Singer 147-100 Singer 147-101 Form 19082, Revised (642) Printed in U.S.A.

LIST

PARTS



MACHINES Nos. 147-100 and 147-101

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

These machines are equipped with an oiling system which automatically delivers the proper amount of oil to the principal bearings of the machine.

Oil in the arm reservoir is splashed by an agitator on the lower end of the connecting rod and lubricates the various bearings inside the arm. Cups within the arm distribute some of this oil through the connecting pipes and wicks to the principal bearings outside the arm.

IN ORDER THAT THIS SYSTEM MAY OPERATE, IT IS ABSOLUTELY NECESSARY THAT THE OILING INSTRUCTIONS GIVEN IN FORM 18930, INSTRUCTION BOOK FOR THESE MACHINES, BE FOLLOWED TO THE LETTER.

Use either "SINGER OIL FOR HIGH SPEED SEWING MA-CHINES" (Cloth and Leather) for general use, or "STAIN-LESS OIL FOR HIGH SPEED SEWING MACHINES" where stainless oil is desired.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A-Hardened, Polished, Nickel Plated and Buffed

A.A-Buffed and Chromium Plated

A.B-Hardened, Polished, Buffed and Chromium Plated

A.C-Brown Baking Enamel Finish

A.D-Gray Baking Enamel Finish

A.E-Hardened, Bright Rumbled and Nickel Plated

A.F-Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated

A.G-Alumilite, Plain

A.H-Alumilite, Dyed

A.J-Polished, Nickel Plated and Chromium Plated

A.K-Hardened, Polished, Nickel Plated and Chromium Plated

A.L-Heat Treated for Toughness

B-Polished, Nickel Plated and Buffed

C-Hardened Only

C.R-Hardened and Merlized

D-Polished Only

E-Soft, Not Polished

F-Hardened and Polished

F.J-Hardened, Polished and Nickel Plated

G-Bright Rumbled and Nickel Plated

H-Blued

J-Nickel Plated Only

K-Hardened and Nickel Plated

L-Brass Plated

M-0xidized

N-Japanned, Dull

P-Japanned, Bright

P.P-Wrinkle Finish

R-Merlized

S-Cadmium Plated

T-Copper Plated

T.A-Hardened, Polished, Copper and Nickel Plated and Buffed

T.B-Copper and Nickel Plated and Polished

T.J-Copper and Nickel Plated Only

T.K-Hardened, Copper and Nickel Plated

T.L-Copper and Brass Plated

T.M-Copper Plated and Oxidized

INSTRUCTIONS FOR ORDERING - Continued

U-Zinc Plated

V-Silver Plated

W-Polished and Nickel Plated

X-Black Oxide, for Iron and Steel

X.C-Hardened and Black Oxide, for Iron or Steel

Y-Black Nickel Plated Only

Z-Chromium Plated

Z.A-Hardened, Polished, Nickel Plated, Buffed and Chromium Plated

Z.B-Polished, Nickel Plated, Buffed and Chromium Plated

Z.C-Hardened and Chromium Plated

Z.D-Polished and Chromium Plated

Z.G-Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated

Z.J-Nickel and Chromium Plated

Z.T-Copper and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000

are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to

190000 are Sewing Machine Parts. 190001 and upward

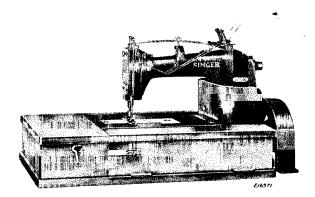
are numbers of Electrical Parts.

The figures in the second column refer only to the plates. illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with as asterisk (*) are furnished only when repairs are made at factory.

When ordering parts which differ as to Gauge (the distance between seams) the Gauge, as well as the Number must be given on order.

LIST OF PARTS COMPLETE FOR



MACHINE No. 147-100

For Lap Seaming Light Weight Fabrics. Two needles, two loopers. Gauges from 3/32 in. to 1/2 in., in steps of 1/32 in. Standard gauges are 1/8 in., 5/32 in., 3/16 in., 1/4 in. and 9/32 in. Length of stitch 10 to 25 to the inch. Needle bar stroke I 1/8 inches. Ball Bearing. Speed 4300 R.P.M.

No. *131446	Plate	Name Arm, upper and lower (solid) with 948J, 15404, 68483, two 131676
		and four 131022
68428	20688	Arm Bottom Cover
68429	20688	" " " Gasket (cork)
1057AL	20688	" " Screw (4)
50608R	20688	Arm Hole Plug Screw, for access to
		Crank Connecting Rod (upper
		bearing)
139017	20688	Arm Hole Plug Screw Washer
68350	20695	Arm Oil Cup, for oiling Arm Rock
		Shaft Front Bearing

No.	Plate	Name
131864	20720	Arm Oil Cup, for 131866
131865	20720	
131866	20720	" " Oil Gauge
131000	20720	Arm Oil Cup with Oil Gauge complete,
		for filling oil reservoir, Nos.
		131864 and 131865
131319	20695	Arm Oil Cup Oil Pad (braided cotton)
		for 68350
131293	20695	Arm Rock Shaft
131474		" " 131293 with 1235F,
		127838 and 131475
1309C	20695	Arm Rock Shaft Adjusting Screw
131056	20695	" " " Washer
68433	20695	" " Bushing (back)
68435	20695	
		" " " Cap
131095	20695	
		Washer (fibre)
446AL	20695	Arm Rock Shaft Bushing (back) Set
		Screw
68436	20695	Arm Rock Shaft Bushing (intermediate)
423AL	20695	и и и и
		Set Screw
131343	20720	
101040	20120	Arm Rock Shaft Crank, back (ball
		bearing, solid) with two 50083AL.
50083AL	20720	Arm Rock Shaft Crank (back) Set Screw
_		(2)
131475	20 695	Arm Rock Shaft Crank (front) with
		853AL
127838	20695	Arm Rock Shaft Crank (front) Pin
131456	20695	" " Flanged Bushing (front)
453AL	20695	וו וו וו וו
	20000	Set Samou
42365	20695	Set Screw
1000	20000	Arm nock bhart off rad toraided
E4000	20005	cotton) for oiling Back Bearing
54969	20695	Arm Rock Shaft Oil Pad (braided
		cotton) for oiling Intermediate
	_	Bearing
1235F	20695	Arm Rock Shaft Oil Plug Screw
131476	20720	Arm Rotary Shaft
Note	: When	No. 131476 is required for repairs,
	the Loo	per Driving Shaft and Feed Lifting
	Eccentr	ic must be returned to the factory to
	be adju	sted to the new part.
131477		Arm Rotary Shaft 131476 with 640E.
		68482, 131484 and 131502
131366	20720	Arm Rotary Shaft Ball Bearing (back)
101000	20120	
131478	20720	(2)
121410	20720	Arm Rotary Shaft Ball Bearing (back)
7.77.470		Case
131479		Arm Rotary Shaft Ball Bearing (back)
		Case 131478 with 131369 and three
		2050
131526		Arm Rotary Shaft Ball Bearing (back)
		Case with Ball Bearings complete,
		Nos. 131479, 131480 and two
		131366
131369	20720	Arm Rotary Shaft Ball Bearing (back)
	_0,20	0 0
		Case Cap

No.	Plate	Name
205C	20720	Arm Rotary Shaft Ball Bearing (back) Case Cap Screw (3)
131370	20720	Arm Rotary Shaft Ball Bearing (back)
429C	20720	Case Position Stud (3) Arm Rotary Shaft Ball Bearing (back)
131480	20720	Case Set Screw
		Spacing Collar
131366	20720	Arm Rotary Shaft Ball Bearing (intermediate)
131481	20720	Arm Rotary Shaft Ball Bearing (intermediate) Case
1304C	20720	Arm Rotary Shaft Ball Bearing (inter- mediate) Case Set Screw
131482	20720	Arm Rotary Shaft Ball Bearing (inter-
457AL	20720	mediate) Collar with two 457AL Arm Rotary Shaft Ball Bearing (intermediate) Collar Set Screw (2)
131457	20720	Arm Rotary Shaft Bushing (front)
761E	20720	" " " Set
		Screw
42367	20720	Arm Rotary Shaft Front Bearing Oil Pad, lower (braided cotton)
54218	20720	Arm Rotary Shaft Front Bearing Oil Pad, upper (braided cotton)
144D	20720	Arm Rotary Shaft Screw
131276	20688	Arm Side Cover (oil vent)
131909		Arm side cover (oil vent)
131280	20688	vap
	20688	rosition rin
1289X	20688	DOLGM
131910	20688	pb.rug
131911	20688	Arm Side Cover (oil vent) complete, Nos. 1289X, 131276, 131280,
20110		131909 and 131910
68448	20688	Arm Side Cover Gasket
1057AL		DCLCA (4)
131483	20720	Balance Wheel, 2 in. pulley, with two 51283AL for round belt
131710		Balance Wheel "V" belt groove, out-
		side diam. of belt groove 2.9 in., with two 51283AL
128510	20720	Balance Wheel Cover
51283AL	20720	" Set Screw (2)
131374	20722	Cloth Plate
68368	20722	" " Slide (left)
131050	20722	" " " Spring
725J	20722	" " " " Screw
,		(2)
131051	20722	Cloth Plate Slide (left) complete, Nos. 68368, 131050 and two 725J
131375	20722	Cloth Plate Slide (right) No Throat
121270		Plate clearance cut, for 131382
131376		Cloth Plate Slide (right) 1/16 in. Throat Plate clearance cut, for 131383

No.	Plate	Name
131377		Cloth Plate Slide (right) 7/64 in.
		Throat Plate clearance cut, for
		131384
131378		Cloth Plate Slide (right) 1/8 in.
191919		
		Throat Plate clearance cut, for
		131385
131379		Cloth Plate Slide (right) 9/64 in.
		Throat Plate clearance cut, for
		131386
131380		Cloth Plate Slide (right) 3/16 in.
		Throat Plate clearance cut, for
		131387
131381	20722	Cloth Plate Slide (right) Spring
725J	20722	и и и и
, 20.0	20142	Screw (2)
131382	20722	Cloth Plate Slide (right) complete,
101005	LUILL	(No Throat Plate clearance cut)
		for 131388, Nos. 131375, 131381
		and two 725J
131383		Cloth Plate Slide (right) complete
		(1/16 in. Throat Plate clearance
		cut) for 131389, Nos. 131376,
	•	131381 and two 725J
131384		Cloth Plate Slide (right) complete
		(7/64 in. Throat Plate clearance
		cut) for 131390, Nos. 131377,
		131381 and two 725J
131385		Cloth Plate Slide (right) complete
101000		(1/8 in. Throat Plate clearance
		cut) for 131391, Nos. 131378,
		131381 and two 725J
131386		Cloth Plate Slide (right) complete
131300		(9/64 in. Throat Plate clearance
		(9/64 IN. THROAT Flate Clearance
		cut) for 131392, Nos. 131379,
		131381 and two 725J
131387		Cloth Plate Slide (right) complete
		(3/16 in. Throat Plate clearance
		cut) for 131393, Nos. 131380,
		131381 and two 725J
131388		Cloth Plate complete, for Throat
		Plates with no offset, Nos.131051,
		131374 and 131382
131389		Cloth Plate complete, for Throat Plates with 1/16 in. offset, Nos.
		Plates with 1/16 in. offset, Nos.
		131051, 131374 and 131383
131390		Cloth Plate complete, for Throat
101000		Plates with 7/64 in. offset, Nos.
		131051, 131374 and 131384
131391		Cloth Plate complete, for Throat
TOTO2T		Plates with 1/8 in. offset, Nos.
		1210E1 121274 37770E
	•	131051, 131374 and 131385
131392		Cloth Plate complete, for Throat
		Plates with 9/64 in. offset, Nos.
		131051, 131374 and 131386
131393		Cloth Plate complete, for Throat
	•	Plates with 3/16 in. offset, Nos.
		131051, 131374 and 131387

No.	Plate	Name
1011F	20722	Cloth Plate Screw (left) (2)
50396F	20722	" " (right)
131610	20722	" " Thread Guard
389F	20722	" " " Screw (lower)
5047 3F	20722	" " " " (upper)
*131471	20720	Crank Connecting Rod with two each
131411	LOILO	896AL and 1057AL
Note	• When	No. 131471 is required for repairs,
140-00	the Con	necting Rod and Arm Rock Shaft Crank
	(heck)	fitted together, will be furnished.
	All Age	ncy orders for this part must state
	the Mac	hine Number for which it is required,
	in orde	r to obtain correct Needle Bar Stroke.
131484		Crank Connecting Rod 131471 with
TOTAGE		131343
896AL	20720	Crank Connecting Rod Cap (lower)
ОООП	20120	Screw (2)
1057AL	20720	Crank Connecting Rod Cap (upper)
103741	20120	Screw (2)
68460	20723	Face Plate (lower half)
68461	20723	" " " Gasket (cork)
330D	20723	" " " Screw (2)
131395	20723	" (upper half)
29234	20723	" " " Position Plate
1053E	20723	n n n n n
10001	20125	Screw
51224W	20723	Face Plate (upper half) Thumb Screw
131729	20724	Feed Bar
131730	20724	" " Feed Dog Seat (adjustable)
101.00	20.21	with 460AL
190J	20724	Feed Bar Feed Dog Seat Screw
22436	20724	" " " " Washer
131731		Feed Bar with Feed Dog Leveling
		Device complete, Nos. 190J,22436,
		68467, 131729, 131730 and two
		207E
131197	20724	Feed Bar Hinge Pin (eccentric)
59343	20724	" " " Collar with 735AL.
735AL	20724	" " " " Set Screw
134258	20724	" " Slide Block
134259	20724	" " " 134258 with
		68495 and 134260
68495	20724	Feed Bar Slide Block Oil Pad (wick)
134260	20724	" " " " Retainer
68467	20724	" " Wearing Plate
207E	20724	" " " Screw (2)
131500	20720	Feed Connecting Rod with 1057AL,68497,
		134260 and two 896AL
131502		Feed Connecting Rod 131500 with 54025
896AL	20720	" " Cap Screw (2)
1057AL	20720	" " " Clamping Screw
68497	20720	" " " 011 Pad (wick)
134260	20720	" " " " Retainer.
131032	20729	Feed Dog, 17 teeth (16 teeth to the
•	•	inch) for $3/32$ in. to $1/4$ in.
		gauges, for 131033 and 131172

