

DEPARTMENT No. 54
MARCH 3, 1916

COPY FOR M. T. D. FILE

**LIST OF PARTS
COMPLETE**



FOR

Machine No. 86-12

THE SINGER MANUFACTURING COMPANY

LIST OF PARTS COMPLETE
FOR
MACHINE NO. 86-12

For Two-Line Stitching on Heavy Overalls, etc. Two needles, two loopers, double chain stitch, gauges $\frac{1}{4}$, $\frac{9}{32}$ and $\frac{5}{16}$ inch, outside stitch regulating device, drop feed, foot lifter. Greatest distance between throat plate and presser foot $\frac{1}{2}$ inch.

*54912	Arm	
54913	“ Back Cover	
54914	Arm Back Cover complete, Nos. 1538u, 50223b, 54913, 54915, 54916 and two 1443u	
54915	Arm Back Cover Latch with 911b	
50223b	“ “ “ “ Hinge Screw	
911b	“ “ “ “ Screw Stud	
1538u	“ “ “ “ “ “ Thumb Nut	
54916	“ “ “ Spring	
1443u	“ “ “ “ Screw	
51897	“ Oil Cup	
54917	“ “ Tube for oiling 54941	
54918	“ Rock Shaft	
54919	“ “ “ Bushing (back)	
50224c	“ “ “ “ “ Set Screw	
54920	“ “ “ “ (front)	
888c	“ “ “ “ “ Set Screw	
54921	“ “ “ Collar with two 456c	
456c	“ “ “ “ Set Screw	
54603	“ “ “ Crank (back) with two 50135c	
50135c	“ “ “ “ “ Set Screw	
54776	“ “ “ “ (front) with two 50135c	
50135c	“ “ “ “ “ Set Screw	
54922	“ Side Cover	
286b	“ “ “ Thumb Screw	
54923	Belt Cover	
134b	“ “ Screw	
54885	Cloth Plate (left) with 54889 and two 4621	
54886	“ “ (right)	
54887	“ “ Bracket with 345c	
345c	“ “ “ Screw	
50217b	“ “ Screw	
54888	“ “ Spring	
237b	“ “ “ Guide Screw	

50218c	Cloth Plate Spring Lock Screw
54889	" " " Packing
4621	" " " Rivet
219d	" " " Screw
54890	Cloth Plate complete, Nos. 219b, 237b, 50218c, 54885, 54886 and 54888
54891	Cloth Plate with Bracket complete, Nos. 54887, 54890 and two 50217b
54924	Crank Connecting Rod complete, Nos. 1722c, 1723a, 54616, 54617, 54925 and 54926
*54925	Crank Connecting Rod (rod only)
50127c	" " " Ball Screw Stud
1520e	" " " " " Nut
*54612	" " " Cap (lower)
896e	" " " " " Screw
*54613	" " " " (upper)
175e	" " " " " Screw
*54614	" " " End Bearing (lower)
*54615	" " " " " (upper)
*54616	" " " Head (lower) Nos. 54612, 54614 and two 896e
*54617	Crank Connecting Rod Head (upper) Nos. 50127c, 54613, 54615 and two 175e
1722e	Crank Connecting Rod Nut (lower)
1723e	" " " " (upper)
54926	" " " Position Pin and Bracket (solid)
*54927	Cylinder with 460c, 54613, 54664, 54943, 54944 and two 391b
54620	Cylinder Dowel Pin
54859	" End Cover
55021	Cylinder End Cover complete, Nos. 54859, 55022, 55023 and two each 220e, 994c and 54628
54623	Cylinder End Cover Lock Spring
54624	" " " " " Cap
189d	" " " " " " Screw
55022	" " " Slide
55023	" " " " " Gib
994c	" " " " " Adjusting Screw
220e	" " " " " Screw
54628	" " " " " Rivet
54643	" Oil Tube
54928	" Rock Shaft (lower) with 54704
54929	" " " " " Bushing
447c	" " " " " Set Screw
54930	" " " " " Eccentric
50225d	" " " " " " Adjusting Screw

