Singer 71-141



INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling, and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied regularly to all oil holes marked "OIL", as instructed in Form 2087w.

"TYPE D" OIL is stainless.

Occasionally remove the screw from the loose pulley and apply a small quantity of BALL BEARING LUBRI-CANT to the ball bearing of the pulley through the tapped hole, using BALL BEARING LUBRICANT sold only by Singer Sewing Machine Company, then replace the screw in the loose pulley.

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INSTRUCTIONS FOR ORDERING

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In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- R. Merlized.
- X. Black Oxide, for Iron and Steel.
- XC. Hardened and Black Oxide, for Iron or Steel.
- Y. Black Nickel Plated only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series

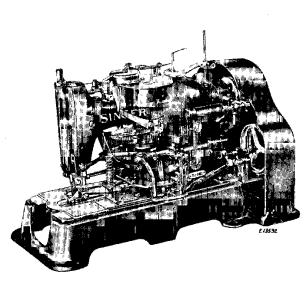
1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers. 1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers. 1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers. 2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (\mathbf{x}) are furnished only when repairs are made at the factory.

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MACHINE No. 71-141

MAKES PURL STITCH BUTTONHOLES WITH ELONGATED BARRED ENDS. POSITIVE GEAR DRIVEN INTERMITTENT FEED MECHANISM. KNIVES FROM 3/8 TO 11/16 INCH LONG. CUTS BOTH THREADS AND THE

HOLE AFTER STITCHING.

FOR COTTON, LINEN, RAYON AND SILK

FABRICS, KNIT GOODS, ETC.

No.	Plate	Name	
*249601	.	Arm with 24081	
8582	18219	" Dowel Pin (2)	
241206	18220	" Oil Cup (2)	
748E	18219	" Screw (back) (2)	
868E	18219	" " (front) (2)	
249602	18220	" Shaft	
*24081		" " Bushing (front)	
202260	18220	" " Oil Packing (wick) (2)	

	,
6	PARTS FOR MACHINE No. 71-141
0	
No. Plat	e Name
249622 1822	0 Arm Shaft Flanged Bushing (back)
435AL 1822	
1069D 1822	0 " " Screw
39620 1827	0 '' Side Cover
190D 1827	
249604 1827	0 "Top Cover (left)
249605 1827	
190D 1827	
249606 1826	8 Barring Lever
350476C 1826	
249607 1826	
1330C 1826	
249608 1826	6 '' Plate (1st bar)
249801 1826	6 " " (2nd bar)
350229E 1826	6 " " Screw (2)
206482 1826	6 " " " Washer (2)
249610 1826	8 "Point
191C 1826	8 " " Screw
249611 1792	2 "Shaft with 452AL
201713C 1792	2 " " Adjusting Lock Nut (2)
249612 1827	0 " " Guard
208AL 1827	0 " " " Screw (2)
249613 1792	2 "Slide
249740 1792	2 " " Operating Plate (adjustable)
223D 1792	2
	Screw (2)
350253C 1792	2 Barring Slide Operating Plate Adjusting
	Screw
1607E 1792	2 Barring Slide Operating Plate Adjusting
	Screw Nut
249614 1792	
228D 1792	2 11 12 11 11
	Screw (2)
249615 1792	
249616 1826	
249619 1792	
704E 1792	. – .
898C 1792	
452AL 1792	
	Screw
*249620	
249894 1821	
249883 1821	
1235F 1821	
249853 1794	
249854 1794	
350329C 1794	
249855 1822	
350287C 1822	
350287C 1794	
249856 1794	· · · · ·
249857 1794	
249858 1794	2 " Extension with

Screw

51047E 17942 Belt Shifter Shaft Bracket Extension Pinch

.... 51047E

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No.	Plate	Name
158E	17942	Belt Shifter Shaft Bracket Extension Screw
350288C	17942	Hinge Screw
23554	18265	U U U Spring
350338E	18265	" " " Screw Stud
		(lower)
350339E	17942	Belt Shifter Shaft Bracket Spring Screw Stud
		(upper)
249860	17942	Belt Shifter Shaft Bracket Stop
191D	17942	Borow
249861	17942	" " Guide Collar with 237X " " Position Pin
2269	17942	" " " " Set Screw
237X	17942	Set Burew
249862	17942	" " Spring " " Stop Washer (rawhide)
39882	17942	" " Trip Point
249863	18266	" I Fip Point " Screw
756E	18266	" " Stud
249864	17942 18271	Bobbin Winder Base Screw (2)
161D 135D	18271	" " Tension Bracket Screw
39647	18263	Tension Diacker beren
625F	17885	Clamp Arm '' '' Adjusting Screw (2)
1547X	17885	$\operatorname{Aujusting betew}(2)$
39584	17885	" Bracket with 196F
40003	17885	" " Guide (left)
219F	17885	" " Screw (2)
40004	17885	""""""""(right)
207F	17885	11 11 11 11 11 Screw (2)
1910	17885	" " Screw (3)
39541	17885	" Washer (3)
23379	17885	" " Hinge Block
23380	17885	" " " Pin
196F	17885	n n n " "Set Screw
40 <i>2</i> D	17885	" " Screw (3)
249751	17916	" Carrier with 249735 and two 934X
40006	18267	" Block with 40007 and four 404D
40007	18267	" Plate
404D	18267	" " Screw
23384	18267	" Connecting Rod
5 2 C	18267	" " Hinge Screw
39591	17916	" " Guide (left)
756D	17916	" " " Screw (long)
1345D	17916	0 11 11 (short)
39645	17916	" " (right)
1230F	17916	11 11 11 Screw (·2)
249753	17885	" " Plate
1231F	17885	" " Screw (back) (2)
404D	17885	(11011) (2)
249623	18267	" " Regulator with 240D, 1960 and
	101/5	39583
1232C	18267	Clamp Carrier Regulator Hinge Screw
1960	18267	Roner and otten
15305	103/7	Stud with 1520J
1520J	18267	Clamp Carrier Regulator Roller and Screw
249895	19210	Stud Nut Clamp Carrier Regulator Slide
249895 350076C	18219 18267	" " Stud (to regulate
3500700	10207	length of buttonhole)
		tength of buttonhote/

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No.	Plate	Name			No.	Plate	Name
23389	17922	Intermittent Feed Wheel Driving Roller Cap Screw Washer			175E	18266	 Knife Bar Disengaging Lever Catch Tripping Point Screw
249934	18270	Intermittent Feed Wheel Driving Roller Oiling Felt	3.	5	90C 1242E	18268 18268	Knife Bar Disengaging Lever Hinge Screw
249935	18270	Intermittent Feed Wheel Driving Roller Oiling Felt Holder			249660	18268	" " " Spring
1034F	18270	Intermittent Feed Wheel Driving Roller			1242E 249661	18268 18268	" " Screw " " Driving Lever
		Oiling Felt Holder Screw (2)				18268	" " Hinge Screw
249937	17922	Intermittent Feed Wheel Driving Roller Stud			1428C	18268	" " Screw Stud
12546	17922	" " Position Pin			201732C	18268	" " " Nut
350249E		11 11 11 Screw			23681	18268	" " " Spring
*249646	17922	Shart			805C	18268	n n n n "Screw
249946	17922		•		249662	18268	" " " (intermediate)
		249642, 249674 and two 12546		-	144D	18268	и и и и и Сар
23445	18268	Knife, 3/8 inch " 7/16 inch					Screw
23446	18268 18268	1/2 inch			23471	18268	Knife Bar Driving Lever (intermediate)
23447 23448	18268	$^{\prime\prime}$ 9/16 inch	-	7			Connecting Link
23440	18268	" 5/8 inch			54C	18268	Knife Bar Driving Lever (intermediate)
		49 is furnished with machine unless another					Connecting Link Hinge Screw
23450	18268	knife is specified on order Knife, 11/16 inch			350243C	18268	Knife Bar Driving Lever (intermediate) Hinge Screw Stud
23450	18268	" 3/4 inch			201510E	18268	Knife Bar Driving Lever (intermediate)
23452	18268	" 13/16 inch					Hinge Screw Stud Nut
23453	18268	" 7/8 inch			205634	18268	Knife Bar Driving Lever (intermediate)
23454	18268	" 15/16 inch					Hinge Screw Stud Washer
23455	18268	" l inch			1959	18268	Knife Bar Driving Lever (intermediate)
23460	18268	" Bar					Roller and Screw Stud with 229D and
23461	18268	" " Connecting Link					12424
1239D	18268	" " Hinge Cap Screw			229D	18268	Knife Bar Driving Lever (intermediate)
1240C	18268	u u u u Screw					Roller Cap Screw
23462	18268	" " - Stud with 1319F			12424	18268	Knife Bar Driving Lever (intermediate)
1319F	18268	" " Clamping Screw					Roller Cap Screw Washer
249656	18268	" " Disengaging Lever with 1242E			249737-	18268	Knife Bar Spring
249657	18268	" " Catch with			249544	18268	5.05
		1963			249545 168D	18268 18268	" " " Retainer Plate " " Screw
249658	18268	Knife Bar Disengaging Lever Catch Bracket			50615D	18268	H H H H Screw
		with 1242E and 238089			249852	18268	"Holder
238089	18268	Knife Bar Disengaging Lever Catch Bracket				17924	" " Guide Stud
		Position Pin	·			17924	n n n n Nut
50416C	18268	Knife Bar Disengaging Lever Catch Hinge Screw				18268	" " Screw
1547X	10260	Screw Knife Bar Disengaging Lever Catch Hinge	i		1547X		" " Nut
104/A	10200	Screw Nut				18268	" Screw
1963	18268	Knife Bar Disengaging Lever Catch Roller			23390	18268	" " Washer
1905	10200	and Stud			39857	17924	Needle Bar with 904F
249659	18268	Knife Bar Disengaging Lever Catch Spring			23476	17924	" " Connecting Link with 794E
1241E					794E	17924	" " Adjusting Screw
10410	10200	Screw Stud			1021E	17924	" " Cap Screw
23466	18266	Knife Bar Disengaging Lever Catch Tripping			39601	17924	" " Stud with 1341C
		Point			1341C	17924	" " Set Screw
249869	18266	Knife Bar Disengaging Lever Catch Tripping			23477	18220	" " Crank with 858AL, 1036AL,
		Point Collar with 175E, 756E, 23466,	,				1065AL and 1258AL
		249863 and two 448AL	*	٣	1065AL	18220	Needle Bar Crank Position Screw
448AI	. 18266	Knife Bar Disengaging Lever Catch Tripping			858AL	18220	" " Set Screw
		Point Collar Set Screw			23478	17924	" " Frame with 4784
			4		249666	17924	" " Connection
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No.	Plate	Name			No.	Plate	Name
350254F 350251C	17924 17924	Needle Bar Frame Connection Cap Screw				18220	Oscillating Rock Shaft Hinge Pin Oil Hole
		U U U U Hinge Screw	,	5			•Plug (leather)
1651 J	17924		•		448AL		Oscillating Rock Shaft Hinge Pin Set Screw
240/17		Lock Nut				18220	" " Oil Pad
249667 249671	17922 17922	Needle Bar Frame Driving Gear """" (intermediate)			39654	18220	Oscillating Rock Shaft complete, Nos. 4784, 23494 and 39653
		(large) with 235356			39655	18220	Oscillating Shaft
249672	17922	Needle Bar Frame Driving Gear (inter-			39656	18220	" " Bushing (back)
		mediate) (small)				18220	n n (front)
249669	17922	Needle Bar Frame Driving Gear (inter- mediate) Bracket with 1149AL				18220	" " Oil Tube
250397	17922	Needle Bar Frame Driving Gear (inter-			250451	18220	Oscillating Shaft Bushing (front) Oil Tube
1305	17033	mediate) Bracket Position Pin			1000		Plate
129E	17922	Needle Bar Frame Driving Gear (inter- mediate) Bracket Screw (2)			190D	18220	Oscillating Shaft Bushing (front) Oil Tube Plate Screw
201715C	17922	Needle Bar Frame Driving Gear (inter- mediate) Clamping Nut			249932	18220	Oscillating Shaft Bushing (front) Oil Tube Support Plate
235356	17922	Needle Bar Frame Driving Gear (inter-	٩	-	39657	18220	Oscillating Shaft Crank
		mediate) Pin				18220	" " Set Screw
249670	17922	Needle Bar Frame Driving Gear (inter-				18220	Oscillating Shaft Crank complete, Nos. 1636E,
		mediate) Stud			57050	10220	24050, 39657 and two 1253C
1149AI	_ 17922	Needle Bar Frame Driving Gear (inter-			19448	18220	Oscillating Shaft Crank Slide Block
		mediate) Stud Set Screw			226J	18220	и и и и Сар
200068H	17922	Needle Bar Frame Driving Gear Screw (2)					Screw
23610	17924	" " Pitman (hinge screw end)			12424	18220	Oscillating Shaft Crank Slide Block Cap Screw Washer
23609	17924	Needle Bar Frame Pitman (regulator end)			1035C	18220	Oscillating Shaft Crank Slide Block Screw
190C	17924	d n Adjusting Screw			10000		Stud
7071	17924	u u u u u u u u u			1636E	18220	Oscillating Shaft Crank Slide Block Screw
23611	17924	Needle Bar Frame Pitman (adjustable)			34050		Stud Nut
25011	17924	complete, Nos. 23609, 23610, two each				18220	Oscillating Shaft Grank Slide Block complete, Nos. 226J, 1035C, 12424 and 19448
		190C and 7071					Pulley (loose) with 200584D
	17924	Needle Bar Frame Pitman Hinge Screw			249891 I	18220	" " Ball Bearing
1547X		ii ii ii ii ii Nut			249892	18220	" " Bushing
249673	17924	" " Regulator	•	(#	200584D	18220	" Grease Retaining Screw
1038C	17924	" Adjusting Screw			2 49893 1	18220	Pulley (loose, ball bearing) complete, Nos.
1698C	17924	<u>и и и и и и</u>					249890 to 249892
		Nut			249702	18220	Pulley (tight) with 454AL
7070	17924	Needle Bar Frame Regulator Adjusting Screw	-		40025	18220	" " Pin (2)
		Sleeve	-		454AL 1	18220	" " Set Screw
39504	17924	Needle Bar Frame Regulator Adjusting Screw			262014	17942	Sewing Safety Lock
		Washer				17942	" " Hinge Screw
249668	17924	Needle Bar Frame Regulator Hinge Stud			,	17942	" " Pitman (front section)
446C	17924	n n n n n n Set				17942	" (rear section)
	••••	Screw				17942	" " Hinge Screw
673F	17924	Needle Bar Frame Screw Center			5562552	.,,12	(back)
1517J	17924	" " " " Nut			766D 1	17942	Sewing Safety Lock Pitman Hinge Screw
249762	17916	" Plate			1000	11746	
	17916	" " Screw (2)			A1.4-	17047	(front) Switzen Sefette Leole Bitmen Serew
350234D		56100 (4)				17942	Sewing Safety Lock Pitman Screw
904F	17924	bet berew				17942	in done i
*249674	17922	Vibrating Gour with two 550=1/2			249949	17942	Sewing Safety Lock Pitman complete, Nos.
12546	17922		>	17			249947, 249948, two each 914F and 39541
350249E	17922	Seren	- · ·	-		17925	Shuttle Bobbin
39653	18220	Oscillating Rock Shaft			249919	17925	" Case Hinge, Nos. 2974, 15140
23494	18220	" " Hinge Pin with 23421	_				and 249920
			*	Ka,	15140 1	17925	Shuttle Bobbin Case Latch

