# Singer 69-23



## LIST of PARTS



## MACHINE No. 69-23

THE SINGER MANUFACTURING COMPANY

## INSTRUCTIONS FOR OILING

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To insure easy running and prevent unnecessary wear of the machine, the parts which are in movable contact should be regularly oiled. When the machine is in continuous use oil should be applied at least twice each day.

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#### INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A-Hardened, Polished, Nickel Plated and Buffed

A.A-Buffed and Chromium Flated A.B-Hardened, Polished, Buffed and Chromium Flated

A.C-Brown Baking Enamel Finish

A.D-Grav Baking Enamel Finish

A.E-Hardened, Bright Rumbled and Nickel Plated

A.F.Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated

B-Polished, Nickel Flated and Buffed C-Hardened Only

C.R.Hardened only C.R.Hardened and Merlized

D-Polished Only

E-Soft, Not Polished

F-Hardened and Polished

F.J-Hardened, Polished and Nickel Plated G-Bright Rumbled and Nickel Plated

H-Blued

J-Nickel Plated Only

K-Hardened and Nickel Flated

L-Brass Plated

M-Oxidized

N-Japanned, Dull

P-Japanned, Bright

P.P-Wrinkle Finish

R-Marlized

S-Cadmium Plated

T-Copper Plated

T.A-Hardened, Polished, Copper and Nickel Plated and Buffed

T.B-Copper and Nickel Plated and Polished T.J-Copper and Nickel Plated Only

T.K-Hardened, Copper and Nickel Plated

T.L-Copper and Brass Plated

T.M-Copper Plated and Oxidized

U-Zinc Plated

V-Silver Plated

W-Polished and Nickel Plated

- X-Black Oxide, for Iron and Steel X.C-Hardened and Black Oxide, for Iron or Steel
- Y-Black Nickel Plated Only Z-Chromium Plated
- Z.-Chromium Plated Z.A-Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B-Polished, Nickel Plated, Buffed and Chromium Plated

Z.C-Hardened and Chromium Plated

- Z.D-Polished and Chromium Plated Z.G-Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J-Nickel and Chromium Plated

Z.T-Copper and Chromium Plated

These letters MUST HE USED when they appear in the list; and AFTER the number as in the list.

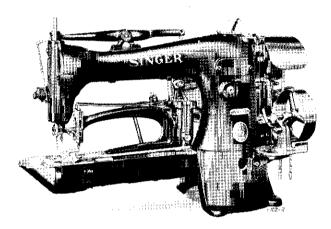
In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers 1501 to 1800 and 51501 to 51800 are Nut Numbers 1601 to 2000 and 51801 to 52000 are Roller Numbers 2001 to 50000 and 52001 to 140000 and 142001 to 180000 are Sewing Machine Parts, 190001 and upward

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are numbers of Electrical Parts. The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO EE USED in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory. LIST OF PARTS COMPLETE



### MACHINE No. 69-23

For Stitching Tags on Laundry Articles. Small size tag 30/64 inch by 15/64 inch. Makes 21 stitches, 5 stitches on both the upper and lower rows, 4 stitches on each side and 3 tying stitches. Speed 1000 R. P. M.

No.	Plate	Name
55390	8590	Arch Clamp Foot (left) for 55391
55391		" " " 55390 with 219K and
		63731, for 55934
55392	8590	Arch Clamp Foot (right) for 55393
55393		" " " 55392 with 219K
		and 63732, for 55394
17958	8596	Arch Clamp Foot Lifter with 17866
1901	8596	" " " Screw
63726	8590	" " Lifting Stud
18477	8590	" " " Plate
190J	8590	" " * Screw
219K	8590	" " Screw
63731	8590	" " Shank (left) with 63726.
637 <b>3</b> 2	8590	" " (right) with 63726
63733	8590	* * * Spring

No.	Plate	Name	<b>-</b> ,-	No.
1221F	8590	Feed Plate Carrier Bar Block Screw		18373
55300	8590	" " " " Steady Pin.		17822
17805	8590	" " Pivot Block	. N	39235
1194D	8590	" " " Screw		39409
18390	8590	" " " Plate		39329
934J	8590	" " " Screw		000.00
1654C	8590	" " Nut		18470
17806	8590	" " Position Stud		8589
1195E	8590	" " Screw Stud		670E
8505	8590	<sup>n</sup> <sup>n</sup> <sup>R</sup> Rivet		500290
39361	8595	" Regulator with 1953	<b>N</b> . <b>N</b>	18471
18469	8595	" " Bracket with 690D and two	1	18472
20100	0000	160D		10472
160D	8595	Feed Regulator Bracket Cap Screw		1177D
8589	8595	" " Dowel Pin	د: م	11//D
1177E	8595	" " Screw		1090
17744	8595	" " Hinge Stud		1980
18488	8590	" " Post		10540
18489	8590	" " Guide		1654C
810D	8590	" " " Cap Screw		ROBRA
1953	8595	" " Roller and Screw Stud with		39330
1999	0990	1655C and 14017		39460
10550	0505	Feed Regulator Roller and Screw Stud Nut		
16550	8595	Read regarator rotter and perew pere wat		1255J
14017	8595	16 shan		39331
ROBIR	05.05	Washer		19793
39313	8595	Feed Regulator Swivel		17825
1191D	8595	IIIUND DOLEW		55323
55442	8597	Knife (needle thread) for 55323		
55456	8597	<pre>" (shuttle thread) for 55323 " (stationary) for 55329</pre>		7298
55321	8597	(Stationary) In Southerstorestorestorestorestorestorestoresto		17827
50117J	8597	BOLEM		17828
18370	8592	DAI WICH IOD/C and two I/obs		
18371	8592	Uap	د م	50018 <b>F</b>
217J	8592	BC1 CM		1698C
18372	8592	" Connection with 17917	· · · ·	1198C
19 <b>0J</b>	8592	BCITEW		17829
7071	8592	Washer		17830
17915	8592	" " Slide Block		17831
17917		<b>* * * * 17915</b>		63756
		with 17916		3770
17916	8592	Knife Bar Connection Slide Block Stud		1518E
39297	8592	" " Driving Lever with 190J,1420E,		21629
		17919 and 39298		155C
1382F	8592	Knife Bar Driving Lever Hinge Screw		39350
1681C	8592	"" " " " Nut.	-	
39298	8592	" " * " Lock Stud		39351
17919	8592	" " " " Spring		
1903	8592			335J
		Screw		

Knife Bar Driving Lever Lock Stud Stop

Screw.....

8592

1420E

PARTS FOR MACHINE No. 69-23

11960

Plate	Name
8592	Knife Bar Rack
	<sup>n</sup> <sup>n</sup> <sup>n</sup> Rivet
8592	
8592	Cam Lever Body
	39238 WICH 39400
	Knife Cam Lever complete, Nos. 19793 and 39409
8592	Knife Cam Lever Bracket with 1177D
8592	" " Dowel Pin
8592	# # # Screw
8592	" " Hinge Screw
8592	# # # " " Bushing
	* * * * * * 18471
	with 50029C
8592	Knife Cam Lever Hinge Screw Bushing
	Clamping Screw
8592	Knife Cam Lever Roller and Screw Stud
	with 1654C
8592	Knife Cam Lever Roller and Screw Stud
	Nut
8592	Knife Cam Lever Slide with 1980
	" " " 39330 with 1255J and
	39331
8592	Knife Cam Lever Slide Screw
8592	" " " " Washer
8592	" " Steady Pin
8597	Holder with 17830 and two 7298
	* * 17825 with 11980, 17829,
	55442 and 55456
8597	Knife Holder Pinion Dowel Pin
8597	" " Stud
8597	" " " Bracket with
	17827
8597	Knife Holder Pinion Stud Bracket Screw
8597	n "n "n " " Nut
8597	* Screw
8597	" Thread Holder
8597	" " Position Pin
8596	Needle Bar with 237F
8596	" " Connecting Link with 21629
8596	" " " Hinge Screw
8596	n n si si si " Nut
8596	" " " Stud with 155C
8596	" " " " Set Screw
8592	" " Thread Nipper Driving Lever
0032	(adjustable) with 39351 and two 335J
8592	Needle Bar Thread Nipper Driving Lever
	Extension
8592	Needle Bar Thread Nipper Driving Lever
	Extension Screw
8592	Needle Bar Thread Nipper Driving Lever
	Hinge Screw