54931	Cylinder Rock Shaft (lower) Eccentric Connecting Rod with 54932 and two 171e
*54932	Cylinder Rock Shaft (lower) Eccentric Connecting Rod Cap
171e	Cylinder Rock Shaft (lower) Eccentric Connecting Rod Cap Screw
54933	Cylinder Rock Shaft (lower) Eccentric Connecting Rod Stud with 207e
207e	Cylinder Rock Shaft (lower) Eccentric Connecting Rod Stud Clamping Screw
103d	Cylinder Rock Shaft (lower) Eccentric Hinge Screw
54704	" " " " Key
54781	" " " (upper)
54934	" " " " Collar with two 465c
465c	" " " " " Set Screw
54632	" " " " " Crank with two 457c
54935	" " " " " Connecting Link
157c	" " " " " Set Screw
54936	" " " " " Eccentric with 457c and 624c
54937	Cylinder Rock Shaft (upper) Eccentric Connecting Rod with 54939, 54940 and two each 171e and 896e
54938	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Ball Stud
624c	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Ball Stud Set Screw
*54939	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Cap (lower)
171e	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Cap (lower) Screw
*54940	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Cap (upper)
896e	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Cap (upper) Screw
54941	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Lever with 624c
54942	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Lever Hinge Stud
446c	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Lever Hinge Stud Set Screw
54671	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Position Pin and Bracket (solid)
1100d	Cylinder Rock Shaft (upper) Eccentric Connecting Rod Position Pin and Bracket Screw
624c	Cylinder Rock Shaft (upper) Eccentric Position Screw

457c	Cylinder Rock Shaft (upper) Eccentric Set Screw
134d	" " Screw
54662	" " Thread Cover
767d	" " " " Screw
*54943	" " Top Cover (back)
54664	" " " " Hinge Pin
460c	" " " " " " Set Screw
*54944	" " " " (front) with 665d and 54666
391d	" " " " " " Screw
54666	" " " " " " Spring
665d	" " " " " " Screw
54945	Face Plate with two 2827
46111	" " " " Pin
2827	" " " " Thread Guard with 8505
8505	" " " " " " Rivet
286d	" " " " " " Thumb Screw
54946	Feed Dog
54947	" " " " Adjusting Wedge
54948	" " " " Carrier with two 462c
462c	" " " " " " Set Screw
54949	" " " " " " Slide Block
50226c	" " " " " " " " Screw
50128c	" " " " " " " " Screw
54863	" " Eccentric
103d	" " " " Adjusting Screw
54865	" " " " " " Friction Washer
54950	" " " " Flange with two 440F
440F	" " " " " " Adjusting Screw
440F	" " " " " " Set Screw
103d	" " " " " " Hinge Screw
54865	" " " " " " Friction Washer
54951	" " Lifting Eccentric with 457c and 624c
624c	" " " " " " Position Screw
457c	" " " " " " Set Screw
54952	" " " " Lever
54953	" " " " Connecting Rod with 54940 and two 896e
*54940	Feed Lifting Lever Connecting Rod Cap
896e	" " " " " " " " Screw
50227c	" " " " " " " " Hinge Screw
1620E	" " " " " " " " Nut
324c	" " " " " " " " Screw Centre
54954	" " " " " " " " Regulating Lever
54955	" " " " " " " " Bracket
127E	" " " " " " " " Screw
974c	" " " " " " " " Hinge Screw
54956	" " " " " " " " Spring

