

**SINGER**  
**400W4**

# LIST OF PARTS



FOR  
**MACHINE No. 400w4**  
 WHICH DIFFER FROM MACHINE NO. 400w1

**THE SINGER MANUFACTURING COMPANY**

LIST OF PARTS  
 FOR  
**MACHINE No. 400w4**  
 DOUBLE ROTARY DISC TAKE-UP.  
 HIGH SPEED.  
 SINGLE NEEDLE. LOCK STITCH. DROP FEED.  
 FOR STITCHING UPPER AND LOWER CORD ON TAPE  
 FOR APPLICATION OF SLIDE FASTENER UNITS

Same as Machine No.400w1 with the following exceptions

No.	Plate	Name
259462	18353	Balance Wheel,belt groove 2-1/8 and 1 in. diam.,with 201346C and 350107C
259464	18353	Balance Wheel 259462 with 270004 Note:Balance Wheel 259464 is furnished with this machine unless otherwise specified on order
259465	18353	Balance Wheel,belt groove 2.9 in. outside diam. for 3/8 in. "V" belt and 1 in. bottom diam. for round belt,with 201346C and 350107C
259466	18353	Balance Wheel 259465 with 270004
350107C	18353	" " Position Screw
201346C	18353	" " Set Screw
*270201	----	Bed
270202	18351	" Plate
270203	18351	" " 270202 with 270208 to 270211 and two 200583H
200462B	18351	Bed Plate Locking Thumb Screw
204642	18351	" " Stop with 200462B
200056E	18351	" " " Screw (2)
270204	18351	Cord Retainer and Tape Guide
201560B	18351	" " " " Thumb Nut
270205	18351	Feed Dog
270206	18351	Presser Foot (for size 12 and 15 cord)
270207	18351	" " Guide
200126D	18351	" " " Screw
270116	18328	Rotating Hook with two 1253C
270117	18328	Rotating Hook 270116 with 270083 and four 1053E
270118	18328	Rotating Hook 270117 with 40274,127242 and three 1367E
270119	18328	Rotating Hook 270118 and 52237
270208	18351	Tape Guide
270209	18351	" " Bracket
200583H	18351	" " " Screw

No.	Plate	Name
270210	18351	Tape Guide Collar with 200486E
200486D	18351	" " " Thumb Set Screw
270211	18351	" " Spring
270212	18351	" Tension Base Plate
200157B	18351	" " " " Screw
270213	18351	" " Tape Guide (left)
270214	18351	" " " " (right)
200137H	18351	" " " " Screw
270215	18351	" " Plate
223438	18351	" " Spring
263106	18351	" " Washer
200618B	18351	" " Stud
270216	18351	" " Bracket with 200618B
200110D	18351	" " " " Screw
201572B	18351	" " Thumb Nut
270217	18351	Tape Tension complete, Nos. 200157B, 201572B, 223438, 263106, 270212 to 270216, two each 200110D and 200137H
270218	18351	Throat Plate, for sizes 12 and 15 cord
270219	18351	" " 270218 with 201572B, 200604, two each 200126D and 270207
1094D	18351	Throat Plate Screw (2)

## ACCESSORIES

Same as Machine 400w1 with the following exceptions

88 X 1 ----- Needles, six size 14

### CORD GUIDE

270220	18351	Cord Guide with 270222 and 350456B
270221	18351	" " Tension Plate
13710	18351	" " " Spring
350456B	18351	" " " Stud
201572B	18351	" " " Thumb Nut
270222	18351	Cord Guide complete, Nos. 13710, 201572B, 270220, 270221 and two wood screws 1/2 in. No. 8 R.H.B.
270223	18351	Tape Guide Pin