	• -				_			FA	K13 FOR MACHINE 110: 147-100
No.	Plate	Name		~	· **		N.	T12 - 4 -	Wa
131321	20730	Feed Dog, 16 teeth (16 teeth to the					No.	Plate	Name
101021	20130						54027	20725	Looper Carrier with two 175E
		inch) for $5/32$ in, to $11/32$ in.					175E	20725	" " Adjusting Screw (2)
		gauges, with row of teeth between		100	0.		54227	20725	" Connection
		the needles, for 131527 and					54228	20725	" " " Shaft
		131528					128419	20725	" " " " 01]
131093	20731	Feed Dog, 16 teeth (16 teeth to the							Pad (braided cotton)
		inch) for 3/8 in. and 13/32 in.			-		68478	20725	Looper Carrier Connection Shaft
		gauges, for 131094 and 131149					00410	20125	
131160	20732								Sleeve (eccentric)
131100	20132	Feed Dog, 16 teeth (16 teeth to the					51263D	2072 5	Looper Carrier Connection Shaft
		inch) for 3/8 in. to 1/2 in.							Sleeve Cap Screw
		gauges, for 131163 and 131166					68479	20725	Looper Carrier Driver with four 175E.
131938	20733	Feed Dog, 14 teeth (14 teeth to the					175E	20725	" " Cap Screw (4)
		inch) with row of teeth between					*68481	20725	Looper Driving Shaft and Feed Lifting
		the needles, for 5/32 in, to							Eccentric
		11/32 in. gauges, for 131527 and		6 ,	1-		Note	. When	No. 68481 is required for repairs, the
		131528		,	ŧ		NOLE		
E00777	00700								tary Shaft must be returned to the
50073J	20729	Feed Dog Screw, when stationary							y to be adjusted to the new part.
•		Needle Guard is used					*68482		Looper Driving Shaft and Feed Lifting
140275J	20732	Feed Dog Screw, when movable Needle		*	-			*	Eccentric 68481 with 54027,54227,
		Guard is used	•						54228 and 68479
460AL	20724	Feed Dog Stop Screw					*68483		Looper Driving Shaft and Feed Lifting
*54024		Feed Eccentric with 138306					00100		
*23729							0407	00700	Eccentric Bracket with 761E
		" " Body					94 8 J	20720	Looper Driving Shaft and Feed Lifting
51061AL	20720	Der berek (2)	•			**			Eccentric Bracket Screw
.7071	20720	Crambing Masner (2)					68484	20725	Looper Driving Shaft and Feed Lifting
217J	20720	" " " Screw							Eccentric Bushing
		(2)					131028	20725	Looper Driving Shaft and Feed Lifting
138306		Feed Eccentric Lubricating Pad (wood)							Eccentric Bushing Oil Plug
54025	20720	Feed Eccentric (adjustable) complete,					7617	20720	
01000	20,20	Nos. 1103C, 23729, 54024, two					761E	20120	Looper Driving Shaft and Feed Lifting
									Eccentric Bushing Position Screw.
		each 217J, 7071 and three 51061AL					68497		Looper Driving Shaft and Feed Lifting
1103C	20720	Feed Regulating Screw							Eccentric Front Bearing Oil Pad
131240	20724	" Rocking Frame with two 453AL							(wick)
131732		" " 131240 with 59343,					640E	20720	Looper Driving Shaft and Feed Lifting
		131197 and 131731							Eccentric Screw
57234	20724	Feed Rocking Frame Hinge Pin					131052	20725	Looper Holder with 452C and 1120AL
57235	20724	" " " Bushing							
51255	20124						51119J	20725	DCT-CM
		(2)		\neg	~		68485	2072 5	" Throw-out Handle with two
453AL	20724	Feed Rocking Frame Hinge Pin Bushing							443AL
		Set Screw (2)					68486	20725	Looper Throw-out Handle Plunger
453AL	20724	Feed Rocking Frame Hinge Pin Set					43503	20725	" " " Spring
		Screw (2)			20		443AL	20725	" " " Set Screw (2)
131458	20729	Looper (back) closed eye, for lap					131497	20723	Needle Bar (hollow)
101.00		seam felling							Needle Bar complete, for 3/32 in. to
121121	20720						131498		
1 3 1131	20729	Looper (back) closed eye, for general							1/2 in. gauges, Nos. 131044 and
		work	•			•			131497
Note	: When	ordering No. 131131 or 131458, state					131291	20723	Needle Bar Bushing (lower)
	gauge	of Machine for which required.					1133E	20723	" " " Set Screw
452C	20725	Looper (back) Set Screw					64320	20723	" " (upper)
131459	20729	" (front) closed eye, for lap					1133E	20723	" " " Set Screw
		seam felling					68488	20723	" " Connecting Link and Thread
121120	20720						00400	20123	
131132	20729	Looper (front) closed eye, for			*				(upper) Controller
		general work	-			-	131491		Needle Bar Connecting Link and Thread
Note		ordering No. 131132 or 131459, state					-		(upper) Controller 68488 with
	gauge	of Machine for which required.							68489 and 131492
1120 AL	20725	Looper (front) Set Screw		_	٠.		68489	20723	Needle Bar Connecting Link Hinge Stud
					Ģ				(hollow)

			•				
No.	Plate	Name			No.	Plate	Name
1520J	20723	Needle Bar Connecting Link Hinge Stud			131113	20703	Oil Pipe (front of arm) with 68497
		Nut	-	4			and 131003, for oiling Feed Con-
131270	20723	Needle Bar Connecting Link Hinge Stud	•	•			necting Rod
		Oil Pad (wick)			131258		Oil Pipe (front of arm) complete, Nos.
861F	20723	Needle Bar Connecting Link Hinge Stud					68498, 68500, 131112 and 131113
		Oil Plug Screw			131002	20703	Oil Pipe (front of arm) Connection
853AL	20695	Needle Bar Connecting Link Hinge Stud					with two 198E, for oiling Looper
		Set Screw					Throw-out Device
131492	20723	Needle Bar Connecting Stud with 1492E			131003	20703	Oil Pipe (front of arm) Connection
1492 E	20723						with two 198E, for 131112 and
		Screw					131113 (2)
131044	20723	Needle Clamp with two 1498F, for 3/32			131084	20703	Oil Pipe (front of arm) Connection
		in, to 1/2 in, gauges					with two 198E, for 68500
131174	20732	Needle Guard (movable) for 3/16 in.	4		198E	20703	Oil Pipe (front of arm) Connection
		to 3/8 in. gauges		7			Cap Screw (8)
131121	20732	Needle Guard (movable) for 13/32 in.			131004	20703	Oil Pipe (front of arm) Coupling
		to 1/2 in. gauges					(center)
68123	20724	Needle Guard (movable) Clamp	ايم	l ₃	131004	20703	Oil Pipe (front of arm) Coupling
54067	20729	(3020101111) 101 0,00 111					(left)
	00500	to 5/32 in. gauges			131087	20703	Oil Pipe (front of arm) Coupling
54068	20729	to 9/32 in. gauges					(right) with Oil Lead
F4000	0.0770	Needle Guard (stationary) for 5/16 in.			1733	20703	Oil Pipe (front of arm) Coupling Nut
54069	20730	to 3/8 in. gauges					(brass) (3)
2,222.00	0.0777	Needle Chard (stationary) for 13/32			131089	20703	Oil Pipe (front of arm) Oil Pad (wick)
131175	20731	in. to 1/2 in. gauges					for 68498 and 68500 (2)
£1070	0.079.0	Needle Guard (stationary) Holder			68497	20703	Oil Pipe (front of arm) Oil Pad (wick)
54038	20729	" " " " Screw			2~2424		for 131112 and 131113 (2)
176J	20729 20729	" " Screw			131912	20723	Presser Bar (hollow)
2170	20723	Needle Set Screw (2)			131006	20723	presitting (lower)
1498F	20723	Oil Pipe (back of arm) with 68497,			1133E	20723	500
68492	20103	for oiling Feed Rocking Frame			704EC	00707	Screw
		Hinge Pin Front Bearing			38456 1133 E	20723 20723	Presser Bar Bushing (upper)
68493	20703	Oil Pipe (back of arm) Clamp			131401	20723	***************************************
176E	20703	" " " " " Screw			131401	20120	" " Lifting Bracket with 453AL
68494	20703	" " " " Connection			11173	20723	Presser Bar Lifting Bracket Guide
1	20.00	with 68495 and two 198E, for oil-			453AL	20723	" " " " Set
	•	ing Feed Rocking Frame Hinge Pin	4~4	٠,	10012	50,50	Screw
		Back Bearing		,	453AL	20723	Presser Bar Lifting Bracket Set Screw
198E	20703	Oil Pipe (back of arm) Connection Cap			131402	20727	" " Lever
		Screw (2)			68184	20727	" " " Extension
68495	20703	Oil Pipe (back of arm) Connection Oil	M ;	ís	161J	20727	el el 11 té 11
		Pad (wick)					Screw (2)
68496	20703	Oil Pipe (back of arm) Coupling			802D	20727	Presser Bar Lifting Lever Hinge Screw
1733	20703	n n n n n Nut			131749	20688	" " Spring
		(brass)			131750	20688	" " (auxiliary)
68497	20703	Oil Pipe (back of arm) Oil Pad (wick)			131751	20688	" " Screw Stud
68498	20703	Oil Pipe (front of arm) with 131089			1637 J	20688	" " " " Lock Nut
		and two 1733, for oiling Looper			38468	20688	" " " Stud
		Driving Shaft and Feed Lifting			131830	20688	Presser Bar Spring complete, Nos.
		Eccentric Front Bearing					1637J,51697W and 131749 to 131752
131112	20703	Oil Pipe (front of arm) with 68497			131851	20688	Presser Bar Spring (less auxiliary
		and 131003, for oiling Feed Bar					spring) complete, Nos. 1637J,
		Slide Block					42290K, 51697W, 131749 and 131751
68500	20703	Oil Pipe (front of arm) with 1733,			26276	20729	Presser Foot Hinge Pin
		131084 and 131089, for oiling Arm	A	ኅ			•
		Rotary Shaft Front Bearing					

WY -	Plate	Name
No.	20729	Presser Foot Plate
131591		" " Shank
46087	20729	Presser Foot (hinged) complete, for
131592	20729	3/32 in. to 13/32 in. gauges, for
		plain stitching, for 131094,
		131172, and 131528, Nos. 26276,
		131172, and 131328, NOS. 20270,
		46087 and 131591
26276	20729	Presser Foot Hinge Pin
131916	20729	" Plate
46087	20729	Olichia
131917	20729	Presser Foot (hinged) complete, for
		3/32 in. to 13/32 in. gauges, for
		lap seam felling, Nos. 26276,
		46087 and 131916
Note	: Press	er Foot No. 131917 is regularly fur-
	nished	with this machine unless another
	Presser	Foot is specified on order.
26276	20732	Presser Foot Hinge Pin
131161	20732	" " Plate
54120	20732	" " Shank
131162	20732	Presser Foot (hinged) complete, for
		3/8 in. to 1/2 in. gauges, for
		lap seam felling, Nos. 26276,
•		54120 and 131161
26276	20732	Presser Foot Hinge Pin
131164	20732	. " " Plate
46087	20732	" Shank
131165	20732	Presser Foot (hinged) complete, for
10110		3/32 in to 1/2 in gauges, for
		plain stitching, Nos.26276,46087
		and 131164
190J	20729	Presser Foot Screw
51697W	20688	Pressure Regulating Thumb Nut
131752	20688	" " Washer
101.00		for 131830
42290K	20688	Pressure Regulating Thumb Nut Washer
, #200,000,	2000-	for 131851
54291	20723	Slack Thread Regulator Hole Plug
131012	20727	Tension (under thread) Bracket
691F	20727	" " " Screw
003.2		(2)
2102	20727	Tension (under thread) Disc (4)
51570C	20727	" " Regulating
010.00		Thumb Nut (2)
50326C	20727	Tension (under thread) Screw Stud (2)
59539		п и и и
33033		503260 with 515700 (2)
131740	20727	Tension (under thread) Spring (2)
59537	20727	" " " Bushing
00001	20121	(large) (2)
59538	20727	Tension (under thread) Spring Bushing
J300a	20121	(small) (2)
121606	20727	Tension (under thread) Thread Guide
131696	,20121	(2)
54070	20727	Tension (upper thread) Bracket
54070	20121	Townson (white

No.	Plate	Name
376J	20727	Tension (upper thread) Bracket Screw.
2102	20727	" " Disc (4)
51570C	20727	" " Regulating
010.00		Thumb Nut (2)
32572	20727	Tension (upper thread) Releasing Disc
020.0		(2)
54988	20727	Tension (upper thread) Releasing Pin
		(2)
54071	20727	Tension (upper thread) Releasing
		Shaft
54047	20727	Tension (upper thread) Releasing
		Shaft Crank with 624AL
54048	20727	Tension (upper thread) Releasing
		Shaft Crank Link
624AL	20727	Tension (upper thread) Releasing
		Shaft Crank Set Screw
68261	20727	Tension (upper thread) Releasing
		Shaft Spring
131011	20727	Tension (upper thread) Releasing
		Shaft Spring Position Plate
316C	20727	Tension (upper thread) Releasing
		Shaft Stop Screw
1547 J	20727	Tension (upper thread) Releasing
		Shaft Stop Screw Nut
50326C	20727	Tension (upper thread) Screw Stud (2)
59539		Tension (upper thread) Screw Stud
		50326C with 51570C (2) Tension (upper thread) Spring (2)
131741	20727	Tension (upper thread) Spring (2) " " Bushing
59537	20727	Dubiti
50556	6.0702	(large) (2) Tension (upper thread) Spring Bushing
59538	20727	(small) (2)
127000	20727	Tension (upper thread) Thread Guide
131696	20121	(2)
53225	20727	Thread (under) Eyelet (back)
	20727	" " Screw
190J 131407	20720	" Take-up with 1258AL
131407	20728	" " 011 Guard
50438J	20728	" " " Screw
1258AL	20720	" " Set Screw
131824	20728	" " Stripper
54242	20728	" " " Clamp.
190 J	20728	12 17 11 11 11
1300	20,20	Screw
131825	20728	Thread (under) Take-up Stripper Plate
131411	20728	11 H H H H
10111		Bracket
131934	20728	Thread (under) Take-up Stripper Plate
		Bracket 131411 with 32062,50438J,
		54242,131408,131413 to 131415,
		131824, 131825, two each 207J,
		7071. 50470J and four 190J
965D	20728	Thread (under) Take-up Stripper Plate
		Bracket Screw
190J	20728	Thread (under) Take-up Stripper Plate
		Screw (3)