2269	Feed Regulating Lever Stop Pin
54957	" " " " Regulator
54958	" " " " Friction Spring
54959	Feed Rod complete, Nos. 1722E, 54948, 54960 and 54963
54960	Feed Rod (rod only)
*54961	" " " " Cap
896E	" " " " " " Screw
*54962	" " " " " " End Bearing
54963	" " " " " " Head, Nos. 54961, 54962 and two 896E
1722E	" " " " " " Nut
54964	Hand Wheel and Pulley with 430c and 1299c
430c	" " " " " " " " Set Screw (long)
1299c	" " " " " " " " (short)
54965	" " " " " " Shaft
54966	" " " " " " Bushing (left)
54967	" " " " " " " " Oil Pad (braided cotton)
888c	Hand Wheel and Pulley Shaft Bushing (left) Set Screw
54968	Hand Wheel and Pulley Shaft Bushing (right)
54969	" " " " " " " " Oil Pad (braided cotton)
895c	Hand Wheel and Pulley Shaft Bushing (right) Set Screw
54970	Hand Wheel and Pulley Shaft Washer
54785	Looper (back)
465c	" " " " " " Set Screw
54786	" " (front) with 54707
55005	" " " " " " Needle Guard
665d	" " " " " " " " Screw
54707	" " " " " " " " Steady Pin
465c	" " " " " " Set Screw
54788	" " " " " " Carrier with two each 185H and 465c
185H	" " " " " " Adjusting Screw
54692	" " " " " " Hinge Pin
620c	" " " " " " " " Set Screw
55013	" " " " " " Holder with 211F and 620c
211F	" " " " " " " " Clamping Screw
54694	" " " " " " Slide Block (two pieces) with 54695 and two 54705
*54695	Looper Carrier Slide Block Ball Stud
208d	" " " " " " " " Clamping Screw
54973	" " " " " " Holder with 202d and 208d
202d	" " " " " " " " Clamping Screw
54705	" " " " " " " " Pin
54708	Needle Bar (hollow)

54846	Needle Bar complete, Nos. 54708 and 54847
54710	" " Bushing (lower)
563c	" " " " Set Screw
54974	" " " " (upper)
563c	" " " " Set Screw
54711	" " Connecting Link
54712	" " " " Hinge Stud
1520E	" " " " " " Nut
54713	" " " " Stud with 207E
207E	" " " " Clamping Screw
54847	" Clamp with 46478 and two 1498F
46478	" " Thread Guide
54975	" Guard (back)
233D	" " " Screw
54976	" " (front)
233D	" " " Screw
54977	" " Holder
185H	" " " Screw
1498F	" Set Screw
55008	Presser Bar
54978	" " Bushing
563c	" " " Set Screw
54718	" " Guide Bracket with 207D
207D	" " " " Clamping Screw
54719	" " Lifter
50228c	" " " Hinge Screw
54979	" " Lifting Bracket with 1492D
1492D	" " " " Clamping Screw
55009	" " Spring (flat)
54722	" " Stud
26276	" Foot Hinge Pin
54981	" " Plate
54982	" " Shank
54983	Presser Foot (hinged) complete, Nos. 26276, 54981 and 54982
190D	Presser Foot Screw
50132D	Pressure Regulating Thumb Screw
1543D	" " " " Lock Nut
54984	Slack Thread Regulator with 662D and 54986
203c	" " " Screw
54985	" " " Spring
54732	" " " Bracket
203c	" " " " Screw
1425D	" " " " Screw
54986	" " " " Stop
662D	" " " " " Screw
2102	Tension (under thread) Disc

1560c	Tension (under thread) Regulating Thumb Nut
828c	" " " Screw Stud (lower)
916c	" " " " " (upper)
1547D	" " " " " Nut
10148	" " " Spring
38145	" " " Thread Guide
54987	" (upper thread) Bracket
376D	" " " " Screw
2102	" " " Disc
1560c	" " " Regulating Thumb Nut
32572	" " " Releasing Disc
54988	" " " " Pin
54989	" " " " Shaft
54872	" " " " " Crank with 624c
54873	" " " " " Link
110D	" " " " " " Hinge Screw
624c	Tension (upper thread) Releasing Shaft Crank Set Screw
54990	Tension (upper thread) Releasing Shaft Spring
316F	" " " " " Stop Screw
1547D	" " " " " " " Nut
50133c	Tension (upper thread) Screw Stud
54738	" " " Spring
17547	" " " Thread Guide
54991	Thread (under) Nipper Bracket
190D	" " " " Screw
54992	" " " Connecting Rod with 54993 and two 171E
*54993	Thread (under) Nipper Connecting Rod Cap
171E	" " " " " " Screw
999D	" " " " " Hinge Screw
54874	" " " Eccentric with 465c
465c	" " " " Set Screw
54740	" " " Spring
233D	" " " " Screw
54875	" " Pull-off with 465c
465c	" " " Set Screw
54898	" " " Thread Guard with 459F
1145D	" " " " " Hinge Screw
459F	" " " " " Stop Screw
54827	" " " " " and Thread (under) Take-up Thread Guard Spring
54828	Thread (under) Pull-off Thread Guard and Thread (under) Take-up Thread Guard Spring Stop Pin

