# SINGER 180W201

Form 3169w (259) Printed in U.S.A.

# LIST OF PARTS SINGER\*\*SEWING MACHINE 180w201

THE SINGER MANUFACTURING COMPANY

\*\*A Trademark of THE SINGER MANUFACTURING COMPANY

#### INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- AL Heat Treated for Toughness.
- ALX Heat Treated for Toughness and Black Oxide.
- C Hardened only.
- D Polished only.
- E Soft, Not polished.
- F Hardened and Polished.
- X Black Oxide, for Iron and Steel.
- XC Hardened and Black Oxide, for Iron and Steel.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

#### In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers. 1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers. 1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers. 2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering. These Plates are in Form 20500, Illustrations of Parts.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

#### LIST OF PARTS COMPLETE

FOR

MACHINE NO.180w201

SINGLE NEEDLE. LONG ARM.

DROP FEED. LOCK STITCH.

#### POST MACHINE

MAXIMUM LENGTH OF STITCH 4-1/2 TO THE INCH.

LINK TYPE TAKE-UP LEVER.

FOR HARNESS AND GENERAL STITCHING ON

LEATHER WORK REQUIRING HEAVY THREAD.

MACHINE HAS CAPACITY TO HANDLE THREAD

#### UP TO 10-6 CORD.

*264251	No.	Plate	Name
204235	*264251		Arm
204235			Arm Base
19317	204235	19317	Arm Base Position Pin (2)
19301	200004E	19317	Arm Base Screw (3)
19301 Arm Cap Screw   202248   19301 Arm Cap Screw Washer   204235   19317 Arm Position Pin (2)   200004E   19317 Arm Screw (3)   202005   19317 Arm Screw Washer (3)   264252   19301 Arm Shaft   264253   19301 Arm Shaft Bushing (back) with 202260   202260   19301 Arm Shaft Bushing (back) Oil Packing (wick)   200071E   19301 Arm Shaft Bushing (back) Screw (3)   207080   19301 Arm Shaft Bushing (front) with 202244   19301 Arm Shaft Bushing (front) Oil Packing (wick)   200502X   19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw   350532E   19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw   264123   19301 Arm Shaft Connection Belt (reinforced neoprene)   240361   19301 Arm Shaft Connection Belt Pulley with 200327C,   200388C, 200425C and two 202253   200425C   19301 Arm Shaft Connection Belt Pulley Position Screw   Check Screw   200388C   200425C and the series of the series	202005	19317	Arm Base Screw Washer (3)
202248       19301       Arm Cap Screw Washer         204235       19317       Arm Position Pin (2)         200004E       19317       Arm Screw (3)         202005       19317       Arm Screw Washer (3)         264252       19301       Arm Shaft         264253       19301       Arm Shaft Bushing (back) with 202260         202260       19301       Arm Shaft Bushing (back) Oil Packing (wick)         200071E       19301       Arm Shaft Bushing (front) with 202244         202244       19301       Arm Shaft Bushing (front) Oil Packing (wick)         200502X       19301       Arm Shaft Bushing (front) Oil Packing Thumb Screw         350532E       19301       Arm Shaft Bushing (front) Set Screw         264123       19301       Arm Shaft Connection Belt (reinforced neoprene)         240361       19301       Arm Shaft Connection Belt Pulley with 200327C,         200388C, 200425C and two 202253         200425C       19301       Arm Shaft Connection Belt Pulley Position Screw         Check Screw       Check Screw	202247	19301	Arm Cap
204235       19317       Arm Position Pin (2)         200004E       19317       Arm Screw (3)         202005       19317       Arm Screw Washer (3)         264252       19301       Arm Shaft         264253       19301       Arm Shaft 264252 with 264278         237748       19301       Arm Shaft Bushing (back) with 202260         202260       19301       Arm Shaft Bushing (back) Oil Packing (wick)         200071E       19301       Arm Shaft Bushing (front) with 202244         207080       19301       Arm Shaft Bushing (front) Oil Packing (wick)         200502X       19301       Arm Shaft Bushing (front) Oil Packing Thumb Screw         350532E       19301       Arm Shaft Connection Belt (reinforced neoprene)         264123       19301       Arm Shaft Connection Belt Pulley with 200327C,         200388C, 200425C and two 202253         200425C       19301       Arm Shaft Connection Belt Pulley Position Screw         Check Screw       Check Screw	2002 <b>7</b> 8X	19301	Arm Cap Screw
200004E       19317 Arm Screw (3)         202005       19317 Arm Screw Washer (3)         264252       19301 Arm Shaft         264253       19301 Arm Shaft Bushing (back) with 202260         202260       19301 Arm Shaft Bushing (back) Oil Packing (wick)         200071E       19301 Arm Shaft Bushing (front) with 202244         207080       19301 Arm Shaft Bushing (front) Oil Packing (wick)         200502X       19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw         350532E       19301 Arm Shaft Bushing (front) Set Screw         264123       19301 Arm Shaft Connection Belt (reinforced neoprene)         240361       19301 Arm Shaft Connection Belt Pulley with 200327C,         200388C       19301 Arm Shaft Connection Belt Pulley Position Screw         200388C       19301 Arm Shaft Connection Belt Pulley Position Screw         Check Screw			
202005       19317       Arm Screw Washer (3)         264252       19301       Arm Shaft         264253       19301       Arm Shaft 264252 with 264278         237748       19301       Arm Shaft Bushing (back) with 202260         202260       19301       Arm Shaft Bushing (back) Oil Packing (wick)         200071E       19301       Arm Shaft Bushing (front) with 202244         207080       19301       Arm Shaft Bushing (front) Oil Packing (wick)         200502X       19301       Arm Shaft Bushing (front) Oil Packing Thumb Screw         350532E       19301       Arm Shaft Bushing (front) Set Screw         264123       19301       Arm Shaft Connection Belt (reinforced neoprene)         240361       19301       Arm Shaft Connection Belt Pulley with 200327C,         200388C, 200425C and two 202253         200425C       19301       Arm Shaft Connection Belt Pulley Position Screw         Check Screw       Check Screw			
