

SINGER
108W21

Form 3126W
(555)
Printed In U.S.A.

LIST OF PARTS
SINGER* SEWING MACHINE

108w21

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A	Hardened, Polished, Nickel Plated and Buffed.
AL	Heat Treated for Toughness.
ALX	Heat Treated for Toughness and Black Oxide.
B	Polished, Nickel Plated and Buffed.
C	Hardened only.
D	Polished only.
E	Soft, Not polished.
F	Hardened and Polished.
J	Nickel Plated only.
R	Merlized.
X	Black Oxide, for Iron and Steel.
XC	Hardened and Black Oxide, for Iron and Steel.
Y	Black Nickel Plated only.
Z	Chromium Plated.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
1501 to 1800, 201501 to 201800 and 350501 to 351800 are Nut Numbers.
1801 to 2000, 201801 to 202000 and 350801 to 352000 are Roller Numbers.
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS
 FOR
 MACHINE NO. 108w21
 UNISON FEED
 FOR BINDING SHOE TONGUES, BUTTON STRAPS
 DRESS SHIELDS, ETC.

No.	Plate	Name
*208521	-----	Arm with 202135
203091	13481	Arm Cap
200278X	13481	Arm Cap Screw
202248	13481	Arm Cap Screw Washer
203089	13481	Arm Cap Spool Holder Base
203090	13481	Arm Cap Spool Holder Base 203089 with 200079X and 204296
200585X	13481	Arm Cap Spool Holder Base Screw
204296	13481	Arm Cap Spool Holder Wire
200079X	13481	Arm Cap Spool Holder Wire Hinge Screw
203092	13481	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585X
204235	13487	Arm Position Pin (2)
200010E	13487	Arm Screw (3)
202005	13487	Arm Screw Washer (3)
208523	13481	Arm Shaft
240802	13481	Arm Shaft Bushing (back) with 202244
202244	13481	Arm Shaft Bushing (back) Oil Packing (wick)
200338C	13481	Arm Shaft Bushing (back) Set Screw
207080	13481	Arm Shaft Bushing (front) with 202244
202244	13481	Arm Shaft Bushing (front) Oil Packing (wick)
200502X	13481	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200338C	13481	Arm Shaft Bushing (front) Set Screw
224513	13482	Arm Shaft Connection Belt
224514	13482	Arm Shaft Connection Belt Pulley with 200327C, 200602C and two 202253
200602C	13482	Arm Shaft Connection Belt Pulley Position Screw
200327C	13482	Arm Shaft Connection Belt Pulley Set Screw
202253	13482	Arm Shaft Connection Belt Pulley Spring Flange
208573	13481	Arm Shaft Counter Balance with 200335C
200335C	13481	Arm Shaft Counter Balance Set Screw
*224701	-----	Bed (cylinder)
224702	13487	Bed (cylinder) End Cover
233320	13454	Bed Plate with 202090
233302	-----	Bed Plate 233320 with 200074X, 200305B, 200319D, 200952X, 201492F, 206840, 208125, 226467, 233303 to 233305 and 233321
200157E	13456	Bed Plate Screw (2)
233303	13456	Binder Adjusting Lever
201492F	13456	Binder Adjusting Lever Hinge Screw

