

SINGER
302W101,W206,W406

NUMERICAL LIST OF PARTS MACHINES 302W101, 302W206 AND 302W406

| NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION |
|-------------|-------------------------|-------------|-----------------------|-------------|------------------------|--------|------------------------|
| 1454(806) | Presser Foot Shank | 200160(805) | Bed (elliptical) | 200578(850) | Looper Thread Guide | 204348 | Foot Lifter Lever |
| 2102 | Pinch Screw (302W101) | | Cover Lock Spring | | (top of Arm) Bracket | | Spring |
| Catalog | Needle Thread Tension | 200161(850) | Screw(2) | 200583(803) | Needle Bar Rock | 204365 | Needle Thread Tension |
| 3260 | Disc(2) | 200173(804) | Needle Bar Oiling | | Frame Thread Guide | 204925 | Releaser Spring |
| | Needle (62x57) Size No. | 200181(804) | Felt Holder Screw(2) | | Screw(2) | | Looper Driving Crank |
| 8582 | 22 | | Bed Plate (left) | 200585(819) | Bed (elliptical) Cover | 204925 | Oil Hole Cover Screw |
| 10148 | Arm Position Pin(2) | 200226(805) | Guard Screw(2) | | Slide Bar Screw(4) | 206335 | Washer |
| | Looper Thread Tension | 200303(819) | Presser Bar Spring | 200590(819) | Bed (elliptical) Cover | 208636 | Spreader Screw Washer |
| | Spring | | Support Screw | | Section (front) Screw | | Presser Foot Hinge |
| 32572 | Needle Thread Tension | 200327(803) | Looper Driving Crank | 200907(819) | Loop Deflector | 214529 | Pin (302W101) |
| | Releasing Disc | 200328(830) | Oil Hole Cover Screw | | Screw(2) (302W101) | | Looper Holder Screw |
| 50014(803) | Needle Set Screw | 200337(803) | Machine Pulley Set | 200934(806) | Foot Lifter Lifting | 214529 | Washer |
| 50326(803) | Needle Thread Tension | 200344(830) | Screw | 200987(819) | Link Hinge Screw | 226080 | Needle Bar Rock |
| | Stud | 200346(803) | Position Screw | 201020(805) | Looper Thread Tension | 226206 | Frame Regulating |
| 51570(803) | Needle Thread Tension | 200354(803) | Machine Pulley | 201052(833) | Stud | 228448 | Stud Spring |
| | Thumb Nut | 200362(803) | Position Screw | 201148(819) | Spreader Driving | 238089 | Presser Bar Spring |
| 54279 | Needle Thread Tension | 200364(803) | Needle Bar Rock | 201160(805) | Connection Cap | 26080 | Cushion Spring |
| | Thread Guide (double) | | Frame Regulating Stud | 201188(803) | Screw(2) | 262606 | Presser Foot Plate |
| 59537 | Needle Thread Tension | 200373(803) | Sleeve Set Screw | 201254(803) | Needle Thread Tension | 263572 | Spring (302W101) |
| | Spring Bushing (front) | 200378(803) | Looper Driving Crank | 201254(803) | Releaser Cup Set | 264709 | Needle Thread Tension |
| 59538 | Needle Thread Tension | 200380(830) | Position Screw(2) | 201363(803) | Cap Set Screw | 267623 | Releasing Pin |
| | Spring Bushing (back) | | Looper Driving Crank | 201416(830) | Needle Thread Tension | | Machine Locating Stud |
| 59539 | Needle Thread Tension | 200382(833) | Set Screw | 201418(803) | Screw | 268003 | (4) |
| | Stud 50326(803) with | 200386(803) | Needle Bar Crank | 201522(805) | Bed (elliptical) Cover | | Needle Thread Tension |
| | 51570(803) | | Position Screw | 201524(805) | Section (front) Screw | 241763 | Releasing Plate Pin |
| 67425 | Looper Carrier Crank | 200394(803) | Looper Driving Crank | 201572(819) | (lower)(2) | | Needle Bar Rock Frame |
| | Clamping Stud Nut | 200394(803) | Set Screw | 201736(805) | Foot Lifter Lever | | Driving Eccentric |
| | Washer | 200394(803) | Needle Bar Rock | 202005 | Spring Screw Eye | 244048 | Friction Plate Screw |
| 131741 | Needle Thread Tension | 200394(803) | Frame Regulating Stud | 202120 | Needle Thread Guide | 263572 | Set Screw Packing |
| | Spring | | Cap Set Screw | 202253 | (on Needle Bar | | (brass) (2) |
