, for
10100		16137
16137		Tension and Needle Bar Guide Bracket com-
10107		plete for 18-25 Machine, Nos. 16136,
		two each 2103, 33929 and four 2102
16138	22709	Roller Needle Guard (round) with 242J and
10100		16139, for 16014
16139	22709	Roller Needle Guard (round) Edge Guide,
		for 16138
16145	22703	Presser Bar (hollow) for 18-25 Machine
16147		" " Spring (heavy) .063" wire, for
		18-25 Machine
16148	22706	Presser Bar Stop Collar with 1019C, for
		18-25 Machine

NUMERICAL LIST OF PARTS

No.	Plate	Name
16149	22711	Tension Releaser Bracket with two 465C,
		for 18-25 Machine
16151	22704	Throat Plate Body, for 16153
16152	22704	" " Needle Plate, for 16153
16153	22704	Throat Plate complete for 16018, for 1/32
		in. to 5/64 in. gauges and for 6677,
		for 3/32 in. to 1/4 in. gauges, for
		18-25 Machine, Nos. 228D, 16151 and
		16152
16154		Knee Lifter complete, for Machine on Base,
	5 - F	Nos. 802D, 6692, 7898, 16129 and
		16130
16156	22706	Presser Bar Spring (light) .055" wire, for
		18-25 Machine
16166		Shuttle Race Body (two pieces) with
		either 813D, 814D or 815D, for 6746
16168	22702	Feed Wheel Driver Spring, for 18-23 Ma-
		chine
16176		Oscillating Rock Shaft complete, for 18-23
		Machine, Nos. 6461 and 16212
16177		Feed Forked Connection complete, Nos. 3037
		16241, 52165 and two each 375C and
		1518J
16180		Thread Take-up Lever 6474 with 76F, for
		18-23 Machine
16181		Thread Take-up Lever 6704 with 76F, for
		18-25 Machine
*16184		Oscillating Shaft 16055 with 2049, 6056
		and 6499, for 18-23 Machine
*16192		Oscillating Shaft Crank, for 16193
*16193		Oscillating Shaft Crank complete for
		16221, Nos. 462C, 151EJ, 16192 and
		19390 Presser Bar Lifting Bracket with 175J and
16194	3683	two 457K, for 16195
10105		Presser Bar Lifting Bracket 16194 with
16195	3683	16196 and two 335J, for 18-23 Machine
16196	3683	Presser Bar Lifting Bracket Wearing Plate
TOTAO	0000	for 16195 and 16198
16197	22706	Presser Bar Lifting Bracket with 175J and
1019/	aa700	two 457K, for 16198
16198		Presser Bar Lifting Bracket 16197 with
10100		16196 and two 335J, for 18-25 Machine
16202		Tension Screw Stud 600C with 1560C, for
******	4, 77	16204
16204		Tension complete for 18-23 Machine, Nos.
10004		2103, 16202 and two 2102
*16205		Shuttle (inside) Cover, for 16206
20000		

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42		NUMERICAL LIST OF PARTS	_	1 I			NUMERICAL LIST OF PARTS	43
No. 16206	Plate 22706	Name Shuttle (inside) closed eye complete, for	్ష	ley,	No. 16234	Plate 22708	Name Roller Presser (ball bearing) com	plete,
10000		1/32 in. to 1/4 in. gauges, for 18-20					1-1/2 in. diam., 3/16 in. fac	e, for
		Machine, Nos. 112E, 466H, 2076, 2078,					1/32 in. to 5/64 in. gauges, fo	
		2080, 2086, 2090, 2210, 3235 and 16205				· ·	Machine, Nos. 171F, 176J, 207F	