No.	Plate	Name
226467	13456	Binder Adjusting Lever Hinge Screw Washer
233304	13456	Binder Adjusting Slide
233305	13456	Binder Adjusting Slide Friction Spring
202090	13457	Binder Adjusting Slide Friction Spring Position Pin
200074X	11672	Binder Adjusting Slide Friction Spring Screw
208125	13456	Binder Adjusting Slide Link
200305B	13456	Binder Adjusting Slide Link Hinge Screw (long)
200952X	13457	Binder Adjusting Slide Link Hinge Screw (short)
233321	13459	Binder Tension Spring
200319D	13459	Binder Tension Spring Screw
206840	13457	Binder Tension Spring Screw Washer
202265	13491	Bobbin
*202806	-----	Bobbin Case
202267	13491	Bobbin Case Latch
*202056	-----	Bobbin Case Latch Pin
202269	13491	Bobbin Case Latch Plunger
202270	13491	Bobbin Case Latch Spring
202716	13491	Bobbin Case Tension Spring
200984C	13491	Bobbin Case Tension Spring Regulating Screw
200594C	13491	Bobbin Case Tension Spring Screw
202533	13491	Bobbin Case complete, Nos. 200594C, 200984C, 202056, 202267, 202269, 202270, 202716 and 202806
208535	13487	Face Plate
202135	13487	Face Plate Position Pin
200462X	13487	Face Plate Thumb Screw
208538	13482	Feed Driving Connection (bronze) with 202277
202277	13482	Feed Driving Connection Oil Packing (wick)
208539	13482	Feed Driving Connection Stud (eccentric) with 224530
224530	13482	Feed Driving Connection Stud Oil Packing (wick)
200362C	13487	Feed Driving Connection Stud Set Screw
208331	13482	Feed Driving Eccentric Regulating Bracket
224515	13482	Feed Driving Eccentric Regulating Bracket 208331 with. 224514, two each 201014C and 201525E
201014C	13482	Feed Driving Eccentric Regulating Bracket Hinge Screw
201525E	13482	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut
202301	13482	Feed Driving Eccentric Regulating Bracket Plunger
202595	13482	Feed Driving Eccentric Regulating Bracket Plunger Spring
200607C	13482	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw
201014C	13482	Feed Driving Eccentric Regulating Bracket Stop Screw
201525E	13482	Feed Driving Eccentric Regulating Bracket Stop Screw Nut
200429F	13482	Feed Driving Eccentric Regulating Screw
200383C	13482	Feed Driving Eccentric Regulating Screw Check Screw
208540	13481	Feed Regulating Spindle with 202311, 202443 and 202619
*202311	-----	Feed Regulating Spindle Head
202443	13481	Feed Regulating Spindle Head Pin
202619	13481	Feed Regulating Spindle Head Position Pin
224709	13487	Foot Lifter Lifting Lever
200262X	13487	Foot Lifter Lifting Lever Hinge Screw

No.	Plate	Name
244086	-----	Hook (sewing) with 203101 and two 462AL
244087	-----	Hook 244086 with 200145C, 200596F, 200614C, 206852 and 244014
244088	-----	Hook and Bobbin Case complete, Nos. 202533 and 244087
206852	13491	Hook Gib
200614C	13491	Hook Gib Hinge Screw
200596F	13491	Hook Gib Screw
203101	13491	Hook Oil Wick
462AL	13491	Hook Set Screw
244200	13491	Hook Shaft
202321	13482	Hook Shaft Bushing (back)
200346C	13482	Hook Shaft Bushing (back) Set Screw
202322	13482	Hook Shaft Bushing (front)
200346C	13482	Hook Shaft Bushing (front) Set Screw
224516	13482	Hook Shaft Connection Belt Pulley with 202324 and two 201018C
201018C	13482	Hook Shaft Connection Belt Pulley Set Screw
202324	13482	Hook Shaft Connection Belt Pulley Spring Flange
224392	13482	Hook Shaft Oil Packing (wick) (2)
244014	13375	Hook Washer
200145C	13491	Hook Washer Screw
208545	13484	Lifting Bell Crank
208546	13484	Lifting Bell Crank Driving Crank
208547	13484	Lifting Bell Crank Driving Crank Link
202277	13484	Lifting Bell Crank Driving Crank Oil Packing (wick)
201012C	13484	Lifting Bell Crank Driving Crank Position Screw
200374C	13484	Lifting Bell Crank Driving Crank Set Screw
200996C	13484	Lifting Bell Crank Stop Screw
233306	13456	Lifting Presser Foot
200074F	13485	Lifting Presser Foot Screw
244090	18913	Machine Pulley (disc) (aluminum alloy casting) "V" belt groove (outside diam. of belt groove 2.9 in.) with 350540C and 350541C
350540C	18913	Machine Pulley Position Screw
350541C	18913	Machine Pulley Set Screw
208526	13484	Needle Bar with 200141F
208549	13487	Needle Bar and Needle Plate Carrier Frame with 200362C, 200997C and 208550
224741	13487	Needle Bar and Needle Plate Carrier Frame Hinge Plate
210983	13487	Needle Bar and Needle Plate Carrier Frame Hinge Plate Position Pin
200054E	13487	Needle Bar and Needle Plate Carrier Frame Hinge Plate Screw (4)
350308C	13487	Needle Bar and Needle Plate Carrier Frame Hinge Screw
200998C	13487	Needle Bar and Needle Plate Carrier Frame Hinge Screw Stud
208550	13487	Needle Bar and Needle Plate Carrier Frame Hinge Screw Stud Bushing (split)
200997C	13487	Needle Bar and Needle Plate Carrier Frame Hinge Screw Stud Bushing Position Screw
202277	13487	Needle Bar and Needle Plate Carrier Frame Hinge Screw Stud Oil Packing (wick)
208551	13484	Needle Bar Connecting Link