| 141220(869) | Needle Guard Set Screw | 200394(803) | Spreader Driving | 202330 | Connecting Stud) | 264709 | Looper Thread Tension |
| 200004(805) | Arm Screw(4) | 200394(803) | Eccentric Counter- | 202330 | Set Screw | 267669 | Disc(2) |
| 200029(805) | Arm Head Screw(3) | 200394(803) | balance Set Screw(2) | 202330 | Arm Shaft Connection | 268003 | Spreader Driving Rock |
| 200033(819) | Bed Side Cover (back) | 200394(803) | Screw(2) | 202330 | Belt Pulley Set | 268004 | Shaft Screw Stud Oil |
| | Screw(2) (302W101) | 200394(803) | Spreader Driving | 202330 | Screw(2) | 268005 | Packing (wick) |
| 200035(805) | Spreader Bar Bearing | 200394(803) | Crank Position Screw | 202330 | Needle Bar Rock | 268006 | Needle Bar Rock |
| | Screw(2) | 200394(803) | Needle Bar Crank | 202330 | Frame Regulating Stud | 268008 | Frame Regulating Stud |
| 200047(804) | Arm Shaft Ball | 200394(803) | Position Screw Check | 202330 | Cap with 200364(803) | 268008 | Cap with 200364(803) |
| | Bearing (back) Housing | 200394(803) | Screw | 202330 | Needle Bar Rock Frame | 268008 | Driving Eccentric |
| | Screw(3) | 200394(803) | Presser Bar Stop | 202330 | Driving Eccentric | 268008 | Friction Plate |
| 200047(805) | Needle Thread Tension | 200394(803) | Collar Set Screw | 202330 | Friction Plate | 268008 | Loop Deflector |
| | Bracket Screw(2) | 200394(803) | Looper Carrier Shaft | 202330 | (302W101) | 268008 | (302W101) |
| 200053(819) | Bed Plate Screw(6) | 200394(803) | Coilair Set Screw(2) | 202330 | Arm Shaft with | 268008 | Arm Shaft with |
| | | 200394(803) | Looper Carrier | 202330 | 268009, 268044, | 268008 | 268009, 268044, |
| 200054(803) | Looper Thread Tube | 200394(803) | Shaft Set Screw Check | 202330 | 268264, two each | 268008 | 268264, two each |
| | Clamp Screw(4) | 200394(803) | Screw | 202330 | 268214 and 350534(803) | 268008 | 268214 and 350534(803) |
| 200058(803) | Needle Bar Rock Frame | 200394(803) | Spreader Driving | 202330 | Arm Shaft Ball Bearing | 268008 | Arm Shaft Ball Bearing |
| | Driving Arm Pinch | 200394(803) | Crank Set Screw | 202330 | (back) Housing | 268008 | (back) Housing |
| | Screw(2) | 200394(803) | Needle Thread Tension | 202330 | Arm Shaft Ball Bearing | 268008 | Arm Shaft Ball Bearing |
| 200059(803) | Looper Thread Guide | 200394(803) | Releasing Plate Screw | 202330 | (front) | 268008 | (front) |
| | (on Bed) (on front) | 200394(803) | Looper Thread Tension | 202330 | Arm Shaft Connection | 268008 | Arm Shaft Connection |
| | Screw | 200394(803) | Bracket Screw(2) | 202330 | Belt Pulley with two | 268008 | Belt Pulley with two |
| 200059(803) | Looper Thread Guide | 200394(803) | Looper Thread Tension | 202330 | each 201254(803) and | 268008 | each 201254(803) and |
| | (on Bed) (under cover) | 200394(803) | Bracket Screw(2) | 202330 | 202253 | 268008 | 202253 |
| | Screw | 200394(803) | Looper Carrier Shaft | 202330 | Arm Shaft Oil Slinger | 268008 | Arm Shaft Oil Slinger |
| 200064(806) | Looper Thread Take- | 200394(803) | Coilair Set Screw(2) | 202330 | with 350171(803) | 268008 | with 350171(803) |
| | up Rod Set Screw | 200394(803) | Looper Carrier | 202330 | Arm Shaft Oil Stop | 268008 | Arm Shaft Oil Stop |
| 200069(803) | Needle Bar Connecting | 200394(803) | Shaft Set Screw Check | 202330 | Ball Spring (front) | 268008 | Ball Spring (front) |
| | Stud Pinch Screw(2) | 200394(803) | Screw | 202330 | Arm Side Cover | 268008 | Arm Side Cover |
| 200070(803) | Presser Bar Guide | 200394(803) | Spreader Driving | 202330 | Arm Shaft Ball | 268008 | Arm Shaft Ball |
| | Bracket Pinch Screw | 200394(803) | Crank Set Screw | 202330 | Bearing (back) | 268008 | Bearing (back) |