*16207		Shuttle (outside) Cover, for 16208 and 16209	1	-4			1547J, 1549J, 4785, 7556, 1608 16231, 51834 and two 15444	
16208	22710	Shuttle (outside) closed eye complete, for			16235	22708	Roller Presser (ball bearing) con	mplete,
100000		3/32 in. to 1/4 in. gauges, for 18-25					1-1/2 in. diam., 3/16 in. fac	e, for
		Machine, Nos. 112E, 466H, 2076, 2080,				1 - L	3/32 in. to 1/4 in. gauges, fo	
		2210, 3238, 3241, 3242, 3383 and 16207		f ^{or}			Machine, Nos. 171F, 176J, 440F	
16209	22710	Shuttle (outside) closed eye complete, for	-,55	1.			1549J, 7556, 16016, 16231,	
		1/32 in. to 5/64 in.gauges, for 18-25	•	1.			51834 and two 15444	
		Machine, Nos. 112E, 466H, 2076, 2080, 2210, 3232, 3238, 3241,3242 and 16207			16236	3682	Roller Presser (ball bearing) con	
		Oscillating Rock Shaft Hinge Pin 6489					1-1/4 in. diam., 5/32 in. face	
*16212		with 1513J, for 16112 and 16176	ر الفرا	15			roller, for 18-23 Machine, Nos	
		Shuttle Driver and Feed Lifting Cam, for		5 × *			440F, 1547J, 1549J, 2205, 4282 51841 and two 15444	, 10230
16213	22710	16221	1		16237	22708	Roller Presser (ball bearing) con	
		10221 0000 with 6458 for 18-25	. "L	á.	10637	<i>66 1</i> 00	1-1/2 in. diam., 3/16 in. fac	
16219		Feed Rock Shaft 6678 with 6458, for 18-25 Machine	(a)	å. ;*)			1/32 in. to 5/64 in. gauges, fo	
		Needle Bar Connecting Link 3045 with 377C				1	Machine, Nos. 171F, 176J, 207F	
16220		1518J and 6487					1547J, 1549J, 4785, 7556, 1608	
		Oscillating Shaft 16113 with 2049, 16193	i -	5		1997 - E. S.	16231, 51855 and two 15444	
*16221		and 16213, for 18-25 Machine		N,	16238	22713	Shuttle Race Body (two pieces)	
		Roller Presser complete, 1-1/4 in. diam.,					either 813D, 814D or 815D, for	
16225	3682	3/16 in. face, coarse roller, for			16239	22713	Shuttle Race complete, for 1/32	in. to
	· .	18-23 Machine, Nos, 176J, 440F, 1547J				a ji kuku	5/64 in. gauges, for 18-25 M	ichine,
		1549J, 1897, 2205, 4282, 16098 and		é 🐌	· .		Nos. 6709, 6758, 16238 and two	102J
		tun 15444			16240	3686	Tension Releaser Collar with 7393	and two
16226	3682	Boller Presser complete, 1-1/4 in. diam.,					1253C, for 18-23 Machine	
TOPPO	0000	3/16 in. face. fine roller, for 18-20	*		16241	ر حمد مدر	Feed Regulator 6459 with 818D, for	16177.
		Machine, Nos. 176J, 440F, 1547J, 1549J	3	5	16243	22713	Throat Ring, for 16244	
1	1.1	1898, 2205, 4282, 16098 and two 15444	4.	. ,	16244	22713	" " 16243 with 665J and 16	262,for
16228	3681	Boller Presser complete, 1-1/4 in. dlam.,					16245	
10000		1/8 in. face, coarse roller, for 18-23		· .	16245		Throat Ring complete for 18-23 M	achine,
		Machine, Nos. 176J, 440F, 1547J, 1549J		4			Nos. 6500, 16244 and two 50008	
		1923, 2205, 4282, 16098 and two 15444		►	16246	22704	Feed Wheel Friction Spring, for 18	
16230	3682	Roller Arm, for 16233, 16236, 65041,65047			1. A.		ch ine	
		and 65086			16247	3691	Arm Side Cover (front) for 16248.	