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No.	Plate	Name
249920	17925	Shuttle Bobbin Case Latch Lever
2974	17925	" " " Fulcrum
		Pin
2975	17925	Shuttle Bobbin Case Latch Spring
592E	17925	" " " Stop Screw
23501	17925	" " Position Finger
2523	17925	" " " Rivet
249546	17925	" " Plate
399D	17925	a a a a a a a a a a a a a a a a a a a
249921	17925	Shuttle Bobbin Case complete, Nos. 591F,
		592E, 2523, 2975, 15098, 23501 and 249919
23503	17925	Shuttle Body
249918	17925	" 1-11/16 in. diam., Nos. 23500,
		23503 and 249921
23505	18220	Shuttle Driver with 462AL
2269	18220	" " Pin
462AL	18220	" " Set Screw
249924	17925	" Race
39969	17925	" " Back
2532	17925	" " Position Pin /
2533	17925	" " Spring
907E	17925	" " Screw
7326	17925	" " Cap
662D	17925	" " Screw
249928	17925	" " Oil Packing (felt)
249926	17925	" " Plate
203E	17925	" " Screw
249927	17925	" " Position Pin
249929	17925	Shuttle Race complete, Nos. 907E, 2533, 7326,
		39969, 249546, 249924, 249926, two each
		399D, 662D, 2532, 249927, 249928 and three
		399D, 662D, 2532, 249927, 249928 and three 203E
145F	17925	
145F 591F	17925 17925	203E
		203E Shuttle Race Screw (2)
591F	17925	203E Shuttle Race Screw (2) " Tension Regulating Screw
591F 15098	17925 17925 18229	203E Shuttle Race Screw (2) " Tension Regulating Screw " " Spring
591F 15098 249703	17925 17925 18229	203E Shuttle Race Screw (2) " Tension Regulating Screw " " Spring Starting Lever
591F 15098 249703 717 <u>AL</u>	17925 17925 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "" Nut "Bracket
591F 15098 249703 717AL 1520J	17925 17925 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever " "Adjusting Screw " " Nut
591F 15098 249703 717AL 1520J 249704	17925 17925 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "" Nut "Bracket
591F 15098 249703 717AL 1520J 249704 8582	17925 17925 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "UT Nut "Bracket "UT Dowel Pin (2)
591F 15098 249703 717AL 1520J 249704 8582 123E	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "" Nut "Bracket "" "Dowel Pin (2) "" "Screw
591F 15098 249703 717AL 1520J 249704 8582 123E 23511	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw ""Nut "Bracket "Dowel Pin (2) ""Corew "Rod
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "H" Nut "Bracket "Dowel Pin (2) "Screw "Rod ""Hinge Screw
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C 262031	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Bracket "Bracket "Dowel Pin (2) "Screw "Rod "Hinge Screw "Safety
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C 262031 564C	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18228 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Bracket "Bracket "Dowel Pin (2) "Bracket "Dowel Pin (2) "Rod "Screw "Safety "Screw Center
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C 262031 564C	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18228 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "UT Nut "Dowel Pin (2) "Ender "Constant Screw "Screw "Screw "Screw "Screw "Screw Center "Screw Center "Screw Center "Screw Center
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C 262031 564C 58384	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Adjusting Screw "Dowel Pin (2) ""Dowel Pin (2) ""Screw "Rod ""Screw "Screw "Safety "Screw Center ""Screw Center """Screw Center """Sofe Content States """States Screw Center """"Screw Center """"Screw Center """"Screw Center """"Sofe Content States St
591F 15098 249703 717AL 1520J 249704 8582 23511 61C 262031 564C 58384 1508R	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Bracket "Bracket "Dowel Pin (2) "Bracket "Dowel Pin (2) "Screw "Screw "Screw "Starting Lever Screw Center Nut
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C 262031 564C 58384 1508R 222616	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Bracket "Dowel Pin (2) "Bracket "Dowel Pin (2) "Bracket "Dowel Pin (2) "Bracket "Screw "Screw "Screw "Screw "Screw "Screw "Starting Lever Screw Center Nut "Spring
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C 262031 564C 58384 1508R 222616 39675	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Adjusting Screw "Unit Strew "Unit Screw "Dowel Pin (2) "Unit Screw "Dowel Pin (2) "Unit Screw "Screw "Screw "Screw "Starting Lever Screw Center "Unit Spring "Unit Spring "Unit Screw Starting Lever Screw Center Nut "Spring "Unit Spring "Unit Screw "Screw Screw Center Nut "Spring "Unit Spring "Unit Spring "Unit Screw "Starting Lever Screw Center Nut "Spring "Unit Spring "Unit Spring "Unit Screw "Starting Lever Screw Center Nut "Spring "Unit Spring "Unit Spring "Unit Spring "Unit Spring "Unit Spring "Unit Spring "Unit Spring "Unit Spring "Unit Spring "Unit Spring
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C 262031 564C 58384 1508R 222616 39675 191C	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Adjusting Screw "Adjusting Screw "Dowel Pin (2) "Dowel Pin (2) "Dowel Pin (2) "Screw "Screw "Screw "Screw "Screw "Screw "Screw "Screw "Starting Lever Screw Center "Spring """"Spring """""Collar with two 191C """"Set Screw
591F 15098 249703 717AL 1520J 249704 8582 23511 61C 262031 564C 58384 1508R 222616 39675 191C 202005	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Bracket ""Dowel Pin (2) ""Dowel Pin (2) ""Screw "Dowel Pin (2) ""Screw "Screw "Screw "Screw "Starting Lever Screw Center ""Sof4C with 1508R (2) Starting Lever Screw Center Nut "Spring ""Collar with two 191C ""Starting Lever Screw "Starting Lever Screw ""Starting Lever Screw ""Starting Lever Screw Center Nut "Starting Lever Screw Center Nut "Starting Lever Screw Center Nut "Starting Lever Screw Center Nut "Spring """Starting Lever Screw Center Nut ""Starting Lever Screw Center Nut ""Starting Lever Screw """Starting Lever Screw
591F 15098 249703 717AL 1520J 249704 8582 123E 23511 61C 262031 564C 58384 1508R 222616 39675 191C 202005 124AL	17925 17925 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229 18229	203E Shuttle Race Screw (2) "Tension Regulating Screw "Spring Starting Lever "Adjusting Screw "Adjusting Screw "Bracket "Dowel Pin (2) "Bracket "Dowel Pin (2) "Bracket "Dowel Pin (2) "Bracket "Dowel Pin (2) "Screw "Screw "Screw "Screw "Screw "Screw "Starting Lever Screw Center ""Spring """Soft Soft Screw "Set Screw "Set Screw """Set Screw """Set Screw """"Washer """Stop Screw

PARTS FOR MACHINE No. 71-141

No.	Plate	Name
249677	17922	Stitch Regulating Gear, 20 teeth
Note:	No.249	577° is furnished with machine unless another
		stitch regulating gear is specified on
		order
249679	17922	Stitch Regulating Gear, 24 teeth
249682	17922	Jo teeth
249725	17922	50 teem
249727	17922	Ho becchi
249744	17922	45 leelii
249923	17942	" " Disengaging Lever
350337C	17942	
40144	17043	Hinge Screw
40144	17942	Stitch Regulating Gear Disengaging Slide
40145	17942	
1505	17942	Bracket
158E	11942	Stitch Regulating Gear Disengaging Slide
95C	17942	Bracket Screw Stitch Regulating Gear Disengaging Slide
950	11942	
99C	17942	Operating Screw Stitch Regulating Gear Disengaging Slide
770	11746	Screw
262033	18266	Stitch Regulating Gear Guard
201721C	17922	" " Guide and Lock Nut
249739	17922	" " Pin
249912	17922	" " Spring
249705	18229	Stop Cam with two 202330
249706	18229	" " Gear
249707	18229	" " Guard
164D	18229	" " Screw (2)
249708	18229	" " " Stud
200522C	18229	" " Set Screw
249741	18229	" " Interlocking Rod
249709	18229	" " Guide with 1070C
249950		" " 249709 with
		1959
1070C	18229	Stop Cam Interlocking Rod Guide Set Screw
39988	18229	n n n n Washer
		(nylon)
21651	18229	Stop Cam Interlocking Rod Spring
913C	18229	" " Regulating
		Thumb Screw
1638E	18229	Stop Cam Interlocking Rod Spring Regulating
		Thumb Screw Nut
202330	18229	Stop Cam Oil Packing (wick)
249742	18229	" " Spring
249943	18229	" " Cover
200083D	18229	" " Screw (3)
871C	18229	" " Stop Screw
249713	18229	" " " Block with 457AL
457AL	18229	w n n n n n Set
		Screw
249922	18267	Stop Lever
50416C	18267	" " Hinge Screw
2102	18269	Tension (side of Arm) Disc (2)

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No.	Plate	Name
1560C	18269	Tension (side of Arm) Regulating Thumb Nut
23519	18269	" " " Releaser with 200F
40033	18265	Marm with
		50128E
12538	18265	Tension (side of Arm) Releaser Arm Pin
50128E	18265	n un n n n Set
		Screw
40051	18265	Tension (side of Arm) Releaser Lever with 641C
40052	18265	Tension (side of Arm) Releaser Lever Lock
40052	10205	Pin
1352C	18265	Tension (side of Arm) Releaser Lever Lock
15520	10205	Pin Screw Bushing
40053	18265	Tension (side of Arm) Releaser Lever Lock
40033	10205	Pin Spring
2117C	18265	Tension (side of Arm) Releaser Lever Pin
641C	18265	n n n n n n n Set
0410	16205	Screw
249880	18265	Tension (side of Arm) Releaser Lever Shaft
40067	18265	
40001	10205	Bracket
966D	18265	Tension (side of Arm) Releaser Lever Shaft
700D	10205	Bracket Screw (3)
249843	18265	Tension (side of Arm) Releaser Lever Spring
1241E	18265	
ILTIE	10205	Screw Stud (2)
717AL	18265	Tension (side of Arm) Releaser Lever Stop
TIAL	10205	Screw
1520J	18265	Tension (side of Arm) Releaser Lever Stop
15205	10205	Screw Nut
1469C	18229	Tension (side of Arm) Releaser Lever Stop
11070	1022/	Screw Stud
200F	18269	Tension (side of Arm) Releaser Set Screw
23520	18269	" " " " Shaft
40034	18269	n n n n n n n Crank
679C	18269	17 17 11 11 17 19 19 19
0770	10207	Ball Screw Stud
1520J	18269	Tension (side of Arm) Releaser Shaft Crank
19200	1000/	Ball Screw Stud Nut
2269	18269	Tension (side of Arm) Releaser Shaft Crank
220)		Pin
1043C	18269	Tension (side of Arm) Screw Stud
350060C	18269	II II II II II Set Screw
46387	18269	" " " Spring '
32012	18270	" (top cover) Disc (2)
1560C	18270	" " Regulating Thumb Nut
249685	18270	" " Releaser
249689	18268	" (last side of
/ - • /		buttonhole)
69F	18268	Tension (top cover) Releaser (last side of
- / 1		buttonhole) Hinge Screw
1387C	18270	Tension (top cover) Releaser Guide Screw
		Stud
1521E	18270	Tension (top cover) Releaser Guide Screw
	-02.0	Stud Nut
249686	18270	Tension (top cover) Releaser Holder with
/		201F

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No.	Plate	Name
999F	18270	Tension (top cover) Releaser Holder Hinge
.,,,=		•Screw
249690	18268	Tension (top cover) Releaser Plate
350229E	18268	" " Screw
206482	18268	11 27 11 31 12 19
		Washer
249687	18268	Tension (top cover) Releaser Rod
40043	18268	" " Collar with
		209AL (2)
209A1	. 18268	Tension (top cover) Releaser Rod Collar Set
		Screw
249800	18268	Tension (top cover) Releaser Rod Spring
201F	18270	" " Set Screw
32572	18270	" " " Releasing Disc
39633	18270	" " " Lever
249688	18270	" " " Connection
974F	18270	
		Screw (back)
940F	18270	Tension (top cover) Releasing Lever
		Connection Screw (front)
90C	18270	Tension (top cover) Releasing Lever Hinge
		Screw
39635	18270	Tension (top cover) Releasing Pin
1388C	18270	" " Screw Stud
1664E	18270	n o n o n Nut
8238	18270	" " Spring
39636	18270	" " " Thread Eyelet (double)
217F	18270	" " Screw
40035	17916	Thread (lower) Cutting Blade
40036	17916	" " " Carrier with
		40038
40037	18265	Thread (lower) Cutting Blade Carrier Lever
32C	18265	11 11 1 1 11 11 11
		Hinge Screw
249534	18265	Thread (lower) Cutting Blade Carrier Lever
		Spring
1241E	18265	Thread (lower) Cutting Blade Carrier Lever
		Spring Screw Stud (2)
435AL	18265	Thread (lower) Cutting Blade Carrier Lever
16367	107/5	Stop Screw
1520J	18265	Thread (lower) Cutting Blade Carrier Lever
10020	1701/	Stop Screw Nut
40038	17916	Thread (lower) Cutting Blade Carrier Stud
39646	17916	" " Friction Plate
228F	17916	
2400	17016	Screw (2)
240D 249831	17916 18265	Thread (lower) Cutting Blade Screw (2)
	18265	Lover
1351C 1520J	18265	" " " Ball Screw " " " Nut
1520J 249871	18265	W " Extension
249871 350246C	18265	Extension
5502400	10205	11116 -
15215	19766	Screw
1521E	18265	Thread (lower) Cutting Lever Extension
1521E 249916	18265 18265	

Spring

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No.	Plate	Name			No.	Plate	Name
	18265	Thread (lower) Cutting Lever Extension			206F	18265	Thread (upper) Cutting Blade Connecting Rod
770E	10205	Spring Screw Stud			2001	10205	* Latch Lifting Lever Adjusting Plate Screw
249845	17916	Thread (lower) Pull-off Finger	ړ	4			(2)
106C	17916	" " " Guide Screw			250491	18265	Thread (upper) Cutting Blade Connecting Rod
	17916	" " Hinge Screw			250471	10205	Latch Lifting Lever Adjusting Plate Screw
-	18264	ninge beren					Washer
249719		(upper) Gramping Diade			1503070	10165	
249720	18264	outling Dillet			350287C	18265	Thread (upper) Cutting Blade Connecting Rod
249826	18263	U U U U Connecting Rod			105.41	107/5	Latch Lifting Lever Screw
350265C	18263				39541	18265	Thread (upper) Cutting Blade Connecting Rod
		Hinge Screw					Latch Lifting Lever Screw Washer
40123	18263	Thread (upper) Cutting Blade Connecting Rod			39862	18263	Thread (upper) Cutting Blade Connecting Rod
		Latch					Latch Spring
40124	18263	Thread (upper) Cutting Blade Connecting Rod	•	•	233D	18263	Thread (upper) Cutting Blade Connecting Rod
		Latch Block with 237X					Latch Spring Screw
40125	18263	Thread (upper) Cutting Blade Connecting Rod			23606	18263	Thread (upper) Cutting Blade Connecting Rod
		Latch Block Plate (adjustable)					Spring
217E	18263	Thread (upper) Cutting Blade Connecting Rod	*		249879	18263	Thread (upper) Cutting Blade Connecting Rod
		Latch Block Plate Screw					Spring Bracket
2273	18263	Thread (upper) Cutting Blade Connecting Rod			40047	18263	Thread (upper) Cutting Blade Connecting Rod
		Latch Block Position Pin					Spring Collar with 646F
237X	18263	Thread (upper) Cutting Blade Connecting Rod			646F	18263	Thread (upper) Cutting Blade Connecting Rod
		Latch Block Set Screw					Spring Collar Set Screw
40045	18263	Thread (upper) Cutting Blade Connecting Rod			219F	18264	Thread (upper) Cutting Blade Screw
		Latch Block Washer (rawhide)			249827	18264	I I I I Shaft
Note:	Three 4	10045 used on Machines for buttonholes from			249828	18264	" " " Crank
		1/2 to 1 inch			/+		with 906C
40126	18263	Thread (upper) Cutting Blade Connecting Rod			232105	18264	Thread (upper) Cutting Blade Shaft Crank
10120	10000	Latch Block complete, Nos. 217E, 40124					Pin
		and 40125			906C	18264	Thread (upper) Cutting Blade Shaft Crank
39861	18263	Thread (upper) Cutting Blade Connecting Rod			7000	10204	Set Screw
39801	10205	Latch Hinge Bracket			249873	18265	Thread (upper) Cutting Lock (lower section)
200/4	10162	Thread (upper) Cutting Blade Connecting Rod					" " " " (upper section)
39864	18263	Latch Hinge Bracket Plate			249874	18265	" " " Hinge Screw
	103/2				900	18265	" " " Screw
201291B	18263	Thread (upper) Cutting Blade Connecting Rod			203E	18265	00000
		Latch Hinge Bracket Plate Screw			249875	18265	Thread (upper) Cutting Lock complete, Nos.
201296D	18263	Thread (upper) Cutting Blade Connecting Rod	-	-			249873, 249874 and two 203E
		Latch Hinge Bracket Screw			249779	18263	Thread (upper) End Cutting Block with
7071	18263	Thread (upper) Cutting Blade Connecting Rod					175E (adjustable)
		Latch Hinge Bracket Screw Washer			175E	18263	Thread (upper) End Cutting Block Set Screw
201289C	18263	Thread (upper) Cutting Blade Connecting Rod	~	•	249780	17942	" " Lever
		Latch Hinge Screw			249781	17942	" " " Bracket
249691	18265	Thread (upper) Cutting Blade Connecting Rod			690E	17942	11 11 11 11 11 11 11
		Latch Lifting Arm					Screw
249989	18265	Thread (upper) Cutting Blade Connecting Rod			50416C	17942	Thread (upper) End Cutting Lever Hinge
		Latch Lifting Arm Spring					Screw
249878	18265	Thread (upper) Cutting Blade Connecting Rod			249882	17942	Thread (upper) End Cutting Lever Link
		Latch Lifting Arm Stud			201431C	17942	e e e e "Hinge
1521E	18265	Thread (upper) Cutting Blade Connecting Rod					Screw (2)
		Latch Lifting Arm Stud Nut]	249782	18266	Thread (upper) End Cutting Lever Operating
208495	18265	Thread (upper) Cutting Blade Connecting Rod					Cam (adjustable) with 249784
		Latch Lifting Arm Washer		1	249783	18266	Thread (upper) End Cutting Lever Operating
249930	18265	Thread (upper) Cutting Blade Connecting Rod			,		Cam Position Collar with 450AL and
		Latch Lifting Lever	۲۵	e -			453AL
249990	18265	Thread (upper) Cutting Blade Connecting Rod			450 41	18266	Thread (upper) End Cutting Lever Operating
		Latch Lifting Lever Adjusting Plate			IJVAL		Cam Position Collar Position Screw
			*	1 K			