264252       19301       Arm Shaft         264253       19301       Arm Shaft       264252 with 264278         237748       19301       Arm Shaft Bushing (back) with 202260         202260       19301       Arm Shaft Bushing (back) Oil Packing (wick)         200071E       19301       Arm Shaft Bushing (back) Screw (3)         207080       19301       Arm Shaft Bushing (front) with 202244         202244       19301       Arm Shaft Bushing (front) Oil Packing (wick)         200502X       19301       Arm Shaft Bushing (front) Oil Packing Thumb Screw         350532E       19301       Arm Shaft Connection Belt (reinforced neoprene)         264123       19301       Arm Shaft Connection Belt Pulley with 200327C,         200388C, 200425C and two 202253         200425C       19301       Arm Shaft Connection Belt Pulley Position Screw         200388C       19301       Arm Shaft Connection Belt Pulley Position Screw         Check Screw       Check Screw			
264253       19301       Arm Shaft 264252 with 264278         237748       19301       Arm Shaft Bushing (back) with 202260         202260       19301       Arm Shaft Bushing (back) Oil Packing (wick)         200071E       19301       Arm Shaft Bushing (back) Screw (3)         207080       19301       Arm Shaft Bushing (front) with 202244         202244       19301       Arm Shaft Bushing (front) Oil Packing (wick)         200502X       19301       Arm Shaft Bushing (front) Set Screw         350532E       19301       Arm Shaft Connection Belt (reinforced neoprene)         264123       19301       Arm Shaft Connection Belt Pulley with 200327C,         200388C, 200425C and two 202253         200425C       19301       Arm Shaft Connection Belt Pulley Position Screw         200388C       19301       Arm Shaft Connection Belt Pulley Position Screw         Check Screw			
237748  19301 Arm Shaft Bushing (back) with 202260  19301 Arm Shaft Bushing (back) Oil Packing (wick)  200071E  19301 Arm Shaft Bushing (back) Screw (3)  207080  19301 Arm Shaft Bushing (front) with 202244  202244  19301 Arm Shaft Bushing (front) Oil Packing (wick)  200502X  19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw  350532E  19301 Arm Shaft Bushing (front) Set Screw  264123  19301 Arm Shaft Connection Belt (reinforced neoprene)  240361  19301 Arm Shaft Connection Belt Pulley with 200327C,  200388C, 200425C and two 202253  200425C  19301 Arm Shaft Connection Belt Pulley Position Screw  Check Screw  Check Screw			Arm Shaft
202260 19301 Arm Shaft Bushing (back) Oil Packing (wick) 200071E 19301 Arm Shaft Bushing (back) Screw (3) 207080 19301 Arm Shaft Bushing (front) with 202244 202244 19301 Arm Shaft Bushing (front) Oil Packing (wick) 200502X 19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw 350532E 19301 Arm Shaft Bushing (front) Set Screw 264123 19301 Arm Shaft Connection Belt (reinforced neoprene) 240361 19301 Arm Shaft Connection Belt Pulley with 200327C, 200388C, 200425C and two 202253 200425C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw Check Screw	264253	19301	Arm Shaft 264252 with 264278
200071E 19301 Arm Shaft Bushing (back) Screw (3) 207080 19301 Arm Shaft Bushing (front) with 202244 202244 19301 Arm Shaft Bushing (front) Oil Packing (wick) 200502X 19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw 350532E 19301 Arm Shaft Bushing (front) Set Screw 264123 19301 Arm Shaft Connection Belt (reinforced neoprene) 240361 19301 Arm Shaft Connection Belt Pulley with 200327C, 200388C, 200425C and two 202253 200425C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw	237748	19301	Arm Shaft Bushing (back) with 202260
207080 19301 Arm Shaft Bushing (front) with 202244 19301 Arm Shaft Bushing (front) Oil Packing (wick) 200502X 19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw 350532E 19301 Arm Shaft Bushing (front) Set Screw 264123 19301 Arm Shaft Connection Belt (reinforced neoprene) 240361 19301 Arm Shaft Connection Belt Pulley with 200327C, 200388C, 200425C and two 202253 200425C 19301 Arm Shaft Connection Belt Pulley Position Screw 200388C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw			
202244 19301 Arm Shaft Bushing (front) Oil Packing (wick) 200502X 19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw 350532E 19301 Arm Shaft Bushing (front) Set Screw 264123 19301 Arm Shaft Connection Belt (reinforced neoprene) 240361 19301 Arm Shaft Connection Belt Pulley with 200327C, 200388C, 200425C and two 202253 200425C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw Check Screw	200071E		
200502X 19301 Arm Shaft Bushing (front) Oil Packing Thumb Screw 19301 Arm Shaft Bushing (front) Set Screw 264123 19301 Arm Shaft Connection Belt (reinforced neoprene) 240361 19301 Arm Shaft Connection Belt Pulley with 200327C, 200388C, 200425C and two 202253 200425C 19301 Arm Shaft Connection Belt Pulley Position Screw 200388C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw			
19301 Arm Shaft Bushing (front) Set Screw  264123 19301 Arm Shaft Connection Belt (reinforced neoprene)  240361 19301 Arm Shaft Connection Belt Pulley with 200327C,  200388C, 200425C and two 202253  200425C 19301 Arm Shaft Connection Belt Pulley Position Screw  200388C 19301 Arm Shaft Connection Belt Pulley Position Screw  Check Screw			
264123 19301 Arm Shaft Connection Belt (reinforced neoprene) 240361 19301 Arm Shaft Connection Belt Pulley with 200327C, 200388C, 200425C and two 202253 200425C 19301 Arm Shaft Connection Belt Pulley Position Screw 200388C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw	200502X	19301	Arm Shaft Bushing (front) Oil Packing Thumb Screw
240361 19301 Arm Shaft Connection Belt Pulley with 200327C,  200388C, 200425C and two 202253  200425C 19301 Arm Shaft Connection Belt Pulley Position Screw 200388C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw	350532E	19301	Arm Shaft Bushing (front) Set Screw
200388C, 200425C and two 202253 200425C 19301 Arm Shaft Connection Belt Pulley Position Screw 200388C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw	264123	19301	Arm Shaft Connection Belt (reinforced neoprene)
200425C 19301 Arm Shaft Connection Belt Pulley Position Screw 200388C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw	240361	19301	Arm Shaft Connection Belt Pulley with 200327C,
200388C 19301 Arm Shaft Connection Belt Pulley Position Screw Check Screw			200388C, 200425C and two 202253
Check Screw		19301	Arm Shaft Connection Belt Pulley Position Screw
	200388C	19301	Arm Shaft Connection Belt Pulley Position Screw
200327C 19301 Arm Shaft Connection Belt Pulley Set Screw			
	200327C	19301	Arm Shaft Connection Belt Pulley Set Screw