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No.	Plate	Name	~	*	No.	Plate	Name
39352	8592	Needle Bar Thread Nipper Driving Lever			17842	8596	Presser Bar Guide Bracket with 453C
00002		Spring			453C	8596	" " " Set Screw
17834	8596	Needle Bar Thread Nipper Lever with	-	-	17843	8592	" " Lifting Lever
		17835	-	-	17844	8592	" " " Bracket
17835	8596	Needle Bar Thread Nipper Lever Bushing			164E	8592	n n n " " Screw
1200D	8596	" " " " Hinge			12010	8592	" " " Hinge Screw
12000	0000	Screw			17845	8592	" " " Rod
39276	8596	Needle Bar Thread Nipper Lever Spring			17846	8592	" " " " Chain
1329D	8596				32675	8596	" " Spring
TONOD	0000	Screw			68712	8591	Pulley (loose) 2 3/4 in. diam. with
17837	8592	Needle Bar Thread Nipper Rod			00,10	0002	200584D
17838	8592	" " " " Adjusting	-		68713		Pulley (loose) 68712 with 68714
17000	0000	Stud			68714	8591	" " Ball Bearing
<b>1</b> 651E	8592	Needle Bar Thread Nipper Rod Adjusting			68715	8591	" " Bushing
TOOTE	0032	Stud Lock Nut.	~	*	51387R	8591	" " Cap Screw
17839	8592	Needle Bar Thread Nipper Rod Arm with			200584D	859 <b>1</b>	" " 011 Plug Screw
1/009	0092	196F			68716	8591	" (tight) 2 7/8 in. diam
1000	0500	Needle Bar Thread Nipper Rod Arm Set			68720		" " 68716 with 1206C and
196F	8592	Screw			66720		17854
10040	0500	Needle Bar Thread Nipper Rod Support			2022	8591	Pulley (tight) Pin
17840	8592	" " " " " " Screw				0091	Pulleys (ball bearing) complete, Nos.
190J	8592				68717		51387R, 68713, 68715 and 68720
237F	8596				0000	05.00	Shuttle Bobbin
55278	8591	Oscillating Rock Shaft with 4784 and			2996	8597	" " Case Latch
					15140	8597	
55452	8591	Oscillating Rock Shaft Hinge Pin			2973	8597	e e Fulcrum
55453					2974	8597	F GIOI AM
		with 1513J					Pin
15 <b>1</b> 3J	8591	Oscillating Rock Shaft Hinge Pin Nut			2975	8597	Shuttle Bobbin Case Latch Spring
4784	8591	011 144			592E	8597	
18385	8591	Dilat Contraction Contraction			15141	8597	minge, nosteorojaeri
18386	8591	" " Crank					and 15140
18387		Oscillating Shaft Crank complete, Nos.			15277	8597	Shuttle Bobbin Case complete, Nos. 591F,
		237F, 1519E, 15171 and 18386	÷	•			592E, 2975, 15141 and 15278
2049	8591	Oscillating Shaft Crank Pin			21562	8597	Shuttle Body
237F	8591	Ber Briew			591F	8597	" Tension Regulating Screw
15170	8591	" " Slide Block " " " Cap		-	15278	8597	" " Spring
226E	8591	oup	-	•	21561	8597	Shuttle, 1 11/16 in. diam., Nos. 2996,
		Screw					15277 and 21562
12424	8591	Oscillating Shaft Crank Slide Block Cap	,		2441	8591	Shuttle Driver with two 462C
		Screw Washer			2049	8591	F10
10350	8591	Oscillating Shaft Crank Slide Block			4620	8591	Der DOTEM
		Screw Stud			18411	8597	" Race Body
1519E	8591	Oscillating Shaft Crank Slide Block			21623	8597	" " Cap
		Screw Stud Nut			662D	8597	" " Screw
15171		Oscillating Shaft Crank Slide Block com-	-		2523	8597	" " Steady Pin
		plete, Nos. 226E, 1035C, 12424 and	-	r <del>.</del>	16429	8597	" " Ring
		15170			55439	8597	" " Spring
2058	8596	Presser Bar			1289D	8597	" " Screw
17841	8596	" Collar with two 196F	-	-	18430	8597	Shuttle Race (flexible) complete, Nos.
196F	8596	* * Set Screw					662D,2523,18411,18429,21623 and two
							each 1289D and 55439

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No.	Plate	Name	~ •	No.	Plate	Name
1710	8597	Shuttle Race Screw		18443	8598	Stop Cam Interlocking Rod Case Wearing
17853	8598	Starting Lever		TOAND	0000	Block
12620	8598	" " Hinge Screw	e 14	193J	8598	Stop Cam Interlocking Rod Case Wearing
16620	8598	" " " Nut		1900	0000	Block Screw
17886	8598	" " Pitman		17067	8598	Stop Cam Interlocking Rod Spring
17854	8591	Stop Cam		17863	8598	" " " Stop
17855	8598	" " Interlocking Rod		17864	8598	ли и и Screw
55388	8598	# # * * * Case		1318D	8598	p n n " " " Wash-
55389		" " " " " 55388 with		68739	0090	er
00000		18443 and two 193J		7019	8591	Stop Cam Pin
55418		Stop Cam Interlocking Rod Case 55389	هر بنا	3012 12060	8591	" " Screw
00410		with 63976 and two 1255D			8593	Tension Disc
55285		Stop Cam Interlocking Rod Case 55418		2102	0390 8593	" Regulating Thumb Nut
55205		with 1318D,17855,17863,17864,39222		15600	-	* Screw Stud
		and 68739	· •	6000	8593	" " 600C with 1560C
70746	8598	Stop Cam Interlocking Rod Case Bracket		16202		" " " Set Screw
39346		Stop Cam Interlocking Rod Case Bracket		448C	8593	* Spring
55304		complete, Nos. 1182E, 1196C, 1204E,		2103	8593	* Thread Guard
		1254C,1262C,1508E,1662C,17853,17859,		2105	8593	Tension complete, Nos. 2103, 2124, 16202
		17861,17862,17872,17873,39346,55285		56791	8593	and two 2102
		and two 898D		10700	0501	Thread Take-up Cam with 446C
10407	8598	Stop Cam Interlocking Rod Case Bracket		18392	8591	" " Pin
18493	0090	55304 with 39343,39344 and two 1186D		3012	8591	*
36520	8598	Stop Cam Interlocking Rod Case Bracket		446C	8591	" " Lever with 79C and 1822
16532	0090	Dowel Pin		55283	8591	" " Hinge Screw
19490	8598	Stop Cam Interlocking Rod Case Bracket		790	8591	" " Roller and Stud
1343E	0990	Screw		1822	8591	" " Spring
10048	0500	Stop Cam Interlocking Rod Case Hinge		2124	8593	" " Regulator Plate
1204E	8598	Screw		2127	8593	w w w w Ad-
10050	8598	Stop Cam Interlocking Rod Case Socket		233J	8593	AU-
17859	0090	Joint				justing Screw
00.0D	8598	Stop Cam Interlocking Rod Case Socket		17865	8596	Thread Wiper Body
898D	0090	Joint Cap Screw	<b>1</b>	1207D	8596	ningo boroattettett
20242	8598	Stop Cam Interlocking Rod Case Spring	· .	17866	8596	HOOK
39343	0590	(flat)		17867	8596	" " " Support " " " Set Screw
506000	8598	Stop Cam Interlocking Rod Case Spring		641C	8596	
506820	0990	Adjusting Screw	• •	17868	8596	и и <sup>и</sup> Wire и и <sup>и</sup> Screw
າເວດຄ	8598	Stop Cam Interlocking Rod Case Spring		337D	8596	W # " " Washer
1520E	0090	Adjusting Screw Nut		17869	8596	
39344	8598	Stop Cam Interlocking Rod Case Spring		55324	8597	Throat Plate * * 55324 with 55325 and two
39344	0000	Bracket with 1520E and 50682C		55327		
1186D	8598	Stop Cam Interlocking Rod Case Spring				1208D Throat Plate Needle Hole Bushing (large
11000	0000	Bracket Screw		55325	8597	
17861	8598	Stop Cam Interlocking Rod Case Stop Stud	·i			needle hole)
	8598			1208D	8597	Throat Plate Needle Hole Bushing Screw.
12540	0000	Screw Bushing	· ·	55329	8597	Throat Plate complete, Nos. 16980,17828,
15000	8598	Stop Cam Interlocking Rod Case Stop Stud				50018F,50117J,55321,55323 and 55327.
1508E	0000	Screw Bushing Lock Nut		691 <b>F</b>	8597	Throat Plate Screw
17862	8598	Stop Cam Interlocking Rod Case Stop Stud	S De	17872	8598	Trip Lever
TIOOP	0,90	Spring	S B A	11960	8598	" " Hinge Screw
		Pht mR		17873	8598	" " Spring

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#### PARTS FOR MACHINE No. 69-23

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No.	Plate	Name
1182E	8598	Trip Lever Spring Screw
17874	8594	Tripping Point
190J	8594	" " Screw
*15404		Trade Mark
15405		" " Rivet

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Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

> Needles in Containers marked "For Singer Machines" are not Singer made needles.

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## ATTACHMENTS AND ACCESSORIES

Name
Base Plate with two 453C
" " Hinge Connection
# # " Hinge
Base Plate Hinge Connection
Pin Set Screw
Base Plate (hinged) complete,
18419, two each 18420, 18423,
wood screws 1 1/4 in. No. 12
our 134D
Base Plate Screw
est Pin (wood)
oper plated) with 120347
it, 8 1/2 in. long
ver (large)
" (machine)
" (shuttle tension)
r 1518 and 1520
1508
1654 and 1676
1651

#### **BOBBIN WINDER**

#### (SWINGING AUTOMATIC, LEFT HAND)

No.	Plate	Name
41598	8600	Base with 27916 and two 28084
1186C	8600	" Screw
15072	8600	Bobbin Position Pin
126391	8600	Bracket for 41716
129E	8600	" Screw
27916	8600	Brake (leather)
28084	8600	" Rivet
27321	8600	Frame
50356D	8600	" Hinge Screw
1620 <b>J</b>	8600	" " " Nut
41825	8600	" Spring
<b>4160</b> 0	8600	Pulley with 155C
1550	8600	# Set Screw
27538	8600	Spindle with 15072, 27850 and 41828
27850	8600	" Collar
41828	8600	" " Pin
27328	8600	Stop Latch

#### BOBBIN WINDER

No.	Plate	Name
35D	8600	Stop Latch Hinge Screw
60769	8600	Tension Bracket
60770	8600	Tension Bracket complete, Nos. 419E,
		1562J,8422,9780,43808,60769 and two
		2455
9780	8600	Tension Bracket Position Stud
161J	8600	" Screw
2455	8600	" Disc
1562J	8600	" Regulating Thumb Nut
419E	8600	" Screw Stud
43808	8600	" Spring
8422	8600	" Thread Guide
41604		Bobbin Winder, Nos. 35D, 1620J, 27321,
		27328,27538,41598,41600,41825 and
		50356D
41716	8600	Bobbin Winder (swinging automatic, left
		hand) complete for 126391, Nos.161J,
		41604, 60770 and two 1186C