| 200078(805) | Arm Side Cover | 200394(803) | Needle Thread Tension | 202330 | Bed Shaft Ball | 268008 | Bed Shaft Ball |
| | Screw(3) | 200394(803) | Releasing Plate Screw | 202330 | Bearing | 268008 | Bearing |
| 200082(804) | Needle Thread Guide | 200394(803) | Looper Thread Tension | 202330 | Bed Shaft Connection | 268008 | Bed Shaft Connection |
| | Screw(3) | 200394(803) | Bracket Screw(2) | 202330 | Belt Pulley with two | 268008 | Belt Pulley with two |
| 200089(803) | Bed Plate (left) | 200394(803) | Looper Carrier Shaft | 202330 | 201254(803) | 268008 | 201254(803) |
| | Screw(2) | 200394(803) | Coilair Set Screw(2) | 202330 | Bed Shaft Needle | 268008 | Bed Shaft Needle |
| 200089(803) | Looper Carrier Crank | 200394(803) | Looper Carrier | 202330 | Bearing(2) | 268008 | Bearing(2) |
| | Hinge Pin Pinch Screw | 200394(803) | Shaft Set Screw Check | 202330 | Needle Bar Rock Frame | 268008 | Needle Bar Rock Frame |
| 200095(819) | Needle Bar Connecting | 200394(803) | Screw | 202330 | Needle Bearing(2) | 268008 | Needle Bearing(2) |
| | Link Cap Washer Screw | 200394(803) | Spreader Driving | 202330 | Face Plate with | 268008 | Face Plate with |
| 200100(805) | Throat Plate Screw | 200394(803) | Crank Set Screw | 202330 | 268033 and two | 268008 | 268033 and two |
| 200123(804) | Needle Bar Rock Frame | 200394(803) | Needle Thread Tension | 202330 | 201416(830) | 268008 | 201416(830) |
| | Driving Connection Cap | 200394(803) | Releasing Plate Screw | 202330 | Face Plate Lock Spring | 268008 | Face Plate Lock Spring |
| | Screw | 200394(803) | Looper Thread Tension | 202330 | | | |
| | | 200394(803) | Bracket Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier Shaft | 202330 | | | |
| | | 200394(803) | Coilair Set Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier | 202330 | | | |
| | | 200394(803) | Shaft Set Screw Check | 202330 | | | |
| | | 200394(803) | Screw | 202330 | | | |
| | | 200394(803) | Spreader Driving | 202330 | | | |
| | | 200394(803) | Crank Set Screw | 202330 | | | |
| | | 200394(803) | Needle Thread Tension | 202330 | | | |
| | | 200394(803) | Releasing Plate Screw | 202330 | | | |
| | | 200394(803) | Looper Thread Tension | 202330 | | | |
| | | 200394(803) | Bracket Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier Shaft | 202330 | | | |
| | | 200394(803) | Coilair Set Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier | 202330 | | | |
| | | 200394(803) | Shaft Set Screw Check | 202330 | | | |
| | | 200394(803) | Screw | 202330 | | | |
| | | 200394(803) | Spreader Driving | 202330 | | | |
| | | 200394(803) | Crank Set Screw | 202330 | | | |
| | | 200394(803) | Needle Thread Tension | 202330 | | | |
| | | 200394(803) | Releasing Plate Screw | 202330 | | | |
| | | 200394(803) | Looper Thread Tension | 202330 | | | |
| | | 200394(803) | Bracket Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier Shaft | 202330 | | | |
| | | 200394(803) | Coilair Set Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier | 202330 | | | |
| | | 200394(803) | Shaft Set Screw Check | 202330 | | | |
| | | 200394(803) | Screw | 202330 | | | |
| | | 200394(803) | Spreader Driving | 202330 | | | |
| | | 200394(803) | Crank Set Screw | 202330 | | | |
| | | 200394(803) | Needle Thread Tension | 202330 | | | |
| | | 200394(803) | Releasing Plate Screw | 202330 | | | |
| | | 200394(803) | Looper Thread Tension | 202330 | | | |
| | | 200394(803) | Bracket Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier Shaft | 202330 | | | |
| | | 200394(803) | Coilair Set Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier | 202330 | | | |
| | | 200394(803) | Shaft Set Screw Check | 202330 | | | |