No.	Plate	Name
208552	13484	Needle Bar Connecting Stud with 200086C and 202330
202330	13484	Needle Bar Connecting Stud Oil Packing (wick)
200086C	13484	Needle Bar Connecting Stud Pinch Screw
208553	13484	Needle Bar Crank with 200335C, 200374C, 200428C and 201012C
208582	13484	Needle Bar Crank 208553 with 200996C, 202398, 202400, 208545 to 208547, 208551, 208552, 208555, 208557, 208562 and 208563
203172	13484	Needle Bar Crank Friction Washer
200428C	13484	Needle Bar Crank Position Screw
200335C	13484	Needle Bar Crank Set Screw
224704	13489	Needle Plate, 50 needle hole, for needle sizes 14 and 15
201387F	13489	Needle Plate Screw
224705	13482	Needle Plate Slide Plate (adjustable)
200054E	13451	Needle Plate Slide Plate Screw
200141F	13484	Needle Set Screw
224527	13482	Oil Leader (brass) (for back hook shaft bearing)
208566	13485	Presser Bar with 200074F
208567	13485	Presser Bar Bushing
200352C	13485	Presser Bar Bushing Set Screw
208313	13485	Presser Bar Lifter
200653C	13485	Presser Bar Lifter Hinge Screw
208555	13484	Presser Bar Lifting Bracket with 200054E
200975F	13485	Presser Bar Lifting Bracket Guide Screw
200054E	13482	Presser Bar Lifting Bracket Pinch Screw
208556	13485	Presser Bar Spring
200494X	13485	Presser Bar Thumb Screw (pressure regulating)
200475X	13485	Presser Bar Thumb Screw Thumb Set Screw
244084	17050	Presser Bar Thumb Screw Thumb Set Screw Packing (fibre)
202397	13484	Take-up (auxiliary)
200842E	13484	Take-up (auxiliary) Screw
202398	13484	Take-up Lever
208557	13484	Take-up Lever Driving Stud with 202277
202277	13484	Take-up Lever Driving Stud Oil Packing (wick)
202400	13484	Take-up Lever Hinge Stud with 202423
202423	13484	Take-up Lever Hinge Stud Oil Packing (wick)
200383C	13484	Take-up Lever Hinge Stud Set Screw
208558	13484	Take-up Lever Oil Guard with 223655 and 224572
200161X	13484	Take-up Lever Oil Guard Screw
208568	13485	Take-up Lever Oil Leader
233710	-----	Take-up Lever Oil Leader Packing (wick)
223655	13484	Take-up Lever Oiling Felt
224572	13484	Take-up Lever Oiling Felt Rivet
244048	13486	Tension Disc (back)
244049	13486	Tension Disc (front)
202404	13485	Tension Release Plunger
233709	13451	Tension Release Slide
208560	13485	Tension Release Slide Spring
244061	13486	Tension Release Washer
202407	13486	Tension Spring
263106	13486	Tension Spring Washer