16231	2270	Roller Arm, for 16234, 16235 and 16237			16248	3691	Arm Side Cover (front) with Thread	
16232	3689	Ball, size 3/32 in. for 51832,				1 C	cator complete, for 18-23 M	-
		51834, 51841, 51849, 51851, 51855,	11	₿.aya –	10040	00000	Nos. 16247 and 62829	
		51860, 51892, 51904 to 51906, 51911,	. `		16249	22712	Thread Lubricator Bracket Extensi	
		51913, 51915, 51921 and 51922			16051		16254	
16233	369	5 Roller Presser (ball bearing) complete,			16251		Thread Lubricator Oil Pad Holder of for 18-25 Machine	
		1-1/4 in. diam., 7/32 in. face, coarse	1	÷.	16253		Thread Lubricator complete, for 16	
		roller, for 18-23 Machine, Nos. 176J,	×.		16253	22713	" 16253 with 1529	
	÷.,	440F, 1547J, 1549J, 2205, 4282, 16230			TOPOR		50152J and two 21202	-
		51832 and two 15444				•	COTORS AND AND PROPERTY.	

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			۰.			NOMERICAL LIST OF PARTS 40
44		NUMERICAL LIST OF PARTS		•	N:- D]-+-	None
			· 1 [§]	81 .	No Plate	Name Fersion Balasson for 19 23 Machine
No.	Plate	Name		(°):	16279 3686	Tension Releaser, for 18-23 Machine
16258	3697	Roller Presser (ball bearing) complete,	-		*16280	Arm and Cylinder with 15404 and two 15405
		1-1/4 in. diam., 7/32 in. face,			*1 0001	for 18-23 Machine
	1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 -	grooved coarse, with ratchet brake,			*16281	Arm Shaft 16264 with 3074, 16266 and 16269
		for 18-23 Machine, Nos. 176J, 230F,		J		for 18-23 Machine
		440F, 1547J, 1549J, 2205, 4282, 51904	Υ	- 6	*16290	Arm Shaft 16264 with 3032, 16266 and 16269
		62854, 65095 and two 15444				for 18-25 Machine
16259	22708	Roller Arm, for 16260 and 16261			16646 3691	Rock Shaft Knee Arm, for 16647
16260	22708	Roller Presser (ball bearing) complete,			16647	Rock Shaft Knee Arm complete, for 16129,
		1-1/2 in. diam., 1/4 in. face, with				Nos. 2766, 2767 and 16646
. jt		ratchet brake, for 1/32 in. to 5/64	16.	1	19200 22707	Roller Arm Bracket, for 16017, 16071 and
		in. gauges, for 18-25 Machines, Nos.		19 C		16235
		171F, 176J, 207F, 230F, 440F, 1547J,			19389 22705	Oscillating Shaft Crank Slide Block, for
		1549J, 4785, 7556, 16080, 16081,16259				19390
		51905, 62854 and two 15444			19390	Oscillating Shaft Crank Slide Block com-
16261	22709	Roller Presser (ball bearing) complete,	1.			plete for 16116 and 16193, Nos. 226J
		1-1/2 in. diam., 3/16 in. face, with		5. F		969C, 12424 and 19389
		ratchet brake, for 1/32 in. to 5/64			21202 22712	Thread Lubricator Bracket Screw Friction
		in. gauges, for 18-25 Machines, Nos.		1	1	Washer, for 16254
		171F, 176J, 207F, 230F, 440F, 1547J,		1. 1. ju	21202 22712	Thread Lubricator Screw Friction Washer,
		1549J, 4785, 7556, 16080, 16081, 16259	ч н .	17	1	for 62829
		51911, 62854 and two 15444			26026 22714	Screw Driver (machine) Attachments and
16262	22711	Throat Ring Needle Plate, for 16244				Accessories
16264	3699	Arm Shaft, for 16281 and 16290	1		26485 22714	Screw Driver (shuttle tension) Attach-
	3698	" " Counterbalance with 443C, for	1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -	Ŋ	والمستحيرين فلتناب والمستح	ments and Accessories
16266	0090	16281 and 16290			27305 3692	Bobbin Winder Spindle, for 16272
		Balance Wheel (disc) for Power Table,			27306 3692	"Spool Pin, for 27308
16267	3699			ы	27307 3692	" " Stand, for 27308