No.	Plate	Name
202253	19301	
264254	19313	
		200113F
200113F	19313	
224139	19313	
200164X	19313	
*264255		Bed with 54897
54897	19317	•
233939		Bobbin
264203	19308	Bobbin Case Base (eccentric) with 202056, 203211 to 203213 and 203216
203211	19308	Bobbin Case Base Latch
*202056		Bobbin Case Base Latch Pin
203212	19308	
203213		Bobbin Case Base Latch Spring
264256	19308	Bobbin Case Cap with 200984C, 203215, 203377,
	_,_,	241674, 241675, two each 200594E and 350405C
241674	19308	Bobbin Case Oiling Felt
241675	19308	Bobbin Case Oiling Felt Retainer
350405C	19308	Bobbin Case Oiling Felt Retainer Screw
203377	19308	Bobbin Case Tension Spring
200984C	19308	Bobbin Case Tension Spring Regulating Screw
200594E	19308	Bobbin Case Tension Spring Screw
203215	19308	Bobbin Case Thread Guide
200594E	19308	Bobbin Case Thread Guide Screw
203216	19308	
264257	19308	Bobbin Case complete, Nos. 264203 and 264256
264258	19303	Face Plate
202135	19303	Face Plate Position Pin
200462X	19303	Face Plate Thumb Screw
264404	19312	Feed Bar
264405	19312	Feed Bar 264404 with 200040AL, 225837 and 267273
350393C	19312	
201518E		Feed Bar Hinge Screw Nut
264291	19318	
264031	17255	Feed Dog Lever
200362C	17255	Feed Dog Lever Adjusting Screw
201524E	17255	Feed Dog Lever Adjusting Screw Nut
200263D	17255	Feed Dog Lever Hinge Screw
201528D	17255	Feed Dog Lever Hinge Screw Nut
264411	17255	Feed Dog Lever Post
264412	17255	Feed Dog Lever Post 264411 with 200098F, 200943F,
		201525E, 221212, 264031, 264035, 264413, four
		each 200054E and 200578X
264413	17255	Feed Dog Lever Post Cover (side) with 200362C and
	255	201524E
200578X	17255	Feed Dog Lever Post Cover (side) Screw
200024C	17255	Feed Dog Lever Post Screw (2)
2000230		1 000 702 Total 1 000 perch (a)