## EYE AND FINGER GUARD

No.	Plate	Name
121603	8601	Eye and Finger Guard (glass)
121604	8601	Carrying Arm
1004K	8601	" " Hinge Screw (back)
1698J	8601	# # # " " Nut
50222K	8601	" " " (front)
1735J	8601	n n n n n Nut
121605	8601	" " Spring
50435K	8601	Depressing Screw
121606	8601	" " Holder
140061J	8601	" " Screw
121607	8601	Frame
121608	<b>.</b>	" 121607 with 121603
50165J	8601	" Screw
121609	8601	Guiding Rod
50 <b>435</b> K	8601	" " Hinge Screw
121611	8601	Holder
121612	860 <b>1</b>	Supporting Bracket
191J	8601	" " Screw
121613		Eye and Finger Guard complete, Nos.
		1004K, 1698J, 1735J, 50222K, 50435K,
		121604,121605,121608,121609,121611,
		121612 and two 50165J
68740		Face Plate
68741	8601	" " 68740 with 2105
68742		Face Plate complete, Nos.448C,2107,2127,
		56791,68741 and two 233J

#### EYE AND FINGER GUARD

No. 164D 2107 233J 2102 1560C 600C 16202 448C 2103 2105 56791 2124 2127 233J

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Plate	Name
8601	Face Plate Screw
8601	" " Thread Guard
8601	# # * Screw
8601	Tension Disc
8601	" Regulating Thumb Nut
8601	" Screw Stud
	" " 6000 with 15600
8601	" " Set Screw
8601	" Spring
8601	" Thread Guard
8593	Tension complete, Nos. 2103, 2124, 16202
	and two 2102
8601	Thread Take-up Spring
8601	" " Regulator Plate
8601	# # # # Ad-
	justing Screw
8601	Eye and Finger Guard with Face Plate
	complete, Nos. 50435K,68742,121606,
	121613, 140061J and two 191J
	-

## STARTING LEVER AND FOOT LIFTER PARTS

No.	Plate	Name
17876	8602	Treadle with 443C
17877	8602	" Pitman Rod (lower)
17878	8602	" " (upper)
17879	8602	" " Clamp with two 161E
161 E	8602	" " " Screw
17880	8602	Treadle Pitman complete, Nos. 17877 to
		17879
17881	8602	Treadle Shaft
443C	8602	" " Set Screw
17882	8602	" Spring
17883	8602	" Stand
17884	8602	Treadle complete, Nos. 17876, 17881 to
		17883 and two wood screws 1 in. No.
		10
17885		Treadle and Pitman complete, Nos. 17880
		and 17884

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TABLE BELT GUIDE

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No. 35D 79C 129E

Na	Plate	Name
No.	Fiave	
39218	8602	Belt Guide with two 168E
168E	8602	# # Set Screw
17892	8602	Bracket with two 153E
17893	8602	Pulley
39219	8602	* Shaft (long) with 17896 and 63973
63973	8602	" " Wick (braided cotton)
39220	8602	" (short) with 17896 and 63974
63974	8602	" " Wick (braided cotton)
17896	8602	# # Plug
153E	8602	# " Set Screw
39221	8602	Table Belt Guide complete, Nos. 17892,
		39219,39220,two each 17893,39218 and
		three wood screws 1 1/4 in. No. 12

## THREAD UNWINDER

#### FOR TWO SPOOLS OR TWO LARGE CONES OF THREAD

No.	Plate	Name
225257	22248	Spool Rest with 201018C
150203	22248	" * Cushion (felt)
225388	22248	Rod
2003830	22248	" " Set Screw
2010180	22248	" " Set Screw
202490	22248	Stand with 200383C
225391	22248	Thread Guide
201696 <b>J</b>	22248	Lock Nut
225326	22248	" " Position Cup
225324	22248	* * Rod with 208E and 225322
208E	22248	" " Screw
225322	22248	#
225258	22248	Thread Unwinder complete, Nos. 201696J,
		202490,225257,225324,225326,225388,
		two each 150203, 225391 and three
		wood screws 7/8 in. No. 12 F.H
27739	22248	Thread Cone (wood) for large cones
225390	22248	" Holder, for inverted cones
Not	te: Nos.	27739 and 225390 are used with, but not
	includ	ed in 225258.

## NUMERICAL LIST OF PARTS

No.	Plate	Name
35D	8600	Bobbin Winder Stop Latch Hinge Screw for
		41604
790	8591	Thread Take-up Lever Hinge Screw for 55283
129E	8600	Bobbin Winder Bracket Screw
134D	8599	Cylinder Base Plate Screw for 18424
145E	8591	Crank Connecting Rod Cap Screw for 4292.
153E	8602	Table Belt Guide Pulley Shaft Set Screw           for 17892
155C	8600	Bobbin Winder Pulley Set Screw for 41600
155C	8596	Needle Bar Connecting Stud Set Screw for 21629
160E	8591	Feed Across Shaft Crank (back) Clamping Screw for 18360
160E	85 <b>91</b>	Feed Across Shaft Crank (front) Clamping Screw for 18362
160D	8595	Feed Regulator Bracket Cap Screw for 18469
161J	8600	Bobbin Winder Tension Bracket Screw for 41716
161E	8602	Starting Lever and Foot Lifter Treadle Pitman Rod Clamp Screw for 17879
164D	8593	Face Plate Screw
164E	8592	Presser Bar Lifting Lever Bracket Screw
2010		for 55405
168E	8602	Table Belt Guide Set Screw for 39218
171D	8597	Shuttle Race Screw
181D	8590	Arch Clamp Frame Screw for 55394
184E	8591	Belt Cover Bracket Screw Stud for 39290.
19 <b>0</b> J	8596	Arch Clamp Foot Lifter Screw
1907	8590	# # Plate Screw for 55394
1907	8591	Arm Side Cover Screw
190	8592	Knife Bar Connection Screw
190J	8592	<ul> <li>Driving Lever Lock Stud Spring</li> <li>Screw for 39297</li> </ul>
190J	8592	Needle Bar Thread Nipper Rod Support
		Screw
1903	8594	Tripping Point Screw for 55430
191J	8601	Eye and Finger Guard Supporting Bracket Screw for 121626
193J	8598	Stop Cam Interlocking Rod Case Wearing Block Screw for 55389
196F	8592	Needle Bar Thread Nipper Rod Arm Set Screw for 17839
196F	8596	Presser Bar Collar Set Screw for 17841
200F	8591	Feed Across Shaft Collar Set Screw for
		18359

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NUMERICAL	LIST	OF	PARTS	

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			~	•	<b>•</b> -	D3.444	Name
No.	Plate	Name			No.	Plate	Stop Cam Interlocking Rod Case Socket
2000	8591	Feed Across Shaft Crank (back) Ball Stud		ĺ	898D	8598	Joint Cap Screw for 55304
		Set Screw for 18360					
208E	22248	Thread Unwinder Thread Guide Rod Screw	ŕ		934J	8590	Feed Plate Carrier Bar Plate Screw for
		for 225324					18486
217J	8591	Belt Cover Screw			1004K	8601	Eye and Finger Guard Carrying Arm Hinge
217E	8597	Cylinder End Cover Spring Screw					Screw (back) for 121613
217J	8592	Knife Bar Cap Screw		ł	1035C	8591	Oscillating Shaft Crank Slide Block
219K	8590	Arch Clamp Foot Screw for 55391 and					Screw Stud for 15171
		55393			1057E	8595	Feed Across Connection Cap (lower) Screw
226E	8591	Oscillating Shaft Crank Slide Block Cap		ļ			for 55376
0000	0001	Screw for 15171	L.	-	1057E	8595	Feed Across Connection Cap (upper) Screw
233J	8593	Face Plate Thread Guard Screw for 17725					for 55376
2000	0000	and 68742			1177E	8595	Feed Regulator Bracket Screw
0771	OF 07	Thread Take-up Spring Regulator Plate	_		1177D	8592	Knife Cam Lever Hinge Screw Bushing
233J	8593		٠	•			Clamping Screw for 18470
	05.00	Adjusting Screw for 17725 and 68742.			1182E	8598	Trip Lever Spring Screw for 55304
237F	8596	Needle Set Screw for 17831			11860	8600	Bobbin Winder Base Screw for 41716
2 <b>37</b> F	8591	Oscillating Shaft Crank Set Screw for			11860 11860	8598	Stop Cam Interlocking Rod Case Spring
		18387			11000	0090	Bracket Screw for 18493
335J	8592	Needle Bar Thread Nipper Driving Lever			11010	OFOF	Feed Regulator Thumb Screw
		Extension Screw for 39350			1191D	8595	" Cam Set Screw for 55430
337D	8596	Thread Wiper Body Wire Screw			11920	3594	* Plate Carrier Bar Pivot Block Screw
3750	8591	Crank Connecting Rod Hinge Screw			1194D	8590	
3770	8596	Needle Bar Connecting Link Hinge Screw	L	1	1195E	8590	* * Screw Stud for 18486
419E	8600	Bobbin Winder Tension Screw Stud for			1196C	8592	Needle Bar Thread Nipper Driving Lever
		60770,		1			Hinge Screw
443C	8602	Starting Lever and Foot Lifter Treadle			1196C	8598	Trip Lever Hinge Screw for 55304
		Shaft Set Screw for 17876			11980	8597	Knife Screw for 55323
446C	8591	Thread Take-up Cam Set Screw for 18392		1	1200D	8596	Needle Bar Thread Nipper Lever Hinge
448C	8593	Tension Screw Stud Set Screw for 17725		1			Screw
		and 68742		1	1201C	8592	Presser Bar Lifting Lever Hinge Screw
4530	8599	Cylinder Base Plate Hinge Connection			1204E	8598	Stop Cam Interlocking Rod Case Hinge
		Hinge Pin Set Screw for 18419		ļ			Screw for 55304
453C	8594	Feed Cam Driving Worm Wheel Set Screw	►	-	12060	8591	Stop Cam Screw for 68720
1000	0001	for 17797			1207D	8596	Thread Wiper Body Hinge Screw
453C	8596	Presser Bar Guide Bracket Set Screw for			1208D	8597	Throat Plate Needle Hole Bushing Screw
-	0000	17842					for 55327
4620	8591	Shuttle Driver Set Screw for 2441	-	-	1221F	8590	Feed Plate Carrier Bar Block Screw for
402C 591F	8597	" Tension Regulating Screw for 15277			7		18486
		<ul> <li>Bobbin Case Latch Stop Screw for</li> </ul>			122 <b>9</b> F	8590	Arch Clamp Foot Spring Adjusting Screw
592E	8597		•		10001	0000	for 55394
0000	05.05	15277		1	· 12540	8598	Stop Cam Interlocking Rod Case Stop
600C	8593	Tension Screw Stud for 16202		i i	· 14040	0000	Stud Screw Bushing for 55304
641C	8596	Thread Wiper Body Support Set Screw				000	Belt Shifter Clamp Screw for 55418
662D	8597	Shuttle Race Cap Screw for 18430			1255D	8598	Knife Cam Lever Slide Screw for 39460
670E	8592	Knife Cam Lever Bracket Screw			1255J	8592	Starting Lever Hinge Screw for 55304
690D	8595	Feed Across Regulator Hinge Stud Clamp-	•	+	12620	8598	Shuttle Race Ring Spring Screw for 18430
		ing Screw for 18469			1289D	8597	Surfre vace ving phing perce for reso
691F	8597	Throat Plate Screw		ļ	1300D	8590	Cylinder Block Screw
810D	8590	Feed Regulator Post Guide Cap Screw for			1318D	8598	Stop Cam Interlocking Rod Stop Screw for
		18486	-	-			55285
88 <b>0</b> E	8591	Arm Screw			1329D	8596	Needle Bar Thread Nipper Lever Spring
							Screw