| | | 200394(803) | Screw | 202330 | | | |
| | | 200394(803) | Spreader Driving | 202330 | | | |
| | | 200394(803) | Crank Set Screw | 202330 | | | |
| | | 200394(803) | Needle Thread Tension | 202330 | | | |
| | | 200394(803) | Releasing Plate Screw | 202330 | | | |
| | | 200394(803) | Looper Thread Tension | 202330 | | | |
| | | 200394(803) | Bracket Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier Shaft | 202330 | | | |
| | | 200394(803) | Coilair Set Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier | 202330 | | | |
| | | 200394(803) | Shaft Set Screw Check | 202330 | | | |
| | | 200394(803) | Screw | 202330 | | | |
| | | 200394(803) | Spreader Driving | 202330 | | | |
| | | 200394(803) | Crank Set Screw | 202330 | | | |
| | | 200394(803) | Needle Thread Tension | 202330 | | | |
| | | 200394(803) | Releasing Plate Screw | 202330 | | | |
| | | 200394(803) | Looper Thread Tension | 202330 | | | |
| | | 200394(803) | Bracket Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier Shaft | 202330 | | | |
| | | 200394(803) | Coilair Set Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier | 202330 | | | |
| | | 200394(803) | Shaft Set Screw Check | 202330 | | | |
| | | 200394(803) | Screw | 202330 | | | |
| | | 200394(803) | Spreader Driving | 202330 | | | |
| | | 200394(803) | Crank Set Screw | 202330 | | | |
| | | 200394(803) | Needle Thread Tension | 202330 | | | |
| | | 200394(803) | Releasing Plate Screw | 202330 | | | |
| | | 200394(803) | Looper Thread Tension | 202330 | | | |
| | | 200394(803) | Bracket Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier Shaft | 202330 | | | |
| | | 200394(803) | Coilair Set Screw(2) | 202330 | | | |
| | | 200394(803) | Looper Carrier | 202330 | | | |
| | | 200394(803) | Shaft Set Screw Check | 202330 | | | |
| | | | | | | | |

| NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION |
|--------|---|--------|---|--------|---|--------|---|
| 268033 | Face Plate Lock Stud | 268099 | Looper Carrier Needle Bearing(2) | 268208 | Looper Carrier Crank Hinge Pin with 268258 | 268369 | Looper with 141220(869) |
| 268044 | Arm Shaft Oil Stop Ball Spring (rear) | 268099 | Looper Driving Connection Needle Bearing | 268214 | Arm Shaft Oil Stop Ball 5 32 in. diam.(2) | 268370 | Looper and Needle Guard complete, 268310 and 268369 |
| 268044 | Bed Shaft Oil Stop Ball Spring | 268102 | Looper Driving Crank Oil Hole Cover | 268214 | Bed Shaft Oil Stop Ball 5 32 in. diam. | 268373 | Looper Thread Guide (on Bed or Looper) |
| 268045 | Spreader Driving Eccentric with two 200364(803) | 268121 | Looper Thread Tension Bracket Spacing Collar(2) | 268216 | Looper Driving Connection 268098 with 268099 | 268462 | Bed Plate (right) (302W101) |
| 268046 | Spreader Driving Eccentric Counter-balance with two 200364(803) | 268121 | Looper Thread Tube with two 268125 | 268219 | Needle Bar Rock Frame Thread Guide (302W101) | 268512 | Needle Thread Guide (on Needle Bar Connecting Stud) |
| 268048 | Machine Pulley (aluminum alloy casting) for "V" belt (outside diam of belt groove 2.9 in.) with 200327(803) and 200328(830) | 268123 | Looper Thread Tube Clamp(2) | 268220 | Spreader Driving Eccentric Thrust Washer(2) | 268513 | Needle Thread Guide (on side of Arm)(2) |
| 268049 | Machine Pulley 268048 with 268024 | 268124 | Looper Thread Tube Thread Bushing(2) | 268233 | Spreader Driving Connection 268186 with 268063 and 351876 | 268514 | Needle Thread Tension Bracket (302W406) |
| 268052 | Looper Thread Take-up Rod | 268136 | Needle Bar Needle Bar Connecting Link Cap Washer | 268258 | Looper Carrier Crank Hinge Pin Oil Packing (wick) | 268515 | Needle Thread Tension Releaser (302W406) |