18	PA	RTS FOR MACHINE NO. 147-100
No.	Plate	Name
32062	20728	Thread (under) Take-up Stripper
		Washer
131413	20728	Thread (under) Take-up Thread Guard (fibre)
50470 J	20728	Thread (under) Take-up Thread Guard Screw (2)
131414	20728	Thread (under) Take-up Thread Guide (left)
207 J	20728	Thread (under) Take-up Thread Guide
7071	20728	(left) Screw Thread (under) Take-up Thread Guide (left) Screw Washer
131415	20728	
131415	20726	Thread (under) Take-up Thread Guide (right)
207 J	20728	Thread (under) Take-up Thread Guide (right) Screw
7071'	20728	Thread (under) Take-up Thread Guide
, 10,12		(right) Screw Washer
128721	20727	Thread (upper) Eyelet
190 J	20727	" " Screw
131499	20723	" Take-up with 223J
223 J	20723	Thread (upper) Take-up Clamping Screw
131495	20727	" " (auxiliary)
131496	20727	n n n
101430	20121	Clam
997 J	20727	Clamp Thread (upper) Take-up (auxiliary) Clamp Screw
131033	20729	Throat Plate, for 3/32 in. to 1/4 in.
101000	20123	gauges, for 131032, for lap seam
		felling
131527	20730	Throat Plate, for 5/32 in. to 11/32
10104	20100	in. gauges, for 131321 and 131938,
		for lap seam felling
777740	20731	
131149	20/51	Throat Plate, for 3/8 in. and 13/32
		in. gauges, for 131093, for lap
		seam felling
131163′	20732	
		gauges, for 131160, for lap seam
	1	felling
131172	20729	Throat Plate, for 3/32 in. to 1/4 in.
		gauges, for 131032, for plain
		stitching
131528	20730	Throat Plate, for 5/32 in. to 11/32
		in. gauges, for 131321 and 131938,
		for plain stitching
131094	20731	Throat Plate, for 3/8 in. and 13/32
101034	20101	in. gauges, for 131093, for plain
		ctitobina
2 7 2 2 2 2	00770	stitching Throat Plate, for 3/8 in. to 1/2 in.
131166	20732	Throat Flate, for 5/8 in. to 1/2 in.
		gauges, for 131160, for plain
		stitching
Note		ordering Throat Plates, state gauge re-
	quired.	
742F	20729	Throat Plate Screw (2)
*15404		Trade Mark
131676		" Rivet (2)

MACHINE No. 147-101

For Lap Seaming Light and Medium Weight Fabrics. Two needles, two loopers. Gauges from $\sqrt[3]{32}$ in. to $\sqrt[1]{2}$ in., in steps of $\sqrt[1]{32}$ in. The Standard gauges are $\sqrt[3]{16}$ in. and $\sqrt[1]{4}$ in. Length of stitch 6 to 25 to the inch. Needle bar stroke I $\sqrt[7]{32}$ inches. Ball Bearing. Speed 4000 R.P.M.

NOTE: THIS MACHINE IS THE SAME AS THE 147-100 MACHINE,

WITH THE FOLLOWING EXCEPTIONS:

No.	Plate	Name
131072	20721	Arm Rock Shaft Crank, back (ball
		bearing, solid) with two 50083AL,
		in place of 131343
131485		Arm Rotary Shaft 131476 with 640E,
		68459, 131111 and 131502, in
		place of 131477
68459		Crank Connecting Rod 131471 with
		131072, in place of 131484
131118	20736	Feed Dog, 16 teeth (14 teeth to the
		inch) for $3/8$ in. to $1/2$ in.
		gauges, for 131124 and 131215
131241	20738	Feed Dog, 12 teeth (10 teeth to the
		inch) for 3/16 in. to 3/8 in.
		gauges, for 131115
68381	20738	Feed Dog, 17 teeth (14 teeth to the
		inch) for 5/16 in. to 3/8 in.
		gauges, for 131115
*131110	20726	Looper Driving Shaft and Feed Lifting
		Eccentric, in place of 68481
*131111		Looper Driving Shaft and Feed Lifting
		Eccentric 131110 with 54027,
		54227, 54228 and 68479, in place
		of 68482
26276	20738	Presser Foot Hinge Pin
131242	20738	" " Plate
131233	20738	" " Shank
131243	20738	Presser Foot (hinged) complete, for
		3/16 in. to $1/2$ in. gauges, for
		lap seam felling for work shirts
		and overalls, Nos. 26276, 131233
		and 131242
26276	20736	Presser Foot Hinge Pin
131595	20736	" Plate
131596	20736	" " Shank

No.	Plate	Name
131597	20736	Presser Foot (hinged) complete, for
101007	20100	3/8 in. to 1/2 in. gauges, for
		lap seam felling, for 131124, Nos.
		26276, 131595 and 131596
26276	20736	Presser Foot Hinge Pin
131593	20736	" " Plate
36030	20736	" " Shank
131594	20736	Presser Foot (hinged) complete, for
		3/8 in. to 1/2 in. gauges, for
		plain stitching, for 131215, Nos.
		26276, 36030 and 131593
131209	20734	Throat Plate, for 3/32 in. to 1/4 in.
		gauges, for 131032, for lap seam
		felling
131211	2073 5	Throat Plate, for 5/32 in. to 11/32
		in. gauges, for 131321, for lap
		seam felling
131322	20738	Throat Plate, for 5/32 in. to 11/32
		in. gauges, for 131321, for lap
		seam felling, for elastic work on
		men's underwear
131213	20737	Throat Plate, for 3/8 in. and 13/32
		in. gauges, for 131093, for lap
131115	20738	seam felling
127112	20736	gauges, for 68381 and 131241, for
		lap seam felling, for work shirts
		and overalls
131124	20736	Throat Plate, for 3/8 in. to 1/2 in.
101164	20100	gauges, for 131118, for lap seam
		felling
131210	20734	Throat Plate, for 3/32 in. to 1/4 in.
		gauges, for 131032, for plain
		stitching
131212	20735	Throat Plate, for 5/32 in. to 11/32
		in, gauges, for 131321, for plain
		stitching
131214	20737	Throat Plate, for 3/8 in. and 13/32
		in. gauges, for 131093, for plain
		stitching
131215	20736	Throat Plate, for 3/8 in. to 1/2 in.
	•	gauges, for 131118, for plain
		stitching

FOR LAP SEAM FELLING - LAP SEAM FELLERS 121437 AND 121460

	3/32	5/32 1/8	5/32	3/16	7/32	7/32 1/4 9/32 5/16 11/32 3/8	9/32	5/16	11/32	3/8	13/32	13/32 7/16 15/32 1/2	15/32	1/2
Feed Dog	131032	131032	131032	131032	131032	131032				#131093	*131093		1 1 1	1 1 1
Feed Dog	1	-	*131321	*131321	*13132	*151321	131321	131321	131321	131160	131160	131160	131160	131160
Looper (back)	131458	131458	131458	131458	13145	131458	131458	131458	131458	131458	131458	131458	131458	131458
Looper (front)	131459	131459	131459	131459	13145	131459	131459	131459	131459	131459	131459	131459	131459	131459
Needle Guard (stationary)	24067	54067	54067	54068	5406	54068	54068	54069	54069	54069	131175	131175	131175	131175
Needle Guard (movable)		-	1	131174	13117	131174	131174	131174	131174	131174	131121	131121	131121	131121
Presser Foot	131917	131817, 131917 1	131917	131917	13191	131917	131917	131917	131917	*131917	*131917			
Presser Foot	1	611111	-			10000	1		1	131162	131162	131162	131162	131162
Throat Plate	131033	131033	131033	121033	13103	131033	1-1-1-	1		*131149	*131149			
Throat Plate	W		*131527 *]	*131527	*13152	7 *131527 131527 131527 131527 13116	131527	131527	131527	131163	55 131163 131163 131163 13	131163	131163	131163

FOR PLAIN STITCHING

	131160	131131	131132	131175	131121		131165		131166
******	131160	131131	131132	131175	131121		131165		131166
	131160	131131	131132	131175	131121		131165		131166
*131093	131160	131131	131132	131175	151121	*131592	131165	*131094	131166
*131093	131160	131131	131132	54069	131174	*131592	131165	131094	*131528 131528 131528 131528 131166 131166 131166 131166
-	131321	131131	131132	54069	131174	131592			131528
	151321	131131	131132	54069	131174	131592		1	131528
	131321	131131	131132	54068	131174	131592		1 4 4	131528
131032	*133331	131131	131132	54068	131174	131592	-	131172	*131528
131032	131321	131131	131132	54068	131174	131592	1 1	131172	131528
131032	*131321	131131	131132	54068	131174	131592	1	131172	*131528
131032 131032 131032	*131321	131131	131132	54067	1	131592	1	131172	*131528 *131528 *
131032		131131	131132	54067	5 1 1	131592		131172	L
131032	11-11-1	131131	131132	54067		131592	1	131172	
				stationary)	novable)				
Feed Dog	Dog	er (back)	er (front	le Guard	le Guard	ser Foot	ser Foot	at Plate	at Plate
Feed	Feed	Lool	Loot	Need	Need	Pres	Pres	Thro	Thro

Note: Where gauges overlap regular fittings are designated by an asterisk (*) Note: When movable needle guard is used Needle Guard Clamp 68123 and Feed Dog Sorew 1402755 are also required.

FITTINGS FOR 147-101 MACHINE

FOR LAP SEAM FELLING
LAP SEAM FELLER 121438, FOR MEDIUM HEAVY MATERIAL
LAP SEAM FELLER 121437, FOR LIGHT AND MEDIUM WEIGHT MATERIAL

7/16 15/32 1/2	2. 13118 131118 131118 131118 131118 2. 131303 4131093
8 13/32 7,	131118 *131093 131458 131459 131175 131175 *131917
9/32 5/16 11/32 3/8	131118 *131093 131459 131459 54069 131174 *131917
11/32	131321 131458 131459 54069 131174 131917
5/16	131321 131458 131459 131174 131917
8/25	131321 131458 131459 54068 131174 131917
1/4	151032 *151521 151458 151459 1510174
7/32	15103 15145 13145 15145 15145 15191
3/16	131032 #131321 # 131459 131459 131174 131174
5/32	131032 131032 131032 131032 131032 131459
1/8	31032 131032 31458 131458 31459 131459 54067 54067 31917 131917
3/32	131032 131458 131459 54067 131917
	tationary ovable)
	Feed Dog Feed Dog Looper (Pack) Looper (front) Needle Guard (s) Presser Foot

FOR PLAIN STITCHING

													İ	
Feed Dog	131032	131032	131032 131032 131032	131032	131032	131032 131032				131118	811121 811151 811151 811151 8	131118	131118	31118
Feed Dog	1	1	*131321	*131321	*131321	#131321	131321	131321	131321	131093	*131093	1		
Looper (back)	131131	131131	151131	131131	131131	131131	131131	131131	131131	131131	131131	131131	131131	131131
Looner (front)	131132	131132	131132	131132	131132	131132	131132	131132	131132	131132	131132	131132	131132	131132
Needle Guard (stationary)	54067	54067	54067	54068	54068	54068	54068	54069	54069	54069	131175	131175	131175	131175
Needle Guard (moveble)		1	-	131174	131174	131174	131174	131174	131174	131174	131121	131181	131181	131121
Presser Hoot	131599	283.555	28151	131592	131592	131592	131592	131592	131592	131592	131592	1 1 1 1		
Pressen Foot										131594	131594	131594	131594	131594
manat plate 131210 131210 131210 131210 131210 131210 131215	012121	012121	131210	131210	131210	131210			-	131215	131215	131215	121215	131215
Throat Plate			*131212	*131218	*151212	#131212 #131212 #131212 #131212 131212 131212 131212 #131214 #131214	131212	131212	131212	*131214	*131214		-	
						1	1							

Note:

Where gauges overlap regular fittings are designated by an asterisk (*) When movable needle guard is used Needle Guard Clamp 69123 and Feed Dog Screw1402753 are also required.