	-	2-3/4 in. pulley, with two 4480		κ, μ	27308 3692	Bobbin Winder Spool Stand complete for
16268	3683	Needle Bar (hollow) for 18-23 Machine			21000 0002	16273, Nos. 418E, 1562J, 2106, 10141,
*16269		Thread Take-up Cam, for 16270, 16281 and				11241, 27306, 27307 and two each 2455
· .	•	16290		:		and wood screws 1 in. No. 10
16270	3692	Thread Take-up Cam 16269 with 446C	•	- Ň	27321 3692	Bobbin Winder Frame, for 16272
16271	3692	Bobbin Winder Base, for 16272	1445	· • •	27322 22712	" " " Spring, for 16272
16272		" for 16273, Nos. 35D, 1620J,	•		27326 22712	
	1. ¹⁹	16271, 27305, 27321, 27322, 27326,	4.	,	27541 3692	" " Stop Latch, for 16272
		27541, 50356D and two wood screws 1	-		33929	Fulley, IOF 106/6
	•	in. No. 7 F.H	4		00929	Tension Screw Stud 637C with 1560C, for 16137
16273		Bobbin Winder (swinging automatic, left		- 5	*44001	Shuttle Cover 2075 with 112E, 466H, 2078,
	1 - C.	hand) complete, Nos. 16272 and 27308.			*44001	
*16274		Arm and Cylinder with 15404 and two 15405			E0000 T 00010	2080, 2086 and 2090, for 6028
		for 18-25 Machine			50008J 22710	Shuttle Race Ring Screw, for 16245
16275	22703	Needle Bar (hollow) for 16276 and 16277		;	50014F 22705	Needle Set Screw, for 6524
16276		"" 16275 with 2273 and 4783, for	6.0	5. 	50116K 3686	Tension Releaser Screw, for 18-23 Machine
		1/32 in. to 5/64 in. gauges, for 18-25			50152J 22712	Thread Lubricator Screw, for 16254
		Machine		:	50222J 22712	" Bracket Screw, for 18-25
16277	· · · · · · · · ·	Needle Bar 16275 with 2273 and 6524, for	•	•	~ ta`	Machine
	н. — н. -	3/32 in. to 1/4 in. gauges, for 18-25		:	50222J 22712	Thread Lubricator Screw, for 62829
		Machine	1.		50356D 3686	Bobbin Winder Frame Hinge Screw, for 16272
16278	3699	Balance Wheel (disc) for Stand, 3 in.pul-	100	345		
		ley, for Clamp Stop Motion	-	•		
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4 6		NUMERICAL LIST OF PARTS	Ân, â	ť			NUMERICAL LIST OF PARTS 47	
21-	Plate	Nапе			No.	Plate	Name	
No.		Roller Screw, for 51832, 51834, 51841,	· · · ·	- K	51905	22708	Roller, 1-1/2 in. diam., 1/4 in. face,	
50 553C	3689		₩	- 1	01900			
	-	51849, 51851, 51855, 51860, 51892,	•				medium (ball bearing) with ratchet	
		51904 to 51906, 51911, 51913, 51915,					brake, complete for 16260, Nos. 1528J	
		51921 and 51922					1766C, 50553C and twenty-four 16232	
51072E	22712	Machine Bolt with S1581E, to secure ma-		. <u>F</u>	51906	3696	Roller, 1-1/4 in. diam., 9/64 in. face,	,
••••		chine to table (Attachments and Ac-	1 (1 - 1)				fine (ball bearing) with ratchet	
		cessories)					brake, complete for 65100, Nos. 1528J	
512 24W	3698	Arm Side Cover (back) Thumb Screw					1766C, 50553C and twenty-four 16232	
51224W	3698	Cylinder Side Cover Thumb Screw			51911	22709	Roller, 1-1/2 in. diam., 3/16 in. face,	
51581E	22712	Machine Bolt Nut, for 51072					medium (ball bearing) with ratchet	
		Roller, 1-1/4 in. diam., 7/32 in. face,		R.			brake, complete for 16261, Nos. 1528J	1
51832	3695	coarse (ball bearing) complete for	Ŧ	5			1766C, 50553C and twenty-four 16232	
			•	<i>.</i>	51913	3697	Roller, 1-1/4 in. diam., 7/32 in. face,	
		16233, Nos. 1528J, 1766C, 50553C and					fine (ball bearing) with ratchet	
		twenty-four 16232					brake, complete for 65097, Nos. 1528J	1
51834	22708	Roller, 1-1/2 in. diam., 3/16 in. face,		1			1766C, 50553C and twenty-four 16232.	