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No.	Plate	Name
453AL	18266	Thread (upper) End Cutting Lever Operating
		Cam Position Collar Set Screw
249784	18266	Thread (upper) End Cutting Lever Operating
		Cam Position Pin
249785	18266	Thread (upper) End Cutting Lever Operating
		Cam Spring
249786	17942	Thread (upper) End Cutting Lever Operating
		Lever
50416C	17942	Thread (upper) End Cutting Lever Operating
		Lever Hinge Screw
262032	17942	Thread (upper) End Cutting Lever Spring
237X	17942	11 87 99 87 91 91
		Screw
24969Z	18269	Thread (upper) Guide
228D	18269	" " Screw (2)
23669	18269	" Guide (side of Arm) (lower)
1019C	18269	" " " " Set Screw
39711	18269	" Guiding Stud (side of Arm)
460AL	18269	" " Set Screw
39712	18270	" Retainer Holder with 462AL
1664E	18270	" " Nut
12400	18270	" " Sleeve
	18270	" " Spring
	18270	" " Stud
462AL		" " Set Screw
39714	18270	Thread Retainer complete, Nos. 1664E, 12400,
-,		12402, 39712 and 39713
23523	17924	Thread Take-up Crank
1036AL		" " Position Screw
1258AL		" " Set Screw
	17924	" " Lever
	17924	" " Hinge Pin
	17924	" " Link
249915	17924	" " Hinge Pin with
21//12	1.,21	222598
222598	17924	Thread Take-up Lever Link Hinge Pin Oil
222370	11721	Packing (wick)
435AL	17924	Thread Take-up Lever Link Hinge Pin Set
40 JAL	11761	Screw
4784	17924	Thread Take-up Lever Oil Pad
23525	17924	Thread Take-up Lever complete, Nos. 12166,
23923	11764	23524 and 23543
39652	18269	Thread Take-up Spring
39950	18269	" " Regulator with
02420	10207	350060C
4465	10760	Thread Take-up Spring Regulator Set Screw
446C	18269	Tureau Tave-nh oblink veknigtor per peren

ACCESSORIES

No.	Plate	Name
249698	18272	Gauge, for setting length of buttonhole, with 200137H and 249789
249889	18272	Gauge, for setting length of buttonhole, with 200137H and 249789, for use with Feed Wheel 249886
249789	18272	Gauge Chain and Ring
200137H	18272	" " Screw
23445	18268	Knife, 3/8 inch
23447	18268	" 1/2 inch
23450	18268	" 11/16 inch
23500	17925	Shuttle Bobbin (5)
249675	17922	Stitch Regulating Gear, 18 teeth
249679	17922	" " 24 teeth
249682	17922	" " 30 teeth
40035	17916	Thread (lower) Cutting Blade
249719	18264	" (upper) Clamping Blade
249720	18264	" " Cutting Blade
71 x 1		Needles, three each, sizes 14 and 16
23527	18234	Drip Pan with two wood screws 1/2 in., No. 5, R. H. B.
120346	18272	Oiler (copper plated) with 120347
120347	18272	" Spout, 8-1/2 in. long
259477	18272	Screw Driver, 5 in. long
11831	18272	" " (5 in. blade) (machine, large)
228426	18272	" " (Bobbin Case)
249746	18272	" " for Needle Bar Connecting Stud
		Set Screw
255513	18272	Tweezers
21654	18272	Wrench
23535	18272	Wrench
249820	18272	Wrench
249945	18272	Wrench
255540	18272	Wrench
255541	18272	Wrench

BOBBIN WINDER

249714	18271	Base with 27916 and two 2808
15072	18271	Bobbin Position Pin
27916	18271	Brake (leather)
28084	18271	" Rivet
249715	18271	Frame
50356D	18271	" Hinge Screw
1620J	18271	" " " Nut

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ACCESSORIES

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No.	Plate	Name
249716	18271	Frame Spring
27918	18271	Pulley
*27849	18271	Spindle
27538	18271	" 27849 with 15072, 27850 and 41828
*27850	18271	" Collar
41828	18271	" · " Pin
249938	18271	Stop Latch
35D	18271	" " Hinge Screw
10249	18271	" " Spring
203E	18271	" " Screw
7071	18271	Washer
262034	18271	Tension Bracket with 452AL
27921	18271	Tension Bracket complete, Nos. 1620J, 5989,
		10145, 27922, 249693 and 262034
2455	18271	Tension Disc
1562J	18271	" Regulating Thumb Nut
418D	18271	" Screw Stud
10141	18271	" Spring
10145	18271	" Thread Guide
5989	18271	Tension complete, Nos. 418D, 1562J, 10141 and
		two 2455
27922	18271	Thread Eyelet Rod
452AL	18271	" " Set Screw
249693	18271	" Leader
1620J		" Lock Nut
249939	18271	Bobbin Winder complete, Nos. 35D, 203E,
		1620J, 7071, 10249, 27538, 27918, 50356D,
		249714 to 249716 and 249938

DRIVING EQUIPMENT

228320	18261	Bed Frame Cushion (felt)
228330	18261	Clamp Lifting Chain, 46 in. long, with 39575
200550	10001	and 39576 (for right hand machine)
00000		
39571	18261	Clamp Lifting Chain Guide Pulley
236849	18261	" " " Bracket
1064D	18261	" " " Hinge
		Screw
236850	18261	Clamp Lifting Chain Guide Pulley Bracket
		complete, Nos. 1064D, 39571, 236849 and
		two wood screws 1-1/4 in., No. 12, R. H. B.
39575	18261	Clamp Lifting Chain Hook (large)
39576	18261	" " (small)
23551	18261	Screw Eye
250408	18261	Machine Rest (high) with 232982 and two wood
		screws 1 in., No. 12
232982	18261	Machine Rest Cushion (leather)
228347	18261	Starting Chain (lower), 10-1/2 in. long
228348	18261	" " (upper), 27 in. long
228333	18261	" " Cushion Spring
39575	18261	" Hook (large)
39576	18261	" " (small)

ACCESSORIES

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228349 18261 Starting Chain complete, Nos. 228333, 228347, -228348, two each 39575 and 39576 39571 18261 Starting Chain Guide Pulley (large) 228494 18261 """"" (small)
+228348, two each 39575 and 39576 39571 18261 Starting Chain Guide Pulley (large)
39571 18261 Starting Chain Guide Pulley (large)
236849 18261 " " " Bracket
1064D 18261 " " " Hinge Screw
236850 18261 Starting Chain Guide Pulley Bracket (large)
complete, Nos. 1064D, 39571, 236849 and
two wood screws 1-1/4 in. No. 12, R. H. B.
228495 18261 Starting Chain Guide Pulley Bracket (small)
complete, Nos. 1064D, 228494, 236849 and
two wood screws 1-1/4 in., No.12, R. H. B.
228500 18261 Table Extension with two wood screws
2-1/2 in., No.12
14372 18261 Treadle
51088R 18261 "Bolt
67425 18261 " Lock Washer
23250 18261 " " Washer
14373 18261 "Extension
50581R 18261 " " Screw
2718R 18261 " " Washer
17881 18261 '' Shaft
14374 18261 "Spring
14375 18261 '' Stand
14379 18261 Treadle complete, Nos. 2718R, 14372 to 14375,
17881, 50581R, two each 23250, 51088R
and 67425
228496 18261 Driving Equipment complete, for Motor
Drive (without use of belt idlers) for use
with Table 205295 and Stand No. 46998,
Nos. 228330, 228349, 228495, 228500,
250408 , two each 14379, 23551, three
236850 and four 228320

IDLER PULLEY

150481	18234	Idler	Pulley					
249991	18234	н		Brack	et wi	th 2003	63AL,	201007C
		an	d 35049	53C				
350453C	18234	Idler	Pulley	Brac	ket P	osition	Screw	
200363AL	18234	**	11	τι	Se	et Scre	w	
249992	18234		Pulley d 24999		ket co	mplete	e, Nos.	150496
150482	18234		Pulley					
150483	18234	31	н,		Ball	Bearin	19	
150484	18234		11		17	••	Cover	
150485	18234	11				11		Gasket
		(cc	ork)					
330R	18234	Idler	Pulley	Shaft	Ball	Bearin	ig Cove	r Screw
144D	18234		- u - É		Scre	w	•	
201007C	18234	**	11	19	Set S	crew		
150496	18234		Pulley					.144D,
		15	0 48 1 to	1504	85 an	i four	330R	

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MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

Spool Weight with 60914 " " Center Pin " Wire, for small spools

Thread Cone (wood) " " Holder

Name

No.	Plate	Name		
249993	18234	Bed Frame with two each 16555, 19398, four		
		each 84E, 24106, six 14010 and four wood	No.	Plate
		screws 1-1/4 in., No. 12	60913	17900
24106	18234	Bed Frame Cushion (felt)	60914	17900
84E	18234	" Screw	225377	17900
19226	18234	" Hinge Connection	27739	17900
19398	18234	19226 with	225390	17900
		211E and 19397		
19397	18234	Bed Frame Hinge Connection Cap		
211E	18234	n n n Screw		
16555	18234	" " Plate		
14010	18234	" " Rivet		
249722	18234	Splash Guard with 201655H		
39912	18234	" " Hinge		
200574E	18234	" " Screw	-	
201655H	18234	" " Locking Screw Wing Nut		
249723	18234	Bed Frame and Splash Guard complete, Nos. 249722, 249993, two 39912 and eight 200574E		

THREAD UNWINDER

FOR TWO SPOOLS

228692	17900	Spool Pin
201528H	17900	" " Nut
-228693	17900	" " Washer
225257	17900	" Rest (for two spools) with 201018C,
		two each 201528H, 228692 and 228693
150203	17900	Spool Rest Cushion (felt)
225388	17900	" " Rod
200383C	17900	" " Set Screw
201018C	17900	" " Set Screw
259658	17900	" Stand with 200383C
225391	17900	Thread Guide
201696H	17900	" " Lock Nut
225326	17900	" " Position Cup
225324	17900	" " Rod with 208AL and 225322
208AL	17900	" " Screw
225322	17900	" " Washer
225258	17900	Thread Unwinder (for two spools) complete,
		Nos. 201696H, 225257, 225324, 225326,
		225388, 259658, two each 150203, 225391
		and three wood screws 7/8 in., No. 12

SINGER Needles should be used in SINGER Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked "FOR SINGER MACHINES" are NOT **SINGER** made needles. 2 27

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SINGER Needles should be used in SINGER Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO.**"

Needles in Containers marked "FOR SINGER MACHINES" are NOT **SINGER** made needles. 2

NUMERICAL LIST OF PARTS

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No.	Plate	Name
32C	18265	Thread (lower) Cutting Blade Carrier Lever
		Hinge Screw
35D	18271	Bobbin Winder Stop Latch Hinge Screw, for
		249939
41C	18265	Clamp Lifting Arm Connection Hinge Screw
52C	18267	" Carrier Connecting Rod Hinge Screw
54C	18268	Knife Bar Driving Lever (intermediate)
540	10200	Connecting Link Hinge Screw
59D	17942	Sewing Safety Lock Hinge Screw
61C	18229	Starting Lever Rod Hinge Screw
67D	18267	Clamp Carrier Slide Lever Regulator Screw
69F	18268	Tension (top cover) Releaser (last side of
091	10200	buttonhole) Hinge Screw
0.45	10224	Bed Frame Cushion Screw, for 249993
84E	18234	
90D	17942	Feed Hand Ratchet Lever Pawl Hinge Screw, for 249914
90C	18268	Knife Bar Disengaging Lever Hinge Screw
90C	18270	Tension (top cover) Releasing Lever Hinge
		Screw
90C	18265	Thread (upper) Cutting Lock Hinge Screw
95C	17942	Stitch Regulating Gear Disengaging Slide
		Operating Screw, for 249913
99C	17942	Stitch Regulating Gear Disengaging Slide
		Screw, for 249913
106 C	17916	Thread (lower) Pull-off Finger Guide Screw
123E	18229	Starting Lever Bracket Screw
124AL	18229	" " Stop Screw
129E	17922	Needle Bar Frame Driving Gear (inter-
		mediate) Bracket Screw
135D	18271	Bobbin Winder Tension Bracket Screw
144D	18234	Idler Pulley Shaft Screw, for 150496
144D	18268	Knife Bar Driving Lever (intermediate) Cap
		Screw
145F	17925	Shuttle Race Screw
157F	18265	Clamp Lifting Arm Connection Roller and
		Screw Stud Bracket Screw
157C	18268	Knife Holder Screw
158E	17942	Belt Shifter Shaft Bracket Extension Screw
158E	17942	Stitch Regulating Gear Disengaging Slide
		Bracket Screw, for 249913
160H	17942	Feed Hand Ratchet Lever Extension Handle
		Screw, for 249914
161D	18271	Bobbin Winder Base Screw
161D	18266	Feed Driving Gear (intermediate) Pinion
		Shaft Eccentric Bushing Position Plate
		Screw
164D	18229	Stop Cam Gear Guard Screw
168D	18268	Knife Bar Stop Retainer Plate Screw
175E	18266	" Disengaging Lever Catch Tripping
		Point Screw, for 249869

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NUMERICAL LIST OF PARTS

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NUMERICAL LIST OF PARTS	31
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No.	Plate	Name		No. Pla	te Name
175E	18263	Thread (upper) End Cutting Block Set Screw, for 249779		226J 182	
	18267	Feed Wheel Tripping Lever Stop Screw		228D 179	22 Barring Slide Operating Plate (stationary)
	18270	Arm Side Cover Screw			Screw
	18270	" Top Cover Screw		228F 179	
	18219	Face Plate Screw (upper)			Screw
	18267	Feed Wheel Tripping Lever Spring Screw		228D 182	
1900	17924	Needle Bar Frame Pitman Adjusting Screw, for 23611		229D 182	65 Clamp Lifting Arm Connection Roller Cap Screw, for 1901
190D	18220	Oscillating Shaft Bushing (front) Oil Tube Plate Screw		229D 179	
191C	18268	Barring Point Screw	:	229D 182	
191D	17942	Belt Shifter Shaft Bracket Stop Screw		22,15 105	Roller Cap Screw, for 1959
	17885	Clamp Arm Bracket Screw		233D 182	
	18268	Knife Screw		2550 102	Rod Latch Spring Screw
191C	18229	Starting Lever Spring Collar Set Screw, for 39675		237X 179	
194C	17942	Clamp Lifting Arm Connection Lock Stop		237X 182	
		Plate Support Stud		237X 182	63 Thread (upper) Cutting Blade Connecting
196F	17885	Clamp Arm Hinge Block Pin Set Screw, for 39584		237X 179	Rod Latch Block Set Screw, for 40124 42 Thread (upper) End Cutting Lever Spring
199D	18263	Clamp Lifting Arm Screw			Screw
200F	18269	Tension (side of Arm) Releaser Set Screw, for 23519		240D 182	67 Clamp Carrier Regulator Stud Stop Screw, for 249623
201F	18270	Tension (top cover) Releaser Set Screw,		240D 179	
203E	18271	for 249686 Bobbin Winder Stop Latch Spring Screw,		330R 182	34 Idler Pulley Shaft Ball Bearing Cover Screw, for 150496
203C	18267	for 249939 Feed Wheel Tripping Lever Point Screw		337E 182	64 Clamp Check Clamping Section Screw, for 249629
	17925	Shuttle Race Plate Screw, for 249929		337B 182	· · · · · · · · · · ·
203E	18265	Thread (upper) Cutting Lock Screw, for 249875		399D 179	
206F	18265	Thread (upper) Cutting Blade Connecting		402D 178	
		Rod Latch Lifting Lever Adjusting	1	402D 178	•
		Plate Screw	,		
2075	17885	Clamp Arm Bracket Guide (right) Screw	8		
	18270	Barring Shaft Guard Screw	14 j - 14	404D 178	
	17900			418D 182	
208A1	_ 17900	Thread Unwinder Thread Guide Rod Screw, for 225324		435AL 182	
209A1	18268	Tension (top cover) Releaser Rod Collar	a in the	435AL 182	Stop Screw
2116	18234	Set Screw, for 40043 Bed Frame Hinge Connection Cap Screw,		435AL 179	24 Thread Take -up Lever Link Hinge Pin Set Screw
	18263	for 19398 Clamp Check Holder Hinge Cap Screw	ł	446C 179	
	18219	Face Plate Screw (lower)		446C 182	
	18270	Tension (top cover) Thread Eyelet Screw	4.	448AL 182	
	18263	Thread (upper) Cutting Blade Connecting Rod		448AL 182	
		Latch Block Plate Screw, for 40126			Point Collar Set Screw, for 249869
219F	17885	Clamp Arm Bracket Guide (left) Screw		448AL 182	20 Oscillating Rock Shaft Hinge Pin Set Screw
219F	18264	Thread (upper) Cutting Blade Screw, for 249629 and 249758	ţ.	450AL 182	Cam Position Collar Position Screw, for
220D	18267	Feed Wheel Tripping Point Screw, for 249638 and 249886	- · ·	452AL 179	
223D	17922	Barring Slide Operating Plate (adjustable)			Screw, for 249611
	101/7	Screw	1	452AL 182	
223D	18267	Clamp Carrier Slide Lever Regulator Cap	a =		for 262034
		Screw	ľ		