| 268053 | Spreader Driving Rock Shaft with 200064(806) | 268139 | Needle Bar Connecting Stud with 201188(803), 202330 and two 200069(803) | 268258 | Needle Bar Rock Frame Driving Connection Hinge Stud Oil Packing (wick) | 268602 | Looper Holder with two 350478(833) (302W101) |
| 268054 | Bed Shaft with 268044, 268214, 268265, 350534(803), (302W101) | 268142 | Needle Bar Crank with 200346(803), 200354(803) and 200378(803) | 268258 | Needle Bar Rock Frame Driving Connection Hinge Stud Oil Packing (wick) | 268612 | Presser Foot Plate Heel Spring (302W101) |
| 268056 | Needle Bar Connecting Link with two 270266 | 268143 | Needle Bar Crank 268142 with 268005 | 268261 | Bed Shaft Connection Belt Pulley 268028 with 268024 | 268627 | Needle Holder with 50014(803) (302W101) |
| 268060 | Needle Bar Rock Frame Driving Connection | 268144 | Needle Bar Oiling Felt(2) | 268263 | Needle Thread Tension complete, 32572, 59537, 59538, 59539, 131741 and two 2102 | 268638 | Spreader with Point (302W101) |
| 268061 | Needle Bar Rock Frame Driving Connection 268060 with 268063 | 268148 | Needle Bar Rock Frame Regulating Stud | 268264 | Arm Shaft Oil Control Rod (wood) | 269564 | Edge Guide |
| 268062 | Needle Bar Rock Frame Driving Connection Hinge Stud with 268258 | 268149 | Needle Bar Rock Frame Regulating Stud Sleeve | 268265 | Bed Shaft Oil Control Rod (wood) | 269602 | Bed (elliptical) Cover with Lock Stud |
| 268063 | Needle Bar Rock Frame Driving Connection Needle Bearing | 268150 | Needle Bar Rock Frame Regulating Stud complete, 214529, 264709, 268148 and 268149 | 268270 | Arm Shaft Connection Belt (reinforced neoprene) | 269603 | Bed (elliptical) Cover complete, 200590(819), 269602, 269606, two each 201148(819), 269607 and four 200585(819) |
| 268063 | Spreader Driving Connection Needle Bearing | 268161 | Needle Bar Rock Frame Driving Arm with two 200058(803) | 268275 | Looper Driving Crank with 200362(803), 200573(804) and two 200344(830) | 269604 | Bed (elliptical) Cover Lock Spring |
| 268063 | Spreader Driving Connection Needle Bearing | 268167 | Needle Thread Tension Bracket (302W101, 206) | 268277 | Needle Bar Oiling Felt Holder(2) | 269606 | Bed (elliptical) Cover Section (front) |
| 268065 | Needle Bar Rock Frame Driving Eccentric Adjusting Disc | 268168 | Needle Thread Tension Releaser (302W101, 206) | 268278 | Needle Bar Rock Frame | 269607 | Bed (elliptical) Cover Slide Bar(2) |
| 268066 | Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring | 268169 | Needle Thread Tension Releaser Cap with 201052(833) | 268279 | Looper Carrier Crank with 200089(803) | 269610 | Bed Plate (left) (302W206, 406) |
| 268067 | Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar with two 200382(833) | 268171 | Needle Thread Tension Releasing Plate (Adjustable) | 268307 | Looper Carrier Crank Clamping Stud | 269611 | Bed Plate (left) Guard (302W206, 406) |
| 268071 | Spreader Driving Rock Shaft Needle Bearing(2) | 268172 | Presser Bar | 268308 | Needle Guard | 269612 | Bed Plate (left) and Guard complete, 269610, 269611 and two 200181(804) |
| 268072 | Spreader Driving Rock Shaft Collar with two 200386(803)(2) | 268173 | Presser Bar Bushing | 268310 | Needle Thread Guide (on Arm Head) | 269613 | Bed Plate (right) (302W206, 406) |
| 268083 | Foot Lifter Bell Crank | 268174 | Presser Bar Guide Bracket with 200070(803) and 200572(806) | 268312 | Needle Thread Guide (on Bed) | 269614 | Bed Shaft with 268044, 268214, 268265, 350534(803) (302W206, 406) |
| 268085 | Foot Lifter Lever with 238089 | 268176 | Presser Bar Spring | 268315 | Needle Bar Rock Frame Driving Flange with 267623, two each 241763, 350467(830), 350477(830) and 350548(803) | 269615 | Bed Shaft Thrust Collar with two 200386(803), (302W206, 406) |