ACCESSORIES

No.	Plate	Name
120344	20691	Oiler (copper plated) with 120345
120345	20691	" Spout, 4 1/2 in. long
120440	20691	Screw Driver (large)
121108	20691	" " (small)
120341	20691	Tweezers (curved)
4822	20691	Wrench for 1547
8908	20691	" " 1520

BELT GUARD

No.	Plate	Name
68222	20633	Belt Guard with two wood screws 1 in.
		No. 12

BENCH STANDS BENCH STAND NO. 79772

FOR MACHINE BASE NO. 131264

WHEN MACHINE IS MOUNTED ON TOP OF TABLE

No.	Plate	Name
79772		Bench Stand with 27998, two each
		41538, 126849, three wood screws
		1 1/4 in. No. 12, four each
		60656, wood screws 1 1/4 in. No.
		10, eight wood screws 5/8 in. No
		6 and sixteen wood screws 5/8 in
		No. 7
126849	20691	Flap Hinge with four wood screws 3/4
		in. No. 7 (2)
27998	20691	Flap Hook and Eye (brass) with wood
		screw 1/2 in. No. 5
126247	20691	Flush Bolt (2)
126248	20691	" " Plate (2)
41538		Flush Bolt with Plate complete, Nos.
		126247, 126248 and four brass
		wood screws 5/8 in. No. 4 (2)
60656	20691	Hinge (4)

BENCH STAND NO. 135115

FOR MACHINE BASE NO. 131919

WHEN MACHINE IS MOUNTED SEMI-SUBMERGED

No. 135115	Plate	Name Bench Stand with 27998, 60220 and four each 126849 with wood screws 5/8 in. No. 7 F.H. (in place of wood screws 3/4 in. No. 7 F.H.) and wood screws 1 1/2 in. No. 10
		F.H
126849	20691	Flap Hinge with four wood screws 5/8
		in. No. 7 F.H. (4)
27998	20691	Flap Hook and Eye (large) with wood
		screw 1/2 in. No. 5
60220		Flap Hook and Eye (small) with wood
1		screw 5/8 in. No. 4

FOOT LIFTER PARTS

No.	,	Plate	Name
643	39		Chain, 36 in. to 45 in., with 56864
			and 56865
	Note	When	ordering No. 6439, state length re-
		quired.	
487	79	20633	Chain Connecting Link
5686	54	20691	" Hook (large)
5686	35	20691	" " (small)
12624	19	20633	Treadle
488	32	20633	" Shaft
12625	50	20633	" Spring
15045	51	20633	" Stand
15045	52	20633	Treadle complete, Nos. 4879, 4882,
			126249, 126250, 150451 and two
			wood screws 1 in. No. 16 F.H

KNEE LIFTER PARTS

FOR USE WHEN MACHINE IS MOUNTED ON TOP OF TABLE

No.	Plate	Name
37563		Chain, length 15 in., with 56864 and 56865
56864	20691	Chain Hook (large)
5686 5	20691	" (small)
2763	20633	Rock Shaft
12242	20633	" " Hanger with two wood
		screws 1 in. No. 10 (2)
6335	20633	Rock Shaft Knee Arm
6336		Rock Shaft Knee Arm complete, Nos. 2766, 2767 and 6335
		2766, 2767 and 6333

No.	Plate	Name
2766	20633	Rock Shaft Knee Arm Hub with 3560
356C	20633	" " " " Set Screw
2767	20633	" " " Plate with 356C
356C	20633	" " " Set Screw
6337	20633	" " Lifting Bracket with two
		356C
7125	20633	Rock Shaft Lifting Bracket Hook
356C	20633	" " " " " Set
		Screw
3560	20633	Rock Shaft Lifting Bracket Set Screw.
2770	20633	" Stop Dog with 140219C
140219C	20633	" " " Set Screw
23767	20633	Rock Shaft complete, Nos. 2763, 2770, 6336, 6337, 7125 and two 12242

LAP SEAM FELLERS

No.	Plate	Name
121437	20739	Lap Seam Feller (adjustable) on Shank,
		for sleeving, for light and
		medium weight material
121438	20740	Lap Seam Feller (adjustable) on Shank,
		for sleeving, for medium heavy
		and heavy weight material, for
		147-101 Machine
121460	20739	Lap Seam Feller, short (adjustable)
		on Shank, for sleeving, for light
		and medium weight material, for
		147-100 Machine
1499J	20739	Lap Seam Feller Screw

MACHINE BASES MACHINE BASE NO. 131264

WHEN MACHINE IS MOUNTED ON TOP OF TABLE FOR USE WITH BENCH STAND NO. 79772

No.	Plate	Name
131263	21038	Machine Base
54477	21038	" " Screw Stud, to fasten
		base to table (3)
131205	21038	Machine Base Screw Stud to position
		machine on base (4)
51576E	21038	Machine Base Screw Stud Nut (3)
9842	21038	" " " " Washer
		(3)
131022	21038	Machine Base Screw Stud Bushing
		(rubber) (4)
131279	21038	Machine Cushion (felt) (4)
131264	21038	Machine Base complete, Nos. 131263,
		three each 9842,51576E,54477 and
		four each 131205 and 131279

MACHINE BASE

No.	Plate	Name
131328	21038	Machine Base and Oil Drain Jar (swing
		ing type) complete, Nos. 131264
		and 131268

MACHINE BASE NO. 131919

WHEN MACHINE IS MOUNTED SEMI-SUBMERGED

FOR USE WITH BENCH STAND NO. 135115

No.	Plate	Name
131918	20718	Machine Base
51428R	20718	" Bolt with 1778R (4)
1778R	20718	" " Nut (4)
126150	20718	" " " Lock Washer (4)
69353	20718	Machine Base Bolt complete, to fasten
•		base to table, Nos. 51428R and
	٠.,	126150 (4)
131205	20718	Machine Base Screw Stud, to position
		machine on base (4)
131022	21038	Machine Base Screw Stud Bushing
		(rubber) (4)
131279	20718	Machine Cushion (felt) (4)
131919	20718	Machine Base complete, Nos. 131918
		and four each 69353, 131205 and
		131279
131920	20718	Machine Base and Oil Drain Jar
		(swinging type) complete, Nos.
		131268 and 131919

MACHINE BASE OIL DRAIN JAR

(SWINGING TYPE)

No. Plate	
131185 21038	Jar (glass)
131191 21038	" Cap
131188 21038	" Clamp
131217	" " 131188 with 131189
131189 21038	" " Lever
12470 21038	" " Hinge Screw (2)
131265 21038	Nipple (long) (2)
131266 21038	" (short)
131267 21038	" Elbow (2)
131268 21038	Machine Base Oil Drain Jar (swinging
	type) complete, Nos. 131185,
	131191, 131217, 131266 and two
	each 1247C, 131265 and 131267

THREAD UNWINDER (FOR FOUR SPOOLS)

No.	Plate	Name
225257	21043	Spool Rest (for two spools) with
		201018C (2)
150203	21043	Spool Rest Cushion (felt) (4)
225388	21043	" " Rod
200383C	21043	" " Set Screw
201018C	21043	" Set Screw (2)
202490	21043	" Stand with 200383C
225391	21043	Thread Guide (4)
201696J	21043	" " Lock Nut
225326	21043	" Position Cup
225324	21043	" " Rod with 208AL and
		225322
20 8AL	21043	Thread Guide Rod Screw
225322	21043	" " Washer
150058	21043	" Separator
150060	21043	" Bracket Arm with
		164J and 9525
164J	21043	Thread Separator Bracket Arm Clamping
		Screw
9525	21043	Thread Separator Bracket Arm Clamping
		Screw Washer
164J	21043	Thread Separator Bracket Arm Screw
9525	21043	и и и и
		Washer
150061		Thread Separator complete, Nos. 164J,
		9525, 150058 and 150060
150062	21043	Thread Unwinder complete, Nos. 150061,
		201696J, 202490, 225324, 225326,
		225388, two 225257, three wood
		screws 7/8 in. No. 12 and four
		each 150203 and 225391
27739	21043	Thread Cone (wood) for large cones
225390	21043	morder, for inverted
		cones

Note: Nos. 27739 and 225390 are used with, but not included in 150062.

OBSOLETE PARTS

No.	Plate	N ame
*68430		Arm Oil Cup for 131309
131309	20741	" " 68430 with 131310 for
101000	20127	filling oil reservoir, use 131866
131305	20741	Arm Oil Cup Drip Pan with two 563AL
563AL	20741	" " " Position Screw
JOJAL	20141	rosition acrew
131310	20741	for 131305 (2)
131310	20741	
131277	20141	Arm Side Cover Cap, superseded by
51224W	20741	131909, not interchangeable Arm Side Cover Cap Thumb Screw, use
STSS#W.	20141	
777070		1289X
131278		Arm Side Cover (cil vent) complete,
		Nos. 51224W, 131276, 131277 and
,		131280, use 131911
131394		Cloth Plate Thread Guard, use 131610.
131396	20742	Feed Bar, superseded by 131729, not
		interchangeable
131397		Feed Bar complete, Nos. 50429AL,68467,
		131396 and two 207E, use 131731
157 J	20741	Feed Dog Screw, when stationary
		Needle Guard is used, for use
		with Feed Bar No. 131397
5 0073 J	20741	Feed Dog Screw, when movable Needle
		Guard is used, for use with Feed
		Bar No. 131397
50429AL	20741	Feed Dog Stop Screw for 131397
131398		Feed Rocking Frame 131240 with 59343,
		131197 and 131397, use 131732
64319	20742	Needle Bar (hollow) for 131045
131045	20742	Needle Bar complete, for 3/32 in. to
		1/2 in. gauges, for 147-101
		Machine, Nos. 64319 and 131044
		use 131498
131399		Needle Bar Connecting Link and Thread
		(upper) Controller 68488 with
		68489 and 131400 for 147-101 Ma-
		chine, use 131491
131400	20741	Needle Bar Connecting Stud with 211F
		and 1492E, use 131492
64330	20742	Presser Bar, use 131912
38467	20742	" Spring (flat)
131158	20741	" Foot Plate for 131159
131159	20741	Presser Foot (hinged) complete, for
		3/32 in. to 13/32 in. gauges, for
		lap seam felling, Nos. 26276,
		54120 and 131158, use 131917
574W	20741	Pressure Regulating Thumb Screw
1539W	20741	" " Lock
		Nut
356C	20741	Rock Shaft Stop Dog Set Screw, use
		140219C

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No.	Plate	Name
131025	20741	Slack Thread Controller for 147-101 Machine
54242	20741	Slack Thread Controller Clamp for 147-101 Machine
190J	20741	Slack Thread Controller Clamp Screw for 147-101 Machine
131403	20742	Slack Thread Regulator
131404	20741	" " Holder
131405	20741	" " " *Crank
		with 171AL
1423J	20741	Slack Thread Regulator Holder Crank Cap Screw
171AL	20741	Slack Thread Regulator Holder Crank
		Clamping Screw for 131405
131406	20741	Slack Thread Regulator Holder Crank
		Connection Link
217 J	20741	Slack Thread Regulator Screw
59 5 34	20741	Tension (under thread) Spring, use
		131740
57076	20741	Tension (under thread) Thread Guide, use 131696
59535	20741	Tension (upper thread) Spring, use
57076	20741	131741 Tension (upper thread) Thread Guide
		(double) use 131696
137409	20741	Thread (under) Take-up Stripper, use
	00740	131824
131410	20742	Thread (under) Take-up Stripper Plate, use 131825
131412		Thread (under) Take-up Stripper Plate
		Bracket 131411 with 32062, 50438J,
		54242, 131408 to 131410, 131413
		to 131415, two each 207J, 7071,
		50470J and four 190J, use 131934.
46009	20741	Thread (upper) Eyelet for 147-101
		Machine
131334	20741	Thread (upper) Take-up for 131335
54095	20741	Thread (upper) Take-up Plate for 131335
68164		Thread (upper) Take-up Plate Spring for 131335
1449J	20741	Thread (upper) Take-up Plate Spring
131335	20741	Screw for 131335 Thread (upper) Take-up complete, for
101000	7014T	147-101 Machine, Nos. 1449J,54095,
0115	00747	68164 and 131334
211F	20741	Thread (upper) Take-up Set Screw
15405		Trade Mark Rivet, use 131676 (2)

Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." I

Needles in Containers marked "For Singer Machines" are not Singer made needles.

NUMERICAL LIST OF PARTS

No.	Plate	Name
144D	20720	Arm Rotary Shaft Screw
157J	20741	Feed Dog Screw, when stationary
		Needle Guard is used, for use
		with Feed Bar No.131397, obsolete
161J	20727	Presser Bar Lifting Lever Extension
1019	20121	Screw (2)
164J	21043	Thread Unwinder Thread Separator
1049	21045	
		Bracket Arm Clamping Screw for
		150060
164J	21043	Thread Unwinder Thread Separator
		Bracket Arm Screw for 150061
171AL	20741	Slack Thread Regulator Holder Crank
		Clamping Screw for 131405,
		obsolete
175E	20725	Looper Carrier Adjusting Screw for
		54027 (2)
175E	20725	Looper Carrier Driver Cap Screw for
1.05	20120	68479 (4)
176J	20729	Needle Guard (stationary) Holder
T109	20729	weedle duard (stationary) noider
		Screw
176E	20703	Oil Pipe (back of arm) Clamp Screw
190 J	20724	Feed Bar Feed Dog Seat Screw for
		131731
190J	20729	Presser Foot Screw
190J	20727	Thread (under) Eyelet (back) Screw
190J	20728	Thread (under) Take-up Stripper Clamp
		Screw for 131412 and 131934
190J	20728	Thread (under) Take-up Stripper Plate
		Screw for 131412 and 131934 (3)
190J	20727	Thread (upper) Eyelet Screw
190J	20741	Slack Thread Controller Clamp Screw
2500	20111	for 147-101 Machine, obsolete
198E	20703	Oil Pipe (back of arm) Connection Cap
TROP	20103	Screw for 68494 (2)
	0.0000	Oil Pipe (front of arm) Connection
198E	20703	Oll Pipe (front of arm) Connection
		Cap Screw for 131002, 131003 and
		131084 (8)
205C	20720	Arm Rotary Shaft Ball Bearing (back)
		Case Cap Screw for 131479 (3)
207 E	20724	Feed Bar Wearing Plate Screw for
		131397 and 131731 (2)
207J	20728	Thread (under) Take-up Thread Guide
		(left) Screw for 131412 and
		131934
207J	20728	Thread (under) Take-up Thread Guide
2010	20120	(right) Screw for 131412 and
		131934
00047	01042	Thread Unwinder Thread Guide Rod
TA8 0S	21043	
		Screw for 225324
211F	20741	Thread (upper) Take-up Set Screw for
		131400, obsolete