No.	Plate	Name
203637	17255	Feed Dog Lever Post Screw Washer (2)
221212	17255	Feed Dog Lever Post Support
200054E	17255	Feed Dog Lever Post Support Screw
200008C	17255	Feed Dog Lever Post Support Screw (2)
203637	17255	Feed Dog Lever Post Support Screw Washer (2)
264035	17255	Feed Dog Lever Slide Block
200943F	17255	Feed Dog Lever Slide Block Hinge Screw
201525E	17255	Feed Dog Lever Slide Block Hinge Screw Nut
200098F	17255	Feed Dog Screw
240225	19313	Feed Driving Connection with 240226 and 240227
201181C	19313	Feed Driving Connection Hinge Screw
201518E	19313	Feed Driving Connection Hinge Screw Nut
240226	19313	Feed Driving Connection Oiling Felt
240227	19313	Feed Driving Connection Oiling Felt Retaining Wire
240554	19313	Feed Driving Eccentric
240555	19313	Feed Driving Eccentric Adjusting Disc
248415	19313	Feed Driving Eccentric Adjusting Disc Spring
248416	19313	Feed Driving Eccentric Adjusting Disc Spring Collar
240410	1/313	with two 200382ALX
200382ALX	19313	Feed Driving Eccentric Adjusting Disc Spring Collar
DOUDODALA	1/313	Set Screw
240231	19313	
350578XC	19313	Feed Driving Eccentric Friction Gib
350562XC	19313	Feed Driving Eccentric Friction Gib Adjusting Screw
330302AC	19313	Feed Driving Eccentric Friction Gib Adjusting Screw
240565	19313	Set Screw
240303	19313	Feed Driving Flange with 200333C, 200346C, two each 350562XC and 350578XC
200333C	19313	
200346C	19313	Feed Driving Flange Position Screw
248502	19313	Feed Driving Flange Set Screw
264259	19312	Feed Driving Rock Shaft
204257	19312	Feed Driving Rock Shaft 248502 with 201518E, 264405 and 350393C
240228	19312	
200019E	19312	Feed Driving Rock Shaft Crank with 200019E
202625	19312	Feed Driving Rock Shaft Crank Pinch Screw
202025	19312	Feed Driving Rock Shaft Stop Collar with two 200383C
200383C	19312	(2) Food Driving Book Shoft Ston College Set See and
248449		Feed Driving Rock Shaft Stop Collar Set Screw
	19301 19301	Feed Indicating Disc with 200958C
200958C 264260	19311	Feed Indicating Disc Set Screw
267273		Feed Lifting Cam with 201220ALX
	19312	Feed Lifting Cam Fork with 200173D and 223655
200040AL	19312	Feed Lifting Cam Fork Screw
225837	19312	Feed Lifting Cam Fork Screw Washer
223655	19312	Feed Lifting Cam Oiling Felt
200173D	19312	Feed Lifting Cam Oiling Felt Screw
201220ALX	19313	Feed Lifting Cam Set Screw
264261	19313	Feed Regulating Stud
248423	19313	Feed Regulating Stud Cotter Pin
265045	19313	Feed Regulating Stud Socket