| 268086 | Foot Lifter Lever Rod | 268181 | Spreader Bar | 268330 | Face Plate Hinge Stud(2) | 269616 | Foot Lifter Lifting Link (302W206, 406) |
| 268087 | Foot Lifter Lifting Link (302W101) | 268184 | Spreader Bar Bearing | 268331 | Looper Thread Tension Bracket | 269617 | Looper Carrier Shaft |
| 268098 | Looper Driving Connection | 268185 | Spreader Holder with two 200380(830) | 268332 | Looper Thread Tension complete, 10148 200987(819), 201572(819) and two 244048 | 269618 | Looper Carrier Shaft Collar with two 200394(803) |
| | | 268187 | Spreader Driving Crank with 200373(803) and 200403(830) | 268333 | Looper Thread Tension Thread Guide | 269619 | Looper Thread Guide (on Bed) (on front) |
| | | 268190 | Spreader Driving Pin | 268367 | Looper Carrier | 269620 | Looper Thread Guide (on Bed) (under cover) |
| | | 268197 | Face Plate Lock Spring Plate | 268368 | Looper Carrier | 269680 | Bed Plate (left) (302W101) |
| | | | | | 268367 with two 268099 | 269681 | Bed Plate (left) Guard (302W101) |

| NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION |
|--------|--|-------------|--|-------------|---|-------------|---|
| 269682 | Bed Plate (left) and Guard complete, 269680, 269681 and two 200181(804) (302W101) | 269689 | Throat Plate, for 269686 (302W101) | 350381(803) | Presser Bar Spring Adjusting Screw | 350478(833) | Looper Adjusting Screw |
| | | 270266 | Needle Bar Connecting Link Needle Bearing(2) | 350466(803) | Spreader Driving Rock Shaft Screw Stud with 263572 | 350478(833) | Looper Set Screw |
| 269683 | Bed Side Cover (back) (302W101) | 350013(803) | Foot Lifter Bell Crank Hinge Screw | 350467(830) | Needle Bar Rock Frame Driving Flange Set Screw(2) | 350534(803) | Arm Shaft Oil Stop Ball Screw(2) |
| 269687 | Presser Foot Plate (302W101) | 350149(803) | Spreader Screw | 350467(830) | Presser Bar Spring Adjusting Screw Set Screw | 350534(803) | Bed Shaft Oil Stop Ball Screw |
| 269688 | Presser Foot (spring hinged) complete, 40 needle hole, 206335, 226080, 268275, 268612 and 269687 (302W101) | 350171(803) | Arm Shaft Oil Slinger Set Screw | 350477(830) | Needle Bar Rock Frame Driving Eccentric Friction Plate Screw Set Screw(2) | 350548(803) | Needle Bar Rock Frame Driving Eccentric Friction Plate Screw(2) |
| | | 350267(805) | Looper Holder Screw | | | 351876 | Spreader Driving Rock Shaft Screw Stud Ball Roller |
| | | 350318(805) | Looper Thread Guide (on Bed at Looper) Screw | | | | |

FITTINGS

| STANDARD GAUGES | LOOPER HOLDER | NEEDLE BAR ROCK FRAME THREAD GUIDE | NEEDLE HOLDER | PRESSER FOOT (COMPLETE) | SPREADER | THROAT PLATE |
|-------------------|---------------|------------------------------------|---------------|-------------------------|----------|--------------|
| 302W206 | | | | | | |
| 3/4" | 268105 | 268255 | 268154 | 269574 | 268376 | 269597 |
| 7/8" | 268105 | 268255 | 268154 | 269574 | 268376 | 269651 |
| 1" | 268106 | 268256 | 268156 | 269574 | 268377 | 269598 |
| 1-1/4" | 268107 | 268268 | 268157 | 269577 | 268378 | 269597 |
| 1-3/8" | | | | | 268378 | 269651 |
| 1-1/2" | 268107 | 268268 | 268157 | 269577 | 268378 | 269598 |
| 1-3/4" | 268282 | 268304 | 268158 | 269577 | 268379 | 269597 |
| 2" | 268282 | | | | 268379 | |
| 302W406 | | | | | | |
| 1/4, 1/4, 1/4" | 269065 | 269138 | 269191 | 269237 | 269342 | 269597 |
| 5/16, 5/16, 5/16" | 269065 | 269138 | 269192 | 269237 | 269342 | 269652 |
| 3/8, 3/8, 3/8" | 269065 | 269138 | 269192 | 269237 | 269342 | 269652 |
| 1/2, 1/2, 1/2" | 269065 | 269138 | 269193 | 269240 | 269342 | 269598 |
| 1/4, 1/4, 1/4" | 269065 | 269138 | 269193 | 269240 | 269342 | 269598 |

When Ordering Fittings, State Gauge Required.

