Singer 44-10

Form 18900, Revised (1037) Printed in U. S. A.

LIST of PARTS



MACHINE No. 44-10

** A TRADE-MARK OF

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL".

INDEX

Accessories	Page 12
Ball Bearing Roller Pressers	15
Ball Bearing Roller Pressers with Ratchet Brake	16
Belt Guard	12
Bobbin Winder	19
Finger Guard	13
Foot Lifter Parts	18
Knee Lifter Parts	17
Machine Base	12
Machine No. 44-10	5
Numberical List of Parts	21
Obsolete Parts	20
Plain Roller Pressers	15
Thread Lubricator	13
Thread Unwinder	10

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A-Hardened, Polished, Nickel Plated and Buffed

B-Polished, Nickel Plated and Buffed

C-Hardened Only

D-Polished Only

E-Soft. Not Polished

F-Hardened and Polished

F.J-Hardened, Polished and Nickel Plated

G-Bright Rumbled and Nickel Plated

H-Blued

J-Nickel Plated Only

K-Hardened and Nickel Plated

L-Brass Plated

M-0xidized

N-Japanned, Dull

P-Japanned, Bright

R-Merlized

S-Cadmium Plating

T-Copper Plated

T.A-Hardened, Polished, Copper and Nickel Plated and Buffed

T.B-Copper and Nickel Plated and Polished

T.J-Copper and Nickel Plated Only

T.K-Hardened, Copper and Nickel Plated

T.L-Copper and Brass Plated

T.M-Copper Plated and Oxidized

U-Zinc Plated

V-Silver Plated

W-Polished and Nickel Flated

X-Black Oxide, for Iron and Steel

X.C-Hardened and Black Oxide, for Iron or Steel

Y-Black Nickel Plated Only

Z-Chromium Plated

Z.A-Hardened, Polished, Nickel Plated, Buffed and Chromium Plated

Z.B-Polished, Nickel Plated, Buffed and Chromium Plated

Z.C-Hardened and Chromium Plated

Z.J-Nickel and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

In this series:

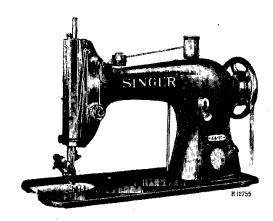
1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers 1801 to 2000 and 51801 to 52000 are Roller Numbers 2001 to 50000 and 52001 to 140000 and 147001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE
FOR



MACHINE No. 44-10 FOR LEATHER. DROP FEED. ROLLER PRESSER.

S. 1.

No.	Plate	Name
62603		Arm with 11104, 15404 and two 15405
8582	8387	" Dowel Pin
12453	8387	" Oil Tube, for oiling intermediate
		bearing
15783	8387	Arm Oil Tube, for 11119
11119	8387	" " " 15783 with 52045, for oiling
		12408
12454	8387	Arm Oil Tube with 132590, for oiling
		12409
24131	8387	Arm Oil Tube with 52045, for oiling 12197
132590	8387	" " Packing (wick) for 12454
52045	8387	" " " " " 11119 and
		24131
748E	8387	Arm Screw (back)
868E	8387	" " (front)
16511	8388	* Shaft
*62545		" " 16511 with 12197 and 20188