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No.	Plate	Name
453AL	18220	Intermittent Feed Wheel Driving Bevel
		Pinion Set Screw, for 249645
453AL	. 18266	Thread (upper) End Cutting Lever Operating
		Cam Position Collar Set Screw, for 249783
454AL	18220	Pulley (tight) Set Screw, for 249702
457E	18266	Feed Driving Gear (intermediate) Set Screw, for 249965
457AL	18229	Stop Cam Spring Stop Screw Block Set Screw, for 249713
460AL	18266	Feed Hand Ratchet Wheel Set Screw, for 39924
	18269	Thread Guiding Stud Set Screw
	18220	Shuttle Driver Set Screw, for 23505
	18270	Thread Retainer Stud Set Screw, for 39712
	18229	Starting Lever Screw Center, for 58384
591F	17925	Shuttle Tension Regulating Screw, for 249921
592E	17925	Bobbin Case Latch Stop Screw, for 249921
625F	17885	Clamp Arm Adjusting Screw
641C	18265	Tension (side of Arm) Releaser Lever Set Screw, for 40051
646F	18267	Feed Wheel Tripping Lever Screw Stud, for 249913
646F	18263	Thread (upper) Cutting Blade Connecting
(())	10000	Rod Spring Collar Set Screw, for 40047
662D	17925	Shuttle Race Cap Screw, for 249929
673F	17924	Needle Bar Frame Screw Center
679C	18269	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud
690D	18265	Clamp Lifting Arm Connection Lock Trip
(005	17043	Lever Pinch Screw, for 249760
690E	17942	Thread (upper) End Cutting Lever Bracket Screw
704E	17922	Barring Slide Stop Attaching Screw
704C	18265	Clamp Lifting Arm Connection Screw, for 249866
717 AL		Starting Lever Adjusting Screw
717AL	18265	Tension (side of Arm) Releaser Lever Stop Screw
748E	18219	Arm Screw (back)
756E	18266	Belt Shifter Trip Point Screw, for 249869
756D	17916	Clamp Carrier Guide (left) Screw (long), for 39605
766D	17942	Sewing Safety Lock Pitman Hinge Screw (front)
794E	17924	Needle Bar Connecting Link Adjusting Screw, for 23476
805C	18268	Knife Bar Driving Lever Spring Screw
858AL		Needle Bar Crank Set Screw, for 23477
	18219	Arm Screw (front)
	18229	Stop Cam Spring Stop Screw
	18220	Crank Connecting Rod Cap Screw, for 24028
	17922	Barring Slide Stop Screw (adjustable)
904F	17924	Needle Set Screw, for 39857
	18264	Thread (upper) Cutting Blade Shaft Crank Set
		Screw, for 249828

NUMERICAL LIST OF PARTS

No.	Plate	Name
907E	17925	Shuttle Race Back Spring Screw, for 249929
908C	18220	Grank Connecting Rod Hinge Screw
913C	18229	Stop Cam Interlocking Rod Spring Regulating
,	100-1	Thumb Screw
914F	17916	Clamp Carrier Slide Guide Screw
914F	17942	Sewing Safety Lock Pitman Screw, for 249949
934X	17916	Clamp Carrier Stay Plate Screw, for 249751
940F	17942	" Lifting Arm Connection Lock Hinge
		Screw
940F	18270	Tension (top cover) Releasing Lever
		Connection Screw (front)
966D	18265	Tension (side of Arm) Releaser Lever Shaft
		Bracket Screw
974F	18270	Tension (top cover) Releasing Lever
		Connection Screw (back)
996E	18265	Thread (lower) Cutting Lever Extension
		Spring Screw Stud
999F	18270	Tension (top cover) Releaser Holder Hinge
		Screw
1019C	18269	Thread Guide (side of Arm) (lower) Set
		Screw
1021E	17924	Needle Bar Connecting Link Cap Screw
1034F	18270	Intermittent Feed Wheel Driving Roller
		Oiling Felt Holder Screw
1035C	18220	Oscillating Shaft Crank Slide Block Screw
		Stud, for 24050
1036AL	18220	Thread Take-up Crank Position Screw, for
		23477
1038C	17924	Needle Bar Frame Regulator Adjusting
		Screw
1042C	17924	Needle Bar Frame Pitman Hinge Screw
1043C	18269	Tension (side of Arm) Screw Stud
1064D	18261	Clamp Lifting Chain Guide Pulley Hinge
		Screw, for 236850
1064D	18261	Starting Chain Guide Pulley Hinge Screw,
1065AL	10770	for 228495 and 236850 Needle Bar Crank Position Screw, for 23477
	18220	Arm Shaft Screw
1069D 1070C	18229	Stop Cam Interlocking Rod Guide Set Screw,
10/00	10227	for 249709
1149AL	17922	Needle Bar Frame Driving Gear (inter-
111/212	1.,	mediate) Stud Set Screw, for 249669
1230F	17916	Clamp Carrier Guide (right) Screw
1231F	17885	" " Plate Screw (back)
1232C	18267	" Regulator Hinge Screw
1234C	18267	" " Slide Regulating Stud
1235F	18219	Bed Oil Guard Screw
1235F		Clamp Plate Screw
1239D	18268	Knife Bar Connecting Link Hinge Cap Screw
1240C	18268	n n n n n Screw
1241E	18268	" " Disengaging Lever Catch Spring
-		Screw Stud
1241E	18265	Tension (side of Arm) Releaser Lever Spring
		Screw Stud
1241E	18265	Thread (lower) Cutting Blade Carrier Lever
		Spring Screw Stud

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34		NUMERICAL LIST OF PARTS
No.	Plate	Name
1242E	18268	Knife Bar Disengaging Lever Screw Stud, for 249656
1242E	18268	Knife Bar Disengaging Lever Spring Screw, for 249658
1243C	17924	Knife Holder Guide Stud
1253C	18220	Oscillating Shaft Crank Set Screw, for 39658
1256D	17916	Clamp Carrier Slide Screw
1258AL	18220	Thread Take-up Crank Set Screw, for 23477
1294C	17885	Clamp Spring Bushing Position Stud
1296AL	18263	" Check Screw
1296AL	18263	" " Stop Screw
1319F	18268	Knife Bar Connecting Stud Clamping Screw, for 23462
1330C	18268	Barring Lever Spring Screw Stud
1341C	17924	Needle Bar Connecting Stud Set Screw, for 39601
1345D	17916	Clamp Carrier Guide (left) Screw (short), for 39605
1350C	17916	Thread (lower) Pull-off Finger Hinge Screw
1351C	18265	" " Cutting Lever Ball Screw
1352C	18265	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
1387C	18270	Tension (top cover) Releaser Guide Screw Stud
1388C	18270	Tension (top cover) Screw Stud
1396E	17922	Intermittent Feed Wheel Driving Bevel Gear Bracket Screw
1428C	18268	Knife Bar Driving Lever Screw Stud
1 44 9H	17942	Feed Hand Ratchet Lever Pawl Spring Screw, for 249914
1469C	18229	Tension (side of Arm) Releaser Lever Stop Screw Stud
1508R	18229	Starting Lever Screw Center Nut, for 58384
1517J	17924	Needle Bar Frame Screw Center Nut
1518J	18229	Starting Lever Stop Screw Nut
1520J	18267	Clamp Carrier Regulator Roller and Screw Stud Nut, for 1960
1520J	18267	Clamp Carrier Slide Lever Roller and Screw Stud Nut, for 1960
1520J	18265	Clamp Lifting Arm Connection Hinge Screw Nut
1520J	18229	Starting Lever Adjusting Screw Nut
1520J	18265	Tension (side of Arm) Releaser Lever Stop Screw Nut
1520J	18269	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud Nut

Thread (lower) Cutting Blade Carrier Lever

Thread (lower) Cutting Lever Ball Screw Nut

Tension (top cover) Releaser Guide Screw

Thread (lower) Cutting Lever Extension

Stop Screw Nut

Hinge Screw Nut 1521E 18265 Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud Nut

Stud Nut

1520J 18265

1520J 18265

1521E 18270

1521E 18265

NUMERICAL LIST OF PARTS

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No.	Plate	Name
1547X	17885	Clamp Arm Adjusting Screw Nut
1547X	18268	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1547X	18268	Knife Holder Screw Nut
1547X	17924	Needle Bar Frame Pitman Hinge Screw Nut
1550J	17885	Clamp Spring Bushing Position Stud Nut
1560C	18269	Tension (side of Arm) Regulating Thumb Nut
1560C	18270	" (top cover) Regulating Thumb Nut
1562J	18271	Bobbin Winder Tension Regulating Thumb Nut, for 5989
1607E	17922	Barring Slide Operating Plate Adjusting
		Screw Nut
1608C	17924	Knife Holder Guide Stud Nut
1619E	18220	Crank Connecting Rod Hinge Screw Nut
1620J	18271	Bobbin Winder Frame Hinge Screw Nut, for 249939
1620J	18271	Bobbin Winder Thread Leader Lock Nut, for 27921
1620E	18267	Feed Wheel Tripping Lever Hinge Screw Nut
1636E	18220	Oscillating Shaft Crank Slide Block Screw Stud Nut, for 39658
1638E	18229	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
1651J	17924	Needle Bar Frame Connection Hinge Screw Lock Nut
1658C	18267	Clamp Carrier Slide Regulating Stud Thumb Nut
1659C	17885	Clamp Pressure Regulating Thumb Nut
1664E	18270	Tension (top cover) Screw Stud Nut
1664E	18270	Thread Retainer Holder Nut, for 39714
1671C	18267	Clamp Carrier Regulator Stud Nut
1698C	17924	Needle Bar Frame Regulator Adjusting Screw Nut
1901	18265	Clamp Lifting Arm Connection Roller and Screw Stud with 229D and 12424
1959	18268	Knife Bar Driving Lever (intermediate)
1737	18208	Roller and Screw Stud with 229D and 12424, for 249950
1960	18267	Clamp Carrier Regulator Roller and Screw Stud with 1520J, for 249623
1960	18267	Clamp Carrier Slide Lever Roller and Screw Stud with 1520J, for 249625
1963	18268	Knife Bar Disengaging Lever Catch Roller and Stud, for 249657
2102	18269	Tension (side of Arm) Disc
2117C	18265	" " " Releaser Lever Pin
2269	17942	Belt Shifter Shaft Guide Collar Position Pin
2269	18220	Shuttle Driver Pin
2269	18269	Tension (side of Arm) Releaser Shaft Crank
		Pin
2273	18263	Thread (upper) Cutting Blade Connecting Rod Latch Block Position Pin
2455	18271	Bobbin Winder Tension Disc, for 5989
2523	17925	Shuttle Bobbin Case Position Finger Rivet, for 249921
2532	17925	Shuttle Bace Back Position Pith for 249929

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2532 17925 Shuttle Race Back Position Pin, for 249929

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36		NUMERICAL LIST OF PARTS					NUMERICAL LIST OF PARTS 37
			*	•	NT	Plate	N
No.	Plate	Name			No. 17881	18261	Name Treadle Shaft, for 14379
2533	17925	Shuttle Race Back Spring, for 249929			19226	18234	Bed Frame Hinge Connection, for 19398
2718R	18261	Treadle Extension Screw Washer, for 14379			19220	18234	" " " Cap, for 19398
2974	17925	Shuttle Bobbin Case Latch Lever Fulcrum			19398	18234	" " 19226 with 211E
		Pin, for 249919	i		19398	10234	1,110 min 1111
2975	17925	Shuttle Bobbin Case Latch Spring, for 249921				18220	and 19397, for 249993 Oscillating Shaft Crank Slide Block, for
3012	18266	Feed Hand Ratchet Wheel Pin	ļ		19448	10220	
4784	18220	Oscillating Rock Shaft Oil Pad, for 39654			21651	18229	24050 Ster Com Interlecting Red Spring
4784	17924	Thread Take-up Lever Oil Pad, for 23478			21654	18272	Stop Cam Interlocking Rod Spring Wrench
5989	18271	Bobbin Winder Tension complete, Nos. 418D,			23250	18261	Wrench Treadle Bolt Washer, for 14379
		1562J,10141 and two 2455,for 27921	ĺ		23379	17885	Clamp Arm Hinge Block
7070	17924	Needle Bar Frame Regulator Adjusting Screw			23380	17885	" " " Pin
		Sleeve			23384	18267	" Carrier Connecting Rod
7071	18271	Bobbin Winder Stop Latch Spring Screw	*	•	23389	17922	Intermittent Feed Wheel Driving Roller Cap
		Washer, for 249939			20009	11762	Screw Washer, for 351872
7071	17924	Needle Bar Frame Pitman Adjusting Screw			23390	18265	Clamp Lifting Arm Connection Screw
		Washer, for 23611			23370	10205	Washer, for 249866
7071	18263	Thread (upper) Cutting Blade Connecting	۲	•	23390	18268	Knife Screw Washer
		Rod Latch Hinge Bracket Screw Washer			23392	17916	Clamp Carrier Slide Guide (left)
7278	18267	Clamp Carrier Slide Lever Socket Joint			23393	17916	" " (right)
7326	17925	Shuttle Race Cap, for 249929			23395	18267	" " Lever Regulator
8238	18270	Tension (top cover) Spring			23396	18267	
8582	18219	Arm Dowel Pin			23397	18267	" " Regulating Stud
8582	18229	Starting Lever Bracket Dowel Pin					Bushing
10141	18271	Bobbin Winder Tension Spring, for 5989			23404	17885	Clamp Spring
10145	18271	" " Thread Guide, for			23421	18220	Oscillating Rock Shaft Hinge Pin Oil Hole
		27921					Plug (leather), for 23494
10249	18271	Bobbin Winder Stop Latch Spring, for 249939			23435	18267	Feed Wheel Tripping Lever Spring
11831	18272	Screw Driver (5 in. blade) (machine, large)			23445	18268	Knife, 3/8 inch
12166	17924	Thread Take-up Lever Hinge Pin, for 23525			23446	18268	" 7/16 inch
12400	18270	" Retainer Sleeve, for 39714			23447	18268	" 1/2 inch
12402	18270	" " Stud, for 39714			23448	18268	" 9/16 inch
12424	18265	Clamp Lifting Arm Connection Roller Cap			23449	18268	" 5/8 inch
		Screw Washer, for 1901			23450	18268	" 11/16 inch
12424	18268	Knife Bar Driving Lever (intermediate)			23451	18268	" 3/4 inch
		Roller Cap Screw Washer, for 1959			23452	18268	" 13/16 inch
12424	18220	Oscillating Shaft Crank Slide Block Cap	*	*	23453	18268	" 7/8 inch
		Screw Washer, for 24050			23454	18268	" 15/16 inch
12538	18265	Tension (side of Arm) Releaser Arm Pin			23455	18268	" 1 inch
12546	17922	Intermittent Feed Wheel Position Pin, for			23460	18268	" Bar
		249946	***	•	23461	18268	" " Connecting Link
12546	17922	Needle Vibrating Gear Position Pin, for			23462	18268	" " Stud with 1319F
		249946			Z3466	18266	" " Disengaging Lever Catch Tripping
14010	18234	Bed Frame Hinge Plate Rivet, for 249993					Point, for 249869
	Nos	.14372 to 14375, for 14379			23471	18268	Knife Bar Driving Lever (intermediate)
14372	18261	Treadle					Connecting Link
14373	18261	" Extension			23476	17924	Needle Bar Connecting Link with 794E
14374	18261	" Spring			23477	18220	" " Crank with 858AL, 1036AL,
14375	18261	" Stand					1065AL and 1258AL
14379	18261	Treadle complete, Nos. 2718R, 14372 to			23478	17924	Needle Bar Frame with 4784
		14375, 17881, 50581R, two each 23250,	1		23494	18220	Oscillating Rock Shaft Hinge Pin with 23421,
		51088R and 67425, for 228496					for 39654
15072	18271	Bobbin Winder Bobbin Position Pin, for			23500	17925	Shuttle Bobbin, for 249918
		27538	۳.		23501	17925	" Case Position Finger, for
15098	17925	Shuttle Tension Spring, for 249921	1				249921
15140	17925	Bobbin Case Latch, for 249919			23503	17925	Shuttle Body, for 249918
16555	18234	Bed Frame Hinge Plate, for 249993					