No.	Plate	Name
248425	19313	Feed Regulating Stud Spring
264262	19313	Feed Regulating Stud complete, Nos. 248423, 248425,
		264261 and 265045
264263	19317	Foot Lifter Lifting Lever
264264	19317	Foot Lifter Lifting Lever 264263 with 200101D, 264284 and 350086C
200242X	19317	
233390	19317	
227561	19317	G
241683	19317	
201522E	19317	
*264243	19301	
264244	19308	Hook (sewing)
204244	19300	Hook 264243 with 201253F, 201376E, 264246, 264247 and two 201409F
264265	19308	•
	-,	264257
223867	19313	Hook Driving Gear (spiral) with 200362C and 201222C
201222C	19313	
200362C	19313	Hook Driving Gear Set Screw
264266	19313	
224111	19313	
202244	19313	Hook Driving Shaft Bushing (back) Oil Packing (wick)
200327C	19313	Hook Driving Shaft Bushing (back) Set Screw
264038	19313	
200335C	19313	
264039	19313	
200327C	19313	Hook Driving Shaft Bushing (front) Set Screw
224112	19313	Hook Driving Shaft Connection Belt Pulley with
		202253 and two 201254C
201254C	19313	Hook Driving Shaft Connection Belt Pulley Set Screw
202253	19313	Hook Driving Shaft Connection Belt Pulley Spring
		Flange
264246	19308	Hook Gib
201376C	19308	Hook Gib Hinge Screw
201253F	19308	Hook Gib Screw
264247	19308	Hook Needle Guard
201409F	19308	Hook Needle Guard Screw
264267		Hook Post
264268		Hook Post 264267 with 200555X, 203244, 264265 and
		264270 to 264272
264292	19309	
		eight 200583X
200159F	19309	Hook Post Clamping Screw
221209		Hook Post Cover Plate (back)
241507		Hook Post Cover Plate (front)
200583X		Hook Post Cover Plate Screw
200008C		Hook Post Screw (2)
203637		Hook Post Screw Washer (2)
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No.	Plate	Name
264269	19309	
264270	19309	
203244	19309	
200393C	19309	• -
264271	19309	
264272	19309	
200038C	19309	
200382ALX		
200555X	19309	
264162	19301	
	-,501	of belt groove 4.518 in.) (rim diam. 6-3/8 in.)
		with 201346C and 350107C
350419X	19301	Machine Pulley Adjusting Screw
350107C	19301	
201346C	19301	Machine Pulley Set Screw
208613	19304	
264293	19304	
264273	19304	
200352AL	19304	
264274	19304	10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
201418C	19304	
264275	19304	
264276	19304	
264277	19304	
200374AL	19301	G
200388C	19301	
264714	19304	
202330	19304	
200072C	19304	
264278	19301	
204210	1,501	and two 200388C
203172	19301	
200425C		Needle Bar Crank Priction Washer Needle Bar Crank Position Screw
200423C 200388C		
200386C 200335C	19301	Needle Bar Crank Position Screw Check Screw
264294	19301	_ : = = = = = = :
	19304	Needle Bar Thread Guide
200590X 200125ALX		Needle Bar Thread Guide Screw Needle Set Screw
264279		
•	19306	6 <i>i</i>
207072	19306	6 \ 11 /
200352AL	19306	
264525	19306	Presser Bar Lifter
200653C	19306	Presser Bar Lifter Hinge Screw
264280	19306	Presser Bar Lifting Bracket with 200086ALX
200086ALX	19306	6
235901	19306	
200054E		Presser Bar Position Guide Pinch Screw
265060	19317	Presser Bar Spring (auxiliary)