302W101 DROP FEED PARTS

| NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION |
|-------------|--|-------------|--|-------------|---|--------|--|
| 200040(830) | Feed Dog Shank Screw | 200382(833) | Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw(2) | 201525(805) | Feed Dog Shank Screw Lock Nut | 268047 | Feed Lifting Eccentric with 268077 and two 200394(803) |
| 200061(833) | Feed Driving Rock Shaft Crank Pinch Screw(2) | 200386(830) | Feed Driving Rock Shaft Collar Set Screw(4) | 201537(819) | Feed Dog Shank Adjusting Screw Lock Nut | | |
| 200061(833) | Feed Lifting Rock Shaft Crank Pinch Screw(2) | 200386(803) | Feed Lifting Rock Shaft Collar Set Screw(4) | 202574 | Feed Bar Hinge Pin Collar with 200380(830) | 268060 | Feed Driving Connection 268060 with 268063 |
| 200078(806) | Feed Regulating Stud Socket Screw(2) | 200394(803) | Feed Lifting Eccentric Set Screw(2) | 208636 | Feed Dog Shank Screw Washer | 268061 | Feed Driving Connection Hinge Stud with 268258 |
| 200100(803) | Feed Dog Screw(2) | 200403(830) | Feed Bar Set Screw(2) | 240245 | Feed Regulating Stud Retaining Spring | 268062 | Feed Driving Connection Hinge Stud with 268258 |
| 200123(804) | Feed Driving Connection Cap Screw | 201256(830) | Feed Lifting Crank Pinch Screw | 241763 | Feed Driving Eccentric Friction Plate Screw Set Screw | 268062 | Feed Lifting Connection Hinge Stud with 268258 |
| 200354(803) | Feed Driving Rock Frame Position Screw | 201418(803) | Feed Lifting Rock Shaft Crank Position Screw | 267623 | Feed Driving Eccentric Friction Plate | 268063 | Feed Driving Connection Needle Bearing |
| 200362(803) | Feed Driving Rock Frame Set Screw | 201522(805) | Feed Driving Connection Hinge Stud Nut | 268034 | Feed Bar with 200373(803) and two 200403(830) | | |
| 200373(803) | Feed Lifting Link Hinge Pin Set Screw (2) | 201522(805) | Feed Lifting Connection Hinge Stud Nut | 268035 | Feed Bar Hinge Pin | 268065 | Feed Driving Eccentric Adjusting Disc |

| NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION |
|--------|--|--------|---|--------|--|-------------|--|
| 268066 | Feed Driving Eccentric Adjusting Disc Spring | 268073 | Feed Driving Rock Shaft Crank with two 200061(833) | 268198 | Feed Lifting Rock Shaft Crank with 201418(803) and two 200061(833) | 269684 | Feed Driving Rock Shaft |
| 268067 | Feed Driving Eccentric Adjusting Disc Spring Collar with two 200382(833) | 268074 | Feed Lifting Connection | 268258 | Feed Driving Connection Hinge Stud Oil Packing (wick) | 269685 | Feed Lifting Rock Shaft |
| 268069 | Feed Driving Rock Frame with 200354(803) and 200362(803) | 268075 | Feed Lifting Crank with 200373(803) and 201256(830) | 268258 | Feed Lifting Connection Hinge Stud Oil Packing (wick) | 269686 | Feed Dog, 40 needle hole, with 267669 and two 200907(819) for 269689 |
| 268071 | Feed Driving Rock Shaft Needle Bearing(2) | 268077 | Feed Lifting Eccentric Lubricating Pad (wood) | 268258 | Feed Lifting Link Hinge Pin Oil Packing (wick)(2) | 270026 | Feed Regulating Stud Spring |
| 268071 | Feed Lifting Rock Shaft Needle Bearing(2) | 268078 | Feed Lifting Link | 268315 | Feed Driving Flange with 267623, two each 241763, 350467(830), 350477(830) and 350548(803) | 350467(830) | Feed Driving Flange Set Screw(2) |
| 268072 | Feed Driving Rock Shaft Collar with two 200386(830)(2) | 268079 | Feed Lifting Link Hinge Pin with 268258(2) | 268316 | Feed Dog Shank with 201537(819) and 350552(830) | 350477(830) | Feed Driving Eccentric Friction Plate Screw Set Screw(2) |
| 268072 | Feed Lifting Rock Shaft Collar with two 200386(803)(2) | 268081 | Feed Regulating Stud | | | 350548(803) | Feed Driving Eccentric Friction Plate Screw(2) |
| | | 268082 | Feed Regulating Stud Socket | | | 350552(830) | Feed Dog Shank Adjusting Screw |

302W206/406, PULLER FEED PARTS

| NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION | NUMBER | DESCRIPTION |
|-------------|--|-------------|--|--------|--|-------------|---|
| 913(806) | Puller Feed Roll (upper) Bar Spring Adjusting Screw(2) | 200572(803) | Puller Feed Roll (upper) Bar Position Bracket Adjusting Screw(2) | 269622 | Puller Feed Cross Shaft Bracket | 269640 | Puller Feed Roll (upper)(2) |