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NUMERICAL LIST OF PARTS

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No.	Plate	Name			No.	Plate	Name
23505	18220	Shuttle Driver with 462AL		1	39541	17942	Sewing Safety Lock Pitman Screw Washer, for
23511	18229	Starting Lever Rod		{			- 249949
23519	18269	Tension (side of Arm) Releaser with 200F	-	í .••	39541	18265	Thread (upper) Cutting Blade Connecting Rod
23520	18269	" " Shaft]			Latch Lifting Lever Screw Washer
23523	17924	Thread Take-up Crank			39571	18261	Clamp Lifting Chain Guide Pulley, for 236850
23524	17924	" " Lever, for 23525		1	39571	18261	Starting Chain Guide Pulley (large), for
23525	17924	Thread Take-up Lever complete, Nos 12166,					236850
		23524 and 23543		İ	39575	18261	Clamp Lifting Chain Hook (large), for 228330
23527	18234	Drip Pan with two wood screws 1/2 in.,			39575	18261	Starting Chain Hook (large), for 228349
		No.5, R. H. B.		Ì	39576	18261	Clamp Lifting Chain Hook (small), for 228330
23535	18272	Wrench			39576	18261	Starting Chain Hook (small), for 228349
23543	17924	Thread Take-up Lever Link, for 23525			39583	18267	Clamp Carrier Regulator Stud Stop, for
23551	18261	Clamp Lifting Chain Screw Eye, for 228496	(rt	-			249623
23554	18265	Belt Shifter Shaft Bracket Spring		,	39584	17885	Clamp Arm Bracket with 196F
23573	17885	Clamp Plate Support			39591	17916	" Carrier Guide (left), for 39605
23574	17885	" Post			39601	17924	Needle Bar Connecting Stud with 1341C
23606	18263	Thread (upper) Cutting Blade Connecting Rod Spring		7	39605	17916	Clamp Carrier Slide with 1345D, 39591 and two 756D
23609	17924	Needle Bar Frame Pitman (regulator end),			39620	18270	Arm Side Cover
		for 23611			39633	18270	Tension (top cover) Releasing Lever
23610	17924	Needle Bar Frame Pitman (hinge screw end),			39635	18270	" " Pin
		for 23611			39636	18270	" " Thread Eyelet (double)
23611	17924	Needle Bar Frame Pitman (adjustable)			39645	17916	Clamp Carrier Guide (right)
		complete, Nos. 23609, 23610, two each			39646	17916	Thread (lower) Cutting Blade Friction Plate
		190C and 7071			39647	18263	Clamp Arm
23669	18269	Thread Guide (side of Arm) (lower)		•	39650	18263	" Check Holder, for use with 249629
23681	18268	Knife Bar Driving Lever Spring			39652	18269	Thread Take-up Spring
23693	17885	Clamp Spring Bushing			39653	18220	Oscillating Rock Shaft, for 39654
24028	18220	Crank Connecting Rod with 24085 and two 896E			39654	18220	Oscillating Rock Shaft complete, Nos. 4784, 23494 and 39653
24047	18220	Oscillating Shaft Bushing (front)			39655	18220	Oscillating Shaft
24050	18220	Oscillating Shaft Crank Slide Block complete,			39656	18220	" " Bushing (back)
		Nos. 226J, 1035C, 12424 and 19448, for			39657	18220	" " Crank, for 39658
		39658			39658	18220	Oscillating Shaft Crank complete, Nos. 1636E, 24050, 39657 and two 1253C
*24081		Arm Shaft Bushing (front), for 249601		1	39675	18229	Starting Lever Spring Collar with two 191C
*24085		Crank Connecting Rod Cap, for 24028	-		39711	18269	Thread Guiding Stud (side of Arm)
24106	18234	Bed Frame Cushion (felt), for 249993			39712	18270	" Retainer Holder with 462AL, for
27538	18271	Bobbin Winder Spindle 27849 with 15072,			-,		39714
		27850 and 41828, for 249939			39713	18270	Thread Retainer Spring, for 39714
27739	17900	Thread Unwinder Thread Cone (wood)	-1		39714	18270	Thread Retainer complete, Nos. 1664E, 12400,
*27849	18271	Bobbin Winder Spindle, for 27538					12402, 39712 and 39713
*27850	18271	" " Collar, for 27538			39715	18263	Clamp Check Holder Stop Screw Washer
27916	18271	" " Brake (leather), for 249714		•	39857	17924	Needle Bar with 904F
27918	18271	" " Pulley, for 249939			39861	18263	Thread (upper) Cutting Blade Connecting Rod
27921	18271	Bobbin Winder Tension Bracket complete,					Latch Hinge Bracket
		Nos. 1620J, 5989, 10145, 27922, 249693 and 262034			39862	18263	Thread (upper) Cutting Blade Connecting Rod Latch Spring
27922	18271	Bobbin Winder Thread Eyelet Rod, for 27921			39864	18263	Thread (upper) Cutting Blade Connecting Rod
28084	18271	" Brake Rivet, for 249714					Latch Hinge Bracket Plate
32012	18270	Tension (top cover) Disc			39882	17942	Belt Shifter Stop Washer (rawhide)
32572	18270	" " Releasing Disc			39912	18234	Splash Guard Hinge, for 249723
39504	17924	Needle Bar Frame Regulator Adjusting Screw			39924	18266	Feed Hand Ratchet Wheel with 460AL
39532	18267	Washer Clamp Carrier Regulator Stud Sleeve	-	-	39950	18269	Thread Take-up Spring Regulator with 350060C
39541	17885	" Arm Bracket Screw Washer			39969	17925	Shuttle Race Back, for 249929
39541	18265	" Lifting Arm Connection Roller and					
		Screw Stud Bracket Screw Washer	-				

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NUMERICAL LIST OF PARTS

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40		NOMERICAL LIST OF FAR13					HOMERICAE LIST OF PARTS 41
No	Plate	Nama	-	-	No.	Plate	Name
No. 39988	18229	Name Stop Cam Interlocking Rod Guide Washer			41828	18271	Bobbin Winder Spindle Collar Pin, for 27538
37700	10269	(nylon)			46387	18269	Tension (side of Arm) Spring
40003	17885	Clamp Arm Bracket Guide (left)	~*		50128E		" " " Releaser Arm Set
40004	17885	" " " (right)			501202	10205	Screw, for 40033
40004	18267	" Carrier Block with 40007 and four			50138F	18264	Clamp Check Section and Cutting Plate Screw,
	10201	404D			501501	10204	for 249626 and 249755
40007	18267	Clamp Carrier Block Plate, for 40006			50356D	18271	Bobbin Winder Frame Hinge Screw, for 249939
40016	18265	" Lifting Arm Connection Roller and			50416C		Knife Bar Disengaging Lever Catch Hinge
		Screw Stud Bracket				••	Screw
40020	17885	Clamp Plate			50416C	18267	Stop Lever Hinge Screw, for 249913
40025	18266	Feed Driving Gear Position Pin			50416C	17942	Thread (upper) End Cutting Lever Hinge
40025	18220	Intermittent Feed Wheel Driving Bevel					Screw
		Pinion Position Pin			50416C	17942	Thread (upper) End Cutting Lever Operating
40025	18220	Pulley (tight) Pin	<i>م</i> '	•			Lever Hinge Screw
40033	18265	Tension (side of Arm) Releaser Arm with			50581R	18261	Treadle Extension Screw, for 14379
		50128E			50615D	18268	Knife Bar Stop Retainer Plate Screw
40034	18269	Tension (side of Arm) Releaser Shaft Crank		-	51047E	17942	Belt Shifter Shaft Bracket Extension Pinch
40035	17916	Thread (lower) Cutting Blade					Screw, for 249858
40036	17916	" " " Carrier with			51088R		Treadle Bolt, for 14379
		40038			58384	18229	Starting Lever Screw Center 564C with
40037	18265	Thread (lower) Cutting Blade Carrier Lever					1508R
40038	17916	i i i Stud,			60913	17900	Thread Unwinder Spool Weight with 60914
		for 40036			60914	17900	Q-1111- 1 1,
40043	18268	Tension (top cover) Releaser Rod Collar			(54)5	107/1	for 60913 The black Weather for 14370
		with 209AL			67425	18261	Treadle Bolt Lock Washer, for 14379
40045	18263	Thread (upper) Cutting Blade Connecting Rod			120346 120347	18272 18272	Oiler (copper plated) with 120347 " Spout, 8-1/2 in. long, for 120346
40047	18263	Latch Block Washer (rawhide) Thread (upper) Cutting Blade Connecting Rod			150203	17900	Thread Unwinder Spool Rest Cushion (felt),
40047	16203	Spring Collar with 646F			190203	11700	for 225258
40051	18265	Tension (side of Arm) Releaser Lever with				Nos	150481 to 150485, for 150496
40001	10205	641C			150481	18234	Idler Pulley
40052	18265	Tension (side of Arm) Releaser Lever Lock			150482	18234	" " Shaft
10055	10203	Pin			150483	18234	" " Ball Bearing
40053	18265	Tension (side of Arm) Releaser Lever Lock			150484	18234	u u u u u Cover
		Pin Spring			150485	18234	N 11 II II II II
40067	18265	Tension (side of Arm) Releaser Lever Shaft					Gasket (cork)
		Bracket	"	*	150496	18234	Idler Pulley and Shaft complete, Nos. 144D,
40123	18263	Thread (upper) Cutting Blade Connecting					150481 to 150485 and four 330R, for 249992
		Rod Latch			200068H	17922	Needle Bar Frame Driving Gear Screw
40124	18263	Thread (upper) Cutting Blade Connecting	<i>i</i>	-	200083D		Stop Cam Spring Cover Screw
		Rod Latch Block with 237X, for 40126			200137H	18272	Gauge Chain and Ring Screw, for 249698 and
40125	18263	Thread (upper) Cutting Blade Connecting					249889
		Rod Latch Block Plate (adjustable), for			200363AL		Idler Pulley Bracket Set Screw, for 249991
		40126			200383C	17900	Thread Unwinder Spool Rest Rod Set Screw,
40126	18263	Thread (upper) Cutting Blade Connecting			2005120	10370	for 259658 Stor Come Stud Set Seren
		Rod Latch Block complete, Nos. 217E,			200522C 200574E	18234	Stop Cam Gear Stud Set Screw Splash Guard Hinge Screw, for 249723
40140	18266	40124 and 40125 Feed Wheel Shaft			200514E		Pulley (loose) Grease Retaining Screw, for
40140	18266	" Driving Gear (intermediate) (large),			200304D	10220	249890
40141	10200	for stud			201007C	18234	Idler Pulley Shaft Set Screw, for 249991
40142	17942	Feed Driving Gear (intermediate) Bracket			201018C		Thread Unwinder Spool Rest Set Screw, for
10146	11726	Position Lever, for 249913					225257
40144	17942	Stitch Regulating Gear Disengaging Slide,			201289C	18263	Thread (upper) Cutting Blade Connecting Rod
		for 249913	-	*			Latch Hinge Screw
40145	17942	Stitch Regulating Gear Disengaging Slide			201291B	18263	Thread (upper) Cutting Blade Connecting Rod
		Bracket, for 249913			,		Latch Hinge Bracket Plate Screw
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No.	Plate	Name			No.	Plate	Name
201295E	17942	Clamp Lifting Arm Connection Lock Spring Screw Stud			228330	18261	Clamp Lifting Chain, 46 in. long, with 39575 -and 39576 (for right hand machine), for
201296D	18263	Thread (upper) Cutting Blade Connecting Rod	~	•			228496
		Latch Hinge Bracket Screw			228333	18261	Starting Chain Cushion Spring, for 228349
201431C	17942	Thread (upper) End Cutting Lever Link Hinge Screw			228347	18261	" " (lower), 10-1/2 in. long, for 228349
201510E	18268	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut			228348	18261	Starting Chain (upper), 27 in. long, for 228349
201528H	17900	Thread Unwinder Spool Pin Nut, for 225257			228349	18261	Starting Chain complete, Nos. 228333, 228347,
201655H	18234	Splash Guard Locking Screw Wing Nut, for 249722					228348, two each 39575 and 39576, for 228496
201668E	18266	Feed Wheel Clamping Nut			228476	18272	Screw Driver (Bobbin Case)
201696H	17900	Thread Unwinder Thread Guide Lock Nut, for 225258	•	•	228494	18261	Starting Chain Guide Pulley (small), for 228495
201713C	17922	Barring Shaft Adjusting Lock Nut			228495	18261	Starting Chain Guide Pulley Bracket (small)
201715C	17922	Needle Bar Frame Driving Gear (inter- mediate) Clamping Nut					complete, Nos. 1064D, 228494, 236849 and two wood screws 1-1/4 in., No. 12 R.H.B.,
201721C	17922	Stitch Regulating Gear Guide and Lock Nut,	~	•			for 228496
		for 249913			228496	18261	Driving Equipment complete, for Motor
	18268	Knife Bar Driving Lever Screw Stud Nut					Drive (without use of belt idlers) for use
201891	17922	Intermittent Feed Wheel Driving Roller, for 351872					with Table 205295 and Stand No. 46998, Nos. 228330, 228349, 228495, 228500,
202005	18229	Starting Lever Spring Washer					250408, two each 14379, 23551, three 236850
202260	18220	Arm Shaft Bushing Oil Packing (wick)			120500	10261	and four 228320
202330	18229	Stop Cam Oil Packing (wick), for 249705			228500	18261	Table Extension with two wood screws
202423	18220	Crank Connecting Rod Hinge Screw Oiling Wick			228692	17900	2-1/2 in., No. 12, for 228496 Thread Unwinder Spool Pin, for 225257
205634	18268	Knife Bar Driving Lever (intermediate)			228693	17900	" " " Washer, for 225257
204402	18266	Hinge Screw Stud Washer			232065	17942	Clamp Lifting Arm Connection Lock Spring
206482 206482	18268	Barring Plate Screw Washer Tension (top cover) Releaser Plate Screw			232105	18264	Thread (upper) Cutting Blade Shaft Crank
		Washer				18266	Pin, for 249629 and 249758 Feed Driving Gear (intermediate) Swing
208495	18265	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Washer			232131		Bracket Screw Washer
222598	17924	Thread Take-up Lever Link Hinge Pin Oil Packing (wick), for 249915			232382	17942	Feed Hand Ratchet Lever Pawl Spring Pin, for 249907
222616 225257	18229 17900	Starting Lever Spring Thread Unwinder Spool Rest (for two spools)	•	•	232719	18266	Feed Driving Gear (intermediate) Position Pin
		with 201018C, two each 201528H, 228692			232982	18261	Machine Rest Cushion (leather), for 250408
		and 228693, for 225258		-	235356	17922	Needle Bar Frame Driving Gear (inter-
225258	17900	Thread Unwinder (for two spools) complete, Nos. 201696H, 225257, 225324, 225326,	÷	-	236849	18261	mediate) Pin, for 249671 Clamp Lifting Chain Guide Pulley Bracket,
		225388, 259658, two each 150203, 225391			236849	18261	for 236850 Starting Chain Guide Pulley Bracket.for
225322	17900	and three wood screws 7/8 in.,No.12 Thread Unwinder Thread Guide Rod Washer,					228495 and 236850
		for 225324			236850	18261	Clamp Lifting Chain Guide Pulley Bracket
225324	17900	Thread Unwinder Thread Guide Rod with 208AL and 225322, for 225258					complete, Nos. 1064D, 39571, 236849 and two wood screws 1-1/4 in., No. 12, R. H. B.,
225326	17900	Thread Unwinder Thread Guide Position Cup, for 225258			236850	18261	for 228496 Starting Chain Guide Pulley Bracket (large)
225377	17900	Thread Unwinder Spool Wire, for small spools					complete, Nos. 1064D, 39571, 236849 and two wood screws 1-1/4 in., No. 12, R. H. B.,
225388	17900	Thread Unwinder Spool Rest Rod, for 225258					for 228496
225390 225391	17900 17900	" " Thread Cone Holder " " Guide, for 225258	*	*	238089	18268	Knife Bar Disengaging Lever Catch Bracket Position Pin, for 249658
228320	18261	Bed Frame Cushion (felt), for 228496			241206	18220	Arm Oil Cup