No.	Plate	Name
*62636		Arm Shaft 62545 with 20197
*11104		" Bushing (front)
12357	8388	" Flanged Bushing (back)
448C	8387	" " Set Screw
144D	8387	" " Screw
12480	8388	" Side Cap
219J	8387	" " Screw
12193	8388	" " Cover
51224D	8387	" " Thumb Screw
52239	22479	" Spool Pin and Thread Eyelet
11241	8388	" " Washer (cloth)
24296	8388	Balance Wheel (power) light rim, 2-3/16
- 1400	0000	in. pulley, with two 448C
24297	8388	Balance Wheel Oil Cover
210J	8387	" " Screw
448C	8387	" Set Screw
*16503		Bed
20197	8388	Crank Connecting Rod with two 896C
896C	8387	
908C	8387	" " Cap Screw
1619E	8387	" " Hinge Screw
12366	0307	Nut
*44181		Face Plate
12150	8387	" Thread Guard (lower)
12130	0007	" " " 44181 with
12152	8387	12152 Face Plate Thread Guard (lower) Rivet
45720	22479	" " " (upper) with
	DUETS	125373
125373	22479	Face Plate Thread Guard (upper) Rivet
12367	8389	Face Plate complete, Nos. 12150, 12366
22001	0000	and 45720
190J	8387	Face Plate Screw
51224D	8387	" Thumb Screw
1236B	8389	Feed Bar
313C	8387	" Screw Center
56813		" " " 313C with 1519J
1519J	8387	" " Nut
12197	8389	" Cam and Feed Lifting Eccentric with
	0000	446C
446C	8387	Feed Cam and Feed Lifting Eccentric Set
1100		Screw
52165	22479	Feed Connecting Link
375C	8390	" " Hinge Screw
1518E	8390	" " " " Nut
12436	8391	" Dog, 11 teeth (18 teeth to the inch)
*******	- TEO	for 12438, 12452 and 20192
No	te: No	. 12436 is sent with this Machine unless
MO		er Feed Dog is specified on order.
20323	8391	Feed Dog, 8 teeth (12 teeth to the inch)
	3031	for 12438, 12452 and 20192
		TOT TEMPOS TEMPOS SING SOTIAS

No.	Plate	Name
20011	8391	Feed Dog, 11 teeth (18 teeth to the inch)
20011	0031	for 20012 and 20293
62890	8391	Feed Dog (spiked teeth) for 12438, 12452
	3032	and 20192
208C	8391	Feed Dog Screw
12123	8389	" Forked Connection
375C	8390	" " Hinge Screw
1518J	8390	" " " Nut
43994	••••	Feed Forked Connection complete, Nos.
		12123, 52165, 56886 and two each 3750
		and 1518J
16504	8392	Feed Lifting Rock Shaft
16556	8390	" " " Crank (back) with
		462C
3093	8390	Feed Lifting Rock Shaft Crank (back) Pin.
462C	8390	" " " " Set
		Screw
12376	8390	Feed Lifting Rock Shaft Crank (front)
		with 157J and 1813
157J	8390	Feed Lifting Rock Shaft Crank (front)
		Clamping Screw
1813	8390	Feed Lifting Rock Shaft Crank (front)
		Roller and Stud
16588		Feed Lifting Rock Shaft complete, Nos.
		3093, 12376, 16504 and 16556
43976	8389	Feed Lifting Rock Shaft Crank Connecting
		Rod with two 966E
966E	8390	Feed Lifting Rock Shaft Crank Connecting
2050	0000	Rod Cap Screw
375C	8390	Feed Lifting Rock Shaft Crank Connecting
15105	0700	Rod Hinge Screw
1518E	8390	Feed Lifting Rock Shaft Crank Connecting
307C	8390	Rod Hinge Screw Nut
56814	0-390	Feed Lifting Rock Shaft Screw Center
30014		with 1513J
1513J	8390	Feed Lifting Rock Shaft Screw Center Nut.
3039	8389	" Regulator
56886		" " 3039 with 818D
1128E	8390	" " Hinge Screw
818D	8390	" Thumb Screw
16506	8392	" Rock Shaft
29633	8390	" " Crank with 157J
157J	8390	" " Clamping Screw
24376		Feed Rock Shaft complete, Nos. 16506 and
		29633
307C	8390	Feed Rock Shaft Screw Center
56814		" " " 307C with 1513J
1513J	8390	" " " " Nut
12448	8392	Needle Bar (hollow)