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No.	Plate	Name
217J	20720	Feed Eccentric Clamping Washer Screw
		for 54025 (2)
217C	20729	Needle Guard (stationary) Screw
217 J	20741	Slack Thread Regulator Screw,
		obsolete
223J	20723	Thread (upper) Take-up Clamping Screw
		for 131499
316C	20727	Tension (upper thread) Releasing
		Shaft Stop Screw
330D	20723	Face Plate (lower half) Screw (2)
356C	20633	Rock Shaft Knee Arm Hub Set Screw for
		2766
356C	20633	Rock Shaft Knee Plate Set Screw for
7500	00077	2767 Prograt Hook Set
356C	20633	Rock Shaft Lifting Bracket Hook Set
75.00	20633	Screw for 6337
356C	20633	for 6337
356C	20741	Rock Shaft Stop Dog Set Screw,
2260	C01#T	obsolete, use 140219C
376J	20727	Tension (upper thread) Bracket Screw.
389F	20722	Cloth Plate Thread Guard Screw (lower)
423AL	20695	Arm Rock Shaft Bushing (intermediate)
1201.2		Set Screw
429C	20720	Arm Rotary Shaft Ball Bearing (back)
		Case Set Screw
443AL	20725	Looper Throw-out Handle Set Screw for
1		68485 (2)
446AL	20695	Arm Rock Shaft Bushing (back) Set
		Screw
452C	20725	Looper (back) Set Screw for 131052
453AL	20695	Arm Rock Shaft Flanged Bushing
	00001	(front) Set Screw
453AL	20724	Feed Rocking Frame Hinge Pin Bushing Set Screw for 131240 (2)
45767	00704	Feed Rocking Frame Hinge Pin Set
453AL	20724	Screw (2)
453AL	20723	Presser Bar Lifting Bracket Guide Set
HOUSE	20123	Screw
453AL	20723	Presser Bar Lifting Bracket Set Screw
100.12		for 131401
457AL	20720	Arm Rotary Shaft Ball Bearing (inter-
		mediate) Collar Set Screw for
		131482 (2)
460AL	20724	Feed Dog Stop Screw for 131730
563AL	20741	Arm Oil Cup Drip Pan Position Screw
		for 131305, obsolete (2)
574W	20741	Pressure Regulating Thumb Screw,
		obsolete
624AL	20727	Tension (upper thread) Releasing
		Shaft Crank Set Screw for 54047
640 E	20720	Looper Driving Shaft and Feed Lifting Eccentric Screw for 131477 and
COLE	20727	131485 Tension (under thread) Bracket Screw
691F	40141	(2)
		/ L / * * * * * * * * * * * * * * * * *

No.	Plate	Name
725J	20722	Cloth Plate Slide (left) Spring Screw
, LUC	20122	for 131051 (2)
725J	20722	Cloth Plate Slide (right) Spring
, 500		Screw for 131382 to 131387 (2)
735AL	20724	Feed Bar Hinge Pin Collar Set Screw
		for 59343
742F	20729	Throat Plate Screw (2)
761E	20720	Arm Rotary Shaft Bushing (front) Set
		ScrewLooper Driving Shaft and Feed Lifting
761E	20720	Looper Driving Shaft and Feed Lifting
		Eccentric Bushing Position Screw
		for 68483
802D	20727	Presser Bar Lifting Lever Hinge Screw
853AL	20695	Needle Bar Connecting Link Hinge Stud
		Set Screw for 131475
861F	20723	Needle Bar Connecting Link Hinge Stud
	00700	Oil Plug Screw
896AL	20720	Screw for 131471 (2)
00047	20720	Feed Connecting Rod Cap Screw for
896AL	20120	131500 (2)
948J	20720	Looper Driving Shaft and Feed Lifting
3400	20120	Eccentric Bracket Screw for
		131446
965D	20728	Thread (under) Take-up Stripper Plate
0002	20.20	Bracket Screw
997J	20727	Thread (upper) Take-up (auxiliary)
• • • •		Clamp Screw
1011F	20722	Cloth Plate Screw (left) (2)
1053E	20723	Face Plate (upper half) Position
		Plate Screw
1057AL	20688	Arm Bottom Cover Screw (4)
1057AL	20688	Arm Side Cover Screw (4)
1057AL	20720	Crank Connecting Rod Cap (upper)
		Screw for 131471 (2)
1057AL	20720	Feed Connecting Rod Clamping Screw
77.070	00700	for 131500 Feed Regulating Screw for 54025
1103C 1120AL	20720 20725	Looper (front) Set Screw for 131052
1133E	20723	Needle Bar Bushing (lower) Set Screw.
1133E	20723	" " (upper) Set Screw.
1133E	20723	Presser Bar Bushing (lower) Set Screw
1133E	20723	" " (upper) Set Screw
1235F	20695	Arm Rock Shaft Oil Plug Screw for
		131474
1247C	21038	Machine Base Oil Drain Jar Clamp
		Lever Hinge Screw for 131268 (2).
1258AL	20720	Thread (under) Take-up Set Screw for
		131407
1289X	20688	Arm Side Cover Cap Screw for 131911
1304C	20720	Arm Rotary Shaft Ball Bearing (inter-
		mediate) Case Set Screw
13090	20695	Arm Rock Shaft Adjusting Screw
1423J	20741	Slack Thread Regulator Holder Crank
		Cap Screw, obsolete

No. Plate Name Name Name Name Name Name Name Name Screw for 131335, obsolete			
Needle Bar Connecting Stud Clamping Screw for 131335, obsolete			
1498E 20723 Needle Bar Connecting Stud Clamping Screw for 131400 and 131492 1499F 20723 Needle Set Screw for 131044 (2) 1499J 20739 Lap Seam Feller Screw 1520J 20723 Needle Bar Connecting Link Hinge Stud Mut 1539W 20741 Pressure Regulating Thumb Screw Lock Nut. obsolete 1547J 20727 Tension (upper thread) Releasing Shaft Stop Screw Nut. 1637J 20688 Presser Bar Spring Screw Stud Lock Nut for 131835 and 131851 1637J 20688 Presser Bar Spring Screw Stud Lock Nut for 131835 and 131851 1733 20703 011 Pipe (back of arm) Coupling Nut (brass) 1733 20703 O11 Pipe (front of arm) Coupling Nut (brass) for 68498 and 68500 (3). 176R 20718 Machine Base Bolt Nut for 51428 (4). 2102 20727 (upper thread) Disc (4) 2102 20727 (upper thread) Disc (4) 2763 20633 Rock Shaft for 23767 20633 Rock Shaft Knee Arm Hub with 356C, for 6336. 2760 20633 Rock Shaft Stop Dog with 1402190, for 23767 4822 20691 Wrench for 1547 (Accessories) 4882 20633 Treadle Shaft for 150452 4882 20633 Rock Shaft Knee Arm complete, for 23767 4882 20633 Rock Shaft Knee Arm for 6336 6336 Rock Shaft Knee Arm complete, for 23767, Nos. 2766, 2767 and 6335 6337 20633 Rock Shaft Lifting Bracket with two 356C, for 23767. 6439 Chain, 36 in. to 45 in. with 56864 and 56865 Rock Shaft Lifting Bracket with two 366C, for 23767. 20720 Feed Eccentric Clamping Washer for 54025 (2). 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934. 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934. 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934. 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 1504000. 7070 7070 7070 7070 7070 7070 7070 7070 7070	1449J	20741	Thread (upper) Take-up Plate Spring Screw for 131335, obsolete
1498F 20723 Lap Seam Feller Screw	1492E	20723	Needle Bar Connecting Stud Clamping
1499J 20739	1498F	20723	Needle Set Screw for 131044 (2)
1520J 20723 Needle Bar Connecting Link Hinge Stud Nut. 1539W 20741 Pressure Regulating Thumb Screw Lock Nut, obsolete 1547J 20727 Tension (upper thread) Releasing Shaft Stop Screw Nut. 1637J 20688 Presser Bar Spring Screw Stud Lock Nut for 151830 and 131851 1733 20703 Oil Pipe (back of arm) Coupling Nut (brass) Oil Pipe (front of arm) Oil Pipe (front of arm)	1499J	20739	Lap Seam Feller Screw
1539W 20741 Pressure Regulating Thumb Screw Lock Nut, obsolete.			Needle Bar Connecting Link Hinge Stud
1547J 20727 Tension (upper thread) Releasing Shaft Stop Screw Nut.	1539W	20741	Pressure Regulating Thumb Screw Lock
1637J 20688 Presser Bar Spring Screw Stud Lock Nut for 131830 and 131851	1547J	20727	Tension (upper thread) Releasing
1733 20703 011 Pipe (back of arm) Coupling Nut (brass)	1637J	20688	Presser Bar Spring Screw Stud Lock
1733 20703 011 Pipe (front of arm) Coupling Nut (brass) for 68498 and 68500 (3).	1733	20703	Oil Pipe (back of arm) Coupling Nut
2102 20727 Tension (under thread) Disc (4) 2102 20727 " (upper thread) Disc (4) 2763 20633 Rock Shaft for 23767 2766 20633 Rock Shaft Knee Arm Hub with 356C, for 6336 2767 20633 Rock Shaft Knee Plate with 356C, for 6336 2770 20633 Rock Shaft Knee Plate with 356C, for 6336 2770 20633 Rock Shaft Stop Dog with 140219C, for 23767 4822 20691 Wrench for 1547 (Accessories) 4879 20633 Chain Connecting Link for 150452 4882 20633 Rock Shaft Knee Arm for 6336 6335 20633 Rock Shaft Knee Arm complete, for 23767, Nos. 2766, 2767 and 6335. 6336 Rock Shaft Lifting Bracket with two 356C, for 23767 6439 Chain, 36 in. to 45 in. with 56864 and 56865 Note: When ordering No. 6439, state length required. 7071 20720 Feed Eccentric Clamping Washer for 54025 (2) 7071 20728 Thread (under) Take-up Thread Guide (left) Screw Washer for 131412 and 131934 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934 7080 20691 Wrench for 1520 (Accessories) 7080 20691 Wrench for 1520 (Accessories) 7080 20691 Thread Unwinder Thread Separator Bracket Arm Clamping Screw Washer for 150060 7080 7080 70806	1733	20703	Oil Pipe (front of arm) Coupling Nut
2102 20727 Tension (under thread) Disc (4) 2102 20727 " (upper thread) Disc (4) 2763 20633 Rock Shaft for 23767 2766 20633 Rock Shaft Knee Arm Hub with 356C, for 6336 2767 20633 Rock Shaft Knee Plate with 356C, for 6336 2770 20633 Rock Shaft Knee Plate with 356C, for 6336 2770 20633 Rock Shaft Stop Dog with 140219C, for 23767 4822 20691 Wrench for 1547 (Accessories) 4879 20633 Chain Connecting Link for 150452 4882 20633 Rock Shaft Knee Arm for 6336 6335 20633 Rock Shaft Knee Arm complete, for 23767, Nos. 2766, 2767 and 6335. 6336 Rock Shaft Lifting Bracket with two 356C, for 23767 6439 Chain, 36 in. to 45 in. with 56864 and 56865 Note: When ordering No. 6439, state length required. 7071 20720 Feed Eccentric Clamping Washer for 54025 (2) 7071 20728 Thread (under) Take-up Thread Guide (left) Screw Washer for 131412 and 131934 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 131934 7080 20691 Wrench for 1520 (Accessories) 7080 20691 Wrench for 1520 (Accessories) 7080 20691 Thread Unwinder Thread Separator Bracket Arm Clamping Screw Washer for 150060 7080 7080 70806	1778R	20718	Machine Base Bolt Nut for 51428 (4)
202	2102	20727	
2765 20633 Rock Shaft for 23767	2102	20727	" (upper thread) Disc (4)
2766 20633 Rock Shaft Knee Arm Hub with 356C, for 6336	2763	20633	Rock Shaft for 23767
For 6336	2766	20633	Rock Shaft Knee Arm Hub with 356C.
2767 20633 Rock Shaft Knee Plate with 356C, for 6336			
20633 Rock Shaft Stop Dog With 140219C, for 23767	2767	20633	Rock Shaft Knee Plate with 356C, for
4822 20691 Wrench for 1547 (Accessories)	2770	20633	Rock Shaft Stop Dog with 140219C, for
4879 20633 Chain Connecting Link for 150452	4822	20691	
4882 20633 Treadle Shaft for 150452	4879	20633	Chain Connecting Link for 150452
6355 20633 Rock Shaft Knee Arm for 6336 6336 Rock Shaft Knee Arm complete, for 23767, Nos. 2766, 2767 and 6335. 6337 20633 Rock Shaft Lifting Bracket with two 356C, for 23767 6439 Chain, 36 in. to 45 in. with 56864 and 56865 Note: When ordering No. 6439, state length required. 7071 20720 Feed Eccentric Clamping Washer for 54025 (2) 7071 20728 Thread (under) Take-up Thread Guide (left) Screw Washer for 131412 and 131934 7071 20728 Thread (under) Take-up Thread Guide (right) Screw Washer for 131412 and 151934 7125 20633 Rock Shaft Lifting Bracket Hook for 23767 8908 20691 Wrench for 1520 (Accessories) 8908 20691 Wrench for 1520 (Accessories) 8925 21043 Thread Unwinder Thread Separator Bracket Arm Clamping Screw Washer for 150060 9525 21043 Thread Unwinder Thread Separator Bracket Arm Screw Washer for			
Rock Shaft Knee Arm complete, for 23767, Nos. 2766, 2767 and 6335.			
23767, Nos. 2766, 2767 and 6335. 6337 20633 Rock Shaft Lifting Bracket with two 356C, for 23767			
6337 20633 Rock Shaft Lifting Bracket with two	0000		
Chain, 36 in. to 45 in. with 56864 and 56865 Note: When ordering No. 6439, state length required.	6337	20633	Rock Shaft Lifting Bracket with two
Note: When ordering No. 6439, state length required. 7071 20720 Feed Eccentric Clamping Washer for 54025 (2)	6439		Chain, 36 in. to 45 in. with 56864
required.	Note	: When	
Thread (under) Take-up Thread Guide (left) Screw Washer for 131412 and 131934			
7071 20728 Thread (under) Take-up Thread Guide	7071	20720	
(left) Screw Washer for 131412 and 131934		0.0700	D4UZD (Z)
and 131934	7071	20728	
7071 20728 Thread (under) Take-up Thread Guide			
(right) Screw Washer for 131412 and 131934			and 131934
and 131934	7071	20728	
7125 20633 Rock Shaft Lifting Bracket Hook for 23767			
23767			
8908 20691 Wrench for 1520 (Accessories) 9525 21043 Thread Unwinder Thread Separator Bracket Arm Clamping Screw Washer for 150060	7125	20633	23767
Bracket Arm Clamping Screw Washer for 150060	8908	20691	Wrench for 1520 (Accessories)
for 150060	9525	21043	
9525 21043 Thread Unwinder Thread Separator Bracket Arm Screw Washer for			
Bracket Arm Screw Washer for	0505	01047	Whenced Hender Whenced Seneration
	9545	21U45	Thread Unwinder Inread Separator
190001			
			10001

