

**SINGER**  
885-24

Semi-Automatic Shirt Front Hemmer + Stacker

PART LIST

No	Code	Description
492305	002	TABLE
492305	001	FRAME
494310	001	" LEVELING PAD
281-1		SEWING MACHINE
492307	121	PRESSER FOOT (HINGED WITH GUIDE)
47315		FEED DOG
47346	002	THROAT PLATE
492312	003	HEMMER 5/8" AIR HEMMER
492312	004	" 3/4" " "
492312	002	" 7/8" " "
492312	001	" 1" " "
492305	029	GUIDE - FRONT OF MACHINE
492305	106	GUIDE - BACK OF MACHINE
492305	098	AIR JET - MOUNTED ON TABLE
494999	062	TRANSMITTER R-532367 H - 1/2 H. 3 PH. 3500 R.P.M.
494512		PULLEY (DRIVING) 220-250 V. 60 CY
151386		ADAPTER
DK12 1/2		BROWNING PULLEY
150745		V BELT

492001		AIR OPERATED TRANSMITTER COMP.
492001	001	MOUNTING PLATE
494161	003	CYLINDER, 7/8" BORE, 2" STROKE, DOUBLE ACTING
494179	011	SPRING
494891		BALL JOINT ROD END/COTTER PIN (SINGER)
494001	002	STOP (CYLINDER ROD)
492001	003	MOUNTING BRACKET, CYLINDER ROD STOP
492058		NUT, HEX 3/8 x 16
492121	001	R.H. MACH SCREW 3/8 x 16 x 1 1/2 LONG

494201	001	MALE ELbow 1/8 NPT to 1/8 NPT
494197	003	Quick Dump VALVE
930174	003	F.H. Mach SCREW 1/4-28 x 5/8 LONG
494001	004	EXTENSION, TRANSMITTER ARM
494176	011	ELbow 1/8 NPT to 1/4 Tubing
494176	010	MALE CONNECTOR
494185	003	STACKER (MITCHEL)
228776		THREAD UNWINDER
		PULLER FEED FOR 281-Mk.
157936		ZERO MAX
OK 22-1/2		PULLEY BROWNING
FHP 22-3/8		BUSHING "
492305	129	WEARING PLATE
492305	130	MOUNTING BRACKET
492305	131	BUSHING - ADJUSTING PULLER FEED
492305	132	MOUNTING BLOCK (TOP)
492305	133	SPRING - PULLER FEED
492305	134	GUIDE "
492305	135	MOUNTING BLOCK (BOTTOM)
492305	136	SHAFT - PULLER FEED
492305	137	COUPLING - SLIDE
492305	138	DRIVE SHAFT PULLER FEED
492305	020	HOUSING
492305	139	FEED WHEEL (KNURLED)
492305	140	SHAFT
492305	141	CLAMP - PULLER FEED LIFT
494157	002	COLLAR
494157	057	BUSHING
494157	068	"
494349	001	UNIVERSAL JOINT

492317	004	ELECTRICAL PANEL (Comp.)
494257	001	TRANSFORMER
494240	009	Buss FUSE 5 Amp 250 volts
494154	018	BASE - Photoelectric Relay
494256	003	Photoelectric Relay with 2 MEG Pot.
494150	006	TIMER
494150	011	MOUNTING STRIP
494150	005	RELAY
494195	004	TRANSFORMER
494234	002	BUCHANAN Medium Duty END Block
494234	001	" " " PRESSURE Block
492317	005	PNEUMATIC PANEL (Comp.)
494252	009	LUBRICATOR
494252	003	MOUNTING BRACKET
494176	045	LONG Nipple 1/4 NPT x 2" LONG
494176	049	MALE CONNECTOR 3/8 Tube x 1/4 NPT
494176	051	UNION TEE 1/4 Tube
494176	013	MALE RUN TEE 1/4 Tube x 1/8 NPT
494176	059	PLUG - PIPE HEX 1/4 NPT
494225	002	CONNECTOR
494255	001	VALVE, 3 WAY N.C.
494255	003	" N.O.
494155	001	" Time Delay
494255	002	END PLATE SET FOR VALVE
494176	005	REDUCING STREET ELBOW 1/8 MALE x 1/4 FEMALE
494176	069	LONG Nipple 1/4 NPT x 3" LONG
494176	034	MALE ELBOW 1/4 NPT x 1/4 Tube
494176	066	UNION TEE 3/8 Tube
494252	006	REGULATOR

494263	002	GAUGE 0-160 Lbs.
494252	008	FILTER
494176	017	CLEAR PNEUMATIC HOSE 1/4
494176	070	" " " 3/8
494171	001	DISCONNECT - FEMALE
494171	002	" - MALE
494176	025	MALE ELBOW 1/4 NPT x 3/8 TUBE
494176	011	" " 1/8 " x 1/4 "
494176	071	" BRANCH TEE 3/8 TUBE x 1/4 NPT

494180	006	LEE CRAFT - NEON LIGHT - RED
494170	008	PILOT LIGHT UNIT (GREEN)
492295	001	NAME PLATE (POWER ON)
494170	023	SELECTOR SWITCH UNIT
492295	014	NAME PLATE - JOG <sup>CYCLE</sup> - AUTO
494134	005	PUSH BUTTON UNIT (MICRO SWITCH ONLY)
492295	015	NAME PLATE JOG OR <sup>CYCLE</sup> START
494170	027	PLUG
494170	007	PUSHBUTTON UNIT (MUSHROOM HEAD RED)
494170	033	NAME PLATE "CYCLE STOP" (RED)
494226	001	AIR SWITCH
257107		STARTING BUTTON
257182		BUTTON GUARD
494220	007	PLUG BUTTON
494225	005	CONNECTOR WATERTIGHT, STRAIN RELIEF
494225	007	CHASE NIPPLE
494225	009	CONNECTOR - WATERTIGHT, STRAIN RELIEF
776493	001	ELECTRIC SWITCH

CONT.		
494251	004	IMPULSE COUNTER
492305	160	BRACKET + PHOTOCELL ASSEMBLY (COMP.)
492305	158	BRACKET
492305	015	SUPPORT - PHOTO CELL
494159	013	SOCKET
494159	007	PLUG
494220	006	GROMMET
494161	018	CONNECTION - HOSE
494161	028	PANEL QUICK MOUNT COUPLING
494161	029	CONNECT MOUNT MINIATURE QUICK
494161	013	HOSE FITTING
494256	005	PHOTO HEAD
494256	006	LIGHT SOURCE
996257	501	SINGER LIGHT (6 VOLT)
494161	017	VALVE - FLOW CONTROL 6VP
494161	005	HOSE FITTING <sup>10.32</sup> 1/8 I.D. HOSE
494161	017	VALVE - FLOW CONTROL 12VP