No.	Plate	Name				W
19229	8392	Needle Bar (hollow) for high lift	•		Plate	Name
*12382	8389	" " Connecting Link with 794E		19447	8394	Oscillating Shaft Crank complete, Nos.
43997		" " " 12382 with 12384				457C, 1518E, 19449 and 19496
794E	8390	" " Adjusting Screw.		44 135	8394	Oscillating Shaft Crank complete, Nos.
*12383		" " Stud				1518E, 19449, 44134 and two 453C
1904	8390	" " Roller (roller		19441	8392	Presser Bar (hollow)
1004	, 5050	only)		19464		Presser Bar complete, Nos. 190J, 19441 to
453C	8390	Needle Bar Connecting Stud Set Screw				19443 and 24445
12384	8389	Needle Bar Connecting Stud complete, Nos.		12326	8393	Presser Bar Guide Bracket with 453C
12004	0000	453C, 1904 and 12383		453C	8390	" " Set Screw
20188	8389	Needle Bar Crank with 858C with 1065C		52016	8395	" " Lifter
1065C	8390			689C	8395	Hinge Screw
858C	8390	" " Position Screw		1520J	8394	Nut
936E	8390	-		12327	8394	" " Lifting and Releasing Lever
2166	8390	" Screw Bushing				Bracket
233J	8394	" Thread Guard		11167	8392	Presser Bar Spring (light) .051" wire
2167	8394	DCL6A		Note		. 11167 is sent with this Machine unless
		Clamp with 190F				er Spring is specified on order.
196F 44222	8394	" Screw		12139	8392	Presser Bar Spring (medium) .055" wire
44223	8393	011 Cup		20023	8392	" " (heavy) .063" wire
44223	8393	" 44222 with 44005		11170	8395	wasner
	8393	Extension		19165	8395	" Foot
44005		" " 44214 with 24075		Note	-	. 19165 is sent with this Machine unless
24075	8393	rost				er Presser Foot is specified on order.
44006	8393	Packing (Ielt)		20114	8395	Presser Foot
44224	8393	Inread Retainer		20271	8395	for beading or top stitching
44225	8393	Oil Cup complete, Nos. 44006, 44223 and		20272	8395	" " shoe tips and gores
5 04304	0000	44224		20273	8395	" " inside stays, for 3/64 in.
*24104	8389	Oscillating Rock Shaft	• •			to 1/4 in. gauge
12388	8389	" Hinge Pin		20274	8395	Presser Foot for outside stays
448C 4784	8387	" " " Set Screw		190J	8387	" " Screw
	8393	" " Oil Pad (felt)	6 12	688Ĵ	8396	Pressure Regulating Thumb Screw
24105		Oscillating Rock Shaft complete, Nos. 4784		1841		Roller, 7/8 in. diam., 9/64 in. face, fine
170000		12388 and 24104				with 652D and 1528J
139602		Oscillating Rock Shaft 24105 with 908C		62677	8395	Roller Arm for 62722
16509 19496	8392	" Shaft		19442	8395	" Bracket
19496 44134		" Crank for 19447		19443	8395	TOBICION COLLET WICH
2049	0702	" " 44.135				456C
457C	8396 8394	" " Pin		456C	8395	Roller Arm Bracket Position Collar Set
457C	8390	" " Set Screw for 19447		4000		Screw
19448	8394	44,135		987£	8395	Roller Arm Bracket Screw Stud
226J	8394	" "Slide Block		19444	8395	" " Spring
12424	8394	" " Cap Screw		19445	8395	rin
TEACA	0094			19446	8395	" " " Stud
988C	9704	Washer	et ha	2 444 5		Roller Arm Bracket Spring Stud complete,
9000	8394	Oscillating Shaft Crank Slide Block Screw	. •	20200	0.00	Nos. 987E and 19444 to 19446
16105	8390	Stud		62722	8402	Roller Presser complete, 7/8 in. diam.,
1518E	9990	Oscillating Shaft Crank Slide Block Screw				9/64 in. face, fine roller, Nos. 1841
19449	0704	Stud Nut	• •			and 62677
13 44 3	8394	Oscillating Shaft Crank Slide Block com-		No to		. 62722 is sent with this Machine unless
		plete, Nos. 226J, 988C, 12424 and 19448			anoth	er Roller Presser is specified on order.