No.	Plate	Name
207965	19317	Presser Bar Spring (flat)
210949	19306	Presser Bar Spring (Mat) Presser Bar Spring Bracket with 200086ALX
200086ALX	19306	Presser Bar Spring Brooket With 200000ALA
201410F	19317	Presser Bar Spring Bracket Pinch Screw
200224X	19317	Presser Bar Spring Regulating Screw
225004	19317	Presser Bar Spring Support Screw
351839	19306	Presser Bar Spring Support Screw Washer
331037	19300	Roller Presser, 1-1/4 in. diam., 3/16 in. face (fine) with 1528X, 1766C, 50553C and twenty-four 16232
241916	19306	Roller Presser Arm
233807		Roller Presser Arm Bracket
235088	19306	
233000	17300	Roller Presser Arm Bracket Position Collar with 200362C
200117F	19306	Roller Presser Arm Bracket Position Collar Position
		Screw
200362C	19306	Roller Presser Arm Bracket Position Collar Set
		Screw
202558	19306	Roller Presser Arm Bracket Spring
202559	19306	Roller Presser Arm Bracket Spring Stop
200141F	19306	Roller Presser Arm Bracket Spring Stop Screw
200096D	19306	Roller Presser Arm Screw
16232	19306	Roller Presser Ball, 3/32 in. diameter
1766C	19306	Roller Presser Ball Cone
204732	19306	Roller Presser Bar
50553C	19306	
1528X	19306	Roller Presser Hinge Screw Nut
241917	19306	Roller Presser Pawl
241918	19306	Roller Presser Pawl Spring
241922	19306	Roller Presser (no back) complete, Nos. 241916 to
		241918 and 351839
264295	19306	Roller Presser and Bar complete, Nos. 200096D,
		200117F, 202558, 202559, 204732, 233807, 235088,
		241922 and two 200141F
264281	19304	Take-up Lever
264299	19304	Take-up Lever Hinge Stud
200389C	19304	Take-up Lever Hinge Stud Set Screw
264282	19304	Take-up Lever Rocker Arm with 200389C
202400	19304	Take-up Lever Rocker Arm Hinge Stud with 202423
202423	19304	Take-up Lever Rocker Arm Hinge Stud Oil Packing
		(wick)
200383C	19304	Take-up Lever Rocker Arm Hinge Stud Set Screw
264296	19315	Tension Bracket with 202108, 264231 and 350518C
200159F	19315	Tension Bracket Screw
264231	19315	Tension Bracket Thread Guide Pin
264297	19315	Tension Bracket complete, Nos. 1560F, 32572, 200978X,
/·	- /3 - 3	201572X, 223438, 223703, 223704, 223706, 264235,
		264289, 264296, 350519C, two 264283 and three
		200309E
264283	19315	Tension Disc
*	_ ,	