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#### NUMERICAL LIST OF PARTS

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No.	Plate	Name
1343E	8598	Stop Cam Interlocking Rod Case Bracket
		Screw
1382F	8592	Knife Bar Driving Lever Hinge Screw
1420E	8592	" " " Lock Stud Stop
		Screw for 39297
1441C	8591	Feed Cam Driving Worm Set Screw for
		18415
14420	8591	Feed Cam Driving Worm Position Screw for
		18415
1508E	8598	Stop Cam Interlocking Rod Case Stop Stud
15177	0501	Screw Bushing Lock Nut for 55304
15 <b>1</b> 3J	8591	Oscillating Rock Shaft Hinge Pin Nut for 55453
1518E	8591	Crank Connecting Rod Hinge Screw Nut
1518E	8596	Needle Bar Connecting Link Hinge Screw
		Nut
1519E	8591	Oscillating Shaft Crank Slide Block
		Screw Stud Nut for 18387
1520E	8591	Arm Shaft Bushing (back) Adjusting Screw
		Nut
1520E	8598	Stop Cam Interlocking Rod Case Spring
		Adjusting Screw Nut for 39344
1547J	8590	Arch Clamp Foot Spring Adjusting Screw
		Lock Nut for 55394
15600	8593	Tension Regulating Thumb Nut for 16202.
1562J	8600	Bobbin Winder Tension Regulating Thumb
1620J	8600	Nut for 60770
10200	0000	Bobbin Winder Frame Hinge Screw Nut for 41604
1651E	8592	Needle Bar Thread Nipper Rod Adjusting
		Stud Lock Nut.
165 <b>3</b> C	8594	Feed Cam Shaft Nut
1654C	8590	* Plate Nut for 55394
1654C	8592	Knife Cam Lever Roller and Screw Stud
		Nut for 1980
1655C	8595	Feed Regulator Roller and Screw Stud Nut
		for 1953
1662C	8598	Starting Lever Hinge Screw Nut for 55304
16760	8595	Feed Across Regulator Ball Screw Stud
10010		Nut
1681C	8592	Knife Bar Driving Lever Hinge Screw Nut.
1698J	8601	Eye and Finger Guard Carrying Arm Hinge Screw (back) Nut for 121613
1698C	8597	Knife Holder Pinion Stud Bracket Screw
20000	0001	Nut for 55329
1735J	8601	Eye and Finger Guard Carrying Arm Hinge
		Screw (front) Nut for 121613
1822	8591	Thread Take-up Lever Roller and Stud for
		55283
1952	8595	Feed Across Regulator Roller and Stud
		for 18356

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Plate	Name
8595	Feed Regulator Roller and Screw Stud
0500	with 1655C and 14017, for 39361
8592	Enife Cam Lever Roller and Screw Stud
	with 1654C, for 39330
8591	Pulley (tight) Pin
8591	Oscillating Shaft Crank Pin
8591	Shuttle Driver Pin
8596	Presser Bar
8593	Tension Disc for 56791
8593	" Spring for 56791
8593	Intead Guard for 17725 and 06741
8593	Face Plate Thread Guard for 17725 and
	68742
8593	Thread Take-up Spring for 56791
8593	Regulator Plate for
	17725 and 68742
8591	Shuttle Driver with two 462C
8600	Bobbin Winder Tension Disc for 60770
8597	Shuttle Race Cap Steady Pin for 18430
8597	Bobbin Case Latch Lever for 15141
8597	Fulcrum Pin
	for 15141
8597	Shuttle Bobbin Case Latch Spring for
	15277
8597	Shuttle Bobbin for 21561
8591	Stop Cam Pin
8591	Thread Take-Tp Cam Pin
8591	Crank Connecting Rod with two 145E
8591	Arm Dowel Pin
8591	" 011 Tube for intermediate bearing
8597	Cylinder End Cover Bracket Rivet for 18427
8591	Oscillating Rock Shaft Oil Pad for 55278
8592	Knife Bar Connection Screw Washer
8597	" Holder Pinion Dowel Pin for 17825.
8600	Bobbin Winder Tension Thread Guide for
	60770
8590	Feed Plate Screw Stud Rivet for 18486
8595	" Regulator Bracket Dowel Pin
8592	Knife Cam Lever Bracket Dowel Pin
8600	Bobbin Winder Tension Bracket Position
	Stud for 60770
8599	Wrench for 1518 and 1520 (Attachments
	and Accessories)
8599	Screw Driver (large) Attachments and
	Accessories
8591	Oscillating Shaft Crank Slide Block Cap
	Screw Washer for 15171
8595	Feed Regulator Roller and Screw Stud Nut
	Washer for 1953

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No.	Plate	Name	•,	4	Ма	·	
14079	8590	Arch Clamp Frame Dowel Pin for 55394			No.	Plate	Name
15072	8600	Bobbin Winder Bobbin Position Pin for			17840	8592	Needle Bar Thread Nipper Rod Support
		27538			17841	8596	Presser Bar Collar with two 196F
15140	8597	Shuttle Bobbin Case Latch for 15141	. r	'n	17842	8596	" " Guide Bracket with 453C
<b>1</b> 5141	8597				17843	8592	" " Lifting Lever
-0111	0001	minge, wos. 2070,			17844	8592	" " " Bracket for
<b>1</b> 5170	8591	2974 and 15140, for 15277					55405
10110	0001	Oscillating Shaft Crank Slide Block for			17845	8592	Presser Bar Lifting Lever Rod
15171		15171 Oscillating Shaft Crank Slide Block com-			17846	8592	" " " " Chain
101/1		Dioto for 19797 Neg DOCK COM-			17853	8598	Starting Lever for 55304
		plete, for 18387, Nos. 226E, 1035C, 12424 and 15170			17854	8591	Stop Cam for 68720
15277	8597	12424 and 15170	~	در	17855	8598	* * Interlocking Rod for 55285
10017	0007	Shuttle Bobbin Case complete for 21561,			17859	8598	" " Case Socket
15273	8597	Nos. 591F,592E,2975,15141 and 15278.					Joint for 55304
*15404		Shuttle Tension Spring for 15277	_	-	17861	8598	Stop Cam Interlocking Rod Case Stop
15405		Trade Mark for 55405	F	1			Stud for 55304
16202					17862	8598	Stop Cam Interlocking Rod Case Stop Stud
10202		Tension Screw Stud 600C with 1560C, for					Spring for 55304
16532	8598	56791			17863	8598	Stop Cam Interlocking Rod Spring for
10005	0090	Stop Cam Interlocking Rod Case Bracket					55285
17702	8591	Dowel Pin			17864	8598	Stop Cam Interlocking Rod Stop for 55285
17703	8591	Arm Shaft			17865	8596	Thread Wiper Body
17724	8593	" Bushing (back)			17866	8596	# # # Hook for 17958
17725	8593	Face Plate for 17725			17867	8596	" " Support
1//20	0090	Face Plate complete, Nos.448C,2105,2107,			17868	8596	# # Wire
17738	85 <b>9</b> 5	2127,17724,56791 and two 233J			17869	8596	" " " Screw Washer
17708	0990	Feed Across Regulator Ball Screw Stud			17872	8598	Trip Lever for 55304
17741	8591	Nut Washer			17873	8598	" " Spring for 55304
17741	8595	Belt Cover Bracket Stud for 39290			17874	8594	Tripping Point for 55430
17797		Feed Regulator Hinge Stud			17876	8602	Starting Lever and Foot Lifter Treadle
17805	8594	" Cam Driving Worm Wheel with 453C					with 443C, for 17884
17806	8590	The caller bar FIVOL BLOCK			17877	8602	Starting Lever and Foot Lifter Treadle
17822	8590	10310100 3000 101. 10480 *****					Pitman Rod (lower) for 17880
17825	8592 8597	Knife Bar Rack Rivet for 18370		*	17878	8602	Starting Lever and Foot Lifter Treadle
1/020	0097	" Holder with 17830 and two 7298, for	· ·	•			Pitman Rod (upper) for 17880
17827	05.00	55323			17879	8602	Starting Lever and Foot Lifter Treadle
17828	8597	Knife Holder Pinion Stud for 17828					Pitman Rod Clamp with two 161E, for
1,000	8597	Bracket with	-	,			17880
17829	8597	17827, for 55329			17880	8602	Starting Lever and Foot Lifter Treadle
17830	0397 8597	Knife Thread Holder for 55323					Pitman complete for 17885, Nos.17877
17831	6596	Position Pin for 17825					to 17879
17834	8596	Needle Bar with 237F			1788 <b>1</b>	8602	Starting Lever and Foot Lifter Treadle
1/004	0990	Needle Bar Thread Nipper Lever with					Shaft for 17884
10075	05.06	17835			17882	8602	Starting Lever and Foot Lifter Treadle
17835	8596	Needle Bar Thread Nipper Lever Bushing					Spring for 17884
1/20202	0500	for 17834			17883	8602	Starting Lever and Foot Lifter Treadle
17837	8592	Needle Bar Thread Nipper Rod	ŕ				Stand for 17884
17838	8592	Adjusting			17884	8602	Starting Lever and Foot Lifter Treadle
<u>ר גיסט ר</u>	0500	Stud.					complete for 17885, Nos. 17876,17881
17839	8592	Needle Bar Thread Nipper Rod Arm with		5			to 17883 and two wood screws 1 in.
		196F	*	, <b>u</b>			No. 10