No.	Plate	Name		No.	Plate	Name
190J	8387	Roller Presser Screw		43944	8398	Tension Releasing La
652D	8403	Screw for 1841		12398	8398	n' n
1528J	8396	" Nut for 1841		12329	8398	
2996	8396	Shuttle Bobbin	. ,	32574	8398	" " P:
*62739		" Case		503270	8398	" Screw Stud.
15140	8396	" " Latch		44141		
2973	8396	" " " Lever		43945	8398	" Spring
2974	8396	" " " " Fulcrum Pin		12149	8398	Thread Guard
2975	8396	" " " Spring		44118		Tension complete, No
592E	8396	" " " Stop Screw				4 39 4 5, 4 39 4 6, 4 4
15141	8396	" " Hinge, Nos. 2973, 2974		52454	8398	Thread Retainer
		and 15140		624C	8398	" "Set
*7553 -	8396	Shuttle Bobbin Case Position Finger		12404	8398	" Take-up Cranl
2523	8396	" " " Rivet	- *	3094	8398	н н т
24412	8396	" " " Plate	•	690E	8398	и и и
391J	8402	" " " Screw.		12408	8397	" Lever
62740	8396	Shuttle Bobbin Case complete, Nos. 591F,		775E	8398	я п п
		592E, 2523, 2975, 7553, 15141, 15278		12166	8398	н н н
		and 62739		12409	8397	ग न न
12393	8396	Shuttle Body		11204	8397	7 7 R
591F	8403	" Tension Regulating Screw		435C	8398	# # F
15278	8396	" Spring				Screw
19292	8397	" 1-11/16 in. diam., Nos. 2996, 12393		12410		Thread Take-up Lever
20202	000.	and 62740				12408 and 12409.
*12394		Shuttle Driver		43946	8398	Thread Take-up Sprin
12444	8397	" 12394 with two 1266C		7336	8397	e e e
2049	8396			448C	8387	и и
1266C		" Pin		43990		Thread Take-up compl
	8403	Set Screw	, 4	40990		12404, 12410 and
2531 2532	8398	Race Back		12438	8391	
-	8396	" Position Pin		18400	0091	Throat Plate, large
2533	8396	Spring	60.54	No.	4 - 4 - M-	for 12436, 20323
907D	8397	Screw		WO		. 12438 is sent with
62902		Body		00010		wise specified on orde
62907		62902 With 24418 and two		20012	8391	Throat Plate, large
		1053J				for 20011
62908	22479	Shuttle Race Body 62907 with two 2532	•	12452	8391	Throat Plate, small
62909		" " 62908 with two 391J				raised at needle
24418		" " Cap				ing, for 12436,
1053J	8397	" "Screw		20192		Throat Plate, small
62906	22479	Shuttle Race complete, Nos. 907D, 2531,	•			for 12436, 20323
		2533, 24412 and 62909		20293		Throat Plate, small
145D	8397	Shuttle Race Screw				for 20011
12431		" " Slide		691F	8391	Throat Plate Screw
4307	8392	" " Spring		*15404		Trade Mark
725J	8398	" " " Screw	دا م	15405	8398	" " Rivet
12432	8392	Shuttle Race Slide complete, Nos. 4307,		24079	8407	Drip Pan
		12431 and two 725J				
2102	8398	Tension Disc	- '			
1560C	8398	" Regulating Thumb Nut	*			
32572	8398	" Releasing Disc				

Lever..... Hinge Pin..... Spring..... Pin..... 50327C with 1560C..... rd..... Nos. 7336, 32572, 32574 44141 and two 2102..... t Screw....... nk..... Wedge..... Screw..... er..... Cap Screw..... Hinge Pin..... Link..... " Hinge Pin..... er complete, Nos. 12166 9......... ing...... Regulator..... " Set Screw. plete, Nos. 775E, 11204 nd 43997..... e oblong needle hole, 23 and 62890..... this Machine unless er. ge oblong needle hole, l oblong needle hole, le hole for top stitch-20323 and 62890..... l oblong needle hole, 23 and 62890..... l oblong needle hole, *********