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No.	Plate	Name	• •	No.	Plate	Name
249534	18265	Thread (lower) Cutting Blade Carrier Lever		249659	18268	Knife Bar Disengaging Lever Catch Spring
-		Spring		249660	18268	H II II Spring
249544	18268	Knife Bar Stop	- +	249661	18268	" " Driving Lever
249545	18268	" " Retainer Plate		249662	18268	n n n n (intermediate)
249546	17925	Shuttle Bobbin Case Position Plate, for		249666	17924	Needle Bar Frame Connection
		249929		249667	17922	" " Driving Gear
249588	18263	Clamp Lifting Arm		249668	17924	" " Regulator Hinge Stud
*249601		Arm with 24081		249669	17922	" " Driving Gear (inter-
249602	18220	" Shaft				mediate) Bracket with 1149AL
249604	18270	" Top Cover (left)		249670	17922	Needle Bar Frame Driving Gear (inter-
249605	18270	" " (right)				mediate) Stud
249606	18268	Barring Lever		249671	17922	Needle Bar Frame Driving Gear (inter-
249607	18268	" " Spring				mediate) (large) with 235356
249608	18266	" Plate (1st bar)	• •	249672	17922	Needle Bar Frame Driving Gear (inter-
249610	18268	" Point				mediate) (small)
249611	17922	" Shaft with 452AL		249673	17924	Needle Bar Frame Regulator
249612	18270	" Guard	·· •	*249674	17922	Vibrating Gear with two 350249E,
249613	17922	" Slide " " Operating Plate (stationary)				for 249946
249614	17922	operating Frate (Stationary)		249675	17922	Stitch Regulating Gear, 18 teeth
249615	17922	" " Rod " " " Stud		249677	17922	" " 20 teeth " " 24 teeth
249616 249619	18268 17922			249679	17922	" " 30 teeth
*249620	17922	" " Stop Bed		249682 249685	17922 18270	
249622	18220	Arm Shaft Flanged Bushing (back)		249685	18270	Tension (top cover) Releaser
249623	18267	Clamp Carrier Regulator with 240D, 1960		249080	102/0	201F
247025	10207	and 39583		249687	18268	Tension (top cover) Releaser Rod
249625	18267	Clamp Carrier Slide Lever with 1960		249688	18270	" " Releasing Lever
01/025		. 249626 to 249628, for 249629		247000	10210	Connection
249626	18264	Clamp Check with 249630, 350297E and two		249689	18268	Tension (top cover) Releaser (last side of
		50138F, for 3/8 to 11/16 in. buttonholes		21,007		buttonhole)
249627	18264	Clamp Check Clamping Section (left)		249690	18268	Tension (top cover) Releaser Plate
249628	18264	u u u (right)		249691	18265	Thread (upper) Cutting Blade Connecting
249629	18264	Clamp Check complete, for 3/8 to 11/16 in.			••	Rod Latch Lifting Arm
		buttonholes, Nos. 219F, 232105, 249626 to		249692	18269	Thread (upper) Guide
		249628, 249719, 249720, 249827, 249828,		249693	18271	Bobbin Winder Thread Leader, for 27921
		249840, 350298D and four 337E		249698	18272	Gauge, for setting length of buttonhole,
249630	18264	Clamp Check Section and Cutting Plate,	⊷ •			with 200137H and 249789
		for 249626 and 249755		249702	18220	Pulley (tight) with 454AL
249631	18219	Face Plate		249703	18229	Starting Lever
249638	18267	Feed Wheel with 249641 and two 220D, for		249704	18229	" "Bracket
		3/8 to 11/16 in. buttonholes		249705	18229	Stop Cam with two 202330
249640	18267	Feed Wheel Tripping Lever		249706	18229	" " Gear
249641	18267	" " Point, for 249638 and		249707	18229	" " Guard
		249886		249708	18229	" " Stud
*249642	17922	Intermittent Feed Wheel with two 350249E, for 249946		249709	18229	" " Interlocking Rod Guide with 1070C, for 249950
*249644	17922	Intermittent Feed Wheel Driving Bevel Gear		249713	18229	Stop Cam Spring Stop Screw Block with
		Bracket, for 249944			,	457AL
249645	18220	Intermittent Feed Wheel Driving Bevel			Nos	s. 249714 to 249716, for 249939
		Pinion with two 453AL		249714	18271	Bobbin Winder Base with 27916 and two 28084
*249646	17922	Intermittent Feed Wheel Shaft, for 249946		249715	18271	" " Frame
249656	18268	Knife Bar Disengaging Lever with 1242E		249716	18271	" " Spring
249657	18268	" " " Catch with		249719	18264	Thread (upper) Clamping Blade, for 249629
		1963	.			and 249758
Z49658	18268	Knife Bar Disengaging Lever Catch Bracket with 1242E and 238089		2 4 9720	18264	Thread (upper) Cutting Blade, for 249629 and 249758
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NUMERICAL	LIST	QF	PARTS