No.	Plate	Name
9842	21038	Machine Base Screw Stud Nut Washer
11177	00707	for 131264 (3)
11173 12242	20723 20633	Presser Bar Lifting Bracket Guide
12242	20633	Rock Shaft Hanger with two wood screws 1 in. No. 10 for 23767 (2)
*15404		Trade Mark for 131446
15405		" Rivet, obsolete, use
10400		131676 (2)
22436	20724	Feed Bar Feed Dog Seat Screw Washer for 131731
*23729		Feed Eccentric Body for 54025
23767	20633	Rock Shaft complete, for use when
		Machine is mounted on top of table, Nos. 2763, 2770, 6336, 6337, 7125 and two 12242
26276	20729	Presser Foot Hinge Pin. for 131159.
		131162, 131165, 131243, 131592, 131594, 131597 and 131917
27739	21043	Thread Unwinder Thread Cone (wood)
		for large cones, for use with 150062
27998	20691	Bench Stand Flap Hook and Eye (brass)
		with wood screw 1/2 in. No. 5
		for 79772
27998	20691	Bench Stand Flap Hook and Eye (large) with wood screw 1/2 in. No. 5
		for 135115
29234	20723	Face Plate (upper half) Position Plate
32062	20728	Thread (under) Take-up Stripper Washer for 131412 and 131934
32572	20727	Tension (upper thread) Releasing Disc
02012	20121	(2)
36030	20736	Presser Foot Shank for 131594
37563		Chain, length 15 in. with 56864 and
		56865
38456	20723	Presser Bar Bushing (upper)
38467	20742	" * Spring (flat) obsolete
38468	20688	" " " Stud
41538		Bench Stand Flush Bolt with Plate
		complete, for 79772, Nos.126247, 126248 and four brass wood screws
		5/8 in. No. 4 (2)
42290 K	20688	Pressure Regulating Thumb Nut Washer for 131851
42365	20695	Arm Rock Shaft 011 Pad (braided cotton) for oiling Back Bearing
42367	20720	Arm Rotary Shaft Front Bearing Oil
43503	20725	Pad, lower (braided cotton) Looper Throw-out Handle Plunger
40000	20123	Spring
46009	20741	Thread (upper) Eyelet for 147-101
46087	20729	Machine, obsolete
40007	LUILD	and 131917

No.	${\tt Plate}$	Name
50073J	20741	Feed Dog Screw, when movable Needle
		Guard is used, for use with Feed
		Bar No. 131397, obsolete
50073J	20729	Feed Dog Screw, when stationary
		Needle Guard is used, for use
		with Feed Bar No. 131731
50083AL	20720	Arm Rock Shaft Crank (back) Set Screw
		for 131072 and 131343 (2)
50326C	20727	Tension (under thread) Screw Stud for
000200	20121	59539 (2)
50326C	20727	59539 (2) Tension (upper thread) Screw Stud for
303200	20121	renarou (upper entear) peres pend for
50396F	20722	59539 (2)
	20722	Cloth Plate Screw (right)
50429AL	20741	Feed Dog Stop Screw for 131397, obsolete
50438J	20728	Thread (under) Take-up Oil Guard
		Screw for 131412 and 131934
50470J	20728	Thread (under) Take-up Thread Guard
		Screw for 131412 and 131934 (2)
50473F	20722	Cloth Plate Thread Guard Screw (upper)
50608R	20688	Arm Hole Plug Screw, for access to
·	20000	Crank Connecting Rod (upper bear-
		ing)
ELOCIAT	20720	Feed Eccentric Body Set Screw for
51061AL	20120	
E1110T	00705	54025 (3)
51119J	20725	Looper Holder Screw
51224W	20741	Arm Side Cover Cap Thumb Screw for
		131278, Obsolete, use 1289X
51224W	20723	Face Plate (upper half) Thumb Screw
51263D	20725	Looper Carrier Connection Shaft
		Sleeve Cap Screw
512 8 3AL	20720	Balance Wheel Set Screw for 131483
		and 131710 (2)
51428R	20718	Machine Base Bolt with 1778R for
		69353 (4)
51570C	20727	Tension (under thread) Regulating
		Thumb Nut for 59539 (2)
51570C	20727	Tension (upper thread) Regulating
		Thumb Nut for 59539 (2)
51576E	21038	Machine Base Screw Stud Nut for
		131264 (3)
51697W	20688	Pressure Regulating Thumb Nut for
		131830 and 131851
53225	20727	Thread (under) Eyelet (back)
*54024		Feed Eccentric with 138306, for
		54025
54025	20720	Feed Eccentric (adjustable) complete,
		for 131502, Nos. 1103C, 23729,
		54024, two each 217J, 7071 and
54027	20725	three 51061AL
34047	60169	68482 and 131111
54038	20729	Needle Guard (stationary) Holder
54047	20727	Tension (upper thread) Releasing
		Shaft Crank with 624AL

No.	Plate	Name
54048	20727	Tension (upper thread) Releasing Shaft Crank Link
54067	20729	Needle Guard (stationary) for 3/32 in. to 5/32 in. gauges
54068	20729	Needle Guard (stationary) for 3/16 in. to 9/32 in. gauges
54069	20730	Needle Guard (stationary) for 5/16 in. to 3/8 in. gauges
54070	20727	Tension (upper thread) Bracket
54071	20727	Tension (upper thread) Releasing Shaft
54095	20741	Thread (upper) Take-up Plate for 131335, obsolete
54120	20732	Presser Foot Shank for 131159 and 131162
54218	20720	Arm Rotary Shaft Front Bearing Oil Pad, upper (braided cotton)
54227	20725	Looper Carrier Connection for 68482 and 131111
54228	20725	Looper Carrier Connection Shaft for 68482 and 131111
54242	20728	Thread (under) Take-up Stripper Clamp for 131412 and 131934
54242	20741	Slack Thread Controller Clamp for 147-101 Machine, obsolete
54291	20723	Slack Thread Regulator Hole Plug
54477	21038	Machine Base Screw Stud, to fasten base to table for 131264 (3)
54969	20695	Arm Rock Shaft Oil Pad (braided cotton) for oiling Intermediate Bearing
54988	20727	Tension (upper thread) Releasing Pin (2)
56864	20691	Chain Hook (large) for 6439 and 37563
56865	20691	Chain Hook (small) for 6439 and 37563
57076	20741	Tension (under thread) Thread Guide, obsolete, use 131696
57076	20741	Tension (upper thread) Thread Guide (double) obsolete, use 131696
57234	20724	Feed Rocking Frame Hinge Pin
57235	20724	Feed Rocking Frame Hinge Pin Bushing
59343	20724	Feed Bar Hinge Pin Collar with 735AL, for 131398 and 131732
59534	20741	Tension (under thread) Spring, obsolete, use 131740
59535	20741	Tension (upper thread) Spring, obsolete, use 131741
59537	20727	Tension (under thread) Spring Bushing (large) (2)
59537	20727	Tension (upper thread) Spring Bushing (large) (2)
59538	20727	Tension (under thread) Spring Bushing (small) (2)
59538	20727	Tension (upper thread) Spring Bushing (small) (2)

No.	Plate	Name
59539		Tension (under thread) Screw Stud 50326C with 51570C (2)
59539		Tension (upper thread) Screw Stud 503260 with 515700 (2)
60220		Bench Stand Flap Hook and Eye (small) with wood screw 5/8 in. No. 4 for
60656	20202	135115
64319	20691	Bench Stand Hinge for 79772 (4)
	20742	Needle Bar (hollow) for 131045, obsolete
64320	20723	Needle Bar Bushing (upper)
64330	20742	Presser Bar, obsolete, use 131912
68123	20724	Needle Guard (movable) Clamp
68164		Thread (upper) Take-up Plate Spring for 131335, obsolete
68184	20727	Presser Bar Lifting Lever Extension
68222	20633	Belt Guard with two wood screws 1 in. No. 12
68261	20727	Tension (upper thread) Releasing Shaft Spring
6835 0	20695	Arm Oil Cup, for oiling Arm Rock Shaft Front Bearing
68368	20722	Cloth Plate Slide (left) for 131051
68381	20738	Feed Dog, 17 teeth (14 teeth to the
		inch) for 3/16 in. to 3/8 in. gauges, for 131115, for 147-101 Machine
68428	20688	Arm Bottom Cover
68429	20688	" " Gasket (cork)
*68430		" 011 Cup for 131309, obsolete
68433	20695	" Rock Shaft Bushing (back)
68435	20695	" т п п п п сар
68436	20695	Arm Rock Shaft Bushing (intermediate)
68448	20688	Arm Side Cover Gasket
68459		Crank Connecting Rod 131471 with 131072, for 131485
68460	20723	Face Plate (lower half)
68461	20723	" " " Gasket (cork)
68467	20724	Feed Bar Wearing Plate for 131397 and
		131731
68478	20725	Looper Carrier Connection Shaft Sleeve (eccentric)
68479	20725	Looper Carrier Driver with four 175E, for 68482 and 131111
*68481	20725	Looper Driving Shaft and Feed Lifting Eccentric for 68482
No	te: When I	No. 68481 is required for repairs the
110		ary Shaft must be returned to the
		to be adjusted to the new part.
*68482		Looper Driving Shaft and Feed Lifting Eccentric 68481 with 54027,54227,
		54228 and 68479, for 131477
*68483		Looper Driving Shaft and Feed Lifting Eccentric Bracket with 761E, for
		131446

No.	Plate	Name
68484	2072 5	Looper Driving Shaft and Feed Lifting Eccentric Bushing
68485	20725	Looper Throw-out Handle with two
68486	20725	443ALLooper Throw-out Handle Plunger
	20723	Needle Bar Connecting Link and Thread
68488	20125	(upper) Controller for 131399 and 131491
68489	20723	Needle Bar Connecting Link Hinge Stud (hollow) for 131399 and 131491
68492	20703	Oil Pipe (back of arm) with 68497, for oiling Feed Rocking Frame
20407	0.07.07	Hinge Pin Front Bearing
68493	20703	Oil Pipe (back of arm) Clamp
68494	20703	" " " " Connection with 68495 and two 198E, for oiling Feed Rocking Frame Hinge Pin Back Bearing
68495	20724	Feed Bar Slide Block Oil Pad (wick)
00±00	20721	for 134259
68495	20703	Oil Pipe (back of arm) Connection Oil Pad (wick) for 68494
68496	20703	Oil Pipe (back of arm) Coupling
68497	20703	Feed Connecting Rod Oil Pad (wick)
00431	20120	for 131500
68497		Looper Driving Shaft and Feed Lifting Eccentric Front Bearing Oil Pad (wick)
68497	20703	Oil Pipe (back of arm) Oil Pad (wick) for 68492.
68497	20703	Oil Pipe (front of arm) Oil Pad (wick) for 131112 and 131113 (2).
68498	20703	Oil Pipe (front of arm) with 131089 and two 1733, for oiling Looper Driving Shaft and Feed Lifting Eccentric Front Bearing for 131258
68500	20703	Oil Pipe (front of arm) with 1733, 131084 and 131089, for oiling Arm Rotary Shaft Front Bearing for 131258
69353	20718	Machine Base Bolt complete, to fasten base to table for 131919, Nos. 51428R and 126150 (4)
79772		Bench Stand with 27998, two each 41538, 126849, three wood screws 1 1/4 in. No. 12, four each 60656, wood screws 1 1/4 in. No. 10, eight wood screws 5/8 in. No. 6 and sixteen wood screws 5/8 in. No. 7 for Machine Base No.131264 when Machine is mounted on top of table.
120341	20691	Tweezers (curved) Accessories
120344	20691	Oiler (copper plated) with 120345
-	_	(Accessories)

No.	Plate	Name						
120345	20691	Oiler Spout, 4 1/2 in. long for						
120440	20691	120344 Screw Driver (large) Accessories						
. 121108	20691	" (small) Accessories						
121437	20739	Lap Seam Feller (adjustable) on Shank						
		for sleeving, for light and						
		medium weight material						
121438	20740	Lap Seam Feller (adjustable) on Shank						
		for sleeving, for medium heavy						
		and heavy weight material, for 147-101 Machine						
121460	20739	Lap Seam Feller, short (adjustable)						
		on Shank for sleeving, for light						
		and medium weight material, for						
		147-100 Machine						
126150	20718	Machine Base Bolt Nut Lock Washer for						
126247	20691	69353 (4) Bench Stand Flush Bolt for 41538 (2).						
126248	20691	Bench Stand Flush Bolt Plate for						
	-0001	41538 (2)						
126249	20633	Treadle, for 150452						
126250	20633	" Spring for 150452						
12,6849	20691	Bench Stand Flap Hinge with four wood						
•		screws 5/8 in. No. 7 F.H. for 135115 (4)						
126849	20691	Bench Stand Flap Hinge with four wood						
		screws 3/4 in, No. 7, for 79772						
		(2)						
127838	20695	Arm Rock Shaft Crank (front) Pin for						
128419	20725	131474 Looper Carrier Connection Shaft Oil						
100110	20,20	Pad (braided cotton)						
128510	20720	Balance Wheel Cover						
128721	20727	Thread (upper) Eyelet						
131002	20703	Oil Pipe (front of arm) Connection						
		with two 198E, for oiling Looper Throw-out Device						
131003	20703	Oil Pipe (front of arm) Connection						
	20,00	with two 198E, for 131112 and						
		131113 (2)						
131004	20703	Oil Pipe (front of arm) Coupling						
727004	0.05.05	(center)						
131004	20703	Oil Pipe (front of arm) Coupling (left)						
131006	20723	Presser Bar Bushing (lower)						
131011	20727	Tension (upper thread) Releasing						
		Shaft Spring Position Plate						
131012	20727	Tension (under thread) Bracket						
131022	21038	Machine Base Screw Stud Bushing (rubber) for 131446 (4)						
131025	20741	Slack Thread Controller for 147-101						
101700	-0144	Machine, obsolete						
131028	20725	Looper Driving Shaft and Feed Lifting						
		Eccentric Bushing Oil Plug						

No. 131032	Plate 20729	Name Feed Dog, 17 teeth (16 teeth to the inch) for 3/32 in. to 1/4 in. gauges for 131033 and 131172 for
131033	20729	and 131210 Machine and for 131209 and 131210 for 147-101 Machine Throat Plate for 3/32 in. to 1/4 in. gauges, for 131032, for lap seam felling, for 147-100 Machine ordering Throat Plates, state gauge
	require	1
131044	20723	woodle Clemp with two 1498F, IOF 3/34
131045	20742	in. to 1/2 in. gauges for 131045 and 131498
	0.0700	chine, Nos. 64319 and 131044, obsolete, use 131498
131050	20722	131051
131051	20722	Cloth Plate Slide (left) complete for 131388 to 131393, Nos. 68368,
131052	20725	Looper Holder with 452C and 1120AL
131056	20695	Arm Book Shaft Adjusting Screw Washer
131072	20721	Arm Rock Shaft Crank, back (ball bearing, solid) with two 50083AL, for 68459
131084	20703	Oil Pipe (front of arm) Connection with two 198E, for 68500 Oil Pipe (front of arm) Coupling
131087	20703	(right) with Oll Lesd
131089	20703	Oil Pipe (front of arm) Oil Pad (wick) for 68498 and 68500 {2}
131093	20731	Feed Dog, 16 teeth (16 teeth to the inch) for 3/8 in. and 13/32 in. gauges, for 131094 and 131149 for
		147-100 Machine and 131213 and 131214 for 147-101 Machine Throat Plate for 3/8 in. and 13/32
131094	20731	in. gauges, for 131093, for plain stitching, for 147-100 Machine
Not	te: When	ordering Throat Plates, state gauge
	requir	had
131095	20695	Arm Rock Shaft Bushing (back) Cap Washer (fibre) Looper Driving Shaft and Feed Lifting
*131110	20726	Pagentric for 131111
*131111		Looper Driving Shaft and Feed Lifting Eccentric 131110 with 54027,54227, 54228 and 68479, for 131485
131112	20703	Oil Pipe (front of arm) with 68497 and 131003 for oiling Feed Bar Slide Block for 131258
131113	20703	Oil Pipe (front of arm) with 66497 and 131003, for oiling Feed Con- necting Rod for 131258

Name

No.