| 200017(803) | Puller Feed Cross Shaft Bracket Screw(2) | 201052(833) | Puller Feed Driving Shaft Thrust Collar Set Screw | 269623 | Puller Feed Cross Shaft Bracket 269622 with two 268425 | 269641 | Puller Feed Roll (upper) Bar Bracket |
| 200017(803) | Puller Feed Driving Shaft Bracket Screw(3) | 201188(803) | Puller Feed Roll (lower) Shaft Sprocket Set Screw | 269624 | Puller Feed Cross Shaft Worm Gear with two 200382(833) and 201220(833) | 269642 | Puller Feed Roll (upper) Bar Lifter Arm (left) |
| 200035(803) | Puller Feed Roll (lower) Chain Idler Sprocket Bracket Screw(2) | 201220(833) | Puller Feed Cross Shaft Worm Position Screw | 269625 | Puller Feed Cross Shaft Worm Gear with two 200362(803) | 269643 | Puller Feed Roll (upper) Bar Lifter Arm (right) |
| 200041(805) | Puller Feed Driving Shaft Cover Screw (lower) | 201220(833) | Puller Feed Driving Shaft Worm Gear Position Screw | 269626 | Puller Feed Driving Shaft | 269644 | Puller Feed Roll (upper) Bar Lifter Arm Block |
| 200084(850) | Puller Feed Roll (upper) Bar Lifter Arm Screw(2) | 201220(833) | Puller Feed Roll (upper) Bracket Position Screw(2) | 269628 | Puller Feed Driving Shaft Cover | 269645 | Puller Feed Roll (upper) Bar Position Bracket with 200572(803) and 350328(803)(2) |
| 200354(803) | Puller Feed Roll (lower) Position Screw | 201308(805) | Puller Feed Roll (upper) Bar Bracket Screw (upper) | 269629 | Puller Feed Driving Shaft Thrust Collar with 201052(833) | 269646 | Puller Feed Roll (upper) Bar Spring(2) |
| 200362(803) | Puller Feed Cross Shaft Worm Gear Set Screw(2) | 232866 | Puller Feed Cross Shaft Bracket Position Pin(2) | 269630 | Puller Feed Driving Shaft Thrust Collar with 201052(833) | 269647 | Puller Feed Roll (upper) Bracket with 200382(833) and 201220(833)(2) |
| 200362(803) | Puller Feed Driving Shaft Worm Gear Set Screw | 232866 | Puller Feed Driving Shaft Bracket Position Pin(4) | 269631 | Puller Feed Driving Shaft Worm with two 200382(833) (for 9 stitches per inch) | 269648 | Puller Feed Roll (upper) Shaft(2) |
| 200362(803) | Puller Feed Roll (lower) Set Screw | 267110 | Puller Feed Roll (upper) Needle Bearing(4) | 269632 | Puller Feed Driving Shaft Worm Gear with 200362(803) and 201220(833) (for 9 stitches per inch) | 269649 | Puller Feed Driving Shaft Bracket (right) |
| 200378(803) | Puller Feed Driving Shaft Collar Set Screw(2) | 268424 | Puller Feed Driving Shaft Collar with two 200378(803) | 269633 | Puller Feed Roll (lower) with 200354(803) and 200362(803) | 269650 | Puller Feed Driving Shaft Bracket 269649 with 268425 (Needle Bearing on left) |
| 200382(833) | Puller Feed Cross Shaft Worm Set Screw | 268425 | Puller Feed Cross Shaft Needle Bearing(2) | 269634 | Puller Feed Roll (lower) Chain | 269670 | Puller Feed Roll (upper) 269640 with two 267110(2) |
| 200382(833) | Puller Feed Driving Shaft Worm Set Screw(2) | 268425 | Puller Feed Driving Shaft Needle Bearing(2) | 269635 | Puller Feed Roll (lower) Chain Idler Sprocket | 269671 | Puller Feed Roll (upper) Shaft Retaining Ring(2) |
| 200382(833) | Puller Feed Roll (upper) Bracket Set Screw(2) | 268428 | Puller Feed Roll (upper) Bar(2) | 269636 | Puller Feed Roll (lower) Chain Idler Sprocket Bracket with 350558(819) | 269672 | Puller Feed Roll (lower) Shaft Needle Bearing(2) |
| 200394(803) | Puller Feed Roll (lower) Shaft Collar Set Screw(4) | 268448 | Puller Feed Driving Shaft Bracket | 269637 | Puller Feed Roll (lower) Chain Idler Sprocket Pin | 350149(803) | Puller Feed Roll (upper) Bar Lifter Arm Block Screw(2) |
| 200447(830) | Puller Feed Driving Shaft Sprocket Set Screw | 268449 | Puller Feed Driving Shaft Bracket 268448 with 268425 | 269638 | Puller Feed Roll (lower) Shaft | 350328(803) | Puller Feed Roll (upper) Bar Position Bracket Pinch Screw(2) |
| 200563(805) | Puller Feed Roll (upper) Bar Bracket Screw (lower) | 269618 | Puller Feed Roll (lower) Shaft Collar with two 200394(803)(2) | 269639 | Puller Feed Roll (lower) Shaft Sprocket with 201188(803) | 350558(819) | Puller Feed Roll (lower) Chain Idler Sprocket Pin Set Screw |
| 200571(804) | Puller Feed Driving Shaft Cover Screw (upper)(2) | 269621 | Puller Feed Cross Shaft | | | 350629(805) | Puller Feed Driving Shaft Bracket Screw (lower) |