						BELL GOARD 13
		ACCESSORIES		No.	Plate	Name
				8420		Belt Guard Button 8418 with 8419 and wood screw 1-1/4 in. No. 9 R.H.B
				41930	8899	Belt Guard Hinge
No.	Plate	Name	•	41931		Belt Guard complete, Nos. 8420, 41929, two
51075E	8399	Machine Hinge Bolt with 51581E		11001		41930 and four wood screws 3/4 in.No.
51581E	8394	" " Nut				9
6055	8399	" " Washer				
12361	8399	" Connection				
44139	8399	" " Plate				ENICED CLIADO
44140		Machine Hinge complete, Nos. 12361, 44139				FINGER GUARD
		and wood screw 1-1/4 in. No. 14				
44180	`	Machine Hinge complete, Nos. 6055, 12361,		No.	Dloto	Name
		44139 and 51075E		· · · · · · · · · · · · · · · · · · ·	Plate	
12405	8399	Machine Rest (felt)		120857	8397	Finger Guard
41400	8400	" Pin (wood) 3-1/8 in. long	_	120858	8397	" Holder with 50302J
120342	8400	Oiler (copper plated) with 120343		50302J	8397	" " Set Screw
120343	8400	" Spout, 3-1/2 in. long		236J	8397	" Screw
26026	8400	Screw Driver (machine)		120860	8397	Finger Guard complete, Nos. 120857,120858
26485	8400	" (shuttle tension)				and two £36J
35018	8400	Tape Delivery Blade				
8909	8400	Wrench for 1513, 1518 and 51581				
4822	8400	" " 1521 and 1528			T	HREAD LUBRICATOR
8908	8400				•	THICK EODIGE TOR
19221	8400	" 1519 and 1520				
22003		990 and 1019		No.	Plate	Name
22003	8400	" 1550		62816	8393	Face Plate with 2827 and 12150
				*44181		" Thread Guard (lower)
				12150	8387	" " " 44181 with
		MACHINE BASE	4 %			12152
				12152	8387	Face Plate Thread Guard (lower) Rivet
				2827	8387	" " " (upper) with 8505
No.	Plate	Name	4. (g	8505	8387	" " " Rivet
24106	8399	Bed Frame Cushion (felt)		62817		Face Plate with Thread Lubricator com-
158E	8399	" " Screw		02017		
24107	8399	" " Hinge Connection				plete,Nos. 1529E, 50222J, 62816,62828
9261	8399	" " Pin		******		and two 21202
970D	8399	" Thumb Screw		*62818	0200	Thread Lubricator Bracket
24108	8408	Bed Frame with 970D, two each 9261, 24107		62819	8397	" Oil Pad (felt)
		four each 158E, 24106 and six wood		* 62820		" " Holder
		screws 1-1/4 in. No. 12		* 62821		Ozozo with
24908	8407	Drip Pan with two wood screws 1/2 in. No.	•	*****		62823
		5 R.H.B		62822	8393	Thread Lubricator Oil Pad Holder 62821
						with 62819, 62824 and 62827
				*62823		Thread Lubricator Oil Pad Holder Oil Tube
		BELT GUARD		62824	8397	" " Retainer
		BELT GUARD	* h	* 62830		" " Reservoir
				17822	8397	" " " Rivet
No.	Plate	Name		8068	8397	" " " Washer
41929	8408	Belt Guard				(inside)
8418	8399	Button	P 'a	124371	8397	Thread Lubricator Oil Reservoir Rivet
3419	8399					Washer (outside)
2-572	0033	" Washer (leather)				

No.	Plate		Na	me	
62827					Vick (braided cot-
62828		Thread	Lubricato	r comp	lete, Nos. 8068, , 62830 and 124371
62829	8393 ,	Thread	Lubricator	62828	with 1529F,50222J
50222J	8397	Thread	Lubricator	Screw	
21202	8397	н		Ħ	Friction Washer
1529E	8397	я	**		Nut

SINGER Needles should be used in SINGER Machines. These Needles and their Containers are marked with the Company's Trade-Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

PLAIN ROLLER PRESSERS

Diameter of Roller	9/16"	9/16"	7/8"	7/8"	1 1/4"	1 1/4".	1 1/4"
Face of Roller	3/32"	3/32"	9/64"	3/16"	9/64"	9/64"	3/16"
Knurl of Roller	coarse	fine	coarse	coarse	coarse	fine	coarse
Roller	51801	51802	1868	1895	1911	1912	1897
Roller Arm	24903	24903	62677	62677	16573	16573	24990
Roller Screw	388D	388D	652D	652D	386D	386D	386D
Roller Screw Nut	1550H	1550H	1528J	1528J	1528J	1528J	1525 J
Roller Presser complete	24904	24905	62721	62680	16581	16582	62627