54801	Thread (under) Separator Pin for 54807
54994	“ “ Separator
337D	“ “ “ Screw
54876	“ “ Take-up with 465c
54995	“ “ “ Eccentric with 447c
447c	“ “ “ “ Set Screw
465c	“ “ “ “ Set Screw
54996	“ “ “ “ Shaft
50229c	“ “ “ “ “ “ Set Screw
462c	“ “ “ “ “ “ Set Screw
54899	“ “ “ “ “ “ Thread Guard with 459F
1145D	“ “ “ “ “ “ Hinge Screw
459F	“ “ “ “ “ “ Stop Screw
54997	“ (upper) Controller
54806	“ “ “ “ Lever
54879	“ “ “ “ “ “ Connection
999F	“ “ “ “ “ “ Hinge Screw
974D	Thread (upper) Controller Lever Hinge Screw
54758	“ “ “ “ Post
743c	“ “ “ “ “ Set Screw
219F	“ “ “ “ “ Screw
55016	“ “ Take-up
217F	“ “ “ “ “ Screw
54807	“ Tube with 54801
54808	“ “ “ 54807 with 54772
54772	“ “ “ “ Bracket
54761	“ “ “ “ for 54927
1484F	“ “ “ “ “ Screw
54834	Throat Plate for 54946
1319F	“ “ “ “ “ Screw

IRON BASE

54998	Machine Base with three wood screws 1½ in. No. 12 and four each 935D and 42088
42088	Machine Cushion (felt)
935D	“ “ “ “ Screw

ACCESSORIES

1407E	Machine Thumb Screw for 3 in. table
1408E	“ “ “ “ “ 2 in. table
14063	“ “ “ “ “ Spring
9842	“ “ “ “ “ Washer
36563	Oiler (copper plated) with 36564
36564	“ Spout, 5 in. long

26026	Screw Driver (large)
26485	“ “ (small)
35095	Tweezers, 6 in.
4822	Wrench for 1517
8908	“ “ 1520, 1620, 1722 and 1723
37051	“ “ 50127

FOOT LIFTER PARTS

6439	Chain, 36 in. to 45 in.
NOTE: When ordering No. 6439 give length required.		
4879	Chain Connecting Link
54999	Lifting Lever
54767	“ “ “ Extension
161D	“ “ “ “ Screw
54768	“ “ “ “ Spring
866D	“ “ “ “ Hinge Screw
4881	Treadle
4882	“ “ Shaft
4883	“ “ Spring
4884	“ “ Stand
4885	Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16
55000	Foot Lifter complete, Nos. 866D, 4885, 6439, 54767, 54768, 54999 and two 161D

LAP SEAM FELLER

36610	Lap Seam Feller on Slide
26277	Holder
36586	“ “ Plate
624c	“ “ “ “ Adjusting Screw
36598	“ “ “ “ Bracket with 624c
1174D	“ “ “ “ “ Screw
202D	“ “ “ “ “ Screw
922D	“ “ “ “ “ Thumb Screw
19294	Spring
405D	“ “ “ “ “ Screw

THREAD UNWINDER

FOR FOUR LARGE SPOOLS OR FOUR LARGE CONES OF THREAD

27623	Spool Pin
155c	“ “ “ “ Set Screw
41534	“ “ Rest

41535	Spool Rest 41534 with 1149c and four each 455c and 27623.....
1149c	Spool Rest Set Screw.....
27940	" Stand with 453c.....
41514	" Weight, 4 in. diam., with 41515.....
41515	" " Centre Pin.....
27739	Thread Cone (wood).....
41633	" Guard with 208E and four 41569.....
41569	" " Eyelet.....
41637	" " Rod (lower).....
41638	" " " (upper).....
41639	" " " Coupling with two 456c.....
456c	" " " " Set Screw.....
41640	Thread Guard Rod complete, 30 in. long, Nos. 41637 to 41639.....
453c	Thread Guard Rod Set Screw.....
208E	" " Screw.....
41537	Thread Unwinder complete, Nos. 27940, 41535, 41633, 41640, three wood screws 1 in. No. 12 and four each 27739 and 41514.....