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No.PietNameNo.PietName247221823Splash Guard eniz 201551, for 249723249231826Tread (upper) Cutting Black Shaft Grant Turb 190.6C, for 249623 and 249758247231823Tread (upper) Cutting Black Shaft Grant 24923249811824Tread (upper) Cutting Black Shaft Grant Turb 190.6C, for 249623 and 2497582472751792Tituch Regulating Ger. Js testh249811824Treado (upper) Cutting Black Shaft Grant 2499132472751792Tituch Regulating Ger. Js testh249811826Treado (upper) Cutting Black Shaft Grant 249914247375Tituch Regulating Ger. Js testh249811826Treado (upper) Cutting Black Shaft Grant 24991424737117922Barring Shaft Gorar, 45 testh249811826Treado (upper) Cutting Grant with Versite 2499142474118227Titu Barlocking Ger2498218264Treado (upper) Cutting Grant with Versite 2499142474118227Titu Barlocking Ger2498218264Titu Barlocking Ger2474118227Store Cutting Car vith Versite 2499462498218264Titu Barlocking Ger2474118227Store Cutting Car vith Versite 2499462498218264Titu Car vith S02.9002474741822Titu Car vith Versite 2499462498518264Titu Car vith S02.9002474741822Titu Car vith Versite 24995624995618255Titu Car vith S02.90024775718264Titu Car vith S02.9002499				(-	a			
24722182.44Splash Guard with 20165M, for 24772324982182.44Thread (upper) Cutting Blade Shaft Crank with 306.07 c24652 and 247758247231823Stuck Reyard complete, Nor. 24772124983182.44Thread (upper) Cutting Laver 249840182.44Thread (upper) Cutting Laver 24984024723Stuck Reyard complete, Nor. 24973124983182.54Thread (upper) Cutting Car, 16 for 24973124735Trisco (side of Arm) Releaser Lever Spring 249731249841182.65Testion (side of Arm) Releaser Lever Spring 24984124735Stuck Regulating Coer, 16 for 249731249843191.65Thread (upper) Full-off Fulger 11 for a for 24974124732Stuck Regulating Coer, 16 for 249731249841182.66Free Orlving Goer (upper) Full-off Fulger 11 for a for any full-off Fulger 12 for more for Keeld Exconacting 2497442498311794.2Stuck Regulating Coer, 16 for any for any full-off Fulger 12 for more for Keeld Exconacting 249743249841182.66Knife Holder249749182.65Clamp Carler with 349733 and two 94X2498511794.2" " Battension with 350.27C 17 for any full and Full a	No.	Plate	Name			No.	Plate	Name
20752.207511262Thread (lower) Cutting Lever20752.1722.181. Regulating Car., '4 testh2498401824Clamp Check Thread Camping Pressure20757.1722.181. Regulating Car., '4 dech24984018241826Spring, for 249629 And 24975820757.18266Kaite Bar Spring2498411826Freed Diving Gar. (Intermediate) PhilonShatt Eccentric Bushing Position Plate20757.18266Stick Regulating Geer, 951826Freed Diving Gar. (Intermediate) PhilonShatt Eccentric Bushing Position Plate20757.18267Stick Regulating Geer, 45 testh2498411826Freed Diving Gar. (Intermediate) Philon20741.18263Stick Regulating Geer, 45 testh24985318264Knike Folder207451.Serve Diving Corrier with 249735 and two 9484.24985518264" " Operating Collar with 350327C207451.18265Clamp Carlier with 249735 and two 9484.24985519742" " " Extension with 50027C20755.18264Clamp Carlier with 249735 and two 9484.24985519742" " " Extension with 50027C20755.18264Clamp Carlier with 249735 and two 9484.24985617942" " " Extension with 50027C20755.18264Clamp Carlier with 249759.24986117942" " " " Extension with 50027C20755.18264Clamp Litting Arm Connection (lower24986517942" " " " Extension with 50027C20755.18264Clamp Litting Arm Connection (lower24986618267 <td></td> <td>-</td> <td>Splash Guard with 201655H, for 249723</td> <td></td> <td></td> <td></td> <td></td> <td></td>		-	Splash Guard with 201655H, for 249723					
200574E200574E200574C1224Clamp Cack Thread Clamping Presure200771176210 Carr Stuic Regulating Gear, 36 teeth200811265Teasion (side of Arm) Releaser Lever Spring, 20081)200781200811226Stuic Regulating Coar Jin Carl Stuic Regulating Start Stuic	249723	18234	Bed Frame and Splash Guard complete, Nos.					with 906C, for 249629 and 249758
249725 17322 Sitch Requiring Gear, 36 teeth Spring, for 24953 and 24976 249727 " " 0 teeth Spring, for 24953 and 24976 249737 1626 Kaite Bar Spring 24984 249741 1626 Freed Driving Gear (intermediate) Plainon 249741 1626 Freed Driving Gear (intermediate) Plainon 249741 16229 Sing Converting Plate (algorable) 24944 249741 16229 " " Spring, Portang Plate (algorable) 24944 249741 16229 " " Spring, Portang Plate (algorable) 24944 249742 16229 " " Spring, Portang Plate 24985 249744 1722 Bitch Requiring Gear, 45 teeth 24985 249745 18266 Clamp Carrier with 24975 and two 354X 24985 249755 18264 Clamp Carrier with 24975 and two 354X 249857 249758 18264 The ck with 24953 sol 24972 and two 354X 249857 249758 18264 Clamp Carrier with 24953 sol 24975 249858 249758 18264 Clamp Carrier with 24953, sol 24975 249851 249758 18264 Clamp Carrier with 249						249831	18265	Thread (lower) Cutting Lever
24727 ''<''						249840	18264	
2497352498418266Fred Driving Coart (intermediate) Plation24973718268Kait Bar Spring2498418266Fred Driving Coart (intermediate) Plation24974118223Sinch Regulating Gear Pin2498418266Freed Driving Coart (intermediate) Plation24974118223Sinch Regulating Gear Pin2498418266Freed Driving Coart (intermediate) Plation24974118223Since Mark (and the second constitut)2498418266Freed Driving Coart (intermediate) Plation24974118223Sterw Driver, for Needle Bar Coancetting2498518266Freed Driving Coart (intermediate) Plation24974118223Sterw Driver, for Needle Bar Coancetting2498518267Freed Driving Coart (intermediate) Plation2497411823Clamp Check Rolder Adjusting Screw Friction2498518267Freed Driving Coart (intermediate) Plation24975118264Clamp Check Rolder Adjusting Screw Friction2498518267Freed Driving Coart (intermediate) Plation24975118264Clamp Check Rolder, Adjusting Screw Friction2498518267Freed Driving Coart (intermediate) Plation24975118264Clamp Check Rolder, Ido Screw Friction2498518267Freed Driving Coart (intermediate) Plation24975118264Clamp Check Rolder, Ido Screw Friction2498518267Freed Driving Coart (intermediate) Plation24975118264Clamp Check Rolder, Ido Screw Friction2498518267Freed Plation24975118264<								
249731226Skife Bar SpringShaft Eccentric Bushing Position Place2497401792Stuck Care Plin24984618266Feed Driving Gear with two 448AL2497411922Stuck Regulating Gear, 45 tech24984618266" " " (Intermediate) Plain2497441922Stuck Regulating Gear, 45 tech24985111942Elster mt 508287C2497461826Clamp Check Holder Adjusting Screw Friction24985111942Elster mt 508287C24974118263Clamp Check Holder Adjusting Screw Friction24985611942Elster mt 508287C2497511926Clamp Check Holder, for use with 24975824985111942Elster mt 508287C24975818264" Check with 249735 and two 914X249856117942" " Back the screw the solar of the screw the so						,		
247301792Sitch Regulating Geer Pin (24742)24894517916Thread (Lower) Pull-off Finger 2489452474118229Site Can Interlocking Rod2488418266Fed Diving Gaer with two 448AL24747418229Site Regulating Geer Pin (24744)2488418266Fed Diving Gaer with two 448AL24747418229Site Regulating Greer Pint (24744)2488418266Fed Diving Gaer with two 448AL24747418223Clamp Check Holder Adjusting Screer Friction Pinter24885117942Fint Bioliter with 350327C2475117916Clamp Check Holder Adjusting Screer Friction Pinter24885117942Fint Bioliter with 350327C24755118264Fint Check with 249501, 35327T and two 1974524885117942Fint Bioliter with 350327C24755118264Clamp Check Holder, for use with 24975824885117942Fint Biole with 350327C24755618264Clamp Check Holder, for use with 24975824986117942Fint Biole with 327X2475618264Clamp Check Holder, for use with 24975824986117942Fint Biole with 327X2475818264Clamp Lifting Arm Connection (lower Lever with 5490124986717942Fint Biole Check Complete, Nos. 179422475818265Clamp Lifting Arm Connection Lock Trip Lever with 5490124986717942Fint Biole Check, Biole B						Z49844	18200	
24974017922Barring Side Operating Plate (adjustable)2498418266Fred Driving (car with two 3484.L24974118229Site Car with two 3484.L2498418266" " " (intermediate) Philon24974118229Site Arguitaing Gar, 45 tech2498418266" " " (intermediate) Philon24974118229Site Arguitaing Gar, 45 tech2498518266" " " Operating Collar with 350327C24974418272Sterw Driver, for Needle Bar Connecting2498518264" Operating Collar with 350327C24975918264" Check with 24953, 30297E and two 351387, for 3/8 to 1 in. buttonboles, for 2497582498518229" " " " Bate249758Clamp Check Holder, for new with 24953, 30297E and two 351387, for 3/8 to 1 in. buttonboles, for 2497582498617942" " " " " Extension with 24986024975918264Clamp Check Holder, for new with 24953, 30297E and two 351387, for 3/8 to 1 in. 24976824986017942" " " " " Extension with 237X24975918264Clamp Check Holder, for new with 24975824986117942" " " " " State24975918265Clamp Check Holder, for new with 24975824986017942" " " " " State24975918265Clamp Check Holder, for new with 24975824986017942" " " " State24976018265Clamp Check Holder, for new with 24975824986017942" " " " State24976118265Clamp Check Holder, for new with 24975824986017942" " " " State249762 <td></td> <td></td> <td></td> <td></td> <td></td> <td>340845</td> <td>17014</td> <td>•</td>						340845	17014	•
249741 18229 Stop Cam Interlocking Rod 249840 18266 " " (intermediate) Pinion 249741 18229 " " " (intermediate) Pinion 249845 17922 Stot Regulating Gear. 45 teeth 249744 17922 Stot Regulating Gear. 45 teeth 249855 17942 Bit Elscentric Bushing 249745 18265 Clamp Cack Holder Adjusting Screw Friction 249855 17942 " " Operating Collar with 50329C 249755 18264 " " Plate 249855 18224 " " Rod 249755 18264 " Clamp Carlie with 249530, 35029TE and two 249856 17942 " " Guade Collar with 237X 249755 18264 Clamp Check Holder, for use with 249758 249861 17942 " " " Guide Collar with 237X 249756 18264 Clamp Check Holder, for use with 249758 249861 17942 " " " Guide Collar with 237X 249756 18264 Clamp Check Holder, for use with 249758 249861 17942 " " Guide Collar with 237X 249756 18264 Clamp Check Holder, for use with 249758 249861 17942 " " Guide Collar with 237X 249750 18264 Clamp Check Holder,			Barring Slide Operating Plate (adjustable)					
2474218229" " SpringShaft Eccentric Bushing2474418272Sitck Regulating Gear, 45 teeth24985317942Bits Shaft Eccentric Bushing2474618272Sitck Regulating Gear, 45 teeth24985317942" " Operating Collar with 350237C2474618265Champ Carler with 249735 and two 934X24985518229" " Backet24975117965Carler with 249735 and two 934X24985518229" " Backet24975518264" Check with 249735 and two 934X24985518229" " Backet24975618264" Check with 249735 and two 934X24985517942" " Backet24975618264" Check with 249735 and two 934X24985617942" " Backet24975618264" Check with 24973624986017942" " " Spring24975618264Champ Check Complete, for 3/103, 149719, backet 201755, 24982, 24984024986518226" " " " Spring24975918255Clamp Litting Arm Connection Lock Trip Lever with 690024986618265Champ Litting Arm Connection (upper section), for 24985924978017942" " " " " " " Stadd24986618267Champ Litting Arm Connection Lock Trip Lever with 690724978017942" " " " " Stadd24986618267Champ Litting Arm Connection Lock Trip Lever with 690724978017942" " " " " " Bracket24986618267Champ Litting Arm Connection Lock Cath24978017942" " " " " " " " " " Stadd<			Stop Cam Interlocking Rod			-		•
24974417922Sitch Regulating Gear. 45 teeth24985524985517842Inter Moder2497401823Champ Check Holder Adjusting Screw Friction24985417942It Shifter With 350287C24975118265Champ Check Holder Adjusting Screw Friction24985517942" " Rod24975117916Champ Check Holder, Adjusting Screw Friction24985617942" " Braket24975118266" Check Holder, Adjusting Screw Friction24985617942" " " " " Extension with24975317826" Check With 24950, 350297E and two24985617942" " " " " Extension with249756249756Champ Check Holder, for use with 24975824985617942" " " " Extension with24975818264Champ Check Holder, for 3/8 to 1 in.24985617942" " T Point, for 24986624975918256Champ Check Holder, for 3/8 to 1 in.24986518266" " T Point, for 24986624975918256Champ Lifting Arm Connection (lower24986518266" " T Point, for 24986524976018255Champ Lifting Arm Connection Lock Trip24986518267" " " " Bracket24977918253Thread (upper) End Cutting Lock with24986718265Champ Lifting Arm Connection Lock24978017942" " " " " Bracket24986718265Champ Lifting Arm Connection Lock24978118266" " " " " Bracket24986718265Champ Lifting Arm Connection Lock24978218266Th		18229	" " Spring			24/01/	10200	(, ,
24974618272Screw Driver, for Needle Bar2498517942Pett Shifter with 350287C24974918263Clamp Check Holder Adjusting Screw Friction24985118229" " " Rod24975117916Clamp Check Holder Adjusting Screw Friction24985118229" " " Rod24975117916Clamp Caritar with 249755 and two 994X24985118229" " " " Extension with24975118264Clamp Check Holder, for use with 24975824985117942" " " " Extension with24975618264Clamp Check Holder, for use with 24975824986117942" " " " Extension with24975618264Clamp Check Holder, for use with 24975824986117942" " " " Cuide Collar with 237X249757618264Clamp Check complete, for 3/8 to 1 in.24986117942" " " " Cuide Collar with 237X24975818264Clamp Lifting Arm Connection (lower24986117942" " " " Cuide Collar with 237X24975918265Clamp Lifting Arm Connection Lock Trip24986717942" " " " Cuide Collar with 237X24976018265Clamp Lifting Arm Connection Lock Trip24986717942" " " " Cuide Collar with 1975, 756F, 23406,24976118265Clamp Lifting Arm Connection Lock Trip24986717942" " " " Cuide Collar with 1975, 756F, 23406,24978118265Clamp Lifting Arm Connection Lock Trip24986717942" " " " " " " " " " " " " " " " " " "		17922		۴.		249852	18268	
249749 18263 Clamp Check Holder Adjusting Screw Friction 249955 18257 0 1 Red 249751 17916 Clamp Carrie with 249733 and two 934X 249856 17942 " " Back 249755 18264 " Check with 24953 249857 17942 " " " Back 249755 18264 " Check With 249758 249858 17942 " " " " " " Extension with 249756 18264 Clamp Check Holder, for use with 249758 249861 17942 " " " Outde Collar with 2372 249756 18264 Clamp Check Holder, for use with 249758 249861 17942 " " " Outde Collar with 2372 249759 18265 Clamp Lifting Arm Connection (lower section), for 249864 17942 " " Stud St	249746	18272						
Plate 249751 17942 " " Shaft 249751 17885 " " Plate " " Backet 249751 17885 " " Plate " <td< td=""><td></td><td></td><td></td><td></td><td></td><td>249854</td><td>17942</td><td>" " Operating Collar with 350329C</td></td<>						249854	17942	" " Operating Collar with 350329C
249751 17916 Clamp Carrier with 249753 and two 934X 249753 17942 0 0 0 249755 18264 " Check with 24955 249685 17942 0 0 0 249755 18264 Clamp Check Holder, for use with 249758 249686 17942 0 <	2 4974 9	18263				249855	18229	" " Rod
24975317885""Plate2498581792"""Extension with24975518264"Check with 249530, 350297E and two 501387, for 3/8 to 1 in. buttoholes, Nos. 2197, 232105, 249719, 24975824986617942"""""Extension with 237224975818264Clamp Check complete, for 3/8 to 1 in. buttoholes, Nos. 2197, 232105, 249719, 249770, 249755, 249827, 249828, 249840 and 350298D24986417942""""""Shift24975918265Clamp Lifting Arm Connection (lower section), for 24986624986618265Clamp Lifting Arm Connection complete, Nos. 24986717942"""""Shift24975918265Clamp Lifting Arm Connection Lock Trip Lever with 690D24986618265Clamp Lifting Arm Connection Lock 24986670462, 2390, 249759, and 24986524976017942Thread (upper) End Cutting Block with 1752 (adjustable)"""					ан	249856	17942	0.000
249759 18264 " Check with 249530, 350297E and two 24988 17942 " " " Check with 249530, 350297E and two 249759 18264 Clamp Check Holder, for use with 249758 249860 17942 " " " Guide Collar with 237X 249756 18264 Clamp Check Holder, for use with 249730, 2497120, 2497150, 249827, 249828, 249840 249865 17942 " " " Guide Collar with 237X 249750 18265 Clamp Litting Arm Connection (lower section), for 249865 249865 12665 " " " Tripe doing Litting Arm Connection Lock Trip Litting Arm Connection Lock Trip Lever with 6900 249865 12626 Clamp Litting Arm Connection Lock Trip Lever with 6900 249866 18265 Clamp Litting Arm Connection Lock Trip Lever with 6900 249770 18265 Clamp Litting Arm Connection Lock Trip Lever with 6900 249866 18267 Thread (upper) End Cutting Lever Market 249866 18265 Clamp Litting Arm Connection Lock Trip Lever With 490784 249866 18265 Clamp Litting Arm Connection Lock 249780 17942 " " " " 70462, 23390, 249759 249865 17942 "						249857		Diates
1013 Bit State5013 Bit for 3/8 to 1 in. buttomholes, for 2497562497581013 Bit Shift Shaft Bracket Stop 24975824975618264Clamp Check Complete, for 3/8 to 1 in. buttomholes, Nos. 2197, 232105, 249719, 249720, 249752, 249852, 249820 and 350280D24986117942" " " " Cuide Collar with 2475824975618264Clamp Check Complete, for 3/8 to 1 in. buttomholes, Nos. 2197, 232105, 249719, 249760, 1826524986218266" " " " Stud24975918265Clamp Lifting Arm Connection (lower section), for 24986624986518265Clamp Lifting Arm Connection complete, Nos. 7046, 23390, 249759 and 24966624976018265Clamp Lifting Arm Connection Lock Trip Lever with 690D24986717942Clamp Lifting Arm Connection Lock Trip 24986724978017942Thread (upper) End Cutting Block with 1792 (adjustable)" " " " Bracket24987118265Knife Bar Disengaging Lever Catch Tripping 24986324978017942Thread (upper) End Cutting Lever24987118265Thread (upper) Cutting Lever Catch Tripping 24986324978017942Thread (upper) End Cutting Lever Operating Cam Agoistion Pin, for 24977824987318265Thread (upper) Cutting Lock (upper section), to 74987424978118266Thread (upper) End Cutting Lever Operating Cam Position Pin, for 24978224987318265Thread (upper) Cutting Blade Connecting Rod 24987124978118266Thread (upper) End Cutting Lever Operating Cam Position Pin, for 24978224987118265Thread (upper) Cutting Blade Connecting						249858	17942	
24975824975824975817942<	249755	18204						
24975618264Clamp Check Molder, for use with 24975624975619742and 35028024975818264Clamp Check Monder, for 24986917942and 350280and 35028024975918265Clamp Lifting Arm Connection (lower section), for 24986624986618265Clamp Lifting Arm Connection (upper section), for 24986624976018265Clamp Lifting Arm Connection Lock Trip Lever with 690024986618265Clamp Lifting Arm Connection Lock24976117942" " " " Stat data 24986624986618265Clamp Lifting Arm Connection Lock24976217942" " " " " Bracket24986618265Thread (upper) End Cutting Lever24978117942" " " " " " Bracket24986717942Thread (upper) Cutting Lever Operating Cam (adjustable) with 24978424978418266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987118265Thread (upper) Cutting Lever Operating Cam Position Collar with 450AL and 453AL24978617942Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987118265Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud24978618266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987118265Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud24978617942Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL18265Thread (upper) Cutting Blade Conn							-	
24975818264Clamp Lifter, for 3/8 to 1 in. butcholes, Nos. 2197, 232105, 249719, 249720, 249755, 249827, 249828, 249840 and 350230D24986111742 249866" " Trip Point, for 24986924975918265Clamp Lifting Arm Connection (lower section), for 24986624986618266Clamp Lifting Arm Connection (upper section), for 24986624976018265Clamp Lifting Arm Connection Lock Trip Lever with 690D24986618266Clamp Lifting Arm Connection Lock Tables and upper) End Cutting Block with 1752 (ajustable)24986718266Clamp Lifting Arm Connection Lock 24986724978017942" " " " " Bracket24986718265Thread (upper) End Cutting Lever Toread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and Stable24987118265Thread (upper) Cutting Lever Operating Cam Position Collar with 450AL and Stable24987318265Thread (upper) Cutting Lever Operating Cam Position Collar with 450AL and Stable24987318265Thread (upper) Cutting Blade Connecting Rod String Lever Cutting Blade Connecting Rod String Bracket24987318265Thread (upper) Cutting Blade Connecting Rod String Bracket24978018266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and Cam Position Collar With 24976824987518265Thread (upper) Cu	749756	19764					- /	Guide Gonar with 2011
buttonbies, Nos. 2197, 32105, 249871,2496024970, 249705, 24982, 24984024986and 3502980and 35029802497611826524976118265Clamp Lifting Arm Connection (lowersection), for 24986624976217916Needle Plate249781179217922Thread (upper) End Cutting Elever17924Thread (upper) End Cutting Lever17925Thread (upper) End Cutting Lever2497811794217942" " " " " " " " " " " " " " " " " " "			Clamp Check complete, for 3/8 to 1 in.					
249720, 249755, 249827, 249828, 2498402498651874Clamp Lifting Arm Connection (upper section), for 24986624975918265Clamp Lifting Arm Connection (lower section), for 24986624986618265Clamp Lifting Arm Connection complete, Nos. T04C, 23390, 249759 and 24986524976018265Clamp Lifting Arm Connection Lock Trip Lever with 690024986618267Clamp Lifting Arm Connection Lock24977918263Thread (upper) End Cutting Block with 175E (adjustable)24986118265Clamp Lifting Arm Connection Lock24978017942Thread (upper) End Cutting Lever 49786124986718265Thread (lower) Cutting Lever Extension w (upper) Cutting Lever Extension w (upper) Cutting Lock (lower section), for 24987524978118266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987118265Thread (upper) Cutting Lock (upper section), for 24987524978418266Thread (upper) End Cutting Lever Operating Cam Position Pin, for 24978624987818265Thread (upper) Cutting Lock complete, Nos. 24987524978518266Thread (upper) End Cutting Lever Operating Cam Position Pin, for 24978624987918265Thread (upper) Cutting Blade Connecting Rod Spring Bracket24978618272Gauge Chain and Ring, for 249698 and 24988024988018267Thread (upper) Cutting Blade Connecting Rod Spring Bracket24978018268Thread (upper) Cutting Blade Connecting Rod Plate24988918272Gauge (or setting length of buttonhole, with 20013	247150	10201	buttonholes, Nos. 219F, 232105, 249719,					
and 350298DChamp Lifting Arm Connection (lower rection), for 249866for 249866for 24986724976018265Clamp Lifting Arm Connection Lock Trip Lever with 690D24986618265Clamp Lifting Arm Connection Lock24976217916Needle Plate24986717942Clamp Lifting Arm Connection Lock249776317942Thread (upper) End Cutting Block with 1755 (adjustable)24986118265Thread (upper) Cutting Lever Point24978117942" " " " " " " " " " " " " Bracket24987118265Thread (upper) Cutting Lever Extension for 24987524978318266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987118265Thread (upper) Cutting Lock (upper section), for 24987524978418266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987818265Thread (upper) Cutting Blade Connecting Rod 24987824978518266Thread (upper) End Cutting Lever Operating Cam Spring Cam Spring Cam Spring24988018225Thread (upper) Cutting Blade Connecting Rod 24988024978618268Thread (upper) Rad Cutting Lever Operating Cam Spring Cam Spring249868 and 24988024986718265Thread (upper) Cutting Blade Connecting Rod 24988024978617942Thread (upper) End Cutting Lever Operating Cam Spring Cam Spring24987318265Thread (upper) Cutting Blade Connecting Rod 24988024978618266Thread (upper) Cut		×	249720, 249755, 249827, 249828, 249840					Brut
24975918265Clamp Lifting Arm Connection Lock Trip Lever with 690D24986618265Clamp Lifting Arm Connection complete, Nos. 704C, 23390, 249759 and 24986524976018265Clamp Lifting Arm Connection Lock Trip Lever with 690D24986717942Clamp Lifting Arm Connection Lock24976217916Needle Plate24986718265Feed Wheel Tripping Point Collar with 175E, 756E, 23466, 24986324978017942Thread (upper) End Cutting Lever" <b< td=""><td></td><td></td><td>and 350298D</td><td></td><td></td><td>249805</td><td>18205</td><td></td></b<>			and 350298D			249805	18205	
24976018265Clamp Lifting Arm Connection Lock Trip Lever with 690D704C, 2330, 249759 and 24986524976217916Needle Plate24986717942Clamp Lifting Arm Connection Lock24977918263Thread (upper) End Cutting Block with 1752 (adjustable)24986717942Feed Wheel Tripping Lever Catch Tripping Point Collar with 1755, 7562, 23466, 249863 and two 448AL24978117942" " " " " Bracket24987318265Thread (upper) End Cutting Lever Operating Cam (adjustable) with 24978424978318266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987118265Thread (upper) Cutting Lock (upper section), for 24987524978418266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987118265Thread (upper) Cutting Lock complete, Nos. 249873, 249874 and two 203E24978618266Thread (upper) End Cutting Lever Operating Cam Position Collar Lever Operating Cam Spring24987118265Thread (upper) Cutting Blade Connecting Rod 24988024978618266Thread (upper) End Cutting Lever Operating Cam Spring24987118265Thread (upper) Cutting Blade Connecting Rod 24988124980018268Tension (side of Arm) Releaser Rod Spring 24980024988018267Thread (upper) Link actor1898424982018264Tension (side connection Lock Stop Plate24988018267Thread (upper) Cutting Blade Connecting Rod 24988624982018263Thread (upper) Cutting Blade Conne	249759	18265	Clamp Lifting Arm Connection (lower			249866	18265	
24976018265Clamp Lifting Arm Connection Lock 111p24986717942Clamp Lifting Arm Connection Lock24976217916Needle Plate24986717942Clamp Lifting Arm Connection Lock24976318263Thread (upper) End Cutting Block with 175E (adjustable)24986918265Feed Wheel Tripping Lever Catch Tripping Point Collar with 175E, 756E, 23466, 24986924978017942Thread (upper) End Cutting Lever24987118265Thread (lower) Cutting Lever Extension24978118266" " " " " " Operating Cam Position Pin, for 24978224987118265Thread (upper) Cutting Lock (upper section), for 24987524978418266Thread (upper) End Cutting Lever Operating Cam Position Pin, for 24978224987818265Thread (upper) Cutting Blade Connecting Rod Lever24978618266Thread (upper) End Cutting Lever Operating Cam Position Pin, for 24978224987818265Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud24978618266Thread (upper) End Cutting Lever Operating Cam Spring24987918263Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud24978918272Gauge Chain and Ring, for 2496824988924988018265Thread (upper) Lifting Arm Connection Lock Stop Plate24980018268Tension (side of Arm) Releaser Rod Spring Lever24988018267Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Connection Lock Stop Plate24982018263Thread (upper) Cutting Blade Connecting Rod Lat			section), for 249866			247000	10205	
24976217916Needle Plate24986818267Feed Wheel Tripping Lever Point24977918263Thread (upper) End Cutting Block with 175E (adjustable)175E (adjustable)24986918266Knife Bar Disengaging Lever Catch Tripping 249863 and two 448AL24978017942" " " " " " Bracket24987318265Thread (lower) Cutting Lever Extension24978117942" " " " " " " Bracket24987318265Thread (lower) Cutting Lever Extension24978218266" " " " " " " " Bracket24987318265Thread (upper) Cutting Lock (lower section), for 24987524978318266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987518265Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud24978418266Thread (upper) End Cutting Lever Operating Cam Position Pin, for 24987624987818265Thread (upper) Cutting Blade Connecting Rod Spring Bracket24978617942Thread (upper) End Cutting Lever Operating Cam Position Pin, for 249698 and 24988024988018263Thread (upper) End Cutting Lever Extension for 24987524978018266Tarsin (top cover) Releaser Rod Spring Plate24988118267Thread (upper) End Cutting Lever Shaft toper Staft How 203E Later Link24980018268Tension (top cover) Releaser Rod Spring Plate24988918272Gauge Chain and Ring, for 249698 and 24988024988018272Gauge Chain and King, for 24969824980018268Tension (top cover) R	249760	18265				249867	17942	
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24978017942 249781Thread (upper) End Cutting Lever " " " " " " " " " " " " " " " " " " "	249779	18263	1755 (adjustable)			-		
24978117942""""Bracket24987118265Thread (upper) Cutting Level Outing Level Schemston, for 24987324978218266"""<	240780	17042	Thread (upper) End Cutting Lever					
24978218266" " " " " " " " " " " " " " " Operating24987318265" (upper) Cutting Lock (lower section), for Z4987524978318266Thread (upper) End Cutting Lever Operating Cam Position Collar with 450AL and 453AL24987418265Thread (upper) Cutting Lock (upper section), for Z4987524978418266Thread (upper) End Cutting Lever Operating Cam Position Pin, for Z4978224987518265Thread (upper) Cutting Blade Connecting Rod Spring Bracket24978518266Thread (upper) End Cutting Lever Operating Cam Spring24987918265Thread (upper) Cutting Blade Connecting Rod Spring Bracket24978617942Thread (upper) End Cutting Lever Operating Lever24988018265Tension (side of Arm) Releaser Lever Shaft 24988024978918266Tension (top cover) Releaser Rod Spring 24980024988618267Feed Wheel with 249641 and two 220D, for 1/2 to 1 in. buttoholes24980018268Tension (top cover) Releaser Rod Spring 24980024988618272Gauge, for setting length of buttohole, with 200137H and 249789, for use with Feed Wheel 24988624982018272Wrench Thread (upper) Cutting Blade Connecting Rod 249827Nos. 249890Nos. 24989324982018272Wrench Thread (upper) Cutting Blade Connecting Rod 249826Nos. 249889Nos. 24989324982018272Wrench Thread (upper) Cutting Blade Connecting Rod 249826Nos. 249880Nos. 24989324982018264" " " " Shaft, for 249629*249890 Fulley (loose) with 20			" " " " Bracket	-		249871		
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249/84Is266Infeat (upper) End Cutting Lever Operating Cam Spring24987818265Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud24978518266Thread (upper) End Cutting Lever Operating Cam Spring24987918263Thread (upper) Cutting Blade Connecting Rod Spring Bracket24978617942Thread (upper) End Cutting Lever Operating Lever24988018265Tension (side of Arm) Releaser Lever Shaft 24988024978918272Gauge Chain and Ring, for 249698 and 24988024988018265Tension (side of Arm) Releaser Lever Shaft 24988024980018268Tension (top cover) Releaser Rod Spring 24980124988018267Thread (upper) End Cutting Lever Link 24988024980118268Tension (top cover) Releaser Rod Spring 24980124988018267Gauge, for setting length of buttonhole, with 200137H and 249789, for use with Feed Wheel 24988624982018272Wrench SlateYerenchYerench YerenchYerench Yerench24982118264""""Shaft, for 24962924982718264""""Shaft, for 249629			453AL		a	249875	18265	
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249/89182/2Clauge for string24988318219Bed Oil Guard Oil Tube (brass), for 24989424980018268Tension (top cover) Releaser Rod Spring24988318267Feed Wheel with 249641 and two 220D, for24980118266Barring Plate (2nd bar)24988318267Feed Wheel with 249641 and two 220D, for24980517942Clamp Lifting Arm Connection Lock Stop24988918272Gauge, for setting length of buttonhole, with24982018272Wrench200137H and 249789, for use with Feed24982618263Thread (upper) Cutting Blade Connecting RodNos. 24989024982718264""""	240700	10272						
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249801 18266 Barring Plate (2nd bar) 1/2 to 1 in. buttonholes 249805 17942 Clamp Lifting Arm Connection Lock Stop 249889 18272 Gauge, for setting length of buttonhole, with plate 249820 18272 Wrench 200137H and 249789, for use with Feed 249826 18263 Thread (upper) Cutting Blade Connecting Rod Nos. 249890 to 249892, for 249893 249827 18264 " " "	749800	18268				249886	18267	Feed Wheel with 249641 and two 220D, for
249805 17942 Clamp Lifting Arm Connection Lock Stop 249889 18272 Gauge, for setting length of buttonhole, with 200137H and 249789, for use with Feed 249820 18272 Wrench 200137H and 249789, for use with Feed 249826 18263 Thread (upper) Cutting Blade Connecting Rod Nos. 249890 to 249892, for 249893 249827 18264 " " Shaft, for 249629								
Plate 201137H and 249(89, for use with Feed 249820 18262 Wheel 249886 249826 18263 Thread (upper) Cutting Blade Connecting Rod Nos. 249890 to 249892, for 249893 249827 18264 " " " 249820 18264 " " "			Clamp Lifting Arm Connection Lock Stop			249889	18272	
249820 18216 Wether 249826 18263 Thread (upper) Cutting Blade Connecting Rod Nos. 249890 to 249892, for 249893 249827 18264 " " " Shaft, for 249629 *249890 Pulley (loose) with 200584D				4				
249826 18263 Thread (upper) Cutting Blade Connecting Rod Nos. 249890 to 249892, for 249893 249827 18264 """"""""""""""""""""""""""""""""""""	249820	18272	Wrench					
	249826	18263	Thread (upper) Cutting Blade Connecting Rod				Nos	
and 249758 249691 18220 Ball Bearing	249827	18264					10330	
			and 249758	~	•	249891	18220	Ball Dearing