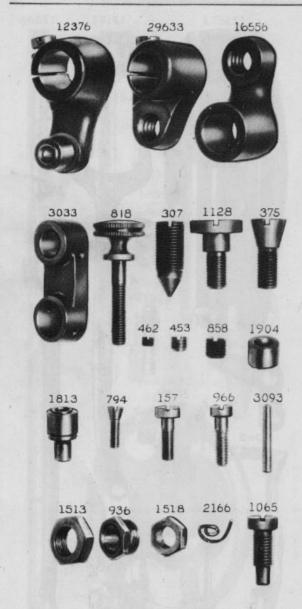
BALL BEARING ROLLER PRESSERS

Diameter of Roller	7/8"	1 1/4"
Face of Roller	9/64"	7/32*
Knurl of Roller	coarse	coarse
Roller complete	51902	51863
Roller Arm	62857	62747
Roller Ball	206417	16232
Roller Ball Retaining Nut	201699	1766C
Roller Screw	350104C	50553C
Roller Nut	1528J	1528J
Roller Presser complete	62868	62748

BALL BEARING ROLLER PRESSERS WITH RATCHET BRAKE

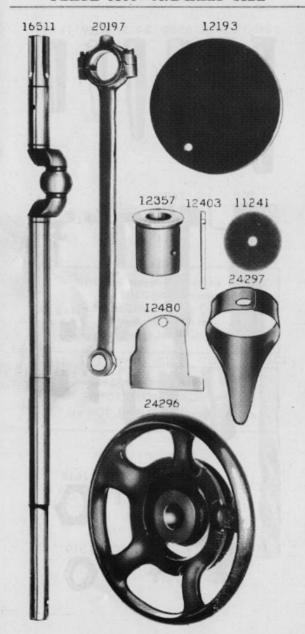
Diameter of Roller	7/8"	7/8"	7/8"	7/8"	. 7/8"	1 1/4"	1 1/4"
Face of Roller	9/64"	3/32"	1/8"	1/8"	9/64"	7/32"	1/8
Knurl of Roller	coarse	fine	coarse	fine	fine	coarse	coarse
Roller complete	51890	51912	51909	51907	51882	51894	51892
Roller Arm	62840	62840	62840	62840	62840	• 44274	62843
Roller Ball	206417	206417	206417	206417	206417	16232	16232
Roller Ball Retaining Nut	201699C	201699C	201699C	201699C	201699C	1766C	1766C
Roller Ratchet Spring Stop	62850	62850	62850	62850	62850	62853	62853
Roller Ratchet Spring Stop Bracket	62851	62851	62877	62851	62851	62851	62851
Roller Ratchet Spring Stop Bracket complete	62852	62852	62878	62852	62852	62854	62854
Roller Ratchet Spring Stop Bracket Screw	230F	230F	230F	230F	230F	230F	230F
Roller Ratchet Spring Stop Screw	665 J	665 J	665 J	665J	665J	665 J	665J
Roller Screw	350104C	350104C	350104C	350104C	350104C	50553C	50553C
Roller Screw Nut	1528 J	1528J	1528J	1528J	1528J	1528 J	152 8J
Roller Presser complete	44276	62880	62891	62871	62842	44279	62849