No.	Plate	Name
200625F	13486	Tension Stud with 204925
200061C	13486	Tension Stud Set Screw
204925	13486	Tension Stud Washer
201572X	13486	Tension Thumb Nut
244062	13486	Tension complete, Nos. 200625F, 201572X, 202407, 202410, 244048, 244049, 244061 and 263106
202410	13486	Thread Controller Spring
202411	10252	Thread Controller Spring Stop
200132E	13486	Thread Controller Spring Stop Screw
208574	13486	Thread Guide
202412	13481	Thread Guide
202415	13486	Thread Guide
200582X	13486	Thread Guide Screw
200397X	13486	Thread Guide Set Screw
200366X	13486	Thread Retainer Stud Set Screw
240335	18912	Thread Retainer
233308	13456	Throat Plate
200577AL	13487	Throat Plate Screw (2)
208562	13484	Vibrating Presser Bar
208563	13484	Vibrating Presser Bar Connecting Link
202277	13484	Vibrating Presser Bar Oil Packing (wick)
233307	13456	Vibrating Presser Foot, 46 needle hole, with 201015F
201015F	13489	Vibrating Presser Foot Pinch Screw

ACCESSORIES

No.	Plate	Name
202265	11671	Bobbin (2)
228476	18287	Screw Driver (Bobbin Case)
51078	-----	Machine Bolt (4)
6055	-----	Machine Bolt Washer (4)
135 x 1	-----	Needles, six, size 16
120342	12345	Oiler with 120343
120343	12345	Oiler Spout, 3-1/2 in. long
225498	12345	Screw Driver (7-1/4 in. long)
225554	12345	Wrench (steel)

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

259428	18312	Brake (leather)
259429	18312	Brake Clamp
200113F	18312	Brake Clamp Screw
225453	18312	Frame with 202277 and 259660
225454	18312	Frame Hinge Pin
202277	18312	Frame Oil Packing (wick)
259660	18312	Frame Oil Well Washer
225455	18312	Frame Spring
225456	18312	Frame Spring Plunger
259461	18312	Pulley with 200380C
200380C	18312	Pulley Set Screw
225381	18312	Spindle
225444	18312	Stop Latch
200056E	18312	Stop Latch Screw
225458	18312	Stop Latch Thumb Lever
225459	18312	Stop Latch Thumb Lever Hinge Stud
225459	18312	Stop Latch Thumb Lever Joint Stud
202478	18312	Stop Latch Trip Lever
200299X	18312	Stop Latch Trip Lever Hinge Screw
225461	18312	Tension Bracket with 201499X
200082D	18312	Tension Bracket Screw

BOBBIN WINDER

No.	Plate	Name
228026	18312	Tension Bracket Screw Washer
2102	18312	Tension Disc
13710	18312	Tension Spring
201499X	18312	Tension Stud
201572X	18312	Tension Stud Thumb Nut
225462	18312	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102
259662	18312	Bobbin Winder and Tension Bracket Base
259462	18312	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.

TREADLE, SINGLE FOOT (right)

228424	10797	Treadle with 200526C
228425	10797	Treadle Chain, 38 in. long with 202784
202784	13457	Treadle Chain Hook
200526C	13457	Treadle Set Screw
228426	13457	Treadle Shaft
228427	13457	Treadle Spring
228428	10797	Treadle Stand with two wood screws 7/8 in., No. 12
228429	-----	Treadle, single foot (right) complete, Nos. 228424 to 228428

BINDERS

233309	13459	Binder Base with 233310 and 350115E
233310	13459	Binder Base Position Pin
201493D	13459	Binder Base Thumb Screw
233311	13459	Binder Guide (lower)
201566B	13459	Binder Guide (lower) Thumb Nut
233312	13459	Binder Guide (lower) Thumb Nut Washer
233313	13459	Binder Guide (upper)
350115E	13457	Binder Guide (upper) Screw Stud
201560D	13459	Binder Guide (upper) Thumb Nut
233315	-----	Binder complete, for hat binding, for binding from 5/16 to 1-1/4 in. wide (adjustable) Nos. 201493D, 201560D, 201566B, 233309, 233311 to 233313 and 233322
233316	13459	Binder Base with 233310

BINDERS

No.	Plate	Name
233310	13459	Binder Base Position Pin
201493D	13459	Binder Base Thumb Screw
233317	13459	Binder Guide (lower)
233322	13457	Binder Guide (lower) Index Washer
233318	13459	Binder Guide (upper)
201560D	13459	Binder Guide Thumb Nut
233319	-----	Binder complete, for binding hats with binding "wide under" or "wide over" (adjustable) for binding from 1/2 to 1-1/4 in. wide, Nos. 201493D, 201560D and 233316 to 233318