## CORD UNWINDER

No.	Plate	Name
270224	18352	Cord Unwinder Cord Spool Center
270225	18352	" " " " Rod
270226	18352	" " " " " Bracket with two 200530C
227116	18352	Cord Unwinder Cord Spool Rod Collar
227210	18352	" " " " " " 227116 with 200731E and 227327
200731E	18352	Cord Unwinder Cord Spool Rod Collar Wing Screw
200530C	18352	Cord Unwinder Cord Spool Rod Set Screw
2102	18352	" " " " " Washer
227327	18352	" " " " " Tension Spring
270227	18352	Cord Unwinder complete, Nos. 270226, two each 2102, 227210, 270225, four 270224 and two wood screws 3/4 in. No. 10

## PULLER FEED

259467	18353	Base with 200364C, 259061, two each 200902T and 205796
259055	18353	Base Block (wood)
200710	18353	" Bolt
9942R	18353	" " Washer
270228	18353	Driving Belt size 3/16 in. diam., length 33-1/2 in. with 25128
25128	18353	Driving Belt Hook
259056	18353	" Gear with 200394C
200394C	18353	" " Set Screw
270229	18353	" " and Pinion (intermediate)
200095B	18353	" " " " " Cap Screw
259057	18353	Driving Pinion
200095B	18353	" " Cap Screw
259468	18353	" Pulley (belt groove 4-1/4 in. diam) with 200373C
200373C	18353	Driving Pulley Set Screw
270270	18353	" " Shaft
200364C	18353	" " " Set Screw
270235	18353	" " " Sleeve

## ACCESSORIES

No.	Plate	Name
270231	18353	Roll and Shaft (lower)
270232	18353	" " " (upper)
*259061	-----	" " " " Bearing
200902D	18353	" " " " " Screw
205796	18353	" " " " " Spring
270233	18353	" " " " " Collar
259063	18353	" " " " Gear with 200394C
200394C	18353	" " " " " Set Screw
259064	18353	Work Guide (wood)
270234	18353	Fuller Feed Device complete, Nos. 259055 to 259057, 259064, 259467, 259468, 270228, to 270233, 270235, two each 9842R, 200095R, 200710 and 259063

## TAPE REEL

225663	18352	Tape Reel (9 in. diam.) with 225666
225664	18352	" " Supporting Spindle
225665	18352	" " " " Base with 225664 and two wood screws 7/4 in., No. 7
270471	18352	Tape Reel Supporting Spindle Hub
225666	18352	" " " " " 270471 with 225660
225980	18352	Tape Reel Supporting Spindle Hub Base
225976	18352	Tape Reel (9 in. diam.) complete, Nos. 225663 and 225665

## THREAD UNWINDER

225257	17900	Spool Rest (for two spools) (flat) with 201018C
150203	17900	Spool Rest Cushion (felt)
225368	17900	" " Rod
200383C	17900	" " " Set Screw
201018C	17900	" " " Set Screw
202490	17900	" " Stand with 200383C
225391	17900	Thread Guide
201696J	17900	" " Lock Nut
225326	17900	" " Position Cup
225324	17900	" " Rod with 208AL and 225322
208AL	17900	" " " Screw

## ACCESSORIES

No.	Plate	Name
225322	17900	Thread Guide Rod Washer
225259	17900	Thread Unwinder (for two spools) complete, Nos. 201696J, 202490, 225257, 225324, 225326, 225368, two each 150203, 225391 and three wood screws 7/8 in., No. 12

## THROAT PLATES

270238	18351	Throat Plate, for size 9 cord
270218	18351	" " " sizes 12 and 15 cord
270239	18351	" " " size 18 cord
270240	18351	Throat Plate 270238 with 201560D, 270204, two each 200126D and 270207
270219	18351	Throat Plate 270218 with 201560D, 270204, two each 200126D and 270207

## MISCELLANEOUS PARTS

Used in conjunction with Thread Unwinder

60912	17900	Spool Weight with 60914
60914	17900	" " Center Pin
225377	17900	" Wire, for small spools
27739	17900	Thread Cone (wood)
225290	17900	" " Holder