Plate

No.	Plate	Name
131115	20738	Throat Plate for 3/16 in. to 3/8 in.
		gauges, for 68381 and 131241, for
		lap seam felling for work shirts
		and overalls, for 147-101 Machine
Not		ordering Throat Plates, state gauge
131118	require 20736	Feed Dog, 16 teeth (14 teeth to the
101110	20756	inch) for 3/8 in. to 1/2 in.
		gauges, for 131124 and 131215,
		for 147-101 Machine
131121	20732	Needle Guard (movable) for 13/32 in.
		to 1/2 in. gauges
131124	20736	Throat Plate for 3/8 in. to 1/2 in.
		gauges, for 131118, for lap seam felling, for 147-101 Machine
Wat	a. When	ordering Throat Plates, state gauge
	require	ed.
131131	20729	Looper (back) closed eye, for general
131132	20729	work Looper (front) closed eye, for
131132	20123	general work
Not	e: When	ordering Nos. 131131 and 131132, state
		of machine for which required.
131149	20731	Throat Plate for 3/8 in. and 13/32 in.
		gauges for 131093, for lap seam
W - 4	1.0	felling, for 147-100 Machine
NOU	e: wnen require	ordering Throat Plates, state gauge
131158	20741	Presser Foot Plate for 131159, obso-
		lete
131159	20741	Presser Foot (hinged) complete, for
		3/32 in. to 13/32 in. gauges, for
		lap seam felling, Nos. 26276,
		54120 and 131158, obsolete, use
131160	20732	131917 Feed Dog, 16 teeth (16 teeth to the
151100	20102	inch) for 3/8 in. to 1/2 in.
		gauges, for 131163 and 131166, for
		147-100 Machine
131161	20732	Presser Foot Plate for 131162
131162	20732	Presser Foot (hinged) complete, for
		3/8 in. to 1/2 in. gauges, for
•		lap seam felling, for 147-100 Machine, Nos. 26276, 54120 and
		131161
131163	20732	Throat Plate for 3/8 in. to 1/2 in.
		gauges, for 131160, for lap seam
		felling, for 147-100 Machine
131164	20732	Presser Foot Plate for 131165
131165	20732	Presser Foot (hinged) complete for
		3/32 in. to 1/2 in. gauges, for
		plain stitching, for 147-100 Ma- chine, Nos. 26276, 46087 and
		131164

NO.	riate	Name
131166	20732	Throat Plate for 3/8 in. to 1/2 in.
		gauges, for 131160, for plain
		gauges, for 131160, for plain
		stitching, for 147-100 Machine
Note	When	ordering Throat Plates, state gauge
11000		
	require	
131172	20729	Throat Plate for 3/32 in. to 1/4 in.
		gauges, for 131032, for plain
		stitching, for 147-100 Machine
Note	. When	ordering Throat Plates, state gauge
	require	
131174	20732	Needle Guard (movable) for 3/16 in.
		to 3/8 in. gauges
131175	20731	Needle Guard (stationary) for 13/32
		in. to 1/2 in. gauges
131185	21038	Machine Base Oil Drain Jar (glass)
101100	21030	
		for 131268
131188	21038	Machine Base Oil Drain Jar Clamp for
101100	21000	
		131217
131189	21038	Machine Base Oil Drain Jar Clamp
		Lever for 131217
131191	21038	Machine Base Oil Drain Jar Cap for
		131268
171107	00704	Tand Dan Ware Die (sees-buie) fam
131197	20724	Feed Bar Hinge Pin (eccentric) for
		131398 and 131732
131205	21038	Machine Base Screw Stud to position
TOTLOG	21000	Machine Base Screw Stud, to position machine on base, for 131264 and
		131919 (4)
131209	20734	Throat Plate for 3/32 in. to 1/4 in.
1012.03	20104	Impaction 5/52 in. to 1/4 in.
		gauges, for 131032, for lap seam
		felling, for 147-101 Machine
131210	20734	
131210	20134	Throat Plate for 3/32 in. to 1/4 in.
		gauges, for 131032, for plain
		stitching, for 147-101 Machine
	00000	Throat Plate for 5/32 in. to 11/32
131211	20735	Throat Plate for 5/52 in. to 11/52
		in. gauges, for 131321, for lap
		seam felling, for 147-101 Machine
171010	00000	Soam terring, for 141-101 Machine
131212	20735	Throat Plate for 5/32 in. to 11/32
		in. gauges, for 131321, for plain
		stitching, for 147-101 Machine
131213	20737	Throat Plate for 3/8 in. and 13/32
		in, gauges, for 131093, for lap
		an, gauges, for foreat, for tab
131214		seam felling, for 147-101 Machine
	20737	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32
	20737	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32
	20737	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain
	20737	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine
		seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine
131215	20737 20736	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in.
		seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131033, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain
		seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131033, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain
131215	20736	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine
131215	20736	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/52 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge
131215	20736 : When require	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d.
131215	20736	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d.
131215	20736 : When require	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 0il Drain Jar Clamp
131215 Note	20736 : When require	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 011 Drain Jar Clamp 131188 with 131189, for 131268
131215 Note 131217 131233	20736 : When require	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 0il Drain Jar Clamp 131188 with 131189, for 131268 Presser Foot Shank for 131245
131215 Note	20736 : When require	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 0il Drain Jar Clamp 131188 with 131189, for 131268 Presser Foot Shank for 131245
131215 Note 131217 131233	20736 : When require	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 0il Drain Jar Clamp 131188 with 131189, for 131268 Presser Foot Shank for 131243 Feed Rocking Frame with two 453AL.
131215 Note 131217 131233 131240	20736 : When require 20738 20724	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 011 Drain Jar Clamp 131188 with 131189, for 131268 Presser Foot Shank for 131243 Feed Rocking Frame with two 453AL, for 131398 and 131732
131215 Note 131217 131233	20736 : When require	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 011 Drain Jar Clamp 131188 with 131189, for 131268 Presser Foot Shank for 131243 Feed Rocking Frame with two 453AL, for 131398 and 131732 Feed Dog, 12 teeth (10 teeth to the
131215 Note 131217 131233 131240	20736 : When require 20738 20724	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 011 Drain Jar Clamp 131188 with 131189, for 131268 Presser Foot Shank for 131243 Feed Rocking Frame with two 453AL, for 131398 and 131732 Feed Dog, 12 teeth (10 teeth to the
131215 Note 131217 131233 131240	20736 : When require 20738 20724	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/52 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 0il Drain Jar Clamp 131188 with 131189, for 131268 Feed Rocking Frame with two 453AL, for 131398 and 131732 Feed Dog, 12 teeth (10 teeth to the inch) for 3/16 in. to 3/8 in.
131215 Note 131217 131233 131240	20736 : When require 20738 20724	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/32 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge dd. Machine Base 0il Drain Jar Clamp 131188 with 131189, for 131268 Feed Rocking Frame with two 453AL, for 131398 and 131732 Feed Dog, 12 teeth (10 teeth to the inch) for 3/16 in. to 3/8 in. gauges for 131115, for 147-101
131215 Note 131217 131233 131240	20736 : When require 20738 20724	seam felling, for 147-101 Machine Throat Plate for 3/8 in. and 13/52 in. gauges, for 131093, for plain stitching, for 147-101 Machine Throat Plate for 3/8 in. to 1/2 in. gauges, for 131118, for plain stitching, for 147-101 Machine ordering Throat Plates, state gauge d. Machine Base 0il Drain Jar Clamp 131188 with 131189, for 131268 Feed Rocking Frame with two 453AL, for 131398 and 131732 Feed Dog, 12 teeth (10 teeth to the inch) for 3/16 in. to 3/8 in.

No.	Plate	Name			No.	Plate	Name
131242	20738	Presser Foot Plate for 131243			131322	20738	Throat Plate for 5/32 in. to 11/32 in.
131243	20738	Presser Foot (hinged) complete for			101011	20,00	
101240	20100		*				gauges, for 131321, for lap seam
		3/16 in. to 1/2 in. gauges, for		-			felling, for elastic work on
		lap seam felling, for work shirts					men's underwear, for 147-101 Ma-
		and overalls, for 147-101 Machine,					chine
		Nos. 26276, 131233 and 131242			Note	: When	ordering Throat Plates, state gauge
131258		Oil Pipe (front of arm) complete, Nos.				require	
		68498, 68500, 131112 and 131113			131328	21038	
27227	23.020				101050	21000	Machine Base and Oil Drain Jar (swing-
131263	21038	Machine Base for 131264					ing type) complete, for use when
131264	21038	Machine Base complete, for 131328,					Machine is mounted on top of
		Nos. 131263, three each 9842,					table, for use with Bench Stand
		51576E, 54477 and four each					No. 79772, Nos. 131264 and 131268
		131205 and 131279			131334	20741	Thread (upper) Take-up for 131335,
131265	21038	Machine Base Oil Drain Jar Nipple					obsolete
		(long) for 131268 (2)	-	_	131335	20741	Thread (upper) Take-up complete for
373000	01.070				131333	5014T	
131266	21038	Machine Base Oil Drain Jar Nipple					147-101 Machine, Nos. 1449J,54095,
		(short) for 131268					68164 and 131334, obsolete
131267	21038	Machine Base Oil Drain Jar Nipple			131343	20720	Arm Rock Shaft Crank, back (ball
		Elbow for 131268 (2)		4			bearing, solid) with two 50083AL,
131268	21038	Machine Base Oil Drain Jar (swinging					for 131484
10100	-2000	type) complete, for 131328 and			131366	20720	Arm Rotary Shaft Ball Bearing (back)
					131300	20120	· · · · · · · · · · · · · · · · · · ·
		131920, Nos. 131185, 131191,					for 131526 (2)
		131217,131266 and two each 1247C,			131366	20720	Arm Rotary Shaft Ball Bearing (inter-
		131265 and 131267					mediate)
131270	20723	Needle Bar Connecting Link Hinge Stud			131369	20720	Arm Rotary Shaft Ball Bearing (back)
		Oil Pad (wick)					Case Cap for 131479
131276	20688	Arm Side Cover (oil vent) for 131278			131370	20720	
131210	20000				151570	20120	Arm Rotary Shaft Ball Bearing (back)
2 6 2 6 6 6	0.0747	and 131911			7 7 7 7 7 7	00000	Case Position Stud (3)
131277	20741	Arm Side Cover Cap for 131278, obso-			131374	20722	Cloth Plate for 131388 to 131393
		lete, superseded by 131909, not			131375	20722	Cloth Plate Slide (right) No Throat
		interchangeable					Plate clearance cut, for 131382
131278		Arm Side Cover (cil vent) complete,			131376		Cloth Plate Slide (right) 1/16 in.
		Nos. 51224W,131276,131277 and					Throat Plate clearance cut, for
		131280, obsolete, use 131911					131383
131279	21038	Machine Base Machine Cushion (felt)			131377		
131519	21036				101011		Cloth Plate Slide (right) 7/64 in.
		for 131264 and 131919 (4)					Throat Plate clearance cut, for
131280	20688	Arm Side Cover Cap Position Pin for					131384
		131278 and 131911		4	131378		Cloth Plate Slide (right) 1/8 in.
131291	20723	Needle Bar Bushing (lower)					Throat Plate clearance cut, for
131293	20695	Arm Rock Shaft for 131474					131385
131305	20741	Arm 011 Cup Drip Pan with two 563AL,			131379		Cloth Plate Slide (right) 9/64 in.
151505	20147				101010		
		obsolete	-	~			Throat Plate clearance cut, for
131309	20741	Arm 0il Cup 68430 with 131310 for					131386
		filling oil reservoir, obsolete,			131380		Cloth Plate Slide (right) 3/16 in.
		use 131866					Throat Plate clearance cut, for
131310	20741	Arm Oil Cup Oil Tube for 131309,					131387
		obsolete			131381	20722	Cloth Plate Slide (right) Spring for
277770	00005				101001	COILL	
131319	20695	Arm Oil Cup Oil Pad (braided cotton)			7.77.700	00700	131382 to 131387
		for 68350			131382	20722	Cloth Plate Slide (right) complete
131321	20730	Feed Dog, 16 teeth (16 teeth to the					(No Throat Plate clearance cut)
		inch) for $5/32$ in. to $11/32$ in.					for 131388, Nos. 131375, 131381
		gauges, with row of teeth between					and two 725J
		the needles, for 131527 and	~	•	131383		Cloth Plate Slide (right) complete
					101000		
		131528 for 147-100 Machine, and					(1/6 in. Throat Plate clearance
		for 131211, 131212 and 131322,					cut) for 131389, Nos. 131376,
		for 147-101 Machine		-			131381 and two 725J