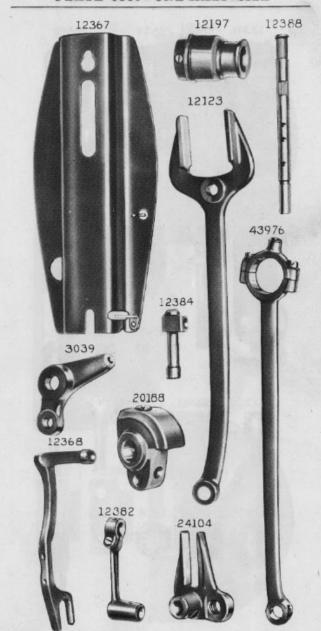
PLATE 8390-FULL SIZE



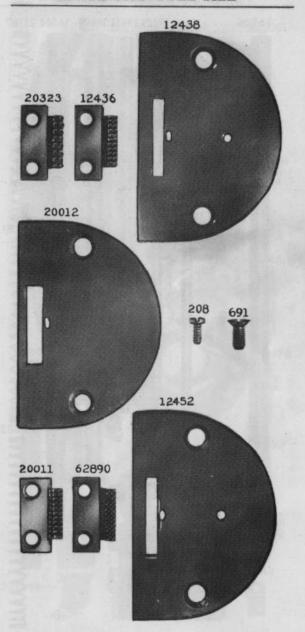
SINGER Needles should be used in SINGER Machines. These Needles and their Containers are marked with the Company's Trade-Mark "SIMANCO.**" 1

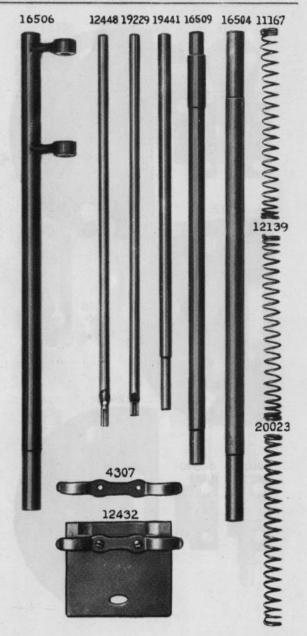
Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

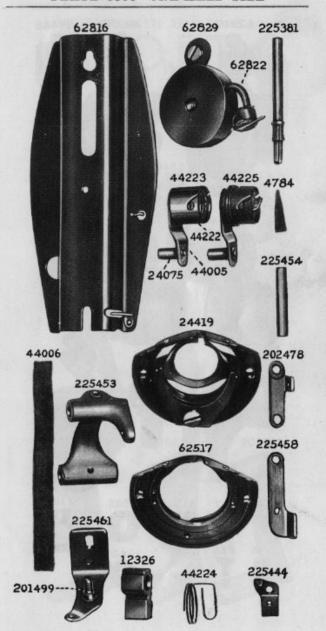


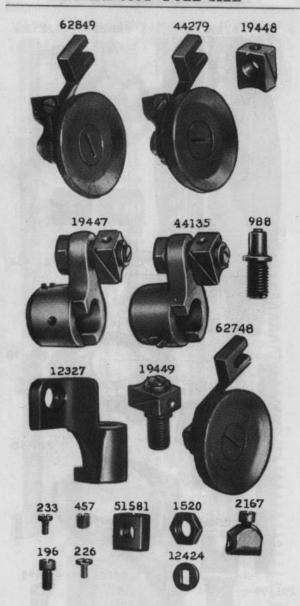












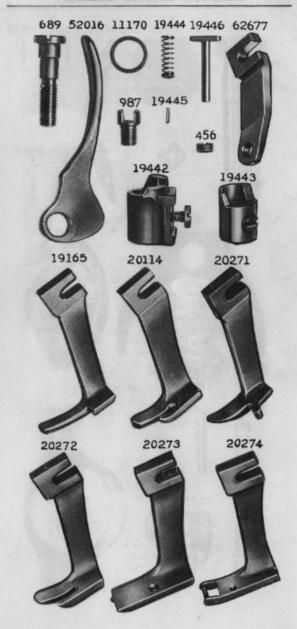
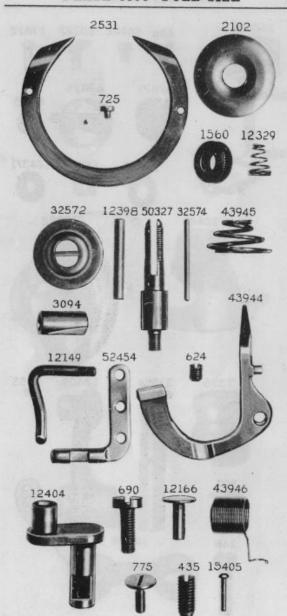