		coarse (ball bearing) complete for	r	1990. 1941	51915	3696	Roller, 1-1/4 in. diam., 7/32 in. face,	
		16234 and 16235, Nos. 1528J, 1766C,			01010	0030	coarse (ball bearing) with ratchet	
	·	50553C and twenty-four 16232		-			brake, complete for 65101, Nos. 1528J	
518 41	3682	Roller, 1-1/4 in. diam., 5/32 in. face,	1. S. S.	l,				
		coarse (ball bearing) complete for	¥.	-	51001	7000	1766C, 50553C and twenty-four 16232.	
		16236, Nos. 1528J, 1766C, 50553C and			51921	3697	Roller, 1-1/4 in. diam., 7/32 in. face,	
		twenty-four 16232					medium (ball bearing) with ratchet	
51849	3695 •	Roller, 1-1/4 in. diam., 3/16 in. face,					brake, complete for 65123, Nos. 15283	
		coarse (ball bearing) complete for	11 1 1				1766C, 50553C and twenty-four 16232	
		65086, Nos. 1528J, 1766C, 50553C and			51922	3696	Roller, 1-1/4 in. diam., 3/16 in. face,	
		twenty-four 16232					fine (ball bearing) with ratchet	
51851	3695	Roller, 1-1/4 in. diam., 3/16 in. face,					brake, complete for 65126, Nos. 15283	
		fine (ball bearing) complete for		ji i			1766C, 50553C and twenty-four 16232	
		65047, Nos. 1528J, 1766C, 50553C and	-		52165	22702	Feed Connecting Link, for 16177	
		twenty-four 16232			52239	3698	Arm Spool Bracket Spool Pin and Thread	
51855	22708	Roller, 1-1/2 in. diam., 3/16 in. face,					Eyelet, for 15063	
01000		coarse (ball bearing) complete for	۹.,		52239	3698	Arm Spool Pin and Thread Eyelet, for 18-23	
	·	16237, Nos. 1528J, 1766C, 50553C and		<u>.</u>			Machine	
		twenty-four 16232	-	. 16	56864	3692	Foot Lifter Chain Hook (large) for 6439	
51860	3695	Roller, 1-1/4 in. diam., 7/32 in. face,			56865	3692	" " " (small) for 6439	
91900	0090	coarse (ball bearing) complete for	*	1	62819	22712	Thread Lubricator Oil Pad (felt) for	
		65041, Nos. 1528J, 1766C, 50553C and	ŧ	214			18-23 Machine	
		twenty-four 16232		9	62822		Thread Lubricator Oil Pad Holder complete	,
-1000	RCOG		- 1	34			for 18-23 Machine	
51892	3696	Roller, 1-1/4 in. diam., 1/8 in. face,			62824	22712	Thread Lubricator Oil Pad Retainer, for	
		coarse (ball bearing) with ratchet					18-23 Machine	
		brake complete, for 65099, Nos. 1528J			62827		Thread Lubricator Oil Wick (braided cot-	
		1766C, 50553C and twenty-four 16232		r =			ton)	
51904	3697	Roller, 1-1/4 in. diam., 7/32 in. face,	· 🖆 .	9	62828		Thread Lubricator complete for 62829	
		grooved coarse (ball bearing) with	•		62829	3691	" " 62828 with 1529E,50222	
		ratchet brake, complete for 16258, Nos.			000005	, 0001	and two 21202, for 16248	
		1528J, 1766C, 50553C and twenty-four	•	-	62851	3689	Roller Ratchet Spring Stop Bracket for	
		16232		i 🖡	06001	0009	62854	
				P	62853	3689	Roller Ratchet Spring Stop, for 62854	
				, WF	02033	0009	NOTTOL MERCHAE BALTING BOOD, 101. 05034	

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18		NUMERICAL LIST OF PARTS
		Nasa
No.	Plate	Name Ballan Databat Spring Stop Brookat 62851
62854		Roller Ratchet Spring Stop Bracket 62851
		with 665J and 62853, for 16258, 16260