No.	Plate	Name
264284	19317	Tension Release Adjusting Plate
200101D	19317	Tension Release Adjusting Plate Clamp Screw
350086C	19317	Tension Release Adjusting Plate Hinge Screw
223703	19315	Tension Release Lever
264285	19306	Tension Release Lever Rod
200309E	19315	Tension Release Lever Screw
264286	19317	
264287	19317	
200089X	19317	· • • • • • • • • • • • • • • • • • • •
264288	19317	Tension Release Operating Lever Connection with
	•	two 248423
248423	19317	Tension Release Operating Lever Connection Cotter
210120	_,	Pin
264289	19315	Tension Release Operating Lever (hand)
202108	19315	Tension Release Operating Lever (hand) Guide Pin
200309E	19315	Tension Release Operating Lever (hand) Screw
35008 <b>6</b> C	19317	Tension Release Operating Lever Hinge Screw
223704	19315	Tension Release Plunger
32572	19315	
223438	19315	Tension Spring
350518C	19315	
1560F		Tension Thumb Nut
223706	•	Thread Controller Disc
200978X	19315	
264235	19315	Thread Controller Spring
241360	19315	Thread Controller Spring Stop
200132E	19315	Thread Controller Spring Stop Screw
350519C	19315	Thread Controller Stud with 204925
200061ALX	19315	Thread Controller Stud Set Screw
201572X	19315	Thread Controller Stud Thumb Nut
204925	19315	Thread Controller Stud Washer
202412	19301	Thread Guide (top of Arm)
234232	19315	Thread Guide (top of Arm)
200113F	19315	Thread Guide Screw
202101	19315	Thread Guide Screw Washer
241765	19303	Thread Lubricating Oil Pad (felt)
241766	19303	
241767	19303	Thread Lubricating Oil Pad Holder Thread Lubricating Oil Pad Holder Bracket
200142F	-	
	19303	Thread Lubricating Oil Pad Holder Bracket Screw
200142F	19303	Thread Lubricating Oil Pad Holder Screw
241768	19303	Thread Lubricator
241769	19303	Thread Lubricator Bracket
266106	19303	Thread Lubricator Bracket Washer
201737	19303	Thread Lubricator Nut
241771	19303	Thread Lubricator Oil Tube
201738	19303	Thread Lubricator Oil Tube Connection Nut
350432XC	19303	Thread Lubricator Screw
201650X	19303	Thread Lubricator Screw Nut

No.	Plate	Name
214838	19303	Thread Lubricator Screw Washer
241773	19303	Thread Lubricator complete, Nos. 201737, 201738,
		241765 to 241769, 241771, 266106 and four 200142F
264290	19315	Thread Retainer
200366X	19315	Thread Retainer Set Screw
264298	19318	Throat Plate, 35 elongated needle hole, for needle sizes
		24 and 25, for 264291
200577AL	19318	Throat Plate Screw (2)

# **ACCESSORIES**

No.	Plate	Name
202258	1931 <b>7</b>	Bed Hinge Connection (2)
200570E	19317	Bed Hinge Connection Screw (4)
233939	19308	Bobbin (2)
224121	16644	Drip Pan, 20 in. long, with four $3/4$ in. wire nails
41400	19320	Machine Rest Pin (wood)
128x42		Needles, six, size 25
120342	19320	Oiler (copper plated) with 120343
120343	19320	Oiler Spout, 3-1/2 in. long
4822	19320	Roller Presser Hinge Screw Nut Wrench
11831	19320	Screw Driver (5 in. blade) (Machine, large)
225498	19320	Screw Driver (7-1/4 in. long)
228476	19320	Screw Driver (Bobbin Case)
225554	19320	Wrench (steel)

#### BOBBIN WINDER

#### (SWINGING AUTOMATIC, RIGHT HAND)

#### FOR "V" BELT DRIVE

259428	17853	Bobbin Winder Brake (leather)
259429	17853	Bobbin Winder Brake Clamp
200113F	17853	Bobbin Winder Brake Clamp Screw
225453	17853	Bobbin Winder Frame with 244071 and 259660
225454	17853	Bobbin Winder Frame Hinge Pin
244071	17853	Bobbin Winder Frame Oil Packing (wick)
259660	17853	Bobbin Winder Frame Oil Well Washer
225455	17853	Bobbin Winder Frame Spring
225456	17853	Bobbin Winder Frame Spring Plunger
259461	17853	Bobbin Winder Pulley with 200380C
200380C	17853	Bobbin Winder Pulley Set Screw
225381	17853	Bobbin Winder Spindle
225444	17853	Bobbin Winder Stop Latch
200056E	17853	Bobbin Winder Stop Latch Screw
225458	17853	Bobbin Winder Stop Latch Thumb Lever