NUMERICAL LIST OF PARTS

No	Plate	Name
No.	Plate	Starting Lever and Foot Lifter Treadle
17885		and Pitman complete, Nos. 17880 and
		17884
10000	8598	Starting Lever Pitman
17886		Table Belt Guide Bracket with two 153E,
17892	8602	for 39221
10007	0000	Table Belt Guide Pulley for 39221
17893	8602	" " " " Shaft Plug for
17896	8602	39219 and 39220
10005	0500	Wrench for 1654 and 1676 (Attachments
17905	8599	and Accessories
10010	8592	Knife Bar Connection Slide Block for
17915	2600	17917
10010	8592	Knife Bar Connection Slide Block Stud
17916	0092	for 17917
17917		Knife Bar Connection Slide Block 1/915
1/91/		with 17916, for 18372
10010	8592	Knife Bar Driving Lever Lock Stud Spring
17919	0032	for 39297
17958	8596	Arch Clamp Foot Lifter with 17866
17956	8595	Feed Across Regulator with 1952
18357	8595	" " " Hinge Stud
18358	8591	* * Shaft
18359	8591	" " Collar with two 200F
18360	8591	" " Crank (back) with 160E
10000	0091	and 2000
18362	8591	Feed Across Shaft Crank (front) with
10000	0001	160E and 18363
18363	8591	Feed Across Shaft Crank (front) Stud
10000	0001	for 18362
18364	<b>859</b> 0	Feed Across Shaft Crank (front) Stud
10004	0000	Slide Block
18366	8590	Feed Plate Carrier Bar Block for 18486
18367	8590	" " " Cover for
		55394
18370	8592	Knife Bar with 18373 and two 17822
18371	8592	# # Cap
18372	8592	Connection with 17917
18373	8592	# Rack for 18370
18379	8597	Cylinder End Cover Spring
18384	8594	Feed Cam Driving Worm Wheel Pin
18384	8594	" " Pin
18385	8591	Oscillating Shaft
18386	8591	* * Crank for 18387
18387		Oscillating Shaft Crank complete, Nos.
		237F, 1519E, 15171 and 18386
18388	8590	Cylinder Block
18390	8590	Feed Plate Carrier Bar Plate for 18486
18392	8591	Thread Take-up Cam with 446C
184 <b>11</b>	8597	Shuttle Race Body for 18430

NUMERICAL LIST OF PARTS

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Plate	Name
8591	Feed Cam Driving Worm with 1441C and 1442C
8599	Cylinder Base Plate with two 453C, for 18424
8599	Cylinder Base Plate Hinge Connection for 18424
8599	Cylinder Base Plate Hinge Connection Hinge Pin for 18424
85 <b>99</b>	Cylinder Base Plate (hinged) complete, Nos.18419,two each 18420,18423,three wood screws 1 1/4 in. No. 12 and four 134D (Attachments and Accesso- ries)
8597	Cylinder End Cover with 18428, 18444 and three 4604
.8597	Cylinder End Cover Bracket for 18427
8597	Shuttle Race Ring for 18430
8597	Shuttle Race (flexible) complete, Nos. 662D,2523,16411,18429,21623 and two each 1289D and 55439
8598	Stop Cam Interlocking Rod Case Wearing Block for 55389
8597	Cylinder End Cover Bracket Hinge Pin for 18427
8595	Feed Regulator Bracket with 690D and two 160D
8592	Knife Cam Lever Bracket with 1177D
8592	# " Hinge Screw Bushing for
	18472
	Knife Cam Lever Hinge Screw Bushing 18471 with 500290
8590	Arch Clamp Foot Plate for 55394
8590	Feed Plate Carrier Bar with 810D, 934J, 1195E,1221F,8505,18366,18390,18488, 18489, two 55300 and four 17806, for 55394
8590	Feed Regulator Post for 18486
8590	" " Guide for 18486
8598	Stop Cam Interlocking Rod Case Bracket 55304 with 39343,39344 and two 1186D
8591	Belt Cover
8592	Knife Cam Lever Steady Pin for 39329
8597	Shuttle, 1 11/16 in. diam., Nos. 2996, 15277 and 21562
8597	Shuttle Body for 21561
8597	Race Cap for 18430
8596	Needle Bar Connecting Stud with 155C, for 63756
8599	Wrench for 1651 (Attachments and Ac- cessories)

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	No	Plate.	Name
	No.	Plate	Screw Driver (machine) Attachments and
	26026	8599	Accessories
	26485	8599	Screw Driver (shuttle tension) Attach-
	20400	0099	ments and Accessories
	27321	8600	Bobbin Winder Frame for 41604
	27328	8600	" " Stop Latch for 41604
		8600	" " Spindle with 15072, 27850
	27538	8000	and 41828, for 41604
	27662	8599	Wrench for 1508 (Attachments and Ac-
	21002	0000	cessories)
	27739	22248	Thread Unwinder Thread Cone (wood) for
	21109	22240	large cones for 225258
	27850	8600	Bobbin Winder Spindle Collar for 27538.
	27000	8600	" " Brake (leather) for 41598.
	28084	8600	" " " Rivet for 41598
	20004 32675	8596	Presser Bar Spring
	392 <b>1</b> 8	8602	Table Belt Guide with two 168E, for
	09210	0002	39221,
	39219	8602	Table Belt Guide Pulley Shaft (long)
	03013	0002	with 17896 and 63973, for 39221
	39220	8602	Table Belt Guide Pulley Shaft (short)
	00000	0005	with 17896 and 63974, for 39221
	39221	8602	Table Belt Guide complete, Nos. 17892,
	00005	0000	39219,39220,two each 17893,39218 and
			three wood screws 1 1/4 in. No. 12
	39222	8598	Belt Shifter for 55285
	39235	8592	Knife Cam Lever Body for 39409
	39276	8596	Needle Bar Thread Nipper Lever Spring
	39290	8591	Belt Cover Bracket with 184E and 17741
	39297	8592	Knife Bar Driving Lever with 190J,1420E,
	00000	00010	17919 and 39298
	39298	8592	Knife Bar Driving Lever Lock Stud for
			39297
	39313	8595	Feed Regulator Swivel
	39329		Knife Cam Lever complete, Nos. 19793 and
			39409
	39330	8592	Knife Cam Lever Slide with 1980, for
			39460
	39331	8592	Knife Cam Lever Slide Screw Washer for
			39460
	39343	8598	Stop Cam Interlocking Rod Case Spring
			(flat) for 18493
	39344	8598	Stop Cam Interlocking Rod Case Spring
			Bracket with 1520E and 50682C, for
			18493
	39346	8598	Stop Cam Interlocking Rod Case Bracket
			for 55304
	39350	8592	Needle Bar Thread Nipper Driving Lever
			(adjustable) with 39351 and two 335J
-	39351	8592	Needle Bar Thread Nipper Driving Lever
			Extension for 39350