PLATE 8396-FULL SIZE



PLATE 8397-FULL SIZE





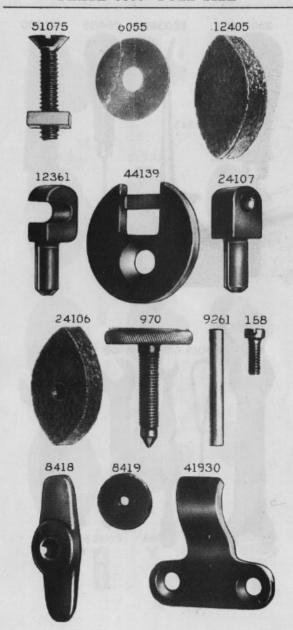


PLATE 8400-ONE-HALF SIZE



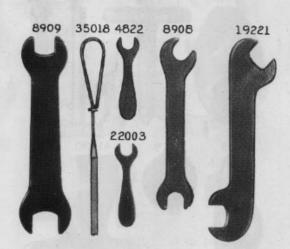


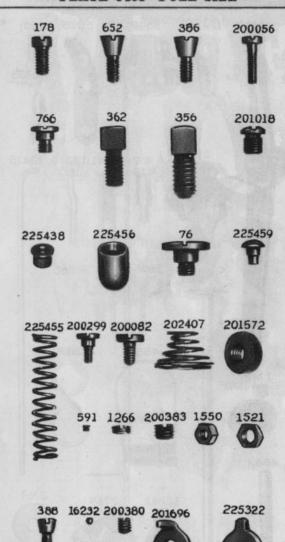
PLATE 8401-FULL SIZE

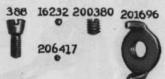


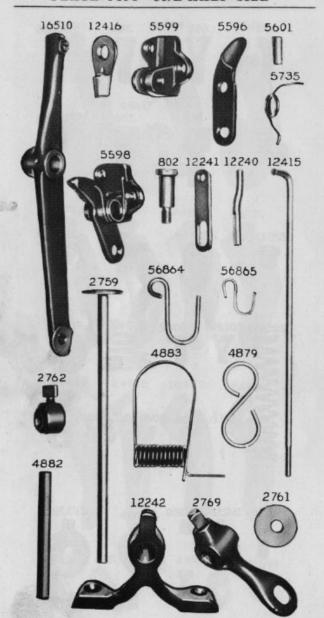
PLATE 8402-FULL SIZE

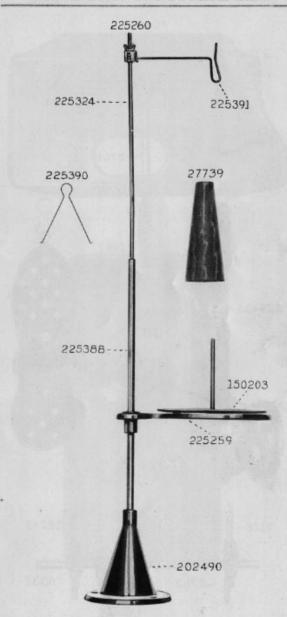


PLATE 8403-FULL SIZE







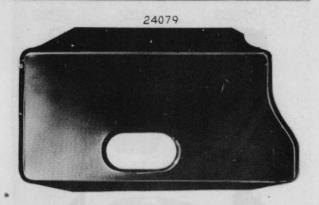


SMITTERS

PLATE 8406-ONE-FOURTH SIZE

2778---2777 2763 ---2765 225382 4885 --- 2767 488I-225433 202473 --12243 7125---4880

PLATE 8407-ONE-FOURTH SIZE



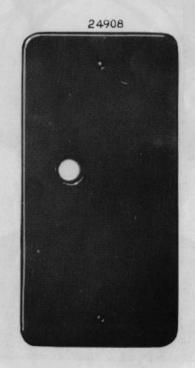


PLATE 8408-ONE-FOURTH SIZE

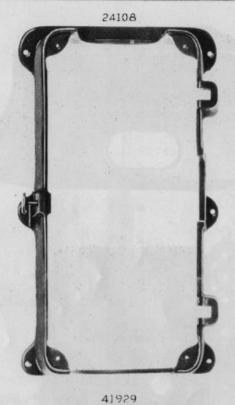


PLATE 22479 - FULL SIZE