			•	*			
No.	Plate	Name			No.	Plate	Name
131384		Cloth Plate Slide (right) complete			131402	20727	Presser Bar Lifting Lever
101001		(7/64 in. Throat Plate clearance					
		cut) for 131390, Nos. 131377,	-		131403	20742	Slack Thread Regulator, obsolete
					131404	20741	Slack Thread Regulator Holder,
		131381 and two 725J					obsolete
131385		Cloth Plate Slide (right) complete			131405	20741	Slack Thread Regulator Holder Crank
		(1/8 in. Throat Plate clearance					with 171AL, obsolete
		cut) for 131391, Nos. 131378,			131406	20741	Slack Thread Regulator Holder Crank
		131381 and two 725J					Connecting Link, obsolete
131386		Cloth Plate Slide (right) complete			131407	20720	Thread (under) Take-up with 1258AL
101000		(9/64 in. Throat Plate clearance					
•		cut) for 131392, Nos. 131379,			131408	20728	Thread (under) Take-up Oil Guard for
							131412 and 131934
22220		131381 and two 725J			131409	20741	Thread (under) Take-up Stripper for
131387		Cloth Plate Slide (right) complete					131412, obsolete, use 131824
		(3/16 in. Throat Plate clearance			131410	20742	Thread (under) Take-up Stripper Plate
		cut) for 131393, Nos. 131380,	-	•			for 131412, obsolete, use 131825.
		131381 and two 725J			131411	20728	Thread (under) Take-up Stripper Plate
131388		Cloth Plate complete, for Throat					Bracket for 131412 and 131934
a [*]		Plates with no offset, Nos.131051,			131412		Thread (under) Take-up Stripper Plate
		131374 and 131382	•	•	-0212-		Bracket 131411 with 32062, 50438J,
131389		Cloth Plate complete, for Throat					
101000		Plates with 1/6 in. offset, Nos.					54242, 131408 to 131410, 131413
							to 131415, two each 207J, 7071,
171700		131051, 131374 and 131383					50470J and four 190J, obsolete,
131390		Cloth Plate complete, for Throat					use 131934
		Plates with 7/64 in. offset, Nos.			131413	20728	Thread (under) Take-up Thread Guard
		131051, 131374 and 131384					(fibre) for 131412 and 131934
131391		Cloth Plate complete, for Throat			131414	20728	Thread (under) Take-up Thread Guide
		Plates with 1/8 in. offset, Nos.					(left) for 131412 and 131934
		131051, 131374 and 131385			131415	20728	Thread (under) Take-up Thread Guide
131392		Cloth Plate complete, for Throat					(right) for 131412 and 131934
		Plates with 9/64 in. offset, Nos.			*131446		Arm, upper and lower (solid) with
		131051, 131374 and 131386			701110		
131393		Cloth Plate complete, for Throat					948J, 15404, 68483, two 131676
101000					323450	00005	and four 131022
		Plates with 3/16 in. offset, Nos.			131456	20695	Arm Rock Shaft Flanged Bushing (front)
		131051, 131374 and 131387			131457	20720	Arm Rotary Shaft Bushing (front)
131394		Cloth Plate Thread Guard, obsolete,			131458	20729	Looper (back) closed eye, for lap
		use 131610					seam felling
131395	20723	Face Plate (upper half)			131459	20729	Looper (front) closed eye, for lap
131396	20742	Feed Bar for 131397, obsolete, super-	*	¥			seam felling
		seded by 131729, not interchange-			Not	e: When	ordering Nos. 131458 and 131459, state
		able					of machine for which required.
131397		Feed Bar complete, for 131398, Nos.			*131471	20720	Crank Connecting Rod with two each
		50429AL, 68467, 131396 and two	6		101111	20.20	896AL and 1057AL, for 68459 and
		207E, obsolete, use 131731		•			
121700					W - 4		131484
131398		Feed Rocking Frame 131240 with 59343,			NOT		No. 131471 is required for repairs the
		131197 and 131397, obsolete, use					ting Rod and Arm Rock Shaft Crank (back)
		131732					together will be furnished. All
131399		Needle Bar Connecting Link and Thread				Agenc y	orders for this part must state the
		(upper) Controller 68488 with				Machine	e No. for which it is required, in
		68489 and 131400, for 147-101 Ma-					to obtain correct Needle Bar stroke.
		chine, obsolete, use 131491			131474		Arm Rock Shaft 131293 with 1235F,
131400	20741	Needle Bar Connecting Stud with 211F					127838 and 131475
-01100		and 1492E, for 131399, obsolete,			131475	20695	Arm Rock Shaft Crank (front) with
		use 131492	+	•	101410	20000	
131401	20723	Presser Bar Lifting Bracket with				•	853AL, for 131474
TOTATOT	20123	453AL					•
		4-00HLL					

	No.	Plate	Name		. *	No.	Plate	Name
	131476	20720	Arm Rotary Shaft for 131477 and		:	131528	20730	Throat Plate for 5/32 in. to 11/32
			131485	4-	1	101020	20730	in. gauges, for 131321 and 131938,
	Note	: When	No. 131476 is required for repairs,	•	*			for plain stitching for 147-100
	21000	the Loo	per Driving Shaft and Feed Lifting					Machine
		Eccentr	ic must be returned to the factory to			Not	e: When	ordering Throat Plates, state gauge
		be adju	sted to the new part.				require	
	131477		Arm Rotary Shaft 131476 with 640E,			131591	20729	Presser Foot Plate for 131592
			68482, 131484 and 131502, for			131592	20729	Presser Foot (hinged) complete, for
			147-100 Machine					3/32 in. to 13/32 in. gauges, for
	131478	20720	Arm Rotary Shaft Ball Bearing (back)					plain stitching, for 131094,
			Case for 131479					131172 and 131528, for 147-100
	131479		Arm Rotary Shaft Ball Bearing (back)					Machine, and for 131210, 131212
	*.		Case 131478 with 131369 and three					and 131214, for 147-101 Machine,
		00700	205C, for 131526	ţ a	٠.			Nos.26276, 46087 and 131591
	131480	20720	Spacing Collar for 131526		•	131593	20736	Presser Foot Plate for 131594
	7 27 4 0 7	20720	Arm Rotary Shaft Ball Bearing (inter-			131594	2073 6	Presser Foot (hinged) complete, for
	131481	20120	mediate) Case	_				3/8 in. to 1/2 in. gauges, for
	131482	20720	Arm Rotary Shaft Ball Bearing (inter-	1-	*			plain stitching, for 131215, for
	101404	20120	mediate) Collar with two 457AL					147-101 Machine, Nos. 26276,36030 and 131593
	131483	20720	Balance Wheel, 2 in. pulley, with two			131595	20736	Presser Foot Plate for 131597
			51283AL, for round belt			131596	20736	Presser Foot Shank for 131597
	131484		Crank Connecting Rod 131471 with			131597	20736	Presser Foot (hinged) complete, for
			131343, for 131477					3/8 in. to 1/2 in. gauges, for
	131485		Arm Rotary Shaft 131476 with 640E,					lap seam felling, for 131124, for
			68459, 131111 and 131502, for					147-101 Machine, Nos. 26276,
			147-101 Machine					131595 and 131596
	131491		Needle Bar Connecting Link and Thread			131610	20722	Cloth Plate Thread Guard
Ţ			(upper) Controller 68488 with 68489 and 131492			131676		Trade Mark Rivet for 131446 (2)
	327400	20723	Needle Bar Connecting Stud with 1492E,			131696	20727	Tension (under thread) Thread Guide
	131492	20123	for 131491			131696	20727	(2) Tension (upper thread) Thread Guide
	131495	20727	Thread (upper) Take-up (auxiliary)			101036	20121	(2)
	131496	20727	Thread (upper) Take-up (auxiliary)			131710		Balance Wheel, "V" belt groove, out-
	101100		Clamp			101110		side diam. of belt groove 2.9 in
	131497	20723	Needle Bar (hollow) for 131498					with two 51283AL
	131498		Needle Bar complete, for 3/32 in. to			131729	20724	Feed Bar for 131731
			1/2 in. gauges, Nos. 131044 and	-	*	131730	20724	Feed Bar Feed Dog Seat (adjustable)
			131497					with 460AL, for 131731
	131499	20723	Thread (upper) Take-up with 223J			131731		Feed Bar with Feed Dog Leveling De-
	131500	20720	Feed Connecting Rod with 1057AL,68497,	**				vice complete, for 131732, Nos.
	_		134260 and two 896AL, for 131502. Feed Connecting Rod 131500 with 54025,		•			190J, 22436, 68467, 131729,131730
	131502		for 131477 and 131485					and two 207E
	3 57 50 6		Arm Rotary Shaft Ball Bearing (back)			131732		Feed Rocking Frame 131240 with 59343,
	131526		Case with Ball Bearings complete,			121740	20727	131197 and 131731
			Nos. 131479, 131480 and two			131740 131741	20727 20727	Tension (under thread) Spring (2) Tension (upper thread) Spring (2)
			131366			131741	20688	Presser Bar Spring for 131830 and
	131527	20730	Throat Plate for 5/32 in. to 11/32			202170	20000	131851
	10100,		in, gauges, for 131321 and 131938,			131750	20688	Presser Bar Spring (auxiliary) for
			for lap seam felling, for 147-100					131830
			Machine	+		131751	20688	Presser Bar Spring Screw Stud for
								131830 and 131851
						131752	20688	Pressure Regulating Thumb Nut Washer
				1				for 131830

	777 .	Name		
No.	Plate	Thread (under) Take-up Stripper for		
131824	20728	131934		
131825	20728	Thread (under) Take-up Stripper Plate for 131934		
131830	20688	Presser Bar Spring complete, Nos. 1637J,51697W and 131749 to 131752		
777057	20020	Presser Bar Spring (less auxiliary		
131851	20688	spring) complete, Nos. 1637J,		
		42290K,51697W,131749 and 131751		
131864	20720	Arm Oil Cup for 131866		
131865	20720	Arm Oil Cup Oil Gauge for 131866		
131866	20720	Arm Oil Cup with Oil Gauge complete, for filling oil reservoir, Nos.		
		131864 and 131865		
131909	20688	Arm Side Cover Cap for 131911		
131910	20688	oping for rosers.		
131911	20688	Arm Side Cover (oil vent) complete, Nos. 1289X, 131276, 131280,		
		131909 and 131910		
131912	20723	Presser Bar (hollow)		
131916	20729	Presser Foot Plate for 131917		
131917	20729	Presser Foot (hinged) complete for		
		3/32 in. to 13/32 in., for lap		
		seam felling, Nos. 26276, 46087		
** .	D	and 131916		
Note: Presser Foot No. 131917 is regularly fur- nished with these machines, unless another				
	nished	Foot is specified on order.		
		Machine Base for 131919		
131918	20 718 20 718	Machine Base complete for 131920, Nos.		
131919	20110	131918 and four each 69353,131205 and 131279		
7.77.000	20718			
131920	20/10	(swinging type) complete for use		
		when machine is mounted semi-sub-		
		merged for use with Bench Stand		
		No. 135115, Nos.131268 and 131919		
131934	20728	Thread (under) Take-up Stripper Plate		
121924	20120	Bracket 131411 with 32062,50438J,		
		54242,131408,131413 to 131415,		
		131824, 131825, two each 207J,		
		7071 50470J and four 190J		
131938	20733	Feed Dog. 14 teeth (14 teeth to the		
10100	20.00	inch) with row of teeth between		
		the needles, for 5/32 in. to		
		11/32 in. gauges, for 131527 and		
		131528, for 147-100 Machine		
134258	20724	Feed Bar Slide Block for 134259		
134259	20724	Feed Bar Slide Block 134258 with		
		68495 and 134260		
134260	20724	Feed Bar Slide Block Oil Pad Retainer		
		for 134259		
134260	20720	Feed Connecting Rod Oil Pad Retainer		
		for 131500		

NUMERICAL LIST OF PARTS

No.	Plate	Name
135115		Bench Stand with 29998, 60220 and four each 126849 with wood screws 5/8 in. No. 7 F.H. (in place of wood screws 3/4 in. No. 7 F.H.) and wood screws 1 1/2 in. No. 10 F.H. for use with Machine Base No. 131919 when machine is mounted semi-submerged
138306		Feed Eccentric Lubricating Pad*(wood) for 54024
139017	20688	Arm Hole Plug Screw Washer
1402190	20633	Rock Shaft Stop Dog Set Screw for 2770
140275J	20732	Feed Dog Screw, when movable Needle Guard is used
150058	21043	Thread Unwinder Thread Separator for 150061
150060	21043	Thread Unwinder Thread Separator Bracket Arm with 164J and 9525, for 150061
150061		Thread Unwinder Thread Separator complete, for 150062, Nos. 164J,9525, 150058 and 150060
150062	21043	Thread Unwinder complete (for four spools) Nos.150061,201696J,202490, 225324,225326,225388, two 225257, three wood screws 7/8 in. No. 12 and four each 150203 and 225391
150203	21043	Thread Unwinder Spool Rest Cushion (felt) for 150062 (4)
150 451 150 45 2	20633 20633	Treadle Stand for 150452 Treadle complete, Nos. 4879,4882, 126249, 126250, 150451 and two wood screws 1 in. No. 16 F.H
200383 C	21043	Thread Unwinder Spool Rest Rod Set Screw for 202490
2010180	21043	Thread Unwinder Spool Rest Set Screw for 225257 (2)
201696J	21043	Thread Unwinder Thread Guide Lock Nut for 150062
202490	21043	Thread Unwinder Spool Stand with 200383C, for 150062
225257	21043	Thread Unwinder Spool Rest (for two spools) with 201018C, for 150062 (2)
225322	21043	Thread Unwinder Thread Guide Rod Washer for 225324
225324	21043	Thread Unwinder Thread Guide Rod with 208AL and 225322, for 150062
225326	21043	Thread Unwinder Thread Guide Position Cup for 150062
225388	21043	Thread Unwinder Spool Rest Rod for 150062
225390	21043	Thread Unwinder Thread Cone Holder, for inverted cones, for use with 150062

No. Plate Name 225391 21043 Thread Unwinder Thread Guide for 150062 (4)......

> Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

> > Needles in Containers marked
> >
> > "For Singer Machines"
> >
> > are not Singer made needles.