### NUMERICAL LIST OF PARTS

No.	Plate	Name
39352	8592	Needle Bar Thread Nipper Driving Lever
		Spring
39361	8595	Feed Regulator with 1953
39409		Knife Cam Lever Body 39235 with 39460, for 39329
39460		Knife Cam Lever Slide 39330 with 1255J and 39331, for 39409
41400	8599	Machine Rest Pin (wood) Attachments and Accessories
41598	8600	Bobbin Winder Base with 27916 and two 28084, for 41604
41600	8600	Bobbin Winder Pulley with 155C, for 41604
41604		Bobbin Winder, Nos. 35D, 1620J, 27321, 27328,27538,41598,41600,41825 and 50356D, for 41716
41716	8600	Bobbin Winder (swinging automatic, left hand) complete for 126391, Nos.161J, 41604, 60770 and two 1186C
41825	8600	Bobbin Winder Frame Spring for 41604
41828	8600	Bobbin Winder Spindle Collar Pin for 27538
43808	8600	Bobbin Winder Tension Spring for 60770
50018F	8597	Knife Holder Pinion Stud Bracket Screw for 55329
50029C	8592	Knife Cam Lever Hinge Screw for 18472
50117J	8597	" (stationary) Screw for 55329
50165J	8601	Eye and Finger Guard Frame Screw for 121613
50222 <b>K</b>	8601	Eye and Finger Guard Carrying Arm Hinge Screw (front) for 121613
50333C	8591	Arm Shaft Bushing (back) Adjusting Screw
50356D	8600	Bobbin Winder Frame Hinge Screw for 41604
50435K	8601	Eye and Finger Guard Depressing Screw for 121626
50435K	8601	Eye and Finger Guard Guiding Rod Hinge
50598C	8595	Screw for 121613 Feed Across Regulator Ball Screw Stud
506820	8598	for 55378 Stop Cam Interlocking Rod Case Spring
		Adjusting Screw for 39344
51387R	8591	Pulley (loose) Cap Screw for 68717
55278	8591	Oscillating Rock Shaft with 4784 and 55453
55283	8591	Thread Take-up Lever with 79C and 1822
55285		Stop Cam Interlocking Rod Case 55418
		with 1318D,17855,17863,17864,39222 and 68739, for 55304
55300	8590	Feed Plate Carrier Bar Block Steady Pin
00000		for 18486

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#### • NUMERICAL LIST OF PARTS

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No.	Plate	Name			No.	Plate	Name
55304		Stop Cam Interlocking Rod Case Bracket			60769	8600	Bobbin Winder Tension Bracket for 60770.
		complete for 18493, Nos.1182E,1196C,		l	60770	8600	Bobbin Winder Tension Bracket complete
		1204E,1254C,1262C,1508E,1662C,17853,		~			for 41716,Nos.419E,1562J,8422,9780,
		17859,17861,17862,17872, <b>1</b> 7873,39346,					43808, 60769 and two 2455
		55285 and two 898D			62155	8594	Feed Cam Shaft
55321	8597	Knife (stationary) for 55329		1	63726	8590	Arch Clamp Foot Lifting Stud for 63731
55323		" Holder 17825 with 11980,17829,55442		1			and 63732
		and 55456, for 55329			63731	8590	Arch Clamp Foot Shank (left) with 63726,
55324	8597	Throat Plate for 55327		1			for 55391
55325	8597	" " Needle Hole Bushing (large	س		63732	8590	Arch Clamp Foot Shank (right) with
		needle hole) for 55327		1			63726, for 55393
55327		Throat Plate 55324 with 55325 and two		1	63733	8590	Arch Clamp Foot Spring for 55394
		1208D, for 55329			63734	8590	" " Frame for 55394
55329	8597	Throat Plate complete, Nos. 1698C, 17828,	-	*	63756	8596	Needle Bar Connecting Link with 21629
		50018F,50117J,55321,55323 and 55327.		]	63973	8602	Table Belt Guide Pulley Shaft (long)
55376	8595	Feed Across Connection with four 1057E,	1	l I			Wick (braided cotton) for 39219
		for 55378			63974	8602	Table Belt Guide Pulley Shaft (short)
55378		Feed Across Connection 55376 with 505980					Wick (braided cotton) for 39220
		and 55381			63976	8598	Belt Shifter Clamp for 55418
55381	8595	Feed Across Shaft Crank (back) Ball Stud			68712	8591	Pulley (loose) 2 3/4 in. diam. with
		for 55378					200584D, for 68713
55388	8598	Stop Cam Interlocking Rod Case for 55389			68713		Pulley (loose) 68712 with 68714, for
55389		""" " " 55388 with					68717
		18443 and two 193J, for 55418			68714	8591	Pulley (loose) Ball Bearing for 68713
55390	8590	Arch Clamp Foot (left) for 55391			68715	8591	
55391		" " " 55390 with 219K and		i	68716	859 <b>1</b>	" (tight) 2 7/8 in. diam. for 68720
	0=00	63731, for 55934		l	68717		Pulleys (ball bearing) complete, Nos.
55392	8590	Arch Clamp Foot (right) for 55393					51387R, 68713, 68715 and 68720
55393		00032 WION 2131			68720		Pulley (tight) 68716 with 1206C and
55704	9500	and 63732, for 55394 Arch Clamp complete, Nos. 1654C, 18367,			60770	0500	17854, for 68717 Stop Cam Interlocking Rod Stop Screw
55394	8590	18477, 18486, 55391, 55393, 55396, 63734,			68739	8598	Washer for 55285
			,	3	68740		Eye and Finger Guard Face Plate for
		two each 181D, 1229F, 1547J, 14079, 63733 and four 190J			00740		
55396	8590	Feed Plate for 55394			68741	8601	Eye and Finger Guard Face Plate 68740
*55405		Arm with 15404, 17844 and two each 164E			007#1	0001	with 2105, for 68742
*00400		and 15405	1 <b></b> -	*	68742		Eye and Finger Guard Face Plate com-
*55407		Cylinder		<i>.</i>	00146		plete for 121626, Nos. 448C, 2107,
55 <b>41</b> 8		Stop Cam Interlocking Rod Case 55389					2127, 56791, 68741 and two 233J
00110		with 63976 and two 1255D, for 55285.		*	120346	8599	Oller (copper plated) with 120347 (At-
55430	8594	Feed Cam with two each 11920, 17874 and				0000	tachments and Accessories)
00100	0001	four 190J		ļ	120347	8599	Oiler Spout, 8 1/2 in. long for 120346
55439	8597	Shuttle Race Ring Spring for 18430		I	121603	8601	Eye and Finger Guard (glass) for 121608.
55442	8597	Knife (needle thread) for 55323		l.	121604	8601	" " " Carrying Arm for
55452	8591	Oscillating Rock Shaft Hinge Pin for	L				121613
		55453	F	-	121605	8601	Eye and Finger Guard Carrying Arm Spring
55453		Oscillating Rock Shaft Hinge Pin 55452					for 121613
		with 1513J, for 55278			121606	8601	Eye and Finger Guard Depressing Screw
55456	8597	Knife (shuttle thread) for 55323	ж.	*			Holder for 121626
56791	8593	Tension complete for 17725 and 68742,		i	121607	8601	Eye and Finger Guard Frame for 121608
		Nos. 2103, 2124, 16202 and two 2102.					-
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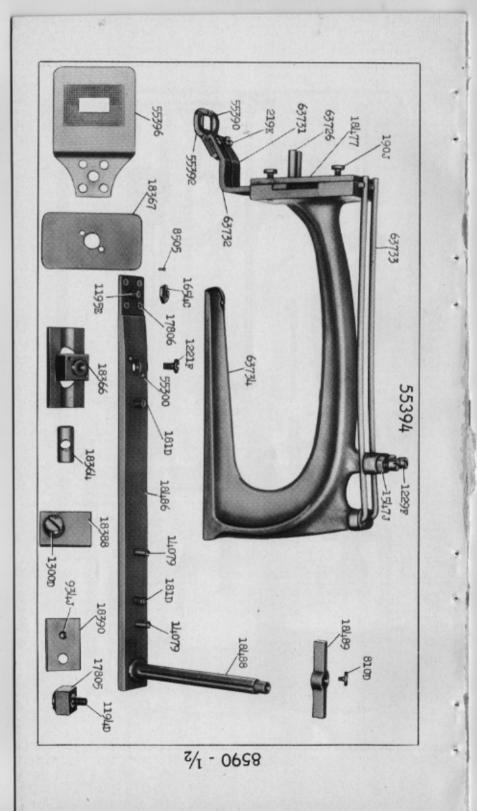
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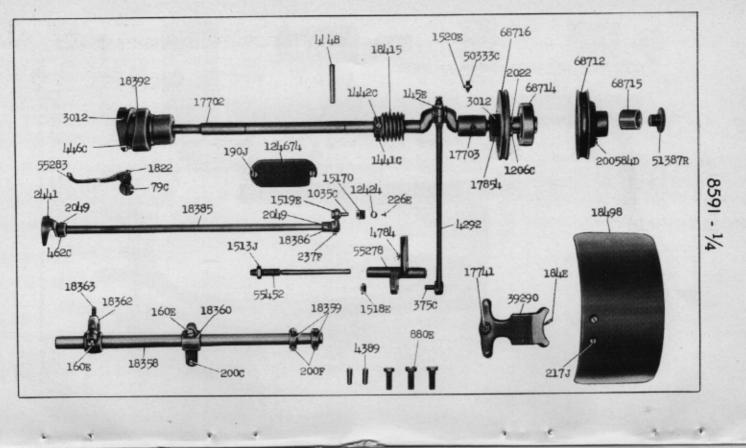
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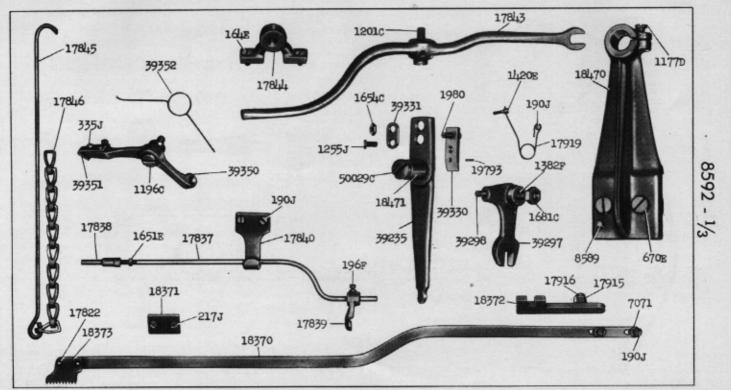
No.	Plate	Name
121608		Eye and Finger Guard Frame 121607 with
		121603, for 121613
121609	8601	Eye and Finger Guard Guiding Rod for 121613
121611	8601	Eye and Finger Guard Holder for 121613
121612	8601	" " " Supporting Bracket
		for 121613
121613		Eye and Finger Guard complete for 121626, Nos. 1004K, 1698J, 1735J, 50222K,50435K,121604,121605,121608, 121609,121611,121612 and two 50165J.
121626	8601	Eye and Finger Guard with Face Plate complete, Nos. 50435K,68742,121606, 121613,140061J and two 191J
124674	8591	Arm Side Cover
126391	8600	Bobbin Winder Bracket for 41716
140061J	8601	Eye and Finger Guard Depressing Screw Holder Screw for 121626
150203	22248	Thread Unwinder Spool Rest Cushion (felt) for 225258
2003830	22248	Thread Unwinder Spool Rest Rod Set Screw for 202490
200584D	8591	Pulley (loose) 011 Plug Screw for 68712.
2010180	22248	Thread Unwinder Spool Rest Set Screw for
		225257
201696J	22248	Thread Unwinder Thread Guide Lock Nut for 225258
202490	22248	Thread Unwinder Spool Stand with 200383C, for 225258
225257	22248	Thread Unwinder Spool Rest with 201018C, for 225258
225258	22248	Thread Unwinder complete for two spools
		or two large cones of thread, Nos. 201696J,202490,225257,225324,225326, 225388, two each 150203, 225391 and three wood screws 7/8 in. No. 12 F.H
225322	22248	Thread Unwinder Thread Guide Rod Washer for 225324
225324	22248	Thread Unwinder Thread Guide Rod with 208E and 225322, for 225258
225326	22248	Thread Unwinder Thread Guide Position Cup for 225258
225388	22248	Thread Unwinder Spool Rest Rod for 225258
225390	22248	Thread Unwinder Thread Cone Holder for inverted cones for 225258
225391	22248	Thread Unwinder Thread Guide for 225258.