#### ACCESSORIES

No.	Plate	Name
225459	17853	Bobbin Winder Stop Latch Thumb Lever Hinge Stud
225459	17853	Bobbin Winder Stop Latch Thumb Lever Joint Stud
202478	17853	Bobbin Winder Stop Latch Trip Lever
200299X	17853	Bobbin Winder Stop Latch Trip Lever Hinge Screw
225461	17853	Bobbin Winder Tension Bracket with 201499X
200082D	17853	Bobbin Winder Tension Bracket Screw
228026	17853	Bobbin Winder Tension Bracket Screw Washer
2102	17853	Bobbin Winder Tension Disc
13710	17853	Bobbin Winder Tension Spring
201499X	17853	Bobbin Winder Tension Stud
201572X	17853	Bobbin Winder Tension Stud Thumb Nut
225462	17853	Bobbin Winder Tension Bracket complete, Nos. 13710,
		201572X, 225461 and two 2102
259662	17853	Bobbin Winder and Tension Bracket Base
259462	17853	Universal Bobbin Winder complete, Nos. 200056E,
		200082D, 200113F, 200299X, 202478, 225381, 225444,
		225453 to 225456, 225458, 225462, 228026, 259428,
		259429, 259461, 259662, two each 225459 and wood
		screws 3/4 in., No. 12, R.H.B.

Note: Bobbin Winder 259462 is furnished with this Machine unless Bobbin Winder 259431 is specified on order.

#### FOOT LIFTER TREADLE

#### FOR FASTENING TO FLOOR

227779	19321	Foot Lifter Lever Chain, 48 in. long, with two 202784
202784	19321	Foot Lifter Lever Chain Hook
228835	19321	Foot Lifter Treadle
228836	19321	Foot Lifter Treadle 228835 with 2718R, 14373 and 50581R
228677	19321	Foot Lifter Treadle Bracket with 200358C
228681	19321	Foot Lifter Treadle Bracket 228677 with two wood screws
		1 in., No. 14, F.H.B.
14373	19321	Foot Lifter Treadle Extension
50581R	19321	Foot Lifter Treadle Extension Screw
2718R	19321	Foot Lifter Treadle Extension Screw Washer
228837	19321	Foot Lifter Treadle Shaft
200358C	19321	Foot Lifter Treadle Shaft Set Screw
228839	19321	Foot Lifter Treadle (for fastening to floor) complete,
		Nos. 227779, 228836, 228837 and two 228681

(Other Foot Lifter Parts are listed with Parts of Machine Head)

#### ACCESSORIES

#### THREAD UNWINDER

#### (FOR TWO SPOOLS)

NTo	Diata	Name
No.	Plate	********
228764	13537	Thread Unwinder Spool Pin
2 <b>28766</b>	13537	Thread Unwinder Spool Rest with 201254C
150203	13537	Thread Unwinder Spool Rest Cushion (felt)
228767	13537	Thread Unwinder Spool Rest Rod
201254C	13537	Thread Unwinder Spool Rest Set Screw
228768	13537	Thread Unwinder Spool Stand
228769	13537	Thread Unwinder Thread Guide
228770	1353 <b>7</b>	Thread Unwinder Thread Guide Holder
228774	13537	Thread Unwinder Thread Guide Rod
228776	13537	Thread Unwinder (for two spools) complete, Nos.
		228766 to 228768, 228770, 228774, two each 150203,
		228764, 228769 and three wood screws $7/8$ in., No.
		12

# FEED DOGS

264291 19318 Feed Dog, for 264298

# ROLLER PRESSER AND BAR COMPLETES

264295 19306 Roller Presser and Bar complete, Nos. 200096D, 200117F, 202558, 202559, 204732, 233807, 235088, 241922 and two 200141F

# THROAT PLATES

264298 19318 Throat Plate, 35 elongated needle hole, for needle sizes 24 and 25, for 264291

# MISCELLANEOUS PARTS

# USED IN CONJUNCTION WITH THREAD UNWINDER

#### USED IN CONJUNCTION WITH THREAD UNWINDER

No.	Plate	Name
60913	13537	Thread Unwinder Spool Weight with 60914
60914		Thread Unwinder Spool Weight Center Pin
<b>277</b> 39	13537	Thread Unwinder Thread Cone (wood)
225390		Thread Unwinder Thread Cone Holder