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No.	Plate	Name
249892	18220	Pulley (loose) Bushing
249893	18220	Pulley (loose, ball bearing) complete, Nos.
		249890 to 249892
249894	18219	Bed Oil Guard with 249883
249895	18219	Clamp Carrier Regulator Slide
		. 249905 to 249907, for 249914
249905	17942	Feed Hand Ratchet Lever
249906	17942	" Extension Handle
249907	17942	" " " Pawl with 232382
249912	17922	Stitch Regulating Gear Spring, for 249913
249913		Feed Hand Ratchet Device complete, Nos.
		95C, 158E, 646F, 40142, 40144, 40145,
		50416C, 201721C, 249912, 249914, 249922, 249923, 250444, 350337C and two 99C
249914	17942	Feed Hand Ratchet Lever complete, Nos.
237713	11776	90D, 160H, 1449H, 249905 to 249907 and
		250058, for 249913
249915	17924	Thread Take-up Lever Link Hinge Pin with
21//13		222598
249916	18265	Thread (lower) Cutting Lever Extension
		Spring
249918	17925	Shuttle, 1-11/16 in. diam., Nos. 23500,
		23503 and 249921
249919	17925	Shuttle Bobbin Case Hinge, Nos. 2974, 15140
		and 249920, for 249921
249920	17925	Shuttle Bobbin Case Latch Lever, for 249919
249921	17925	Shuttle Bobbin Case complete, Nos. 591F,
		592E, 2523, 2975, 15098, 23501 and
249922	18267	249919, for 249918 Stop Lever, for 249913
249923	17942	Stitch Regulating Gear Disengaging Lever,
24//23	11,12	for 249913
249924	17925	Shuttle Race, for 249929
	Nos	249926 to 249928, for 249929
249926	17925	Shuttle Race Plate
249927	17925	" Position Pin
249928	17925	" " Oil Packing (felt)
249929	17925	Shuttle Race complete, Nos. 907E, 2533, 7326,
		39969, 249546, 249924, 249926, two each
		399D, 662D, 2532, 249927, 249928 and three
		203E
249930	18265	Thread (upper) Cutting Blade Connecting Rod
240021	18220	Latch Lifting Lever Oscillating Shaft Bushing (front) Oil Tube
249931	10220	(brass)
249932	18220	Oscillating Shaft Bushing (front) Oil Tube
24//00	10220	Support Plate
249933	18220	Crank Connecting Rod Hinge Screw Oil Tube
		(brass)
249934	18270	Intermittent Feed Wheel Driving Roller
		Oiling Felt
249935	18270	Intermittent Feed Wheel Driving Roller
		Oiling Felt Holder
*249936	17922	Intermittent Feed Wheel Driving Bevel Gear
		with two 351872, for 249944
249937	17922	Intermittent Feed Wheel Driving Roller Stud.
		for 351872

NUMERICAL LIST OF PARTS

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No.	Plate	Name
249938	18271	Bobbin Winder Stop Latch, for 249939
249939	18271	Bobbin Winder complete, Nos. 35D, 203E, 1620J, 7071, 10249, 27538, 27918, 50356D,
		249714 to 249716 and 249938
249943	18229	Stop Cam Spring Cover
249944	17922	Intermittent Feed Wheel Driving Bevel Gear Bracket 249644 with 249936 and 350230C
249945	18272	Wrench
249946	17922	Intermittent Feed Wheel Shaft 249646 with 249642, 249674 and two 12546
249947	17942	Sewing Safety Lock Pitman (front section). for 249949
249948	17942	Sewing Safety Lock Pitman (rear section), for 249949
249949	17942	Sewing Safety Lock Pitman complete, Nos. 249947, 249948, two each 914F and 39541
249950		Stop Cam Interlocking Rod Guide 249709 with 1959
249965	18266	Feed Driving Gear (intermediate) with two 457E
249967	18266	Feed Driving Gear (intermediate) (small), for stud
249968	18266	Feed Driving Gear (intermediate), for swing bracket
249969	18266	Feed Driving Gear (intermediate) Bracket
2 499 70	18266	" " " Pinion Shaft
249971	18266	Feed Driving Gear (intermediate) Stud
249972	18266	n n n " Swing Bracket
249989	18265	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Spring
249990	18265	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Adjusting Plate
249991	18234	Idler Pulley Bracket with 200363AL, 201007C and 350453C, for 249992
249992	18234	Idler Pulley Bracket complete, Nos. 150496 and 249991
249993	18234	Bed Frame with two each 16555, 19398, four each 84E, 24106, six 14010 and four wood screws 1-1/4 in., No. 12, for 249723
249995	18266	Feed Driving Gear (intermediate) Pinion Shaft Collar with two 350462E
250058	17942	Feed Hand Ratchet Lever Pawl Spring, for 249914
250397	17922	Needle Bar Frame Driving Gear (inter- mediate) Bracket Position Pin
250408	18261	Machine Rest (high) with 232982 and two wood screws 1 in., No. 12, for 228496
250444	18267	Feed Wheel Tripping Lever Screw Stud Washer, for 249913
250451	18220	Oscillating Shaft Bushing (front) Oil Tube Plate
250491	18265	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Adjusting Plate Screw Washer

No.	Plate	Name
255513	18272	Tweezers
255540	18272	Wrench
255541	18272	Wrench
259477	18272	Screw Driver, 5 in. long
259658	17900	Thread Unwinder Spool Stand with 200383C,
		for 225258
262014	17942	Sewing Safety Lock
262031	18268	Starting Lever Safety
262032	17942	Thread (upper) End Cutting Lever Spring
262033	18266	Stitch Regulating Gear Guard
262034	18271	Bobbin Winder Tension Bracket with 452AL, for 27921
350060C	18269	Tension (side of Arm) Screw Stud Set Screw, for 39950
350076C	18267	Clamp Carrier Regulator Stud (to regulate length of buttonhole)
350229E	18266	Barring Plate Screw
350229E	18268	Tension (top cover) Releaser Plate Screw
350230C	17922	Intermittent Feed Wheel Driving Bevel Gear
		Cap Screw, for 249944
350234D	17916	Needle Plate Screw
350235D	17942	Sewing Safety Lock Pitman Hinge Screw
		(back)
350237C	18267	Feed Wheel Tripping Lever Hinge Screw
350243C	18268	Knife Bar Driving Lever (intermediate)
2502460	100/5	Hinge Screw Stud
350246C	18265	Thread (lower) Cutting Lever Extension
350249E	17922	Hinge Screw Intermittent Feed Wheel Position Screw,
320244E	17922	for 249642
350249E	17922	Needle Vibrating Gear Position Screw, for
		249674
350251C	17924	Needle Bar Frame Connection Hinge Screw
350253C	17922	Barring Slide Operating Plate Adjusting
		Screw
350254F	17924	Needle Bar Frame Connection Cap Screw
350265C	18263	Thread (upper) Cutting Blade Connecting Rod
		Hinge Screw
350281C	18268	Knife Bar Driving Lever Hinge Screw
350287C	18229	Belt Shifter Operating Rod Set Screw
350287C	17942	" " Set Screw, for 249853
350287C	18265	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Screw
350288C	17942	Belt Shifter Shaft Bracket Hinge Screw
350297E	18264	Clamp Check Section and Cutting Plate
		Support Stud, for 249626 and 249755
350298D	18264	Clamp Check Thread Clamping Pressure
2502100	18266	Spring Screw, for 249629 and 249758 Feed Driving Gear (intermediate) Swing
350310D	10200	Bracket Screw
350329C	17942	Belt Shifter Operating Collar Set Screw,
5363676		for 249854
350337C	17942	Stitch Regulating Gear Disengaging Lever
		Hinge Screw, for 249913
350338E	18265	Belt Shifter Shaft Bracket Spring Screw
		Stud (lower)

NUMERICAL LIST OF PARTS

No.	Plate	Name
350339E	17942	Belt Shifter Shaft Bracket Spring Screw . Stud (upper)
350453C	18234	Idler Pulley Bracket Position Screw, for 249991
350462E	18266	Feed Driving Gear (intermediate) Pinion Shaft Collar Set Screw, for 249995
350476C	18268	Barring Lever Hinge Screw
350500C	18266	Feed Driving Gear (intermediate) Bracket Position Lever Clamping Screw
351872	17922	Intermittent Feed Wheel Driving Roller 201891 with 229D, 23389 and 249937, for 249936

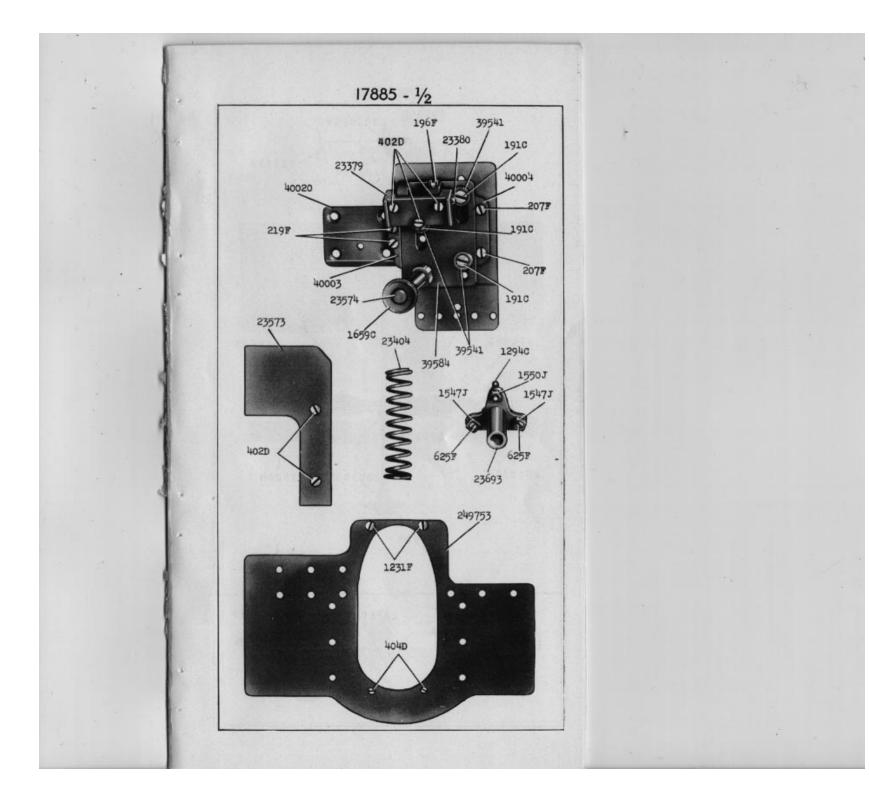
SINGER Needles should be used in SINGER Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO.**" 1

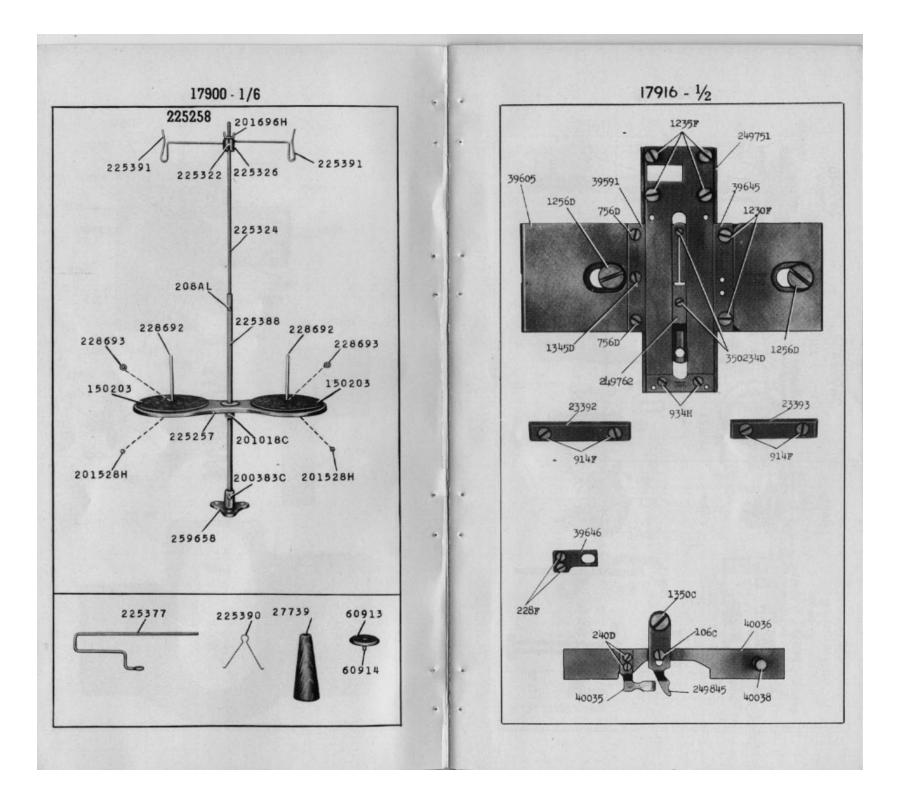
Needles in Containers marked "FOR SINGER MACHINES" are NOT **SINGER** made needles. 2 51

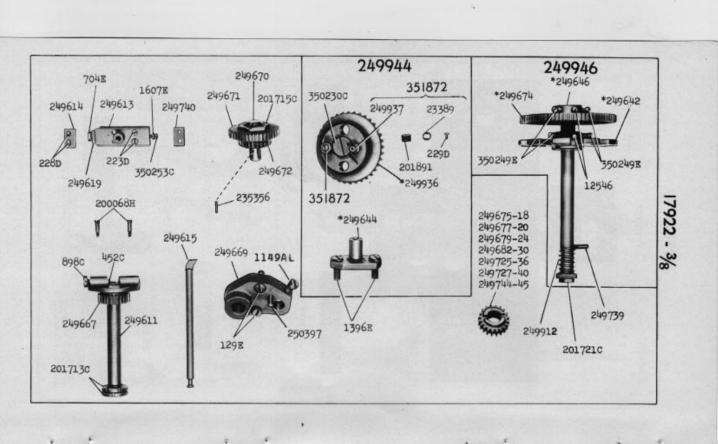
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