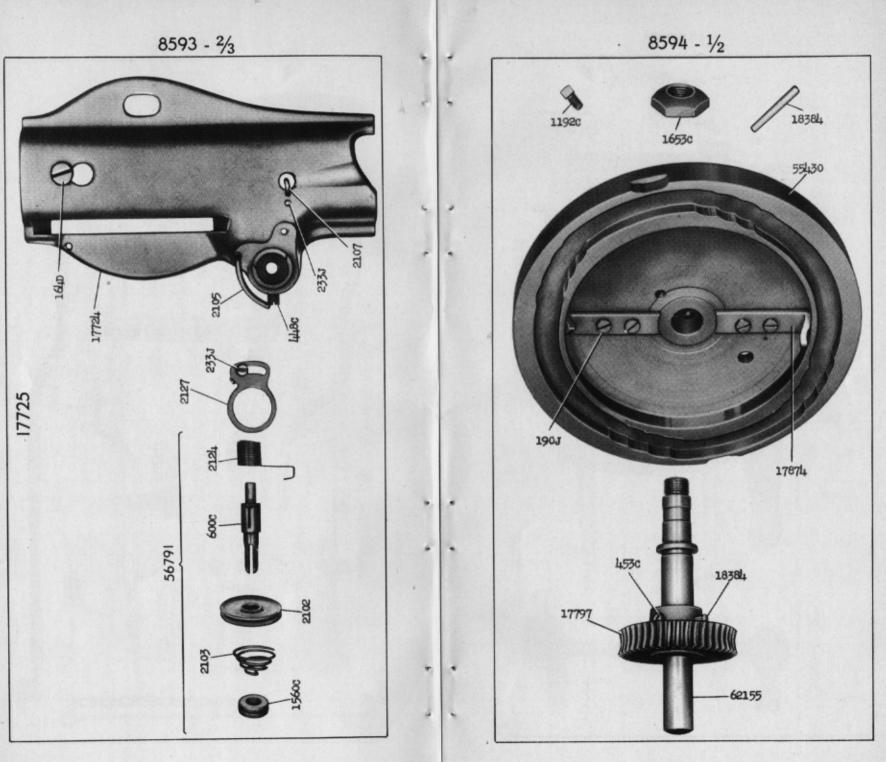


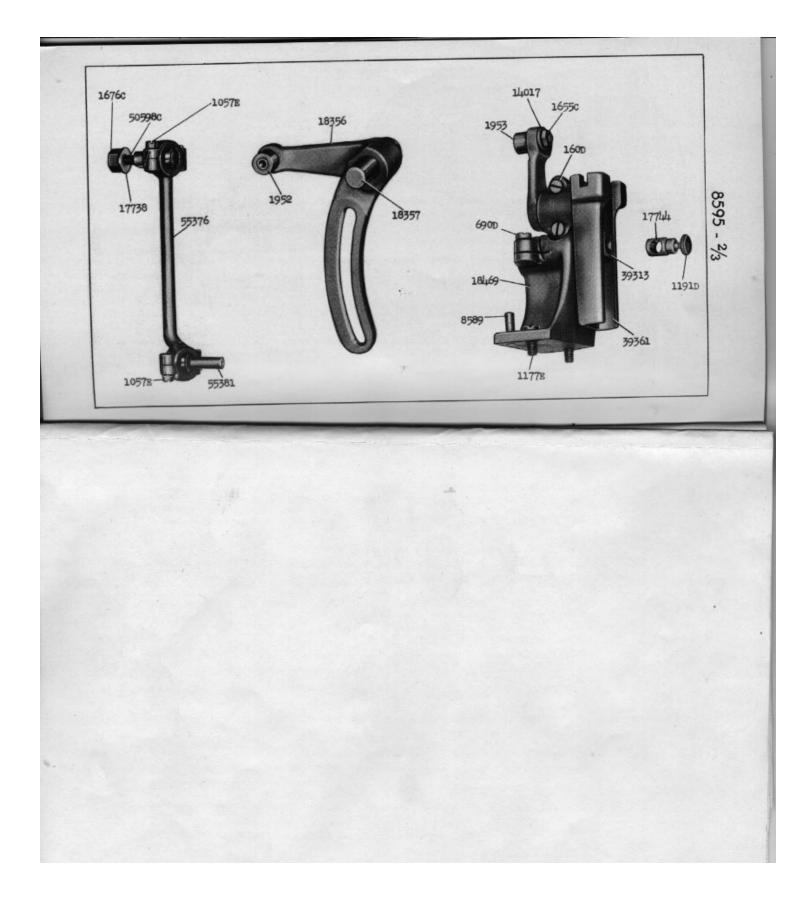
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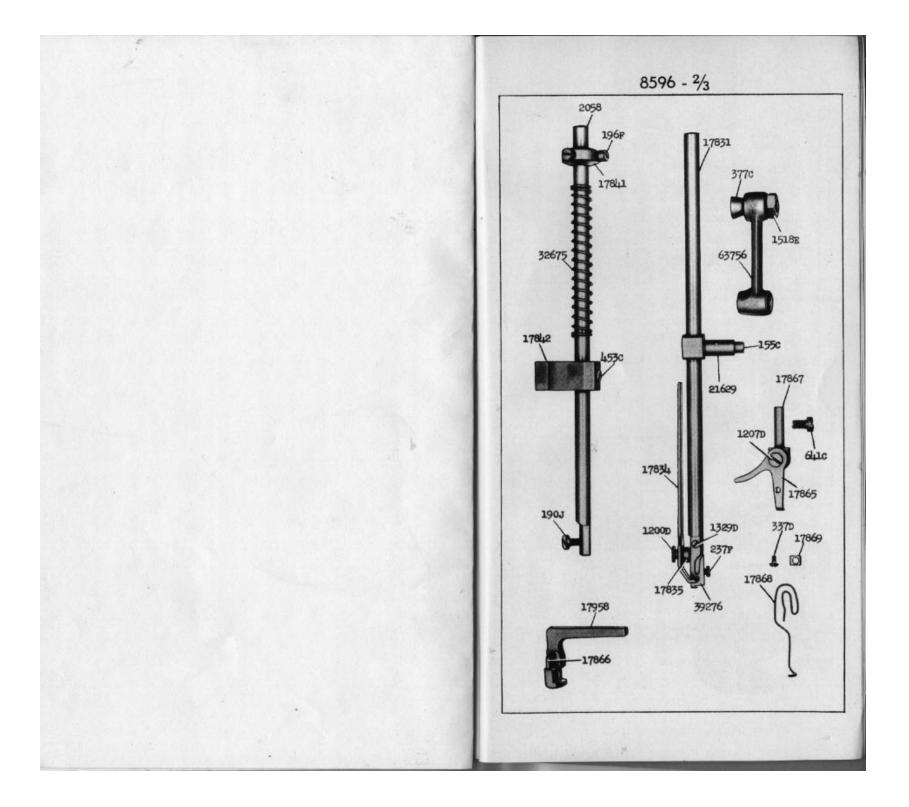
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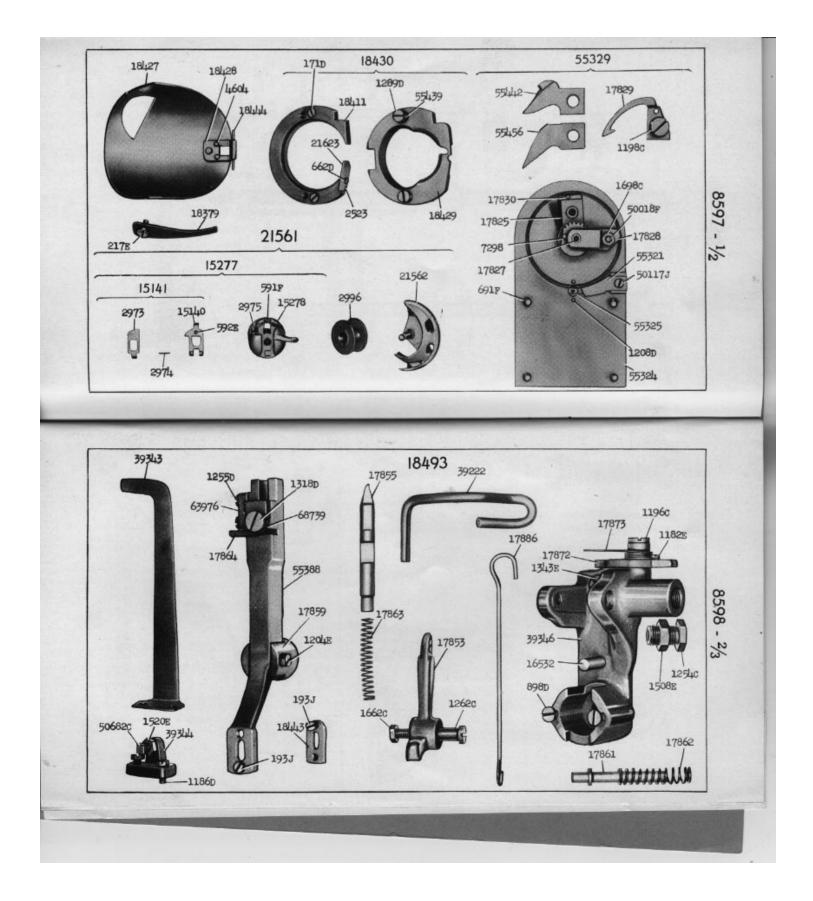


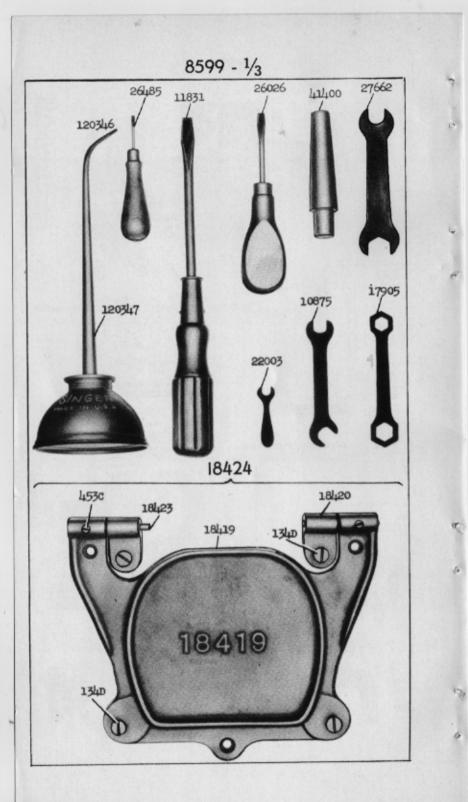
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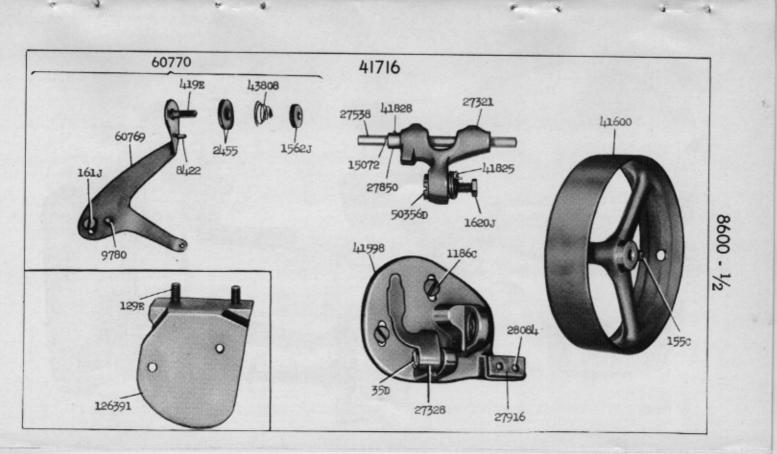






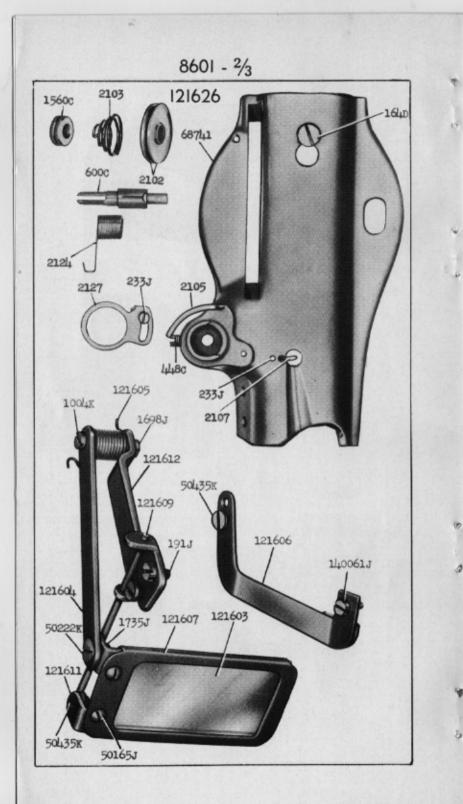


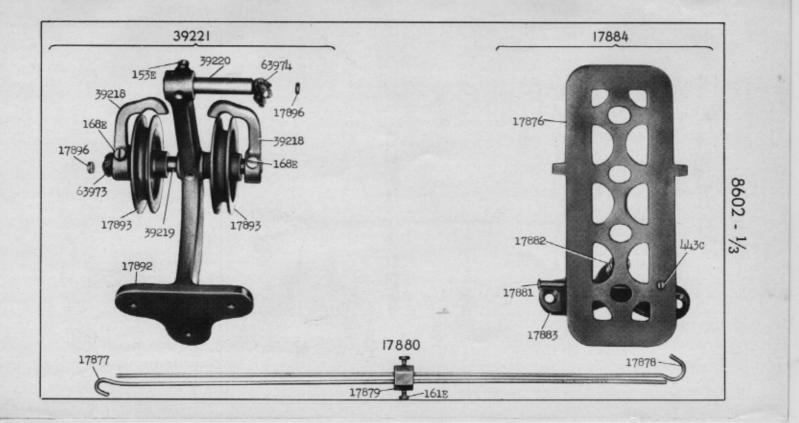




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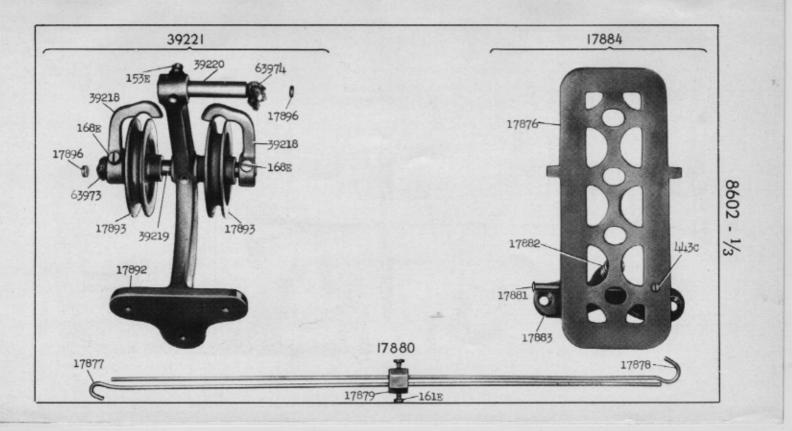
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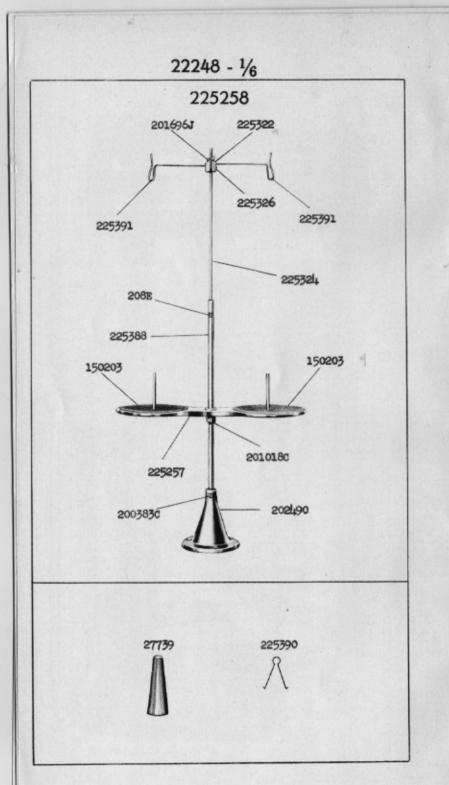
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