		16261, 65097, 65099 to 65101, 65123
		and 65126
65041	3695	Roller Presser (ball bearing) complete,
		1-1/4 in. diam., 5/32 in. face, coarse
		roller, for 18-23 Machine, Nos. 176J,
		440F, 1547J, 1549J, 2205, 4282,16230,
		51860 and two 15444
65047	3695	Roller Presser(ball bearing) complete,
		1-1/4 in. diam., 3/16 in. face, fine
	-	roller, for 18-23 Machine, Nos. 176J,
-		440F, 1547J, 1549J, 2205, 4282, 16230,
		51851 and two 15444
8E004	3695	Roller Presser (ball bearing) complete,
65086	0090	1-1/4 in. diam., 3/16 in. face, fine
		roller, for 18-23 Machine, Nos. 176J,
		440F, 1547J, 1549J, 2205, 4282,16230,
		51849 and two 15444
65095	3696	Roller Arm, for 16258, 65097, 65099,65100
		65101 and 65123
65097	3697	Roller Presser (ball bearing) complete,
	•	1-1/4 in. diam., 7/32 in. face, fine
		roller with ratchet brake, for 18-23
- ·		Machine, Nos. 176J, 230F, 440F, 1547J
		1549J, 2205, 4282, 51913, 62854,65095
		and two 15444
65099	3696	Roller Presser (ball bearing) complete,
		1-1/4 in. diam., 1/8 in. face, coarse
		roller with ratchet brake, for 18-23
		Machine, Nos. 176J, 230F, 440F, 1547J
		1549J, 2205, 4282, 51892, 62854,65095
		and two 15444
65100	3696	Roller Presser (ball bearing) complete,
		1-1/4 in. diam., 9/64 in. face, fine
		roller with ratchet brake, for 18-23
		Machine, Nos. 176J, 230F, 440F, 1547J
		1549J, 2205, 4282, 51906, 62854,65095
		and two 15444
65101	3696	Roller Presser (ball bearing) complete,
OUTOT	0000	1-1/4 in. diam., 7/32 in. face, coarse
		roller with ratchet brake, for 18-23
		Machine, Nos. 176J, 230F, 440F, 1547J
1.1		1549J, 2205, 4282, 51915, 62854,65095
5 - S		and two 15444
	1997 - 19	
65123	3697	Roller Presser (ball bearing) complete,
		1-1/4 in. diam., 7/32 in. face, medium
	•	roller with ratchet brake, for 18-23
		Machine, Nos. 176J, 230F, 440F, 1547J
	· · ·	1549J, 2205, 4282, 51921, 62854,65095
		and two 15444
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NUMERICAL LIST OF PARTS

No.	Plate	Name
65125	3696	Roller Arm, for 65126
65126	3696	Roller Presser (ball bearing) complete,
		1-1/4 in. diam., 3/16 in. face, fine
		roller with ratchet brake, for 18-23
		Mohime Nee Mar 1000 1000 100 18-23
		Machine, Nos. 176J, 230F, 440F, 1547J
		1549J, 2205, 4282, 51922, 62854,65125
100740	0007.4	and two 15444
120342	22714	Oiler (copper plated) with 120343(Attach- ments and Accessories)
120343	22714	Ofler Spout 7 1/2 in lang for 200740
241755	22712	Oiler Spout, 3-1/2 in. long, for 120342
541/00	LL / 16	Thread Lubricator Oil Pad (felt) for
041050	00030	18-25 Machine
241757	22712	Thread Lubricator Oil Pad Retainer, for
		18-25 Machine
		-
		*
-		
	Const	No. Simon No. J. L. L. L. L. L.
	Genu	ne Singer Needles should be used in Singer Machines.
	The	e Needles and their Containers
		are marked with the
	Comp	any's Trade Mark "SIMANCO." 1
	N	eedles in Containers marked
	1	"For Singer Machines"
	_	
		re not Singer made